

66784996

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

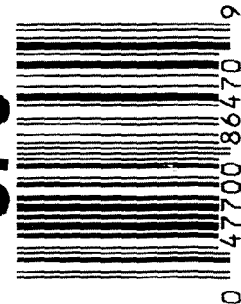
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784996

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784996

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE		9-8-08	EBN
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/15	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

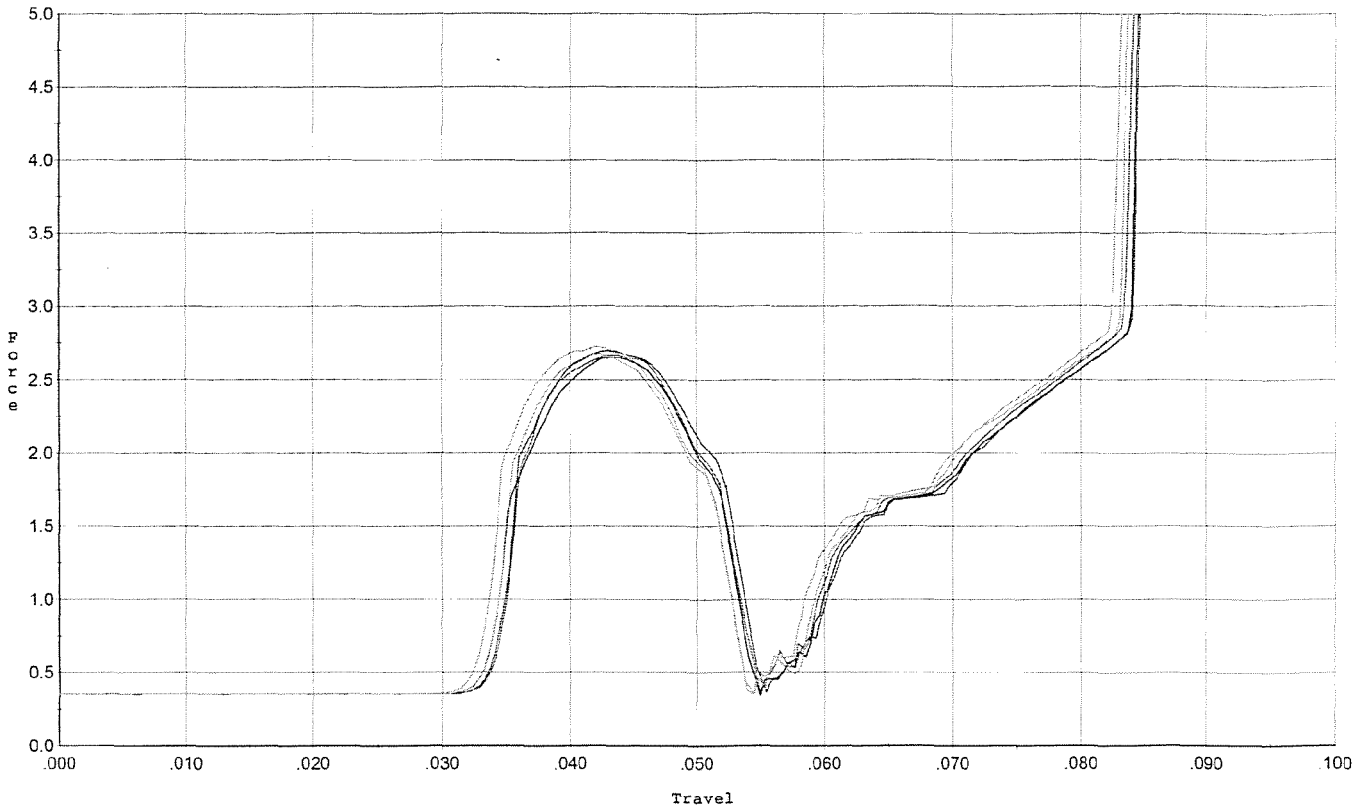
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	10-21-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>4.5</u> <u>4.5</u>	10-21-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-21-08	L.N.
	J) ASSEMBLE STOCK		9-24-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		10-21-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-6-08	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-6-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-21-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.54</u> <u>2.39</u> <u>2.40</u> <u>2.38</u>	10/10/08	Fm
	C) FUNCTION		10-21-08	L.N.
690	PACK		10/27/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



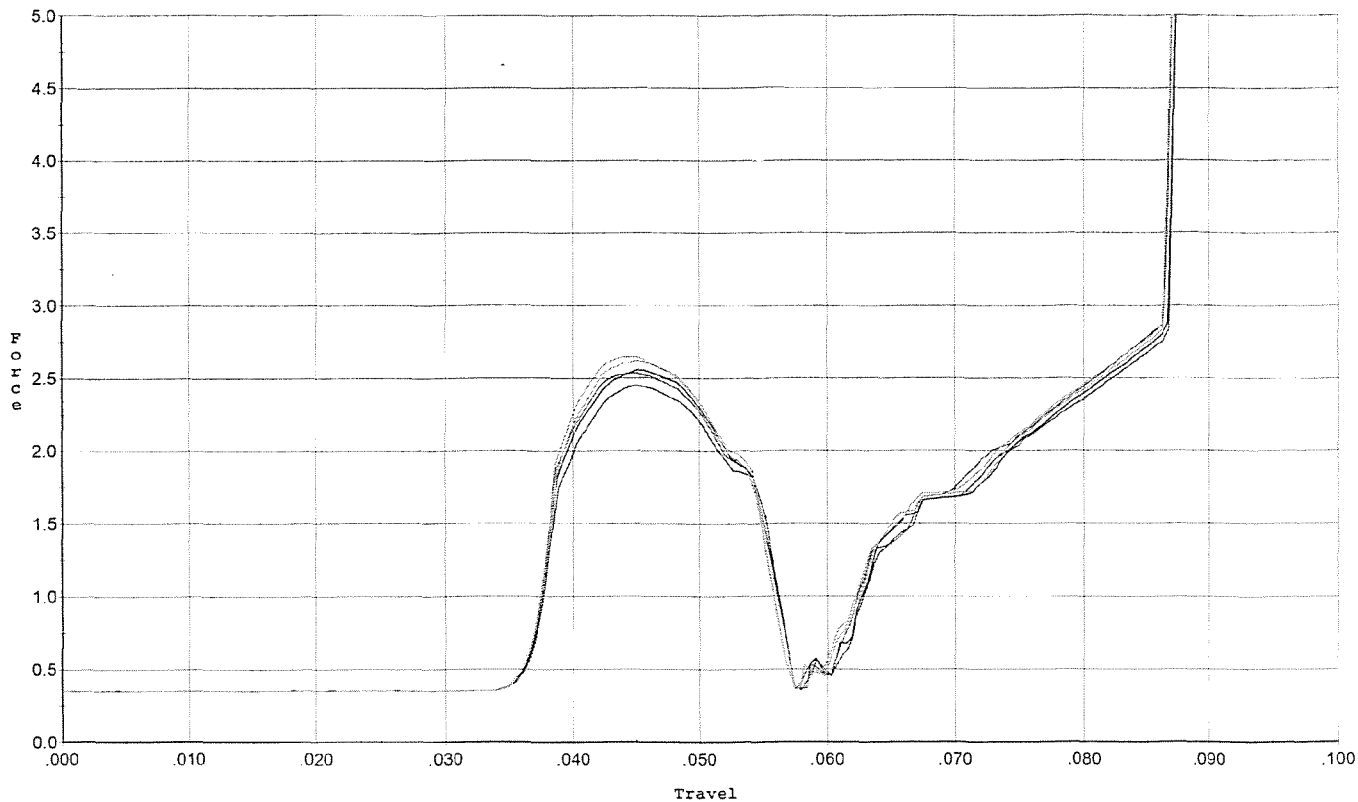
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.697	0.052	0.034	0.036	0.054		Set Trigger
2	2.651	0.052	0.033	0.037	0.052		Set Trigger
3	2.667	0.052	0.034	0.036	0.052		Set Trigger
4	2.678	0.051	0.033	0.036	0.052		Set Trigger
5	2.720	0.052	0.033	0.036	0.054		Set Trigger

Aug 2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



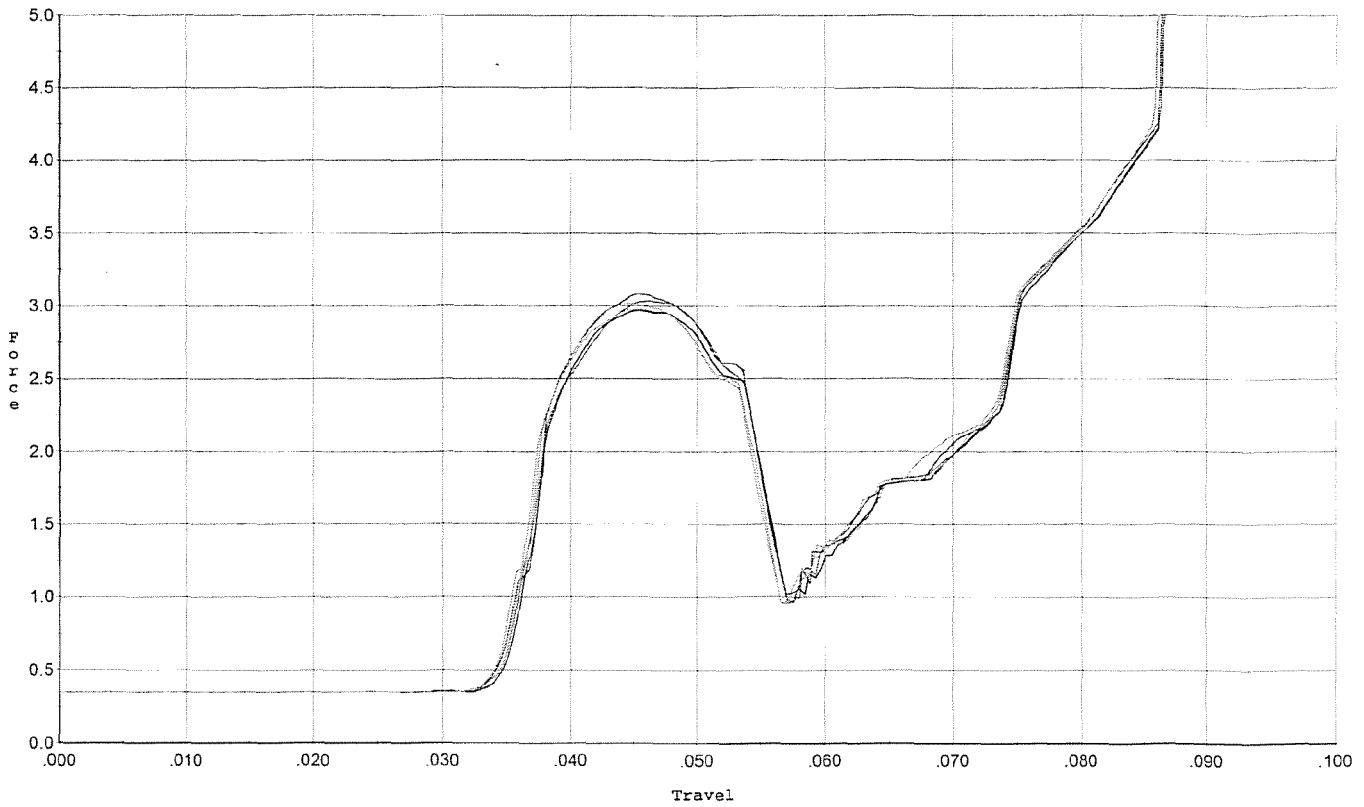
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.055	0.036	0.038	0.051		Set Trigger
2	2.558	0.056	0.036	0.038	0.053		Set Trigger
3	2.534	0.054	0.036	0.038	0.052		Set Trigger
4	2.621	0.054	0.036	0.038	0.052		Set Trigger
5	2.647	0.054	0.036	0.038	0.053		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



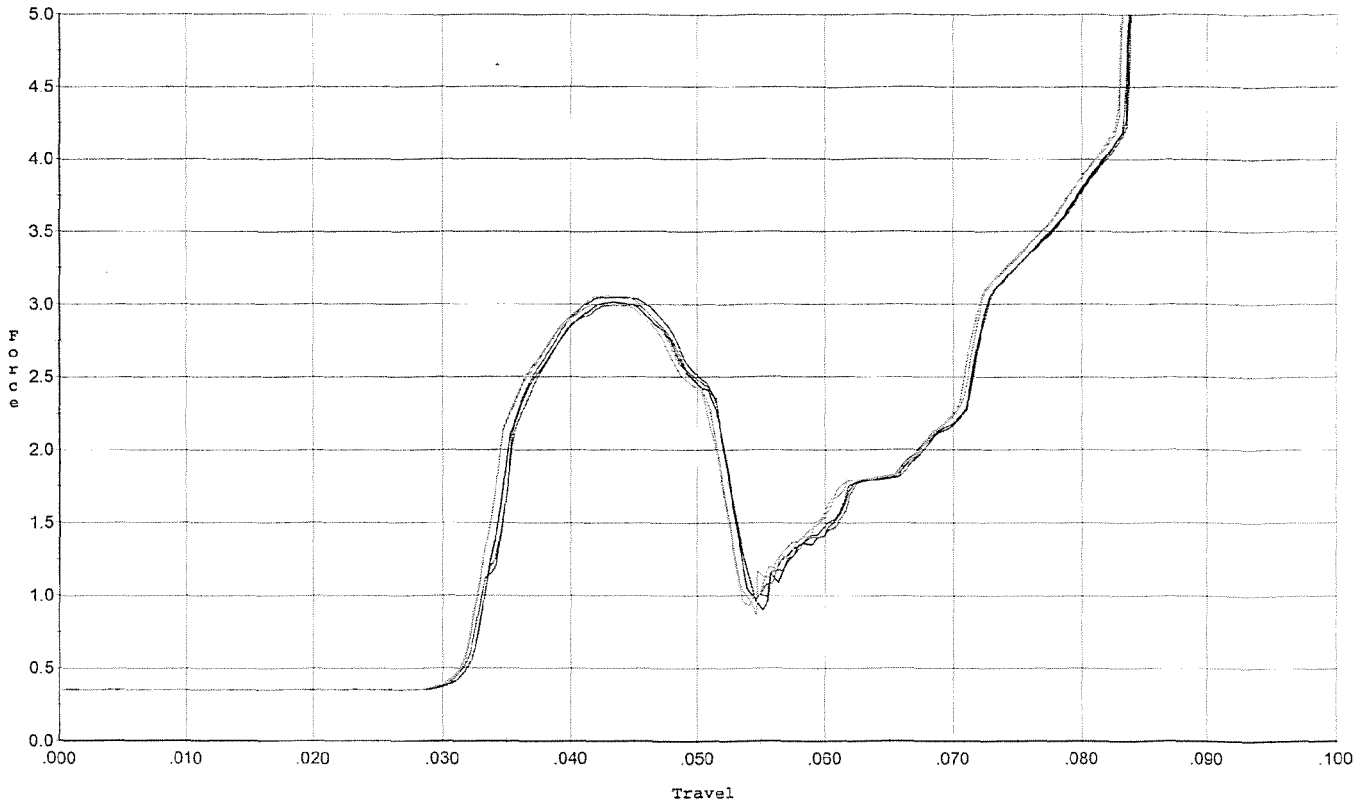
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.081	0.054	0.034	0.037	0.062		Set Trigger
2	2.968	0.054	0.035	0.037	0.060		Set Trigger
3	3.032	0.054	0.035	0.037	0.061		Set Trigger
4	2.975	0.053	0.035	0.037	0.060		Set Trigger
5	3.016	0.055	0.034	0.037	0.062		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



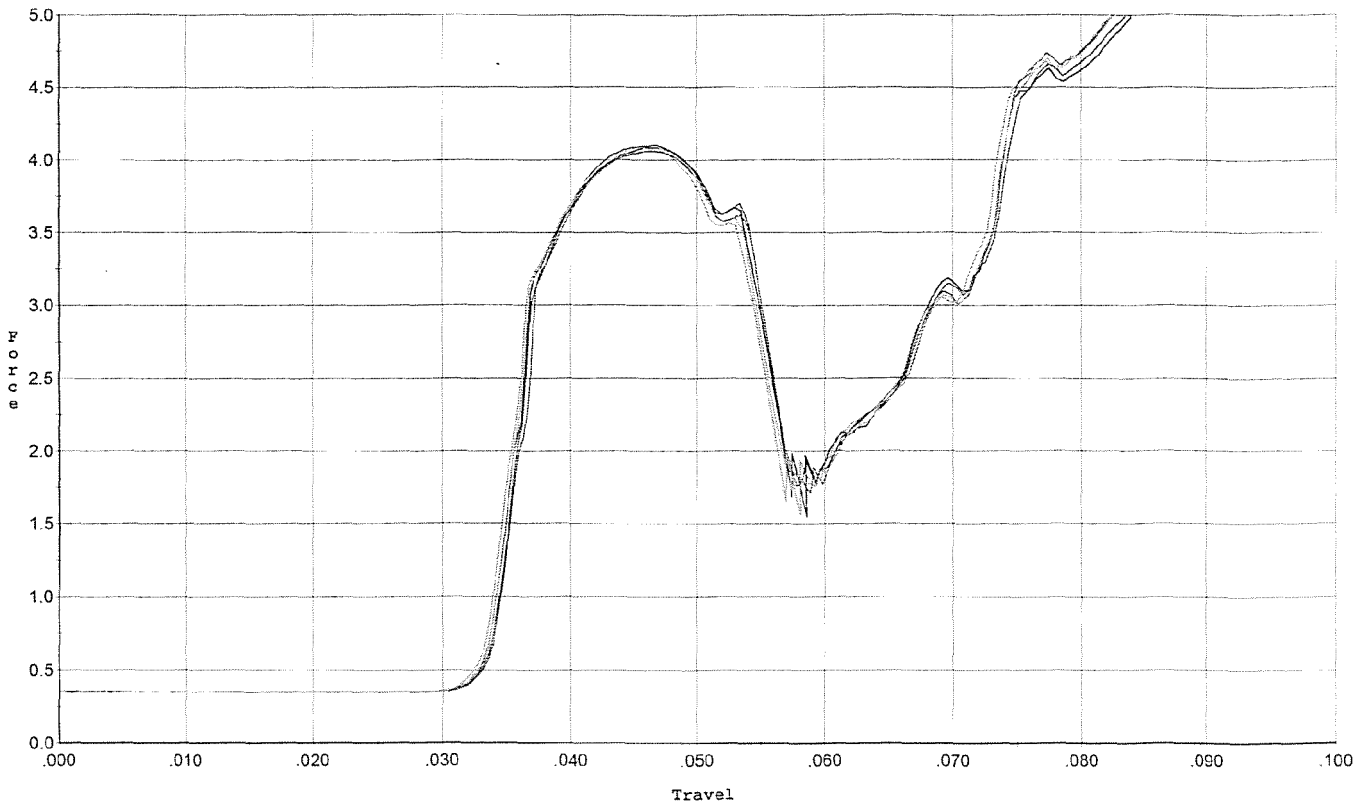
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.051	0.032	0.035	0.061		Set Trigger
2	3.015	0.052	0.032	0.035	0.060		Set Trigger
3	2.994	0.051	0.032	0.035	0.060		Set Trigger
4	2.997	0.051	0.032	0.035	0.061		Set Trigger
5	3.059	0.051	0.032	0.035	0.061		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



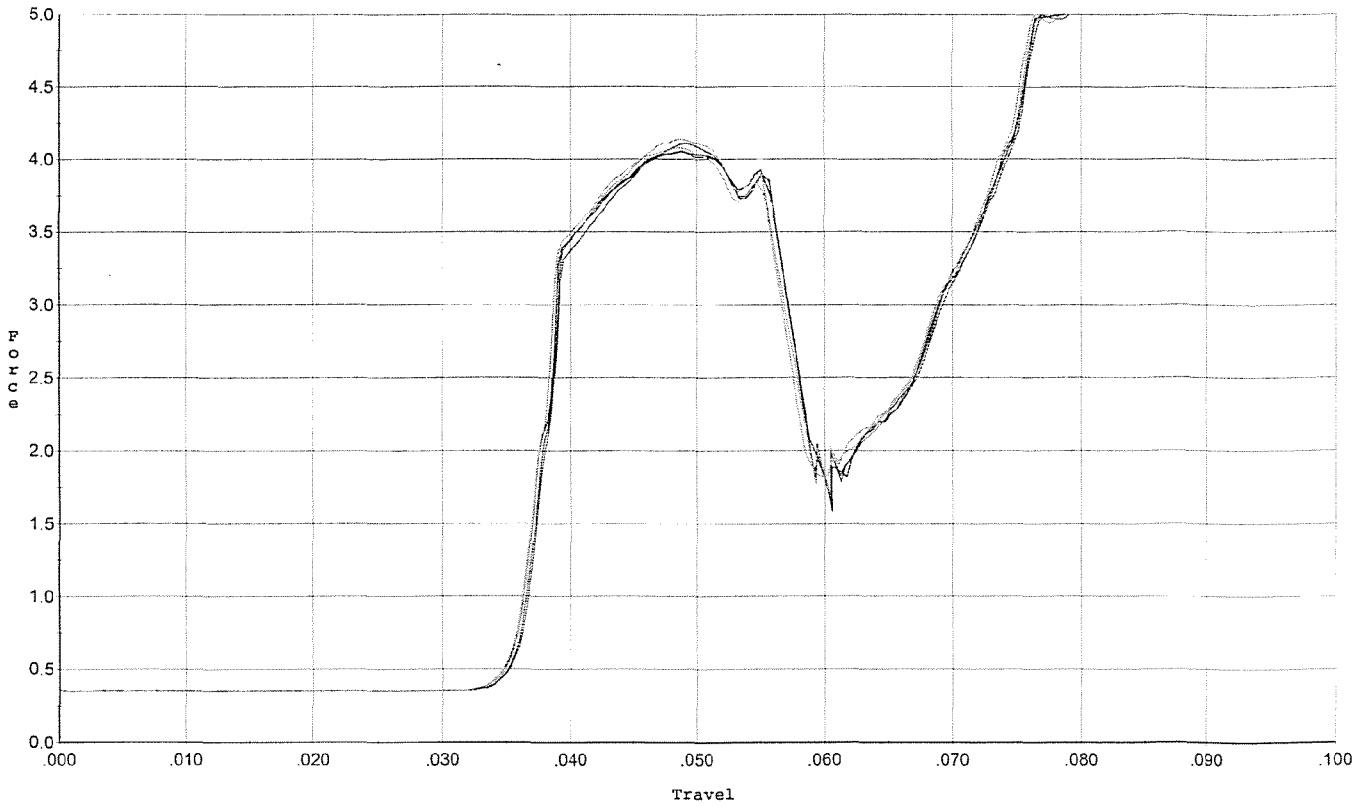
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.054	0.034	0.034	0.085		Set Trigger
2	4.083	0.055	0.033	0.034	0.086		Set Trigger
3	4.061	0.054	0.034	0.034	0.084		Set Trigger
4	4.083	0.054	0.033	0.034	0.084		Set Trigger
5	4.063	0.054	0.033	0.034	0.085		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



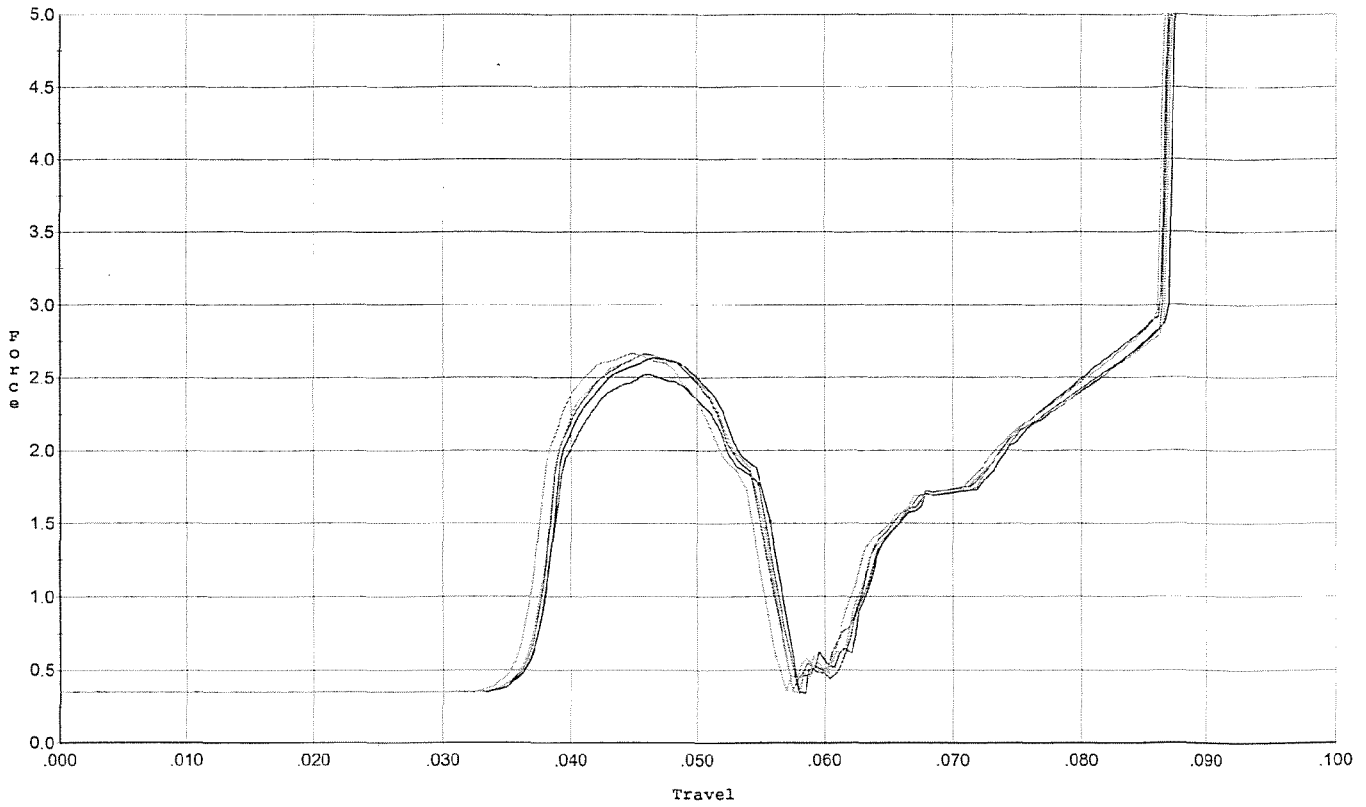
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.059	0.056	0.035	0.035	0.085		Set Trigger
2	4.057	0.056	0.035	0.034	0.086		Set Trigger
3	4.113	0.056	0.036	0.035	0.085		Set Trigger
4	4.080	0.055	0.035	0.035	0.085		Set Trigger
5	4.142	0.055	0.035	0.035	0.085		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



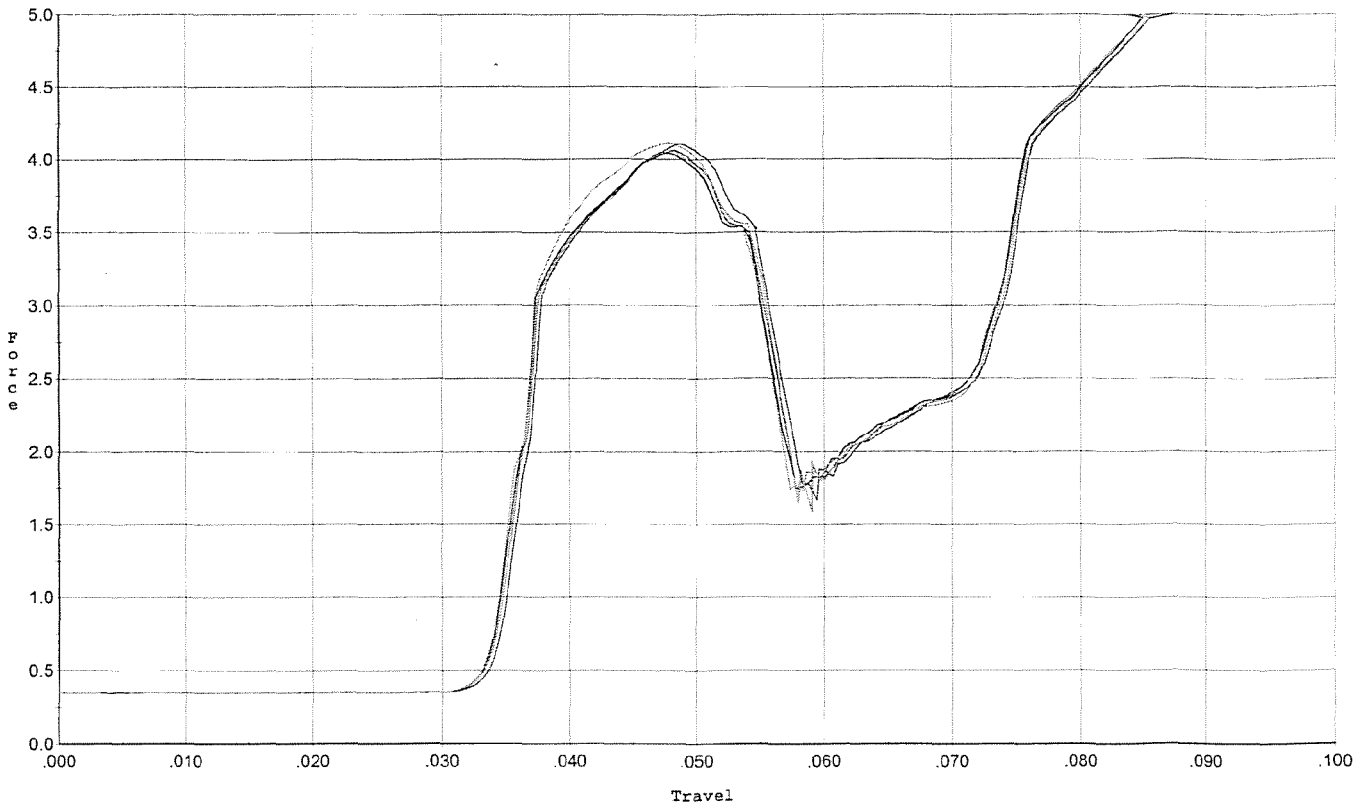
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.055	0.037	0.038	0.051		Set Trigger
2	2.636	0.056	0.037	0.038	0.054		Set Trigger
3	2.661	0.056	0.037	0.038	0.054		Set Trigger
4	2.654	0.055	0.037	0.038	0.054		Set Trigger
5	2.662	0.054	0.035	0.038	0.053		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.108	0.055	0.034	0.035	0.084		Set Trigger
2	4.047	0.054	0.033	0.035	0.083		Set Trigger
3	4.065	0.056	0.034	0.035	0.085		Set Trigger
4	4.054	0.055	0.034	0.035	0.085		Set Trigger
5	4.118	0.055	0.033	0.035	0.085		Set Trigger

Avg 4.07