

G6785003

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

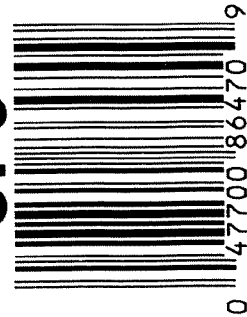
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6785003

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785003

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-9-08	RT
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BH</u>	9-10-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-16-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

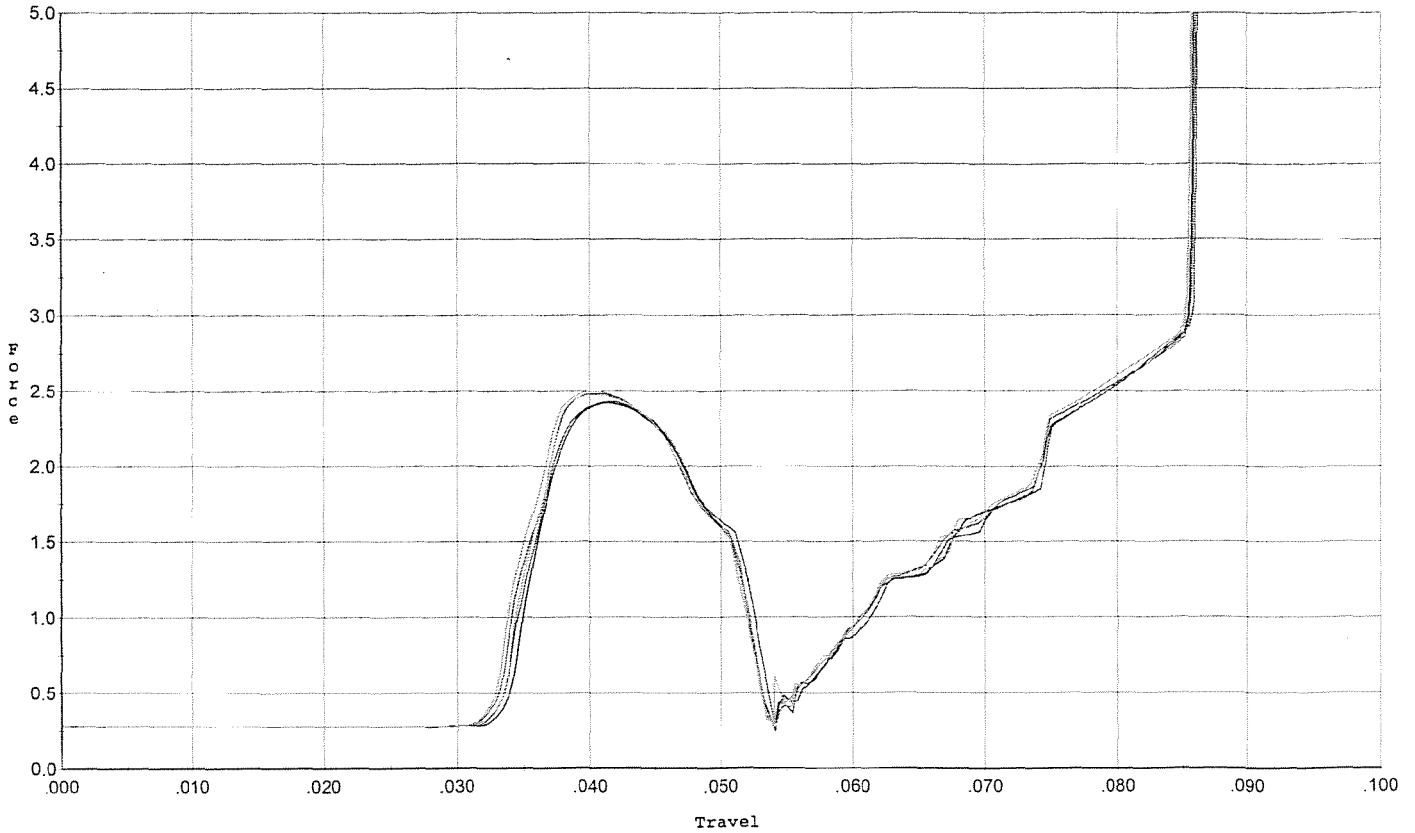
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-23-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-23-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-23-08	TL
	J) ASSEMBLE STOCK		9-16-08	PPD
	K) ASSEMBLE SWIVEL STUDS		9-23-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	9-18-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-18-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-23-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.82</u> <u>2.84</u> <u>2.74</u> <u>2.73</u>	9/23/08	Fm
	C) FUNCTION		9-23-08	TL
690	PACK		10/1/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



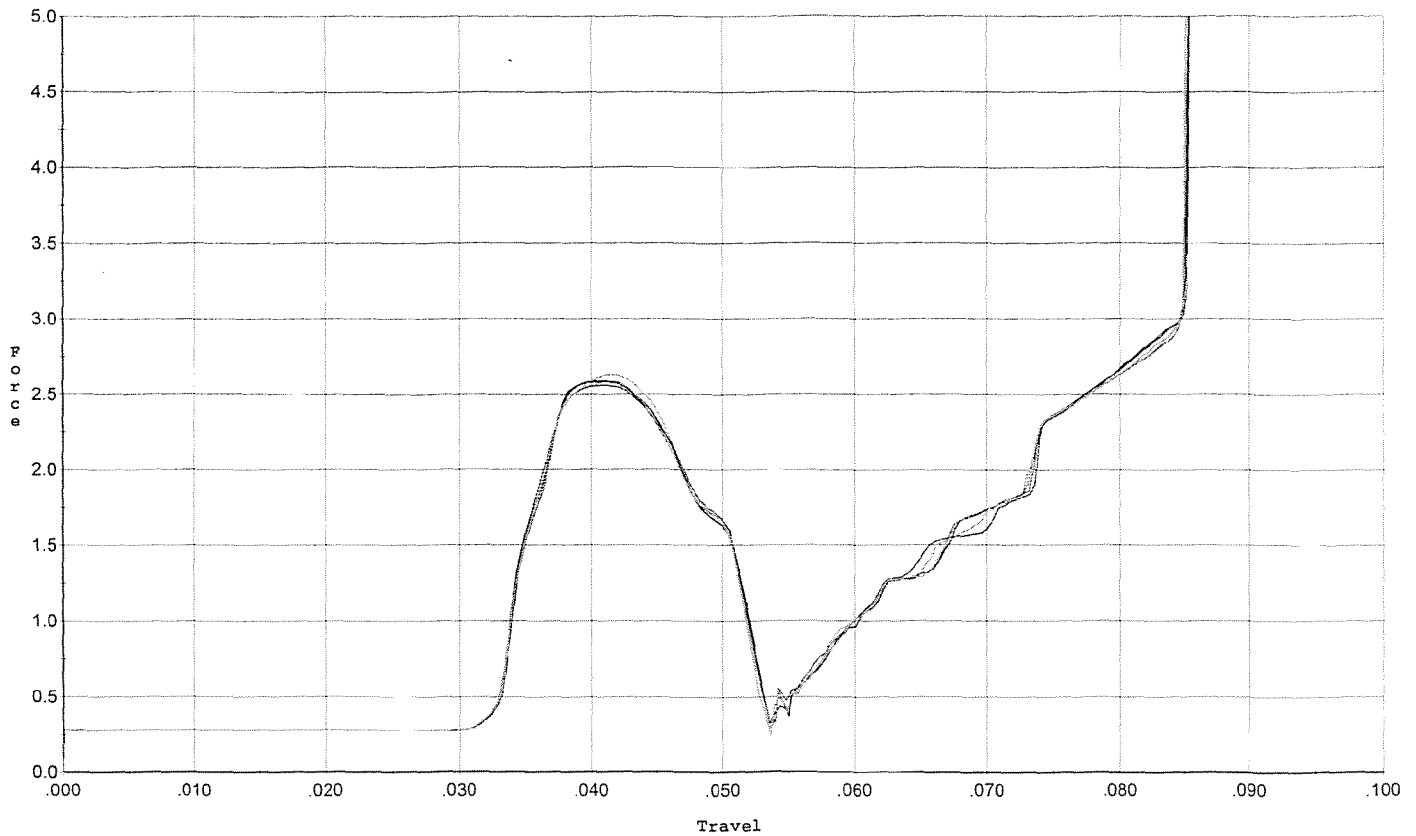
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.052	0.033	0.038	0.045		Set Trigger
2	2.423	0.051	0.034	0.039	0.044		Set Trigger
3	2.485	0.052	0.033	0.038	0.045		Set Trigger
4	2.477	0.051	0.033	0.038	0.045		Set Trigger
5	2.498	0.052	0.033	0.038	0.046		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



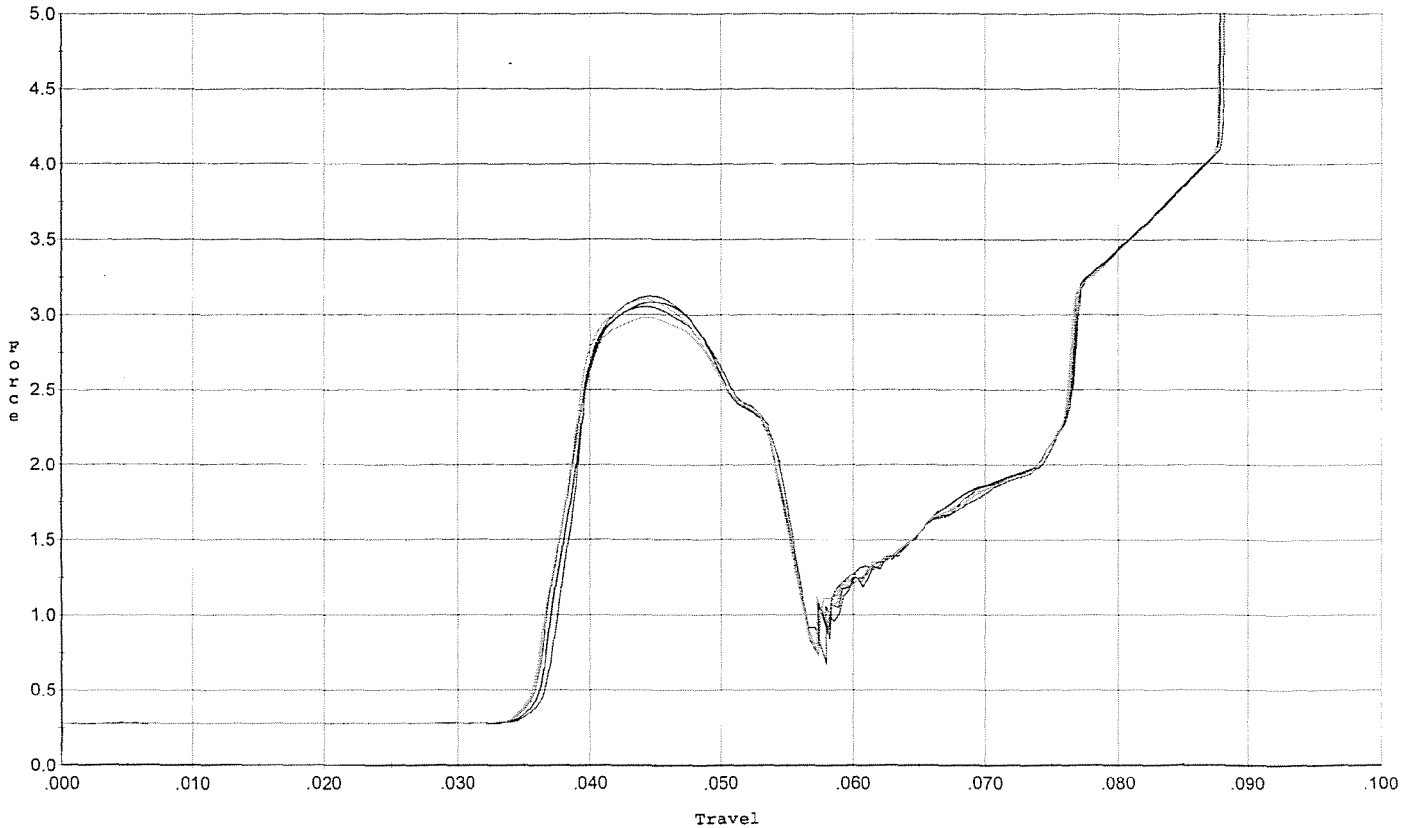
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.590	0.052	0.033	0.038	0.047		Set Trigger
2	2.585	0.052	0.033	0.038	0.047		Set Trigger
3	2.559	0.051	0.033	0.038	0.045		Set Trigger
4	2.574	0.051	0.033	0.038	0.046		Set Trigger
5	2.627	0.051	0.033	0.038	0.046		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



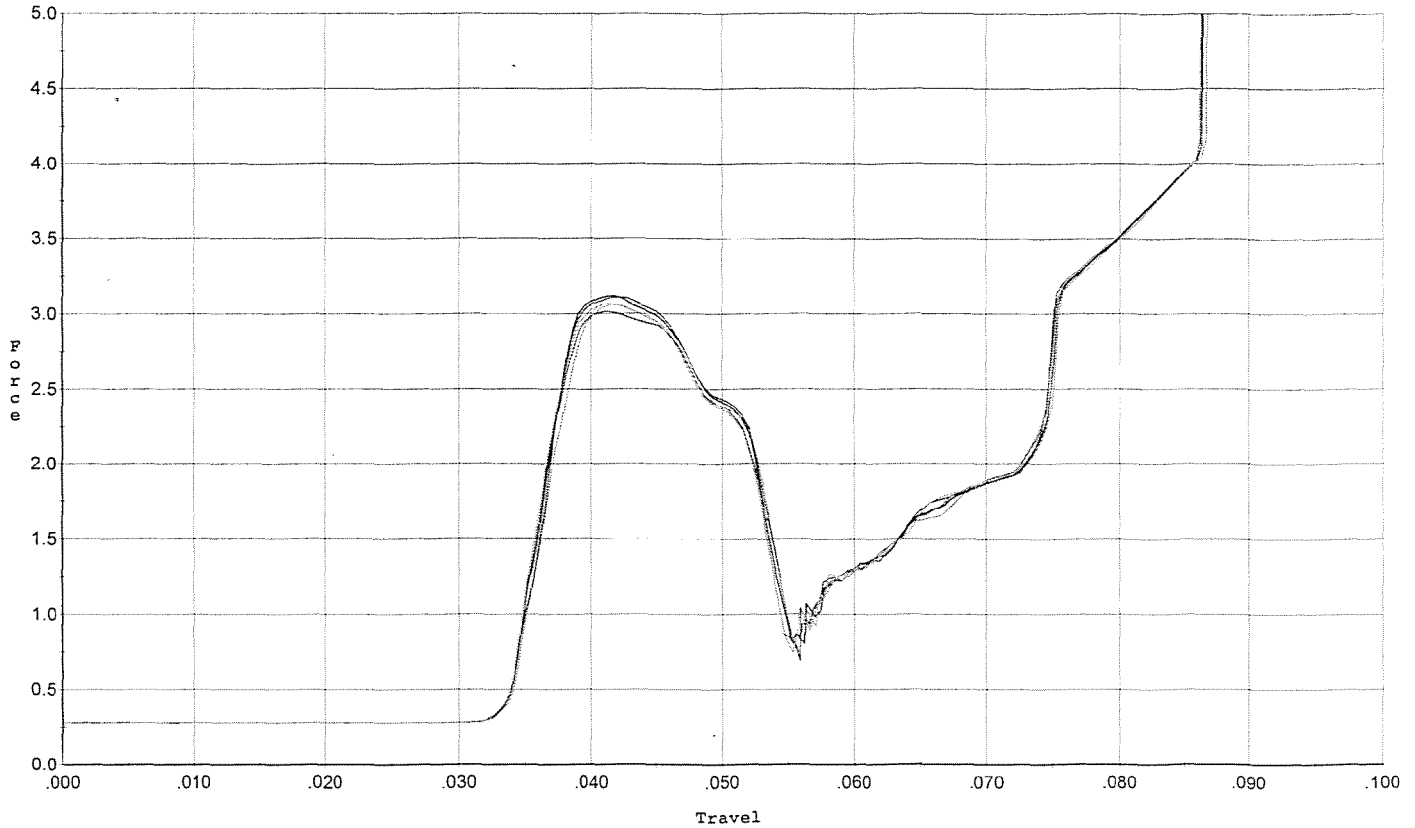
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.054	0.036	0.038	0.056		Set Trigger
2	3.085	0.055	0.036	0.038	0.057		Set Trigger
3	3.052	0.054	0.036	0.038	0.056		Set Trigger
4	2.980	0.055	0.036	0.038	0.057		Set Trigger
5	3.106	0.054	0.036	0.038	0.056		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



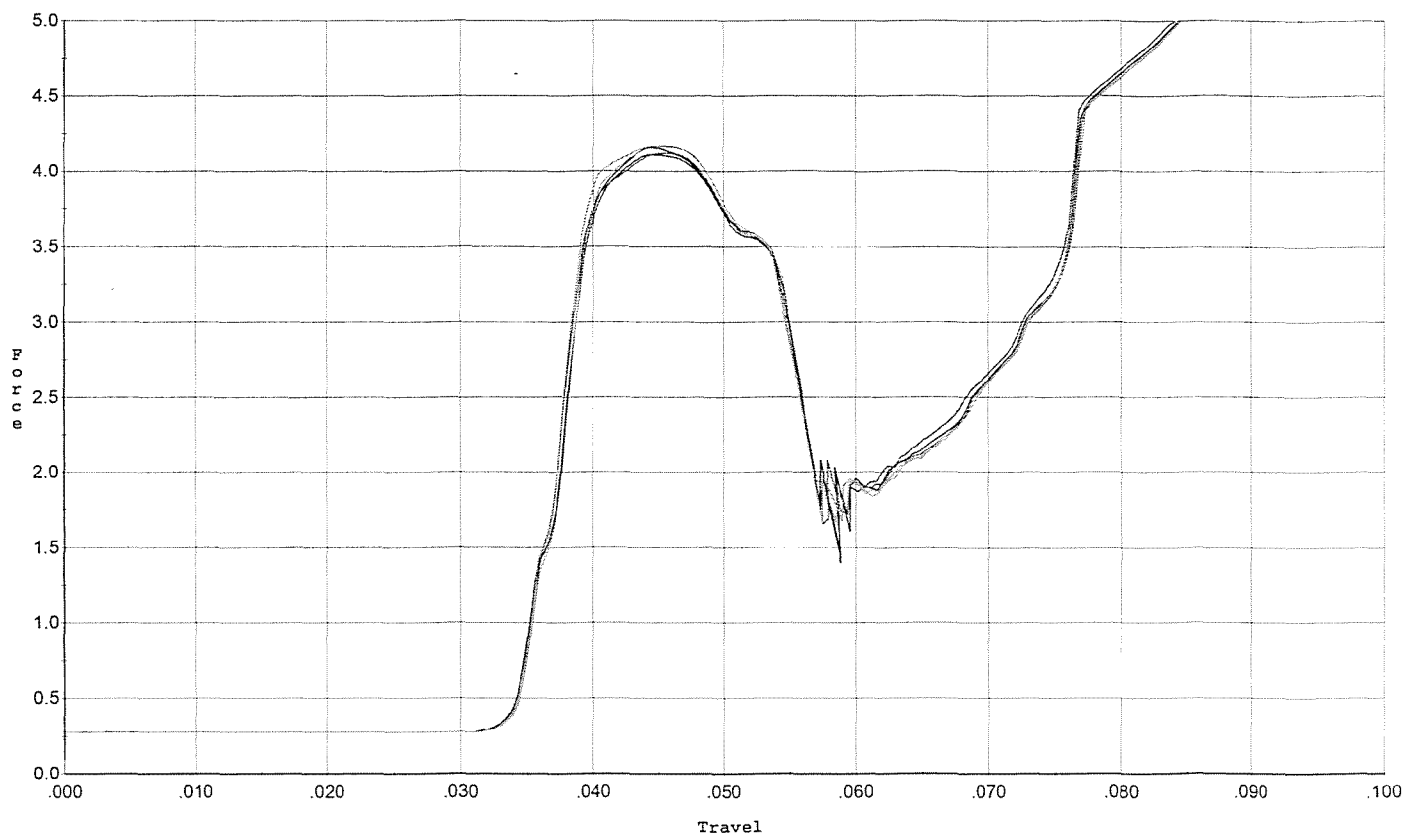
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.054	0.034	0.037	0.058		Set Trigger
2	3.118	0.052	0.034	0.037	0.056		Set Trigger
3	3.013	0.053	0.034	0.037	0.056		Set Trigger
4	3.069	0.053	0.034	0.037	0.056		Set Trigger
5	3.061	0.053	0.034	0.037	0.056		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



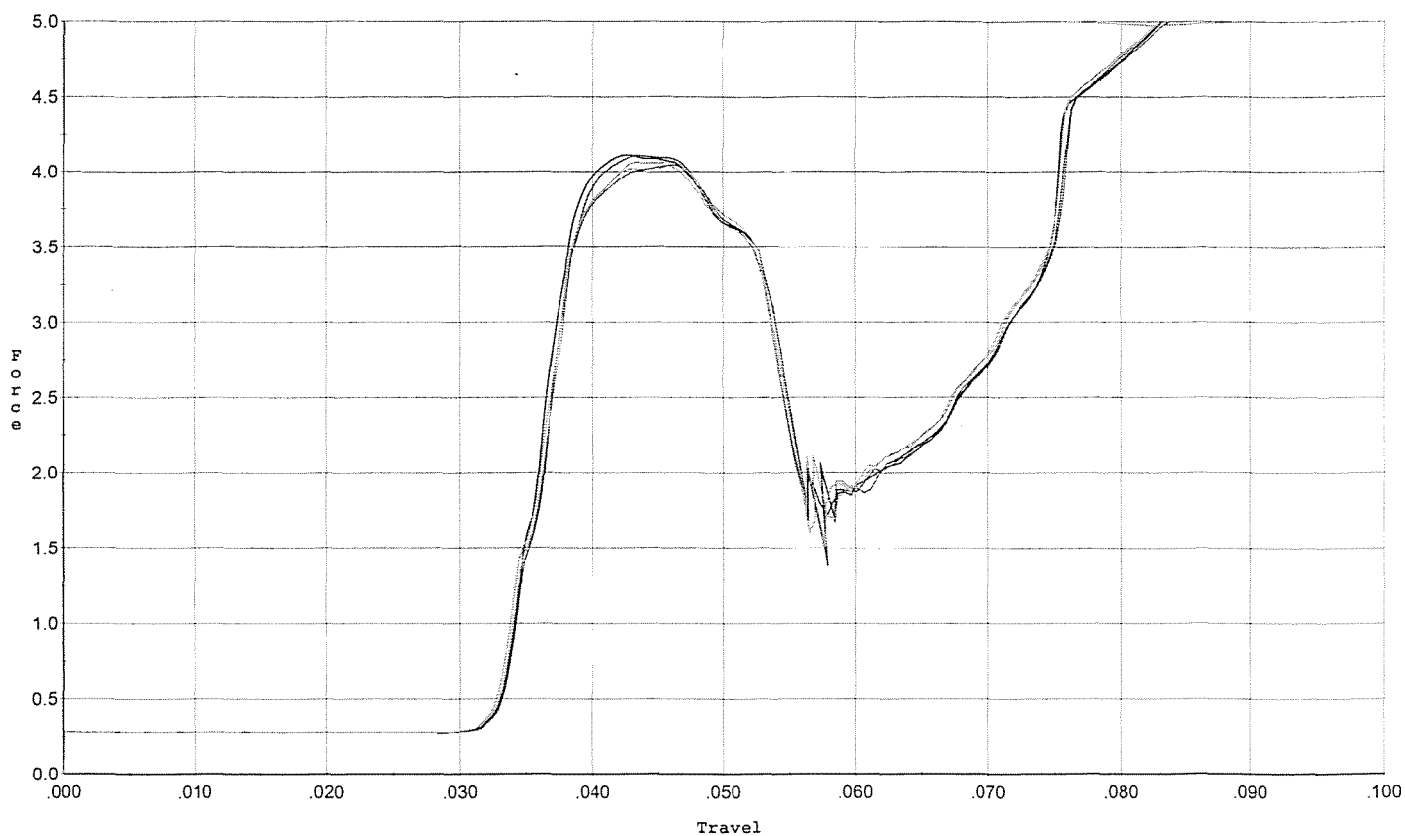
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.055	0.034	0.036	0.079		Set Trigger
2	4.155	0.055	0.034	0.036	0.080		Set Trigger
3	4.116	0.055	0.034	0.036	0.080		Set Trigger
4	4.162	0.054	0.034	0.036	0.079		Set Trigger
5	4.165	0.055	0.034	0.036	0.082		Set Trigger

AVG 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



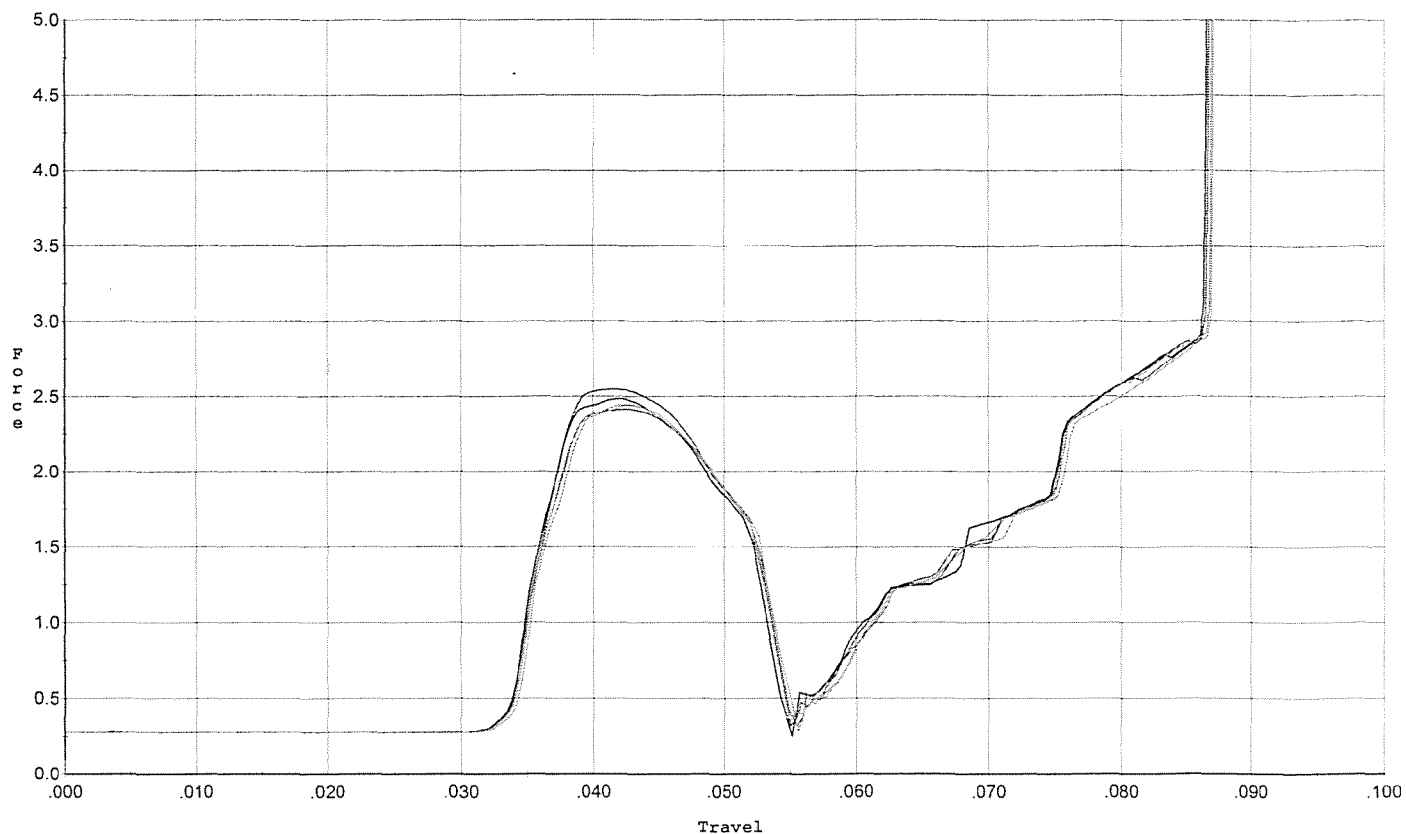
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.054	0.033	0.036	0.080		Set Trigger
2	4.111	0.053	0.033	0.035	0.078		Set Trigger
3	4.047	0.054	0.033	0.036	0.079		Set Trigger
4	4.041	0.053	0.033	0.035	0.077		Set Trigger
5	4.071	0.054	0.033	0.035	0.080		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



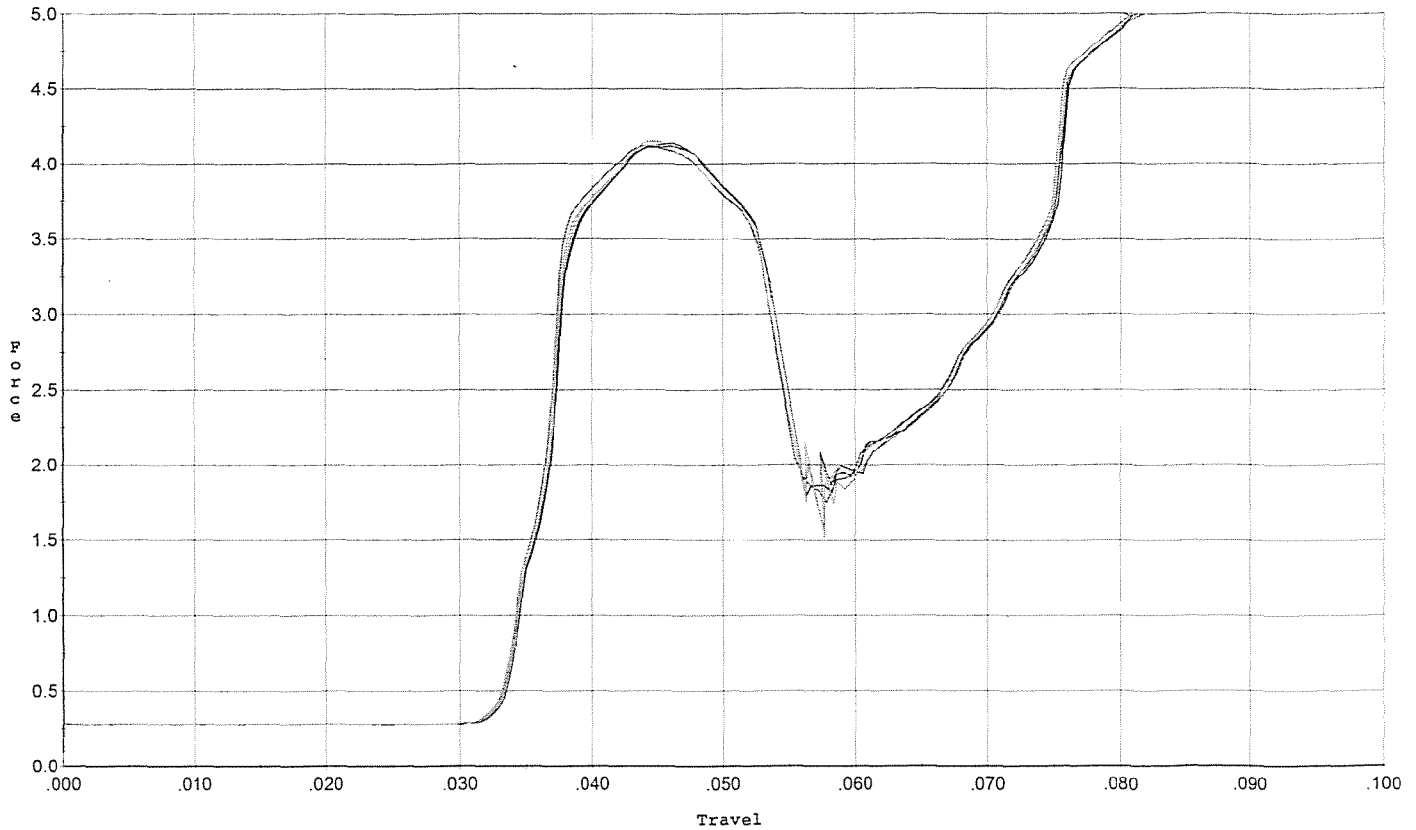
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.053	0.034	0.038	0.049		Set Trigger
2	2.484	0.052	0.034	0.038	0.047		Set Trigger
3	2.417	0.053	0.034	0.038	0.047		Set Trigger
4	2.441	0.053	0.034	0.038	0.048		Set Trigger
5	2.446	0.053	0.034	0.038	0.047		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.054	0.033	0.036	0.079		Set Trigger
2	4.115	0.054	0.033	0.036	0.079		Set Trigger
3	4.120	0.053	0.033	0.036	0.078		Set Trigger
4	4.121	0.053	0.033	0.036	0.077		Set Trigger
5	4.150	0.054	0.033	0.036	0.079		Set Trigger

Avg 4.12