

G6785018

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



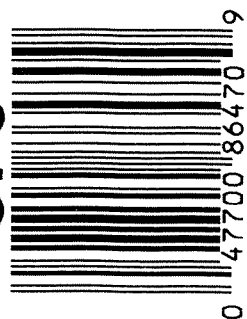
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6785018

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 5018

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-9-08	ESU
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BT</u>	9-10-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-20-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

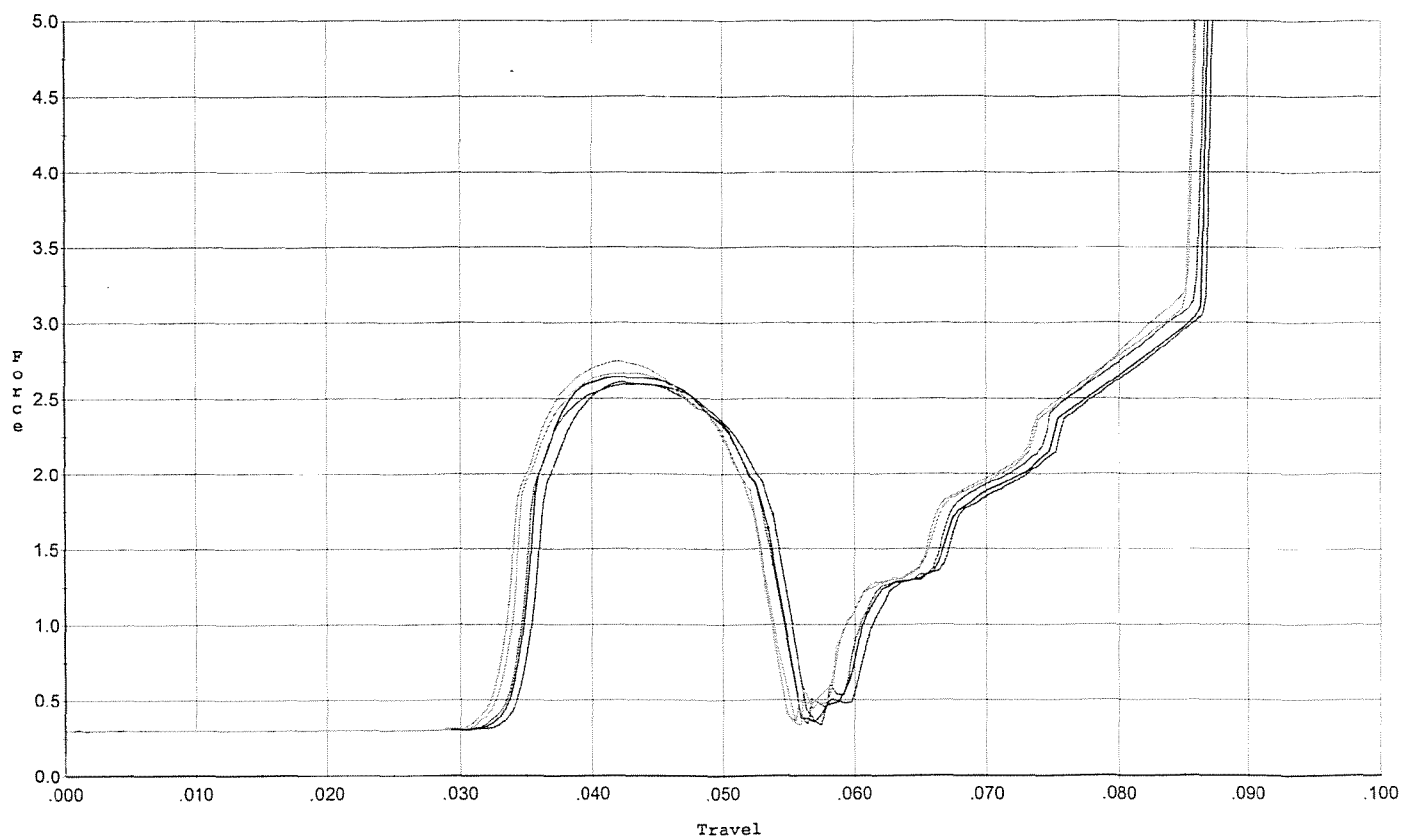
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>5.0</u>	10-24-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>5.0</u> <u>5.0</u>	10-24-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-24-08	L. J.
	J) ASSEMBLE STOCK		9-20-08	L. J.
	K) ASSEMBLE SWIVEL STUDS		10-24-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	10-6-08	L. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-6-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-24-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.28</u> <u>2.25</u> <u>2.28</u> <u>2.31</u>	10/10/08	Fm
	C) FUNCTION		10-24-08	L. J.
690	PACK		10/27/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



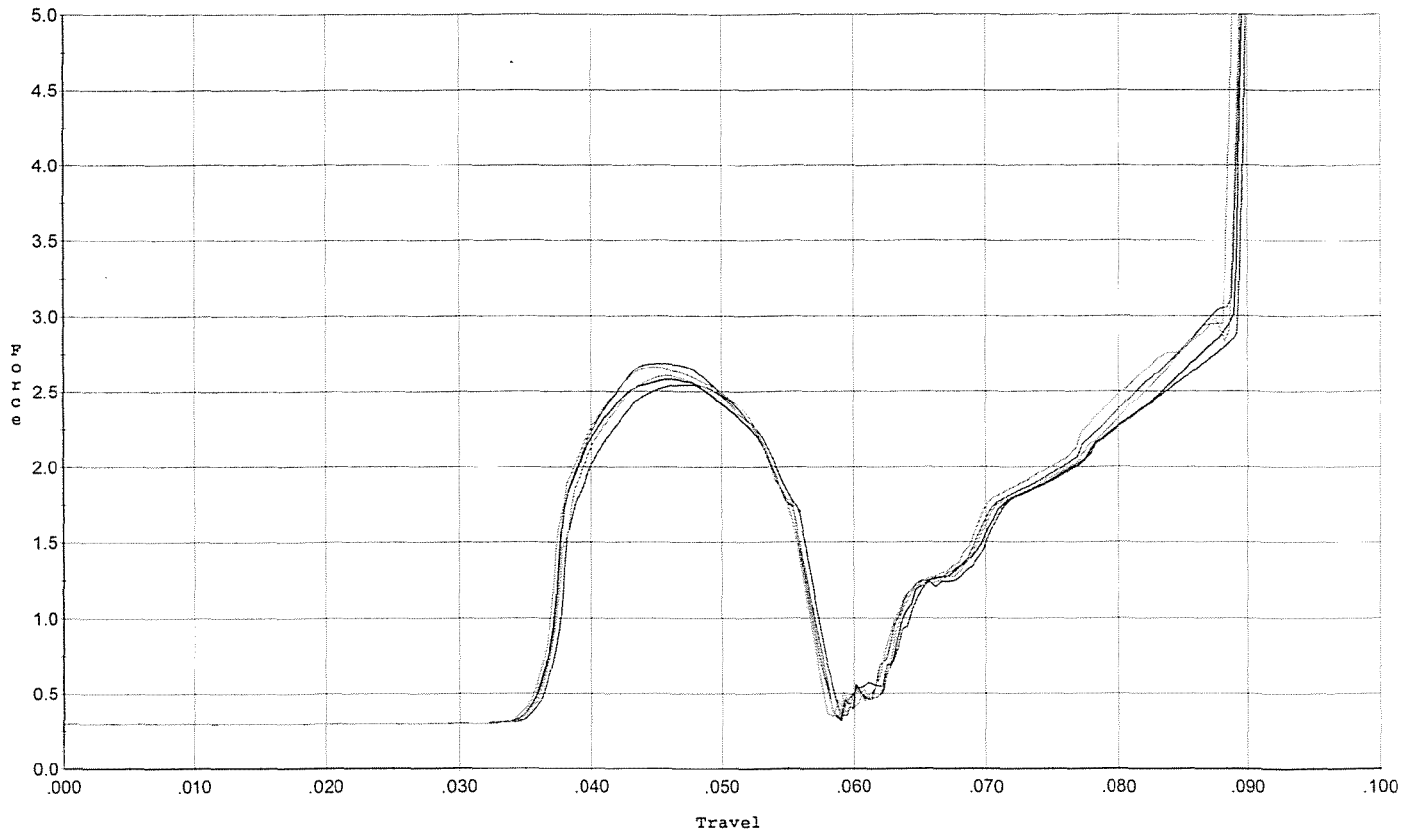
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.605	0.054	0.034	0.037	0.054		Set Trigger
2	2.640	0.054	0.033	0.037	0.055		Set Trigger
3	2.593	0.054	0.033	0.037	0.055		Set Trigger
4	2.667	0.052	0.033	0.037	0.055		Set Trigger
5	2.745	0.052	0.032	0.037	0.056		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



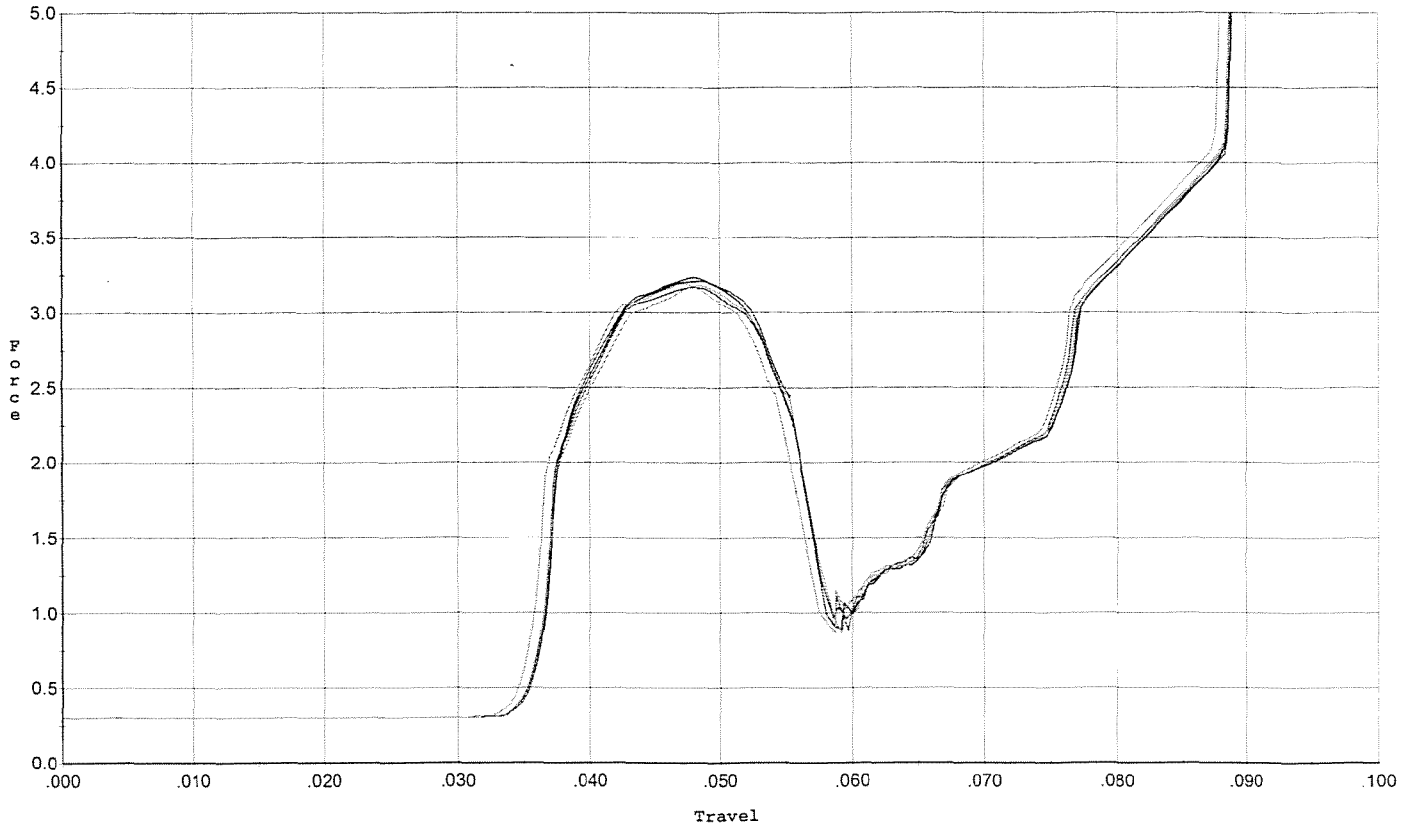
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.540	0.056	0.036	0.038	0.053		Set Trigger
2	2.580	0.057	0.036	0.038	0.055		Set Trigger
3	2.683	0.055	0.036	0.038	0.055		Set Trigger
4	2.603	0.055	0.036	0.038	0.053		Set Trigger
5	2.661	0.056	0.036	0.038	0.055		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



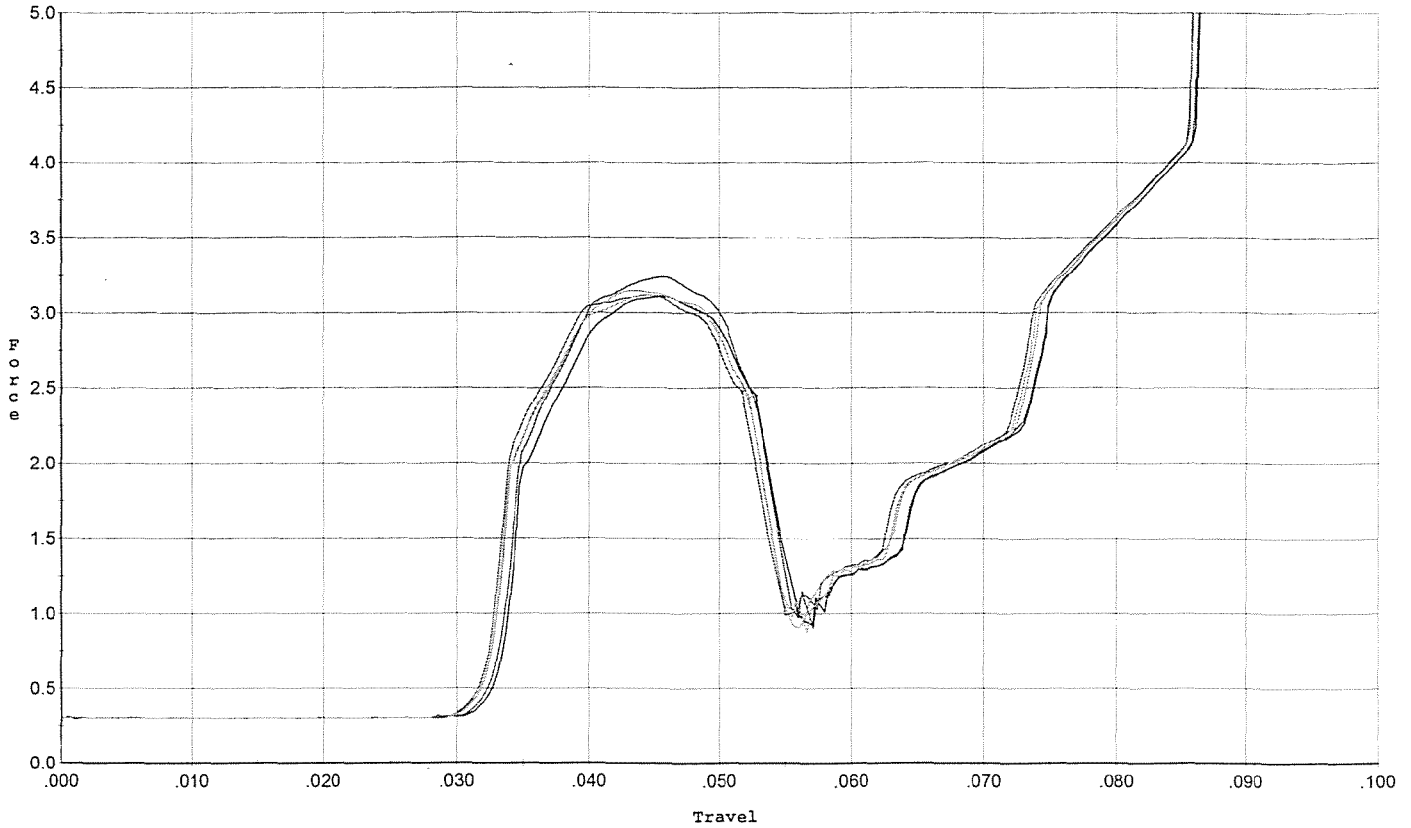
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.233	0.055	0.035	0.037	0.066		Set Trigger
2	3.211	0.056	0.035	0.037	0.065		Set Trigger
3	3.168	0.056	0.035	0.037	0.065		Set Trigger
4	3.177	0.055	0.035	0.037	0.065		Set Trigger
5	3.193	0.056	0.035	0.036	0.066		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



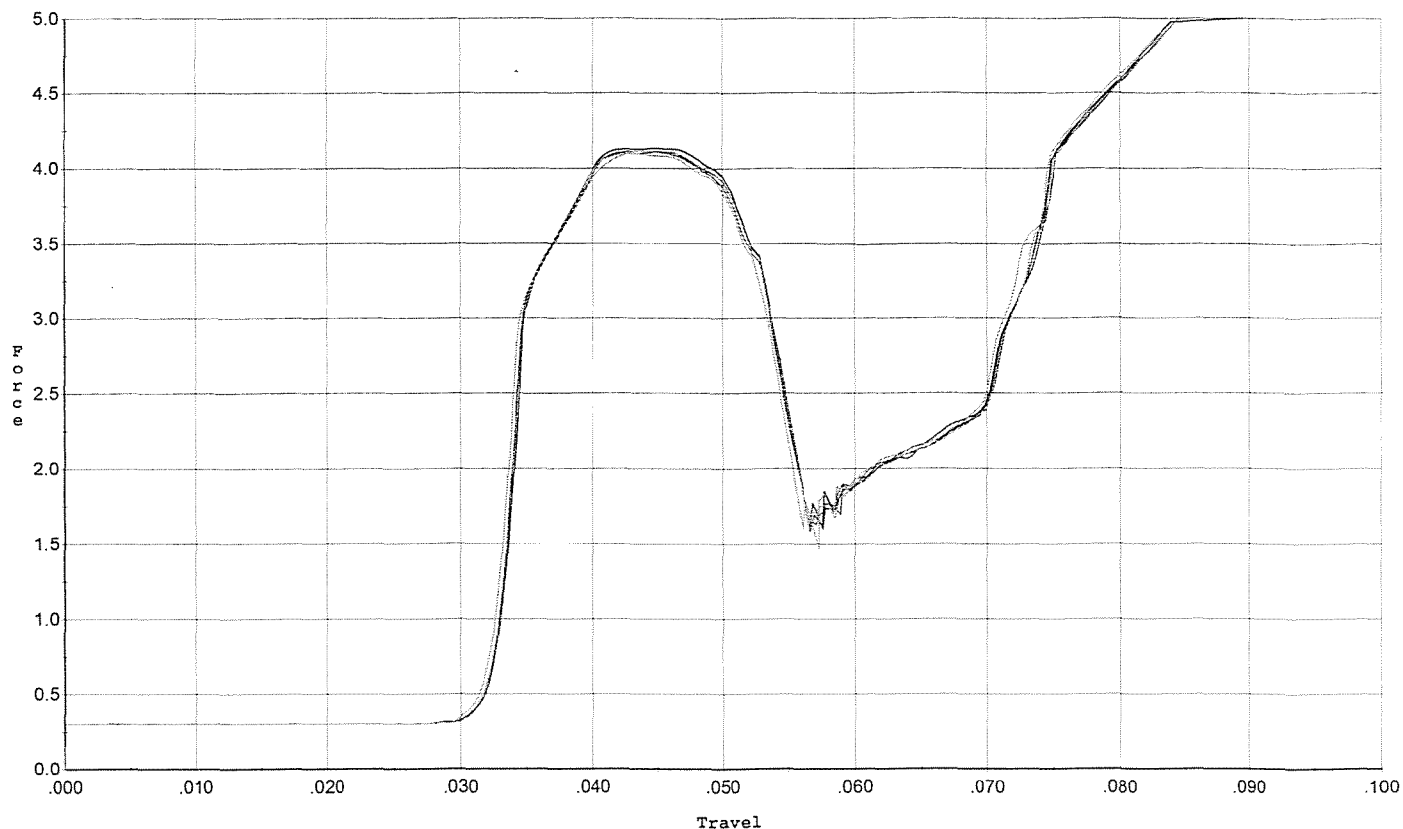
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.242	0.053	0.032	0.036	0.066		Set Trigger
2	3.108	0.053	0.033	0.036	0.063		Set Trigger
3	3.118	0.052	0.032	0.036	0.064		Set Trigger
4	3.118	0.052	0.032	0.036	0.064		Set Trigger
5	3.150	0.052	0.032	0.036	0.065		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



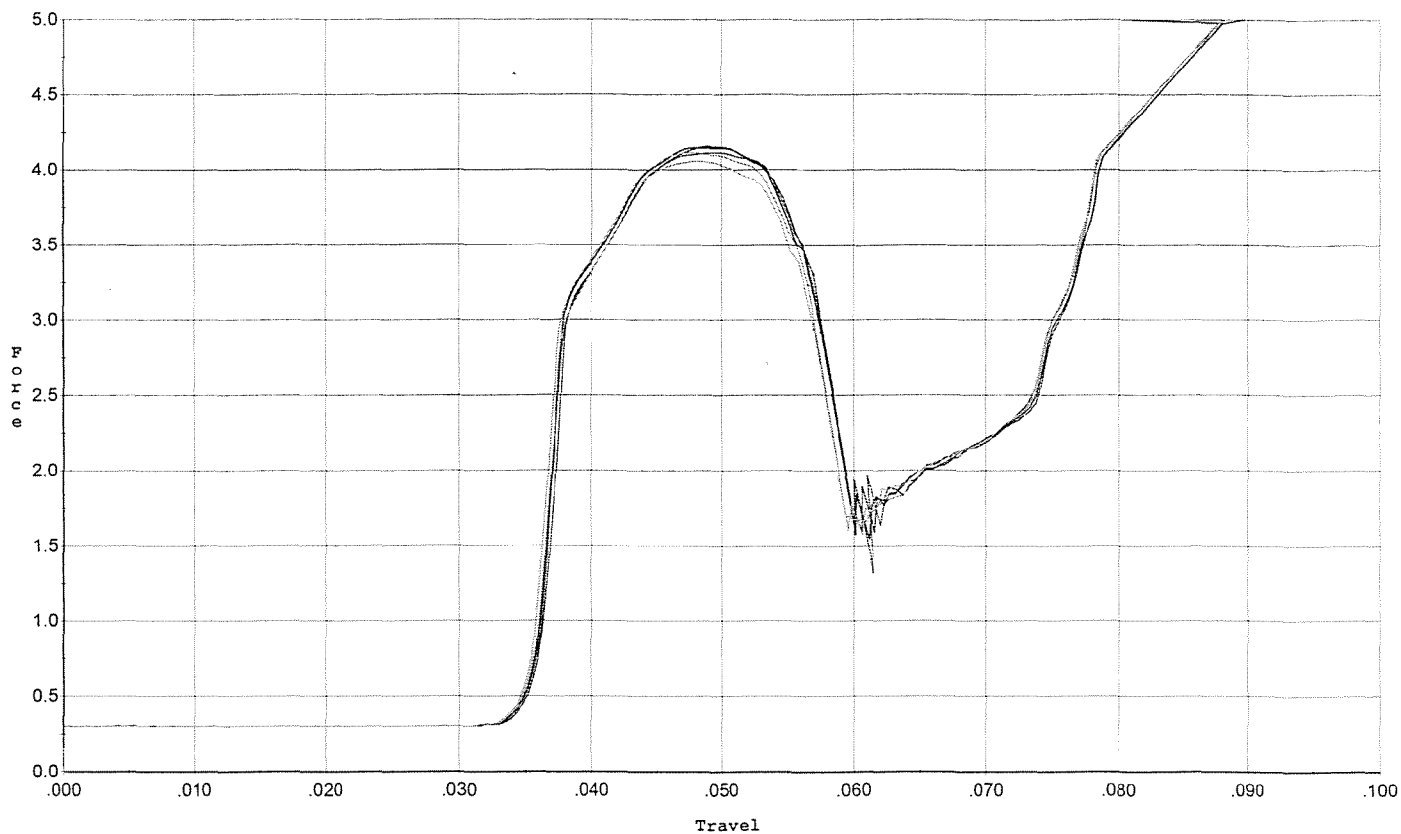
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.054	0.032	0.034	0.088		Set Trigger
2	4.131	0.055	0.032	0.034	0.089		Set Trigger
3	4.111	0.053	0.032	0.034	0.085		Set Trigger
4	4.096	0.054	0.031	0.034	0.086		Set Trigger
5	4.114	0.055	0.032	0.034	0.088		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



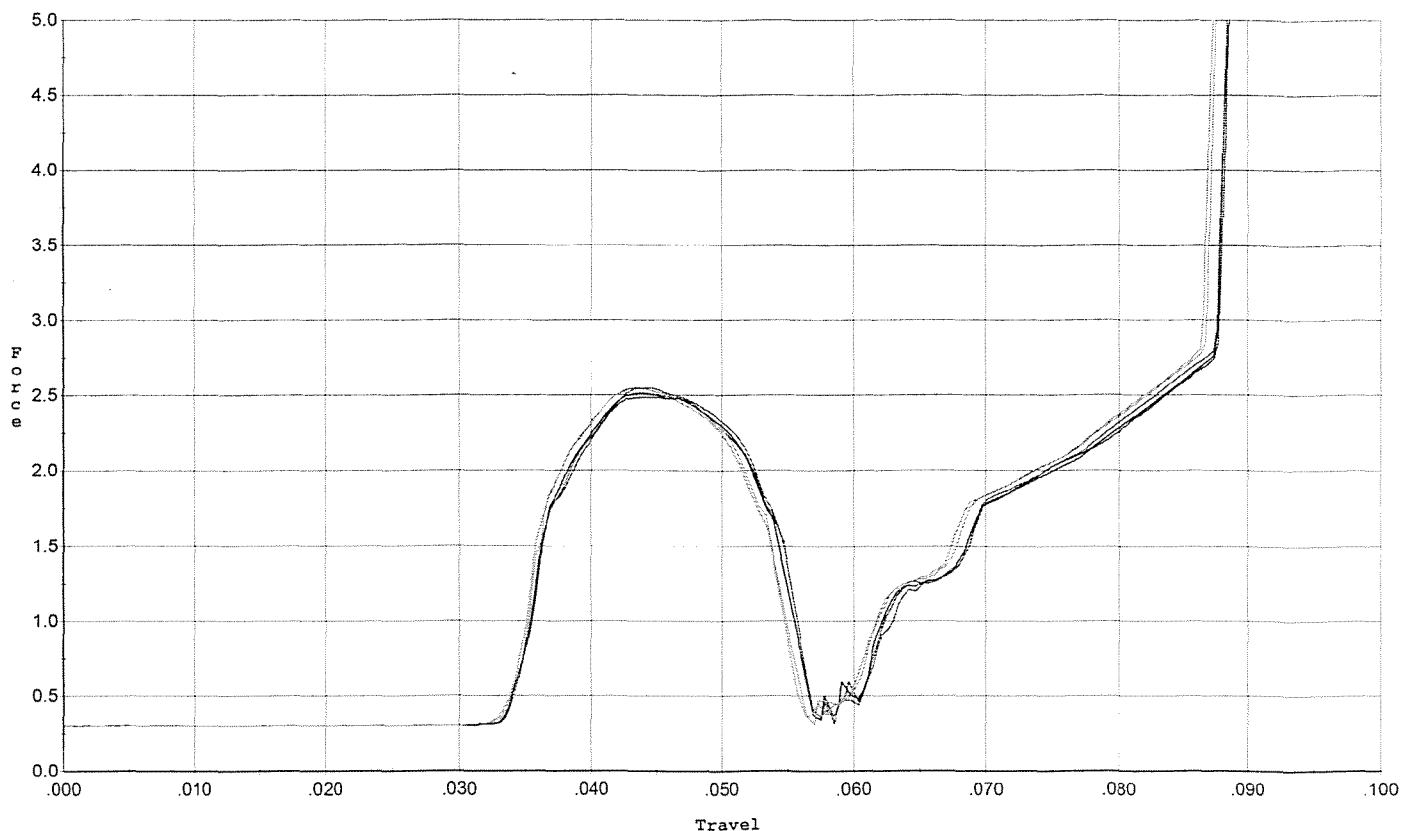
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.057	0.035	0.036	0.088		Set Trigger
2	4.146	0.058	0.035	0.036	0.090		Set Trigger
3	4.115	0.057	0.035	0.036	0.089		Set Trigger
4	4.058	0.057	0.035	0.036	0.087		Set Trigger
5	4.112	0.057	0.035	0.036	0.088		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



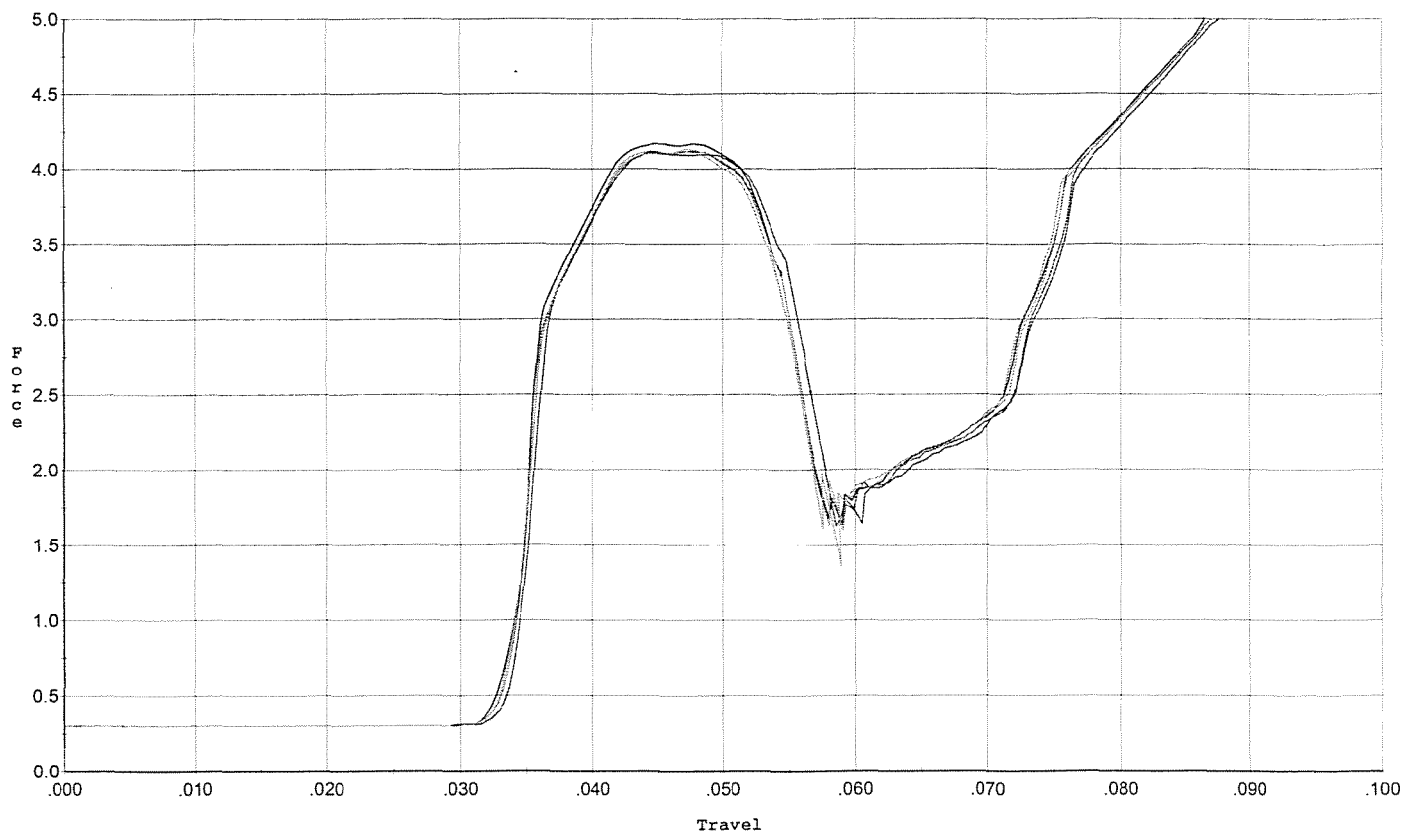
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.486	0.055	0.034	0.038	0.053		Set Trigger
2	2.512	0.054	0.034	0.038	0.052		Set Trigger
3	2.549	0.055	0.034	0.038	0.053		Set Trigger
4	2.542	0.053	0.033	0.038	0.052		Set Trigger
5	2.551	0.054	0.034	0.038	0.052		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.057	0.033	0.035	0.090		Set Trigger
2	4.169	0.054	0.032	0.035	0.087		Set Trigger
3	4.117	0.054	0.033	0.035	0.086		Set Trigger
4	4.131	0.054	0.033	0.035	0.086		Set Trigger
5	4.119	0.055	0.033	0.035	0.086		Set Trigger

Avg 4.13