

G6785060

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



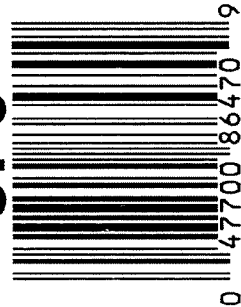
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6785060

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785060

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE		9-9-08	RBN
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX SEP 10 2008 OPERATOR <i>RBN</i>	9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	RBN
490	MAGNAFLUX BOLT		9/8/08	MIR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DC
542	APPLY COATINGS (BARREL ACTION)		9/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-23-08	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

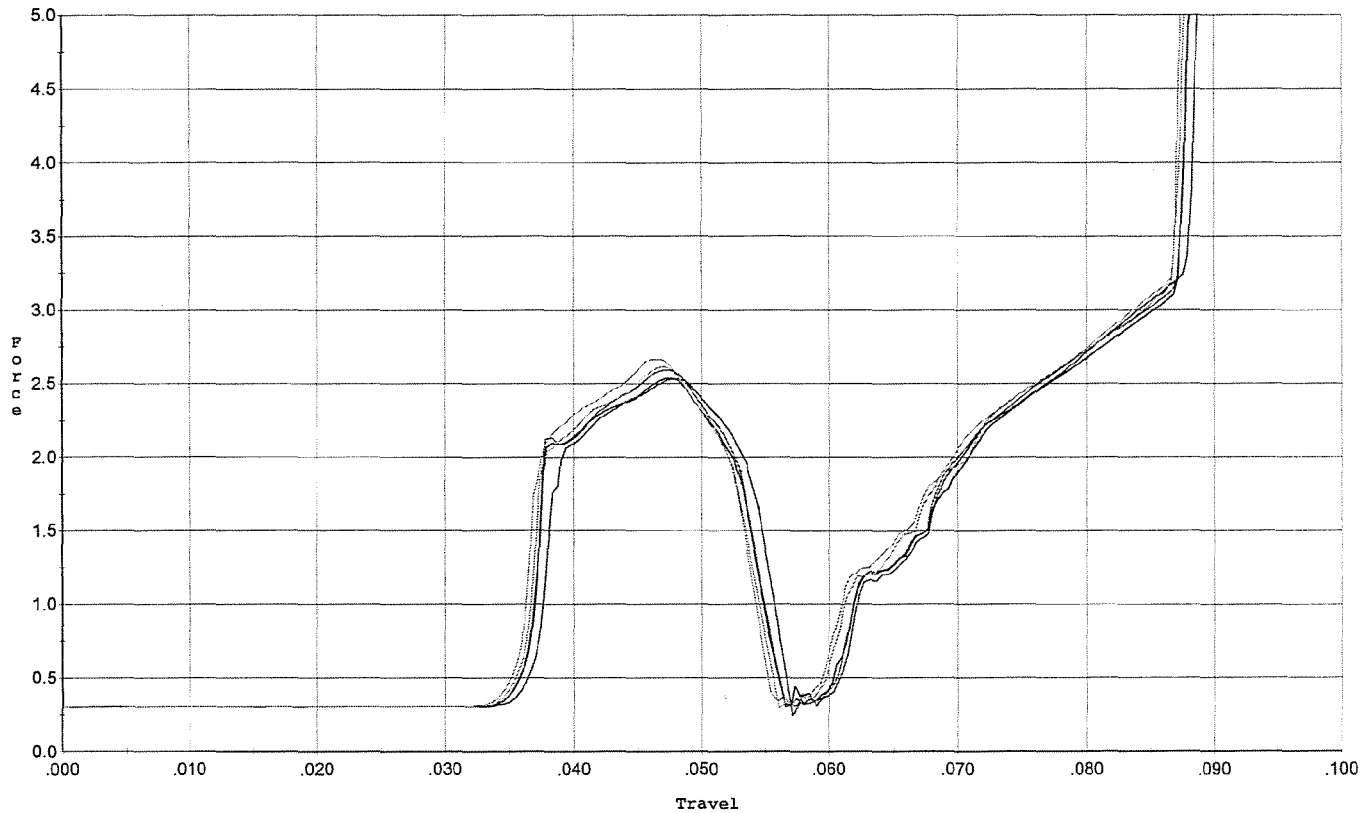
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.5</u> <u>5.0</u>	10-30-08	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>5.0</u> <u>5.0</u>	10-30-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-30-08	L.N.
	J) ASSEMBLE STOCK		9-23-08	BSN
	K) ASSEMBLE SWIVEL STUDS		10-30-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	10-4-08	TC
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-4-08	L.N.
670	FINAL INSPECTION A) HEADSPACE		10-30-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.54</u> <u>2.57</u> <u>2.57</u> <u>2.53</u>	10/10/08	FM
	C) FUNCTION		10-30-08	L.N.
690	PACK		12-8-08	BSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



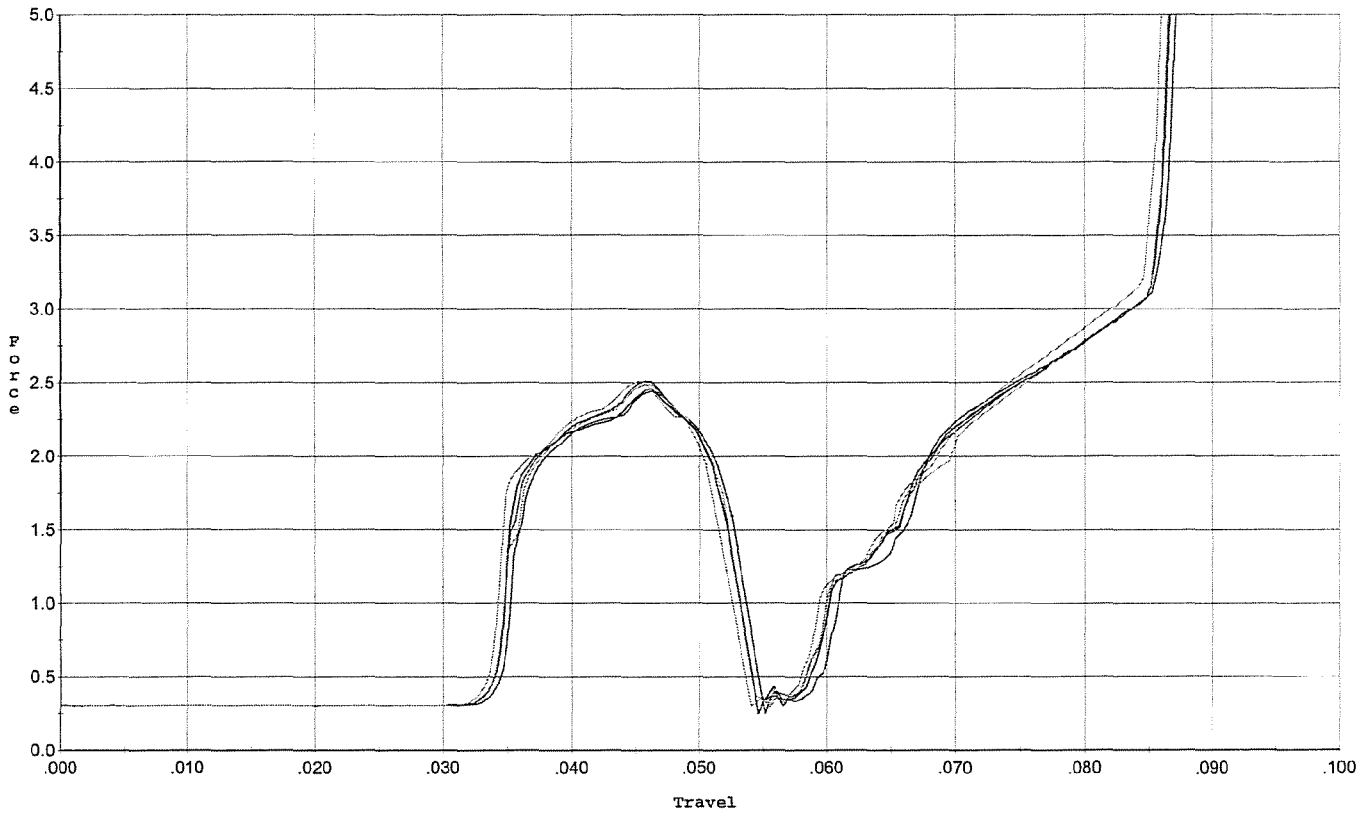
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.054	0.036	0.039	0.050		Set Trigger
2	2.538	0.053	0.036	0.039	0.049		Set Trigger
3	2.594	0.053	0.036	0.039	0.049		Set Trigger
4	2.619	0.054	0.035	0.038	0.050		Set Trigger
5	2.668	0.053	0.035	0.038	0.050		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



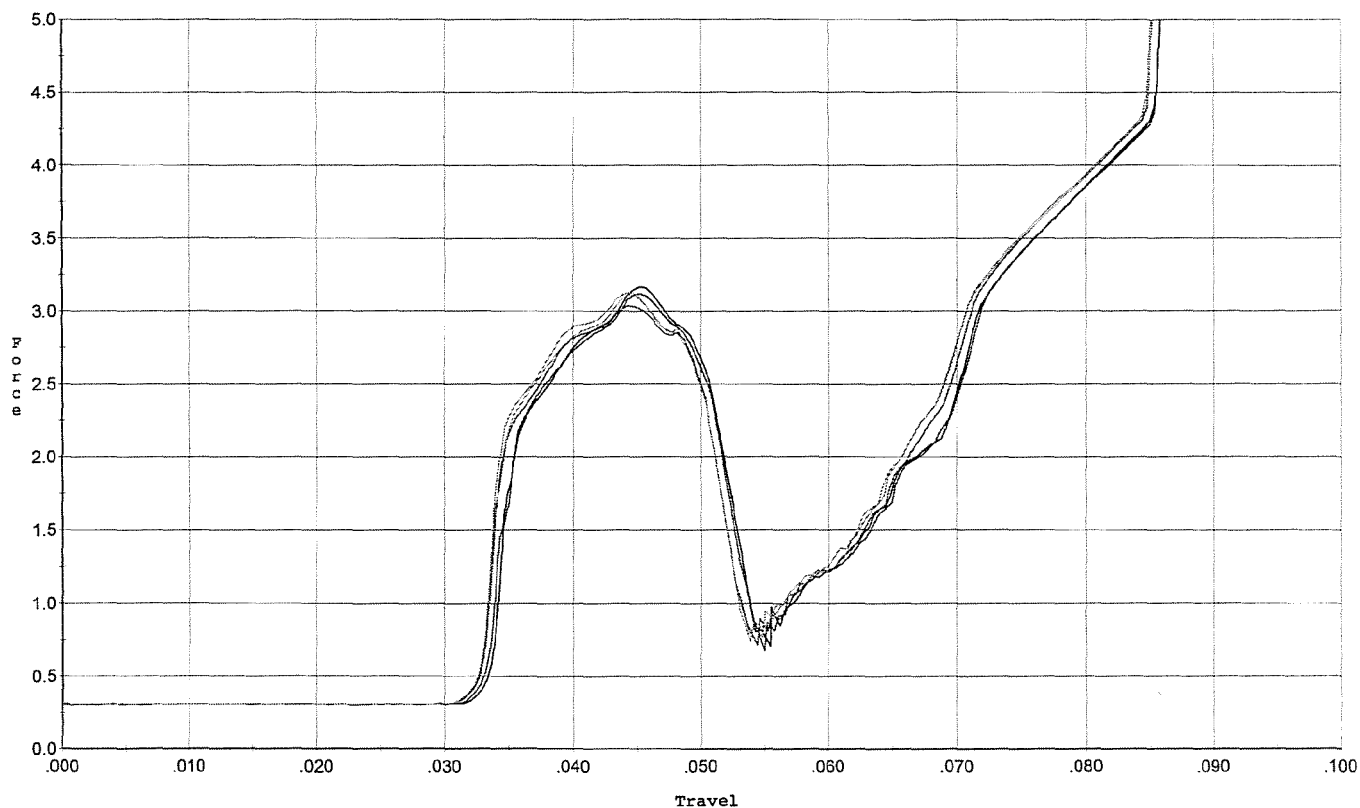
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.053	0.034	0.039	0.048		Set Trigger
2	2.458	0.052	0.034	0.039	0.048		Set Trigger
3	2.510	0.052	0.034	0.039	0.048		Set Trigger
4	2.486	0.052	0.034	0.039	0.048		Set Trigger
5	2.512	0.052	0.033	0.039	0.049		Set Trigger

AVG 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



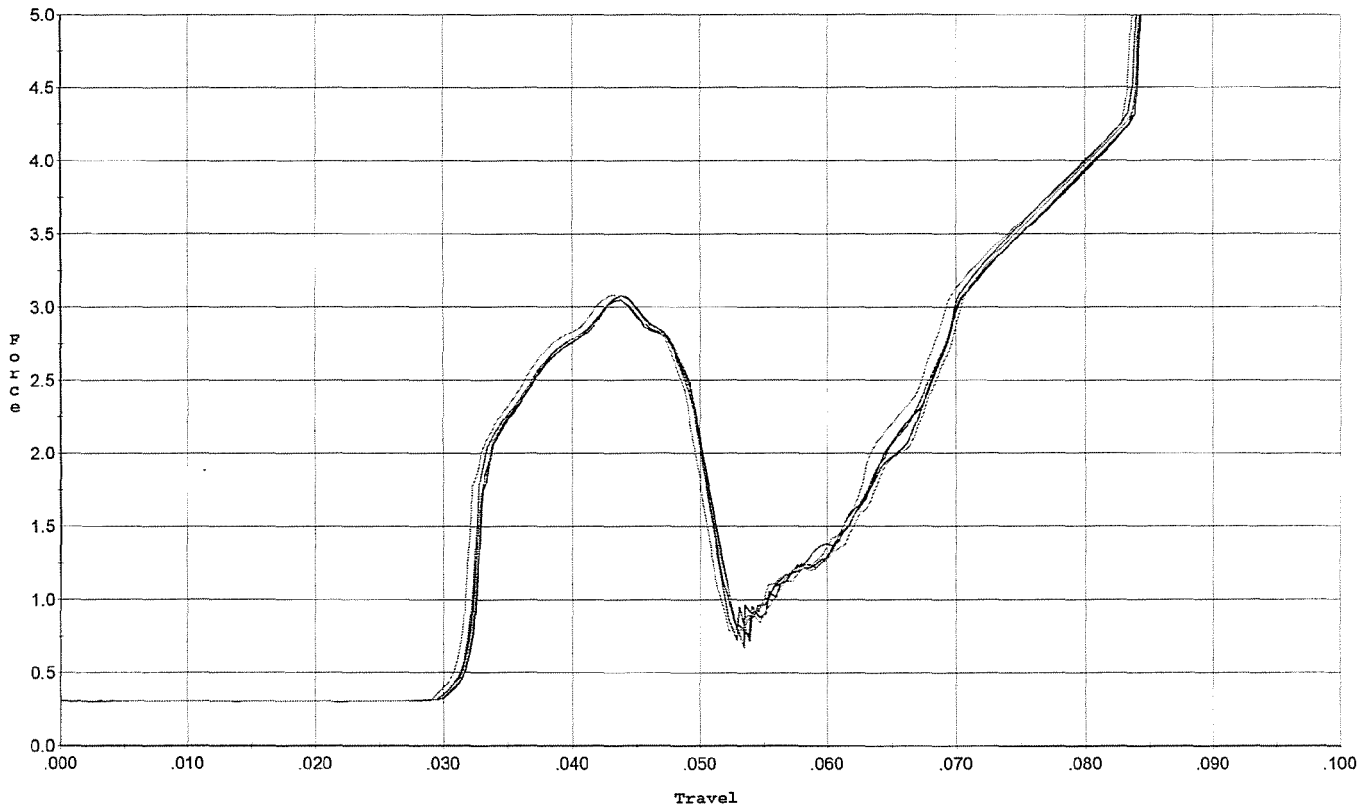
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.122	0.051	0.033	0.037	0.057		Set Trigger
2	3.168	0.052	0.033	0.037	0.059		Set Trigger
3	3.037	0.050	0.033	0.037	0.056		Set Trigger
4	3.109	0.050	0.033	0.037	0.057		Set Trigger
5	3.125	0.050	0.033	0.037	0.058		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



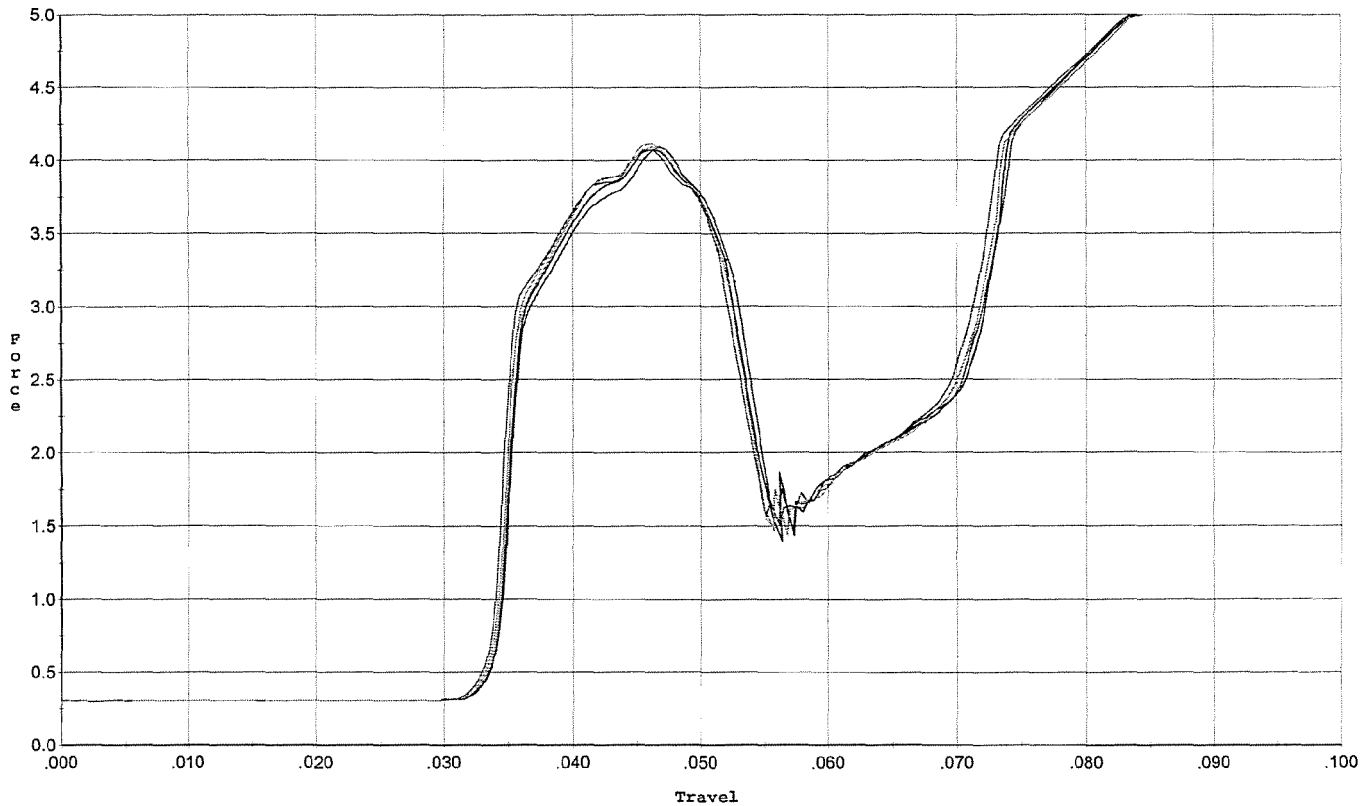
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.049	0.049	0.031	0.037	0.056		Set Trigger
2	3.077	0.049	0.032	0.037	0.055		Set Trigger
3	3.048	0.049	0.031	0.037	0.056		Set Trigger
4	3.079	0.049	0.031	0.037	0.056		Set Trigger
5	3.083	0.049	0.031	0.037	0.056		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



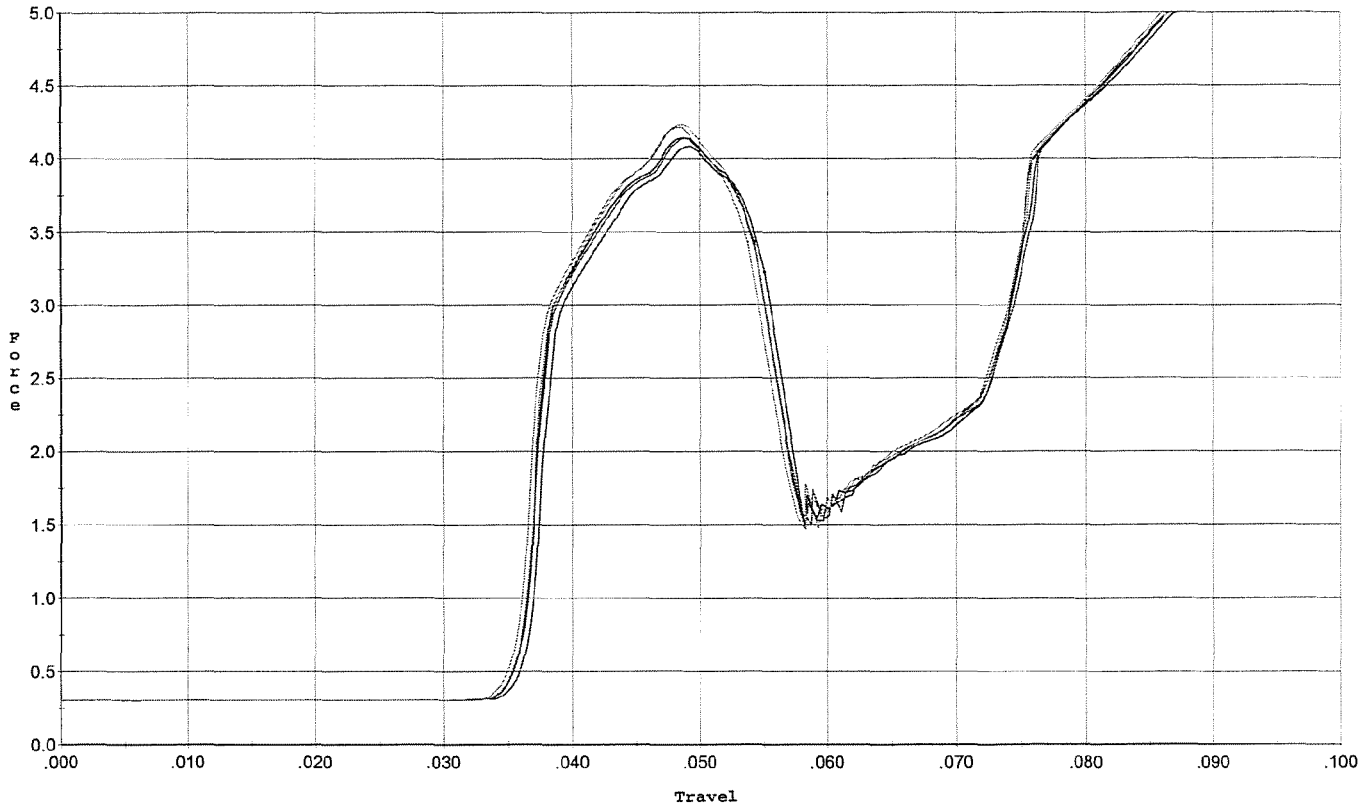
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.053	0.034	0.036	0.076		Set Trigger
2	4.074	0.052	0.033	0.036	0.075		Set Trigger
3	4.072	0.051	0.033	0.035	0.075		Set Trigger
4	4.115	0.052	0.033	0.035	0.076		Set Trigger
5	4.096	0.052	0.033	0.035	0.076		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



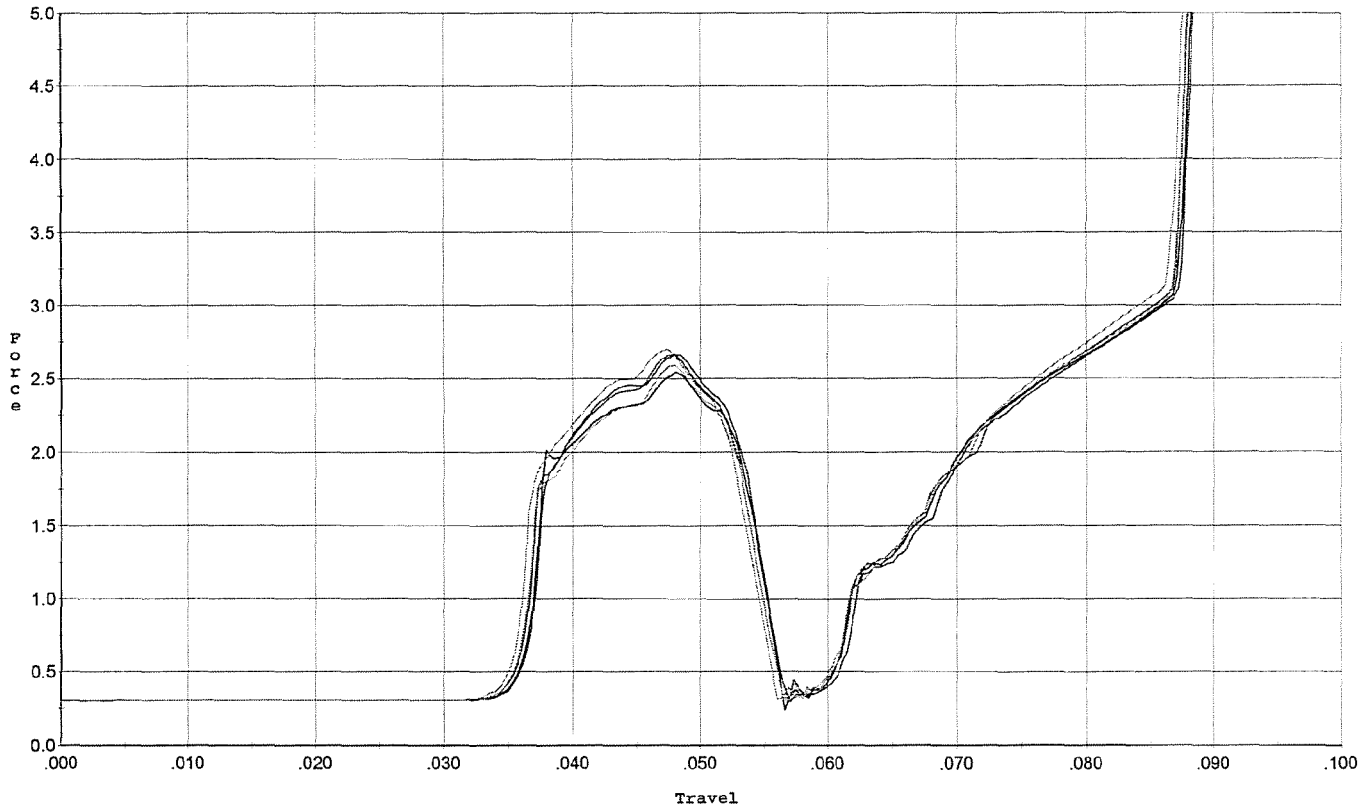
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.055	0.036	0.037	0.077		Set Trigger
2	4.142	0.054	0.035	0.037	0.077		Set Trigger
3	4.140	0.054	0.035	0.037	0.077		Set Trigger
4	4.234	0.054	0.035	0.037	0.078		Set Trigger
5	4.216	0.054	0.035	0.037	0.077		Set Trigger

AVG 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



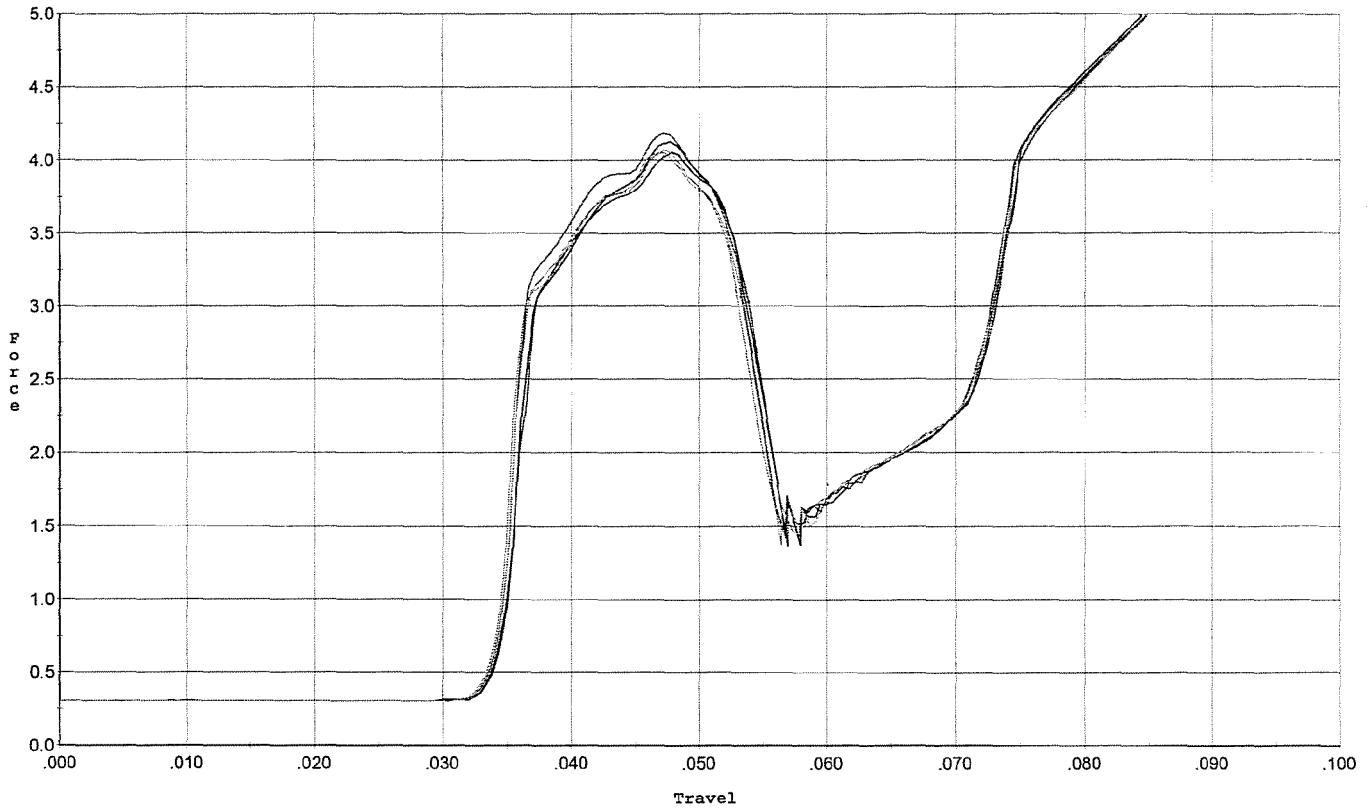
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.663	0.054	0.036	0.039	0.050		Set Trigger
2	2.546	0.054	0.036	0.039	0.050		Set Trigger
3	2.669	0.053	0.035	0.039	0.050		Set Trigger
4	2.593	0.053	0.035	0.039	0.049		Set Trigger
5	2.702	0.054	0.035	0.038	0.052		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.054	0.034	0.036	0.078		Set Trigger
2	4.128	0.055	0.033	0.036	0.079		Set Trigger
3	4.186	0.053	0.033	0.036	0.079		Set Trigger
4	4.069	0.053	0.033	0.036	0.077		Set Trigger
5	4.049	0.052	0.033	0.036	0.075		Set Trigger

Avg 4.09