

G6789947

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

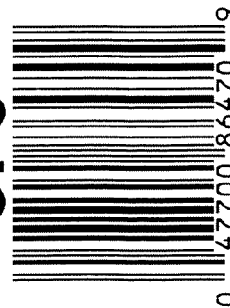
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6789947

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6789947

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	12-2-08	ESN
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	12/9/08	
490	MAGNAFLUX BOLT		12/9/08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		12/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-7-09	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

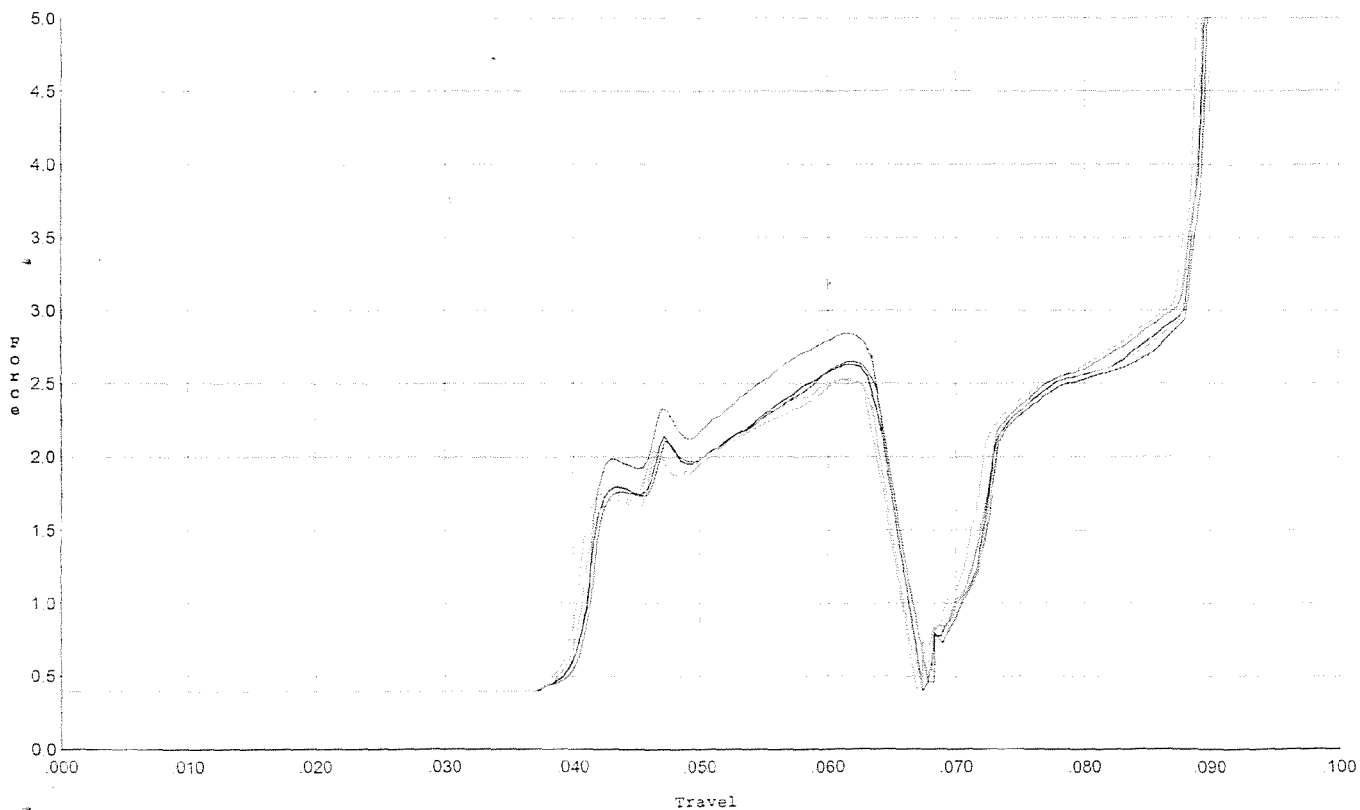
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>4.0</u>	1-16-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.0</u> <u>7.0</u> <u>7.0</u>	1-16-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-16-09	L N
	J) ASSEMBLE STOCK		1-7-09	EBR
	K) ASSEMBLE SWIVEL STUDS		1-16-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	L N
670	FINAL INSPECTION A) HEADSPACE		1-16-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.64</u> <u>2.63</u> <u>2.68</u> <u>2.68</u>	1-16-09	TC
	C) FUNCTION		1-16-09	L N
690	PACK		1/20/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2088

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



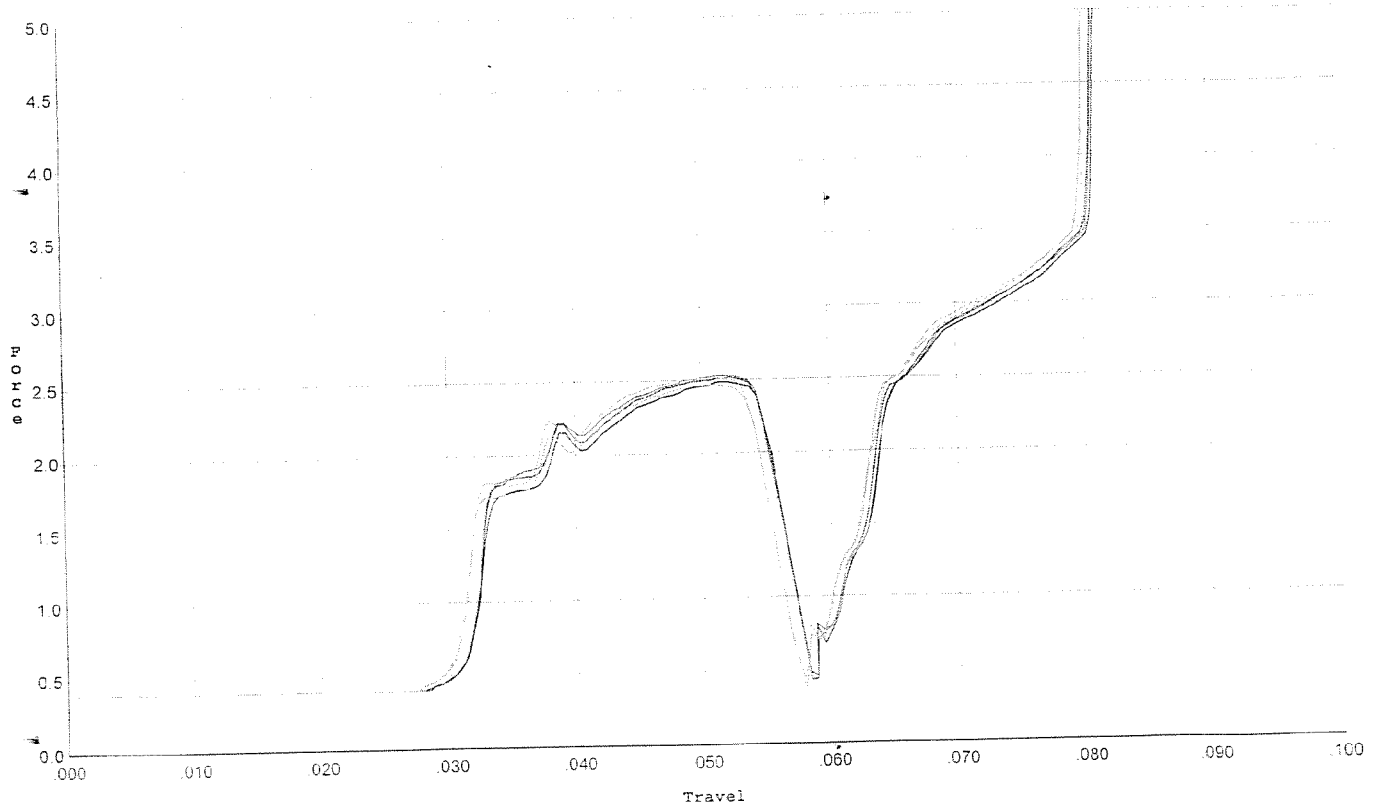
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.651	0.064	0.040	0.032	0.066		Set Trigger
2	2.629	0.064	0.040	0.031	0.067		Set Trigger
3	2.843	0.063	0.040	0.031	0.071		Set Trigger
4	2.527	0.063	0.040	0.032	0.065		Set Trigger
5	2.529	0.064	0.039	0.031	0.066		Set Trigger

A.2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2088

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



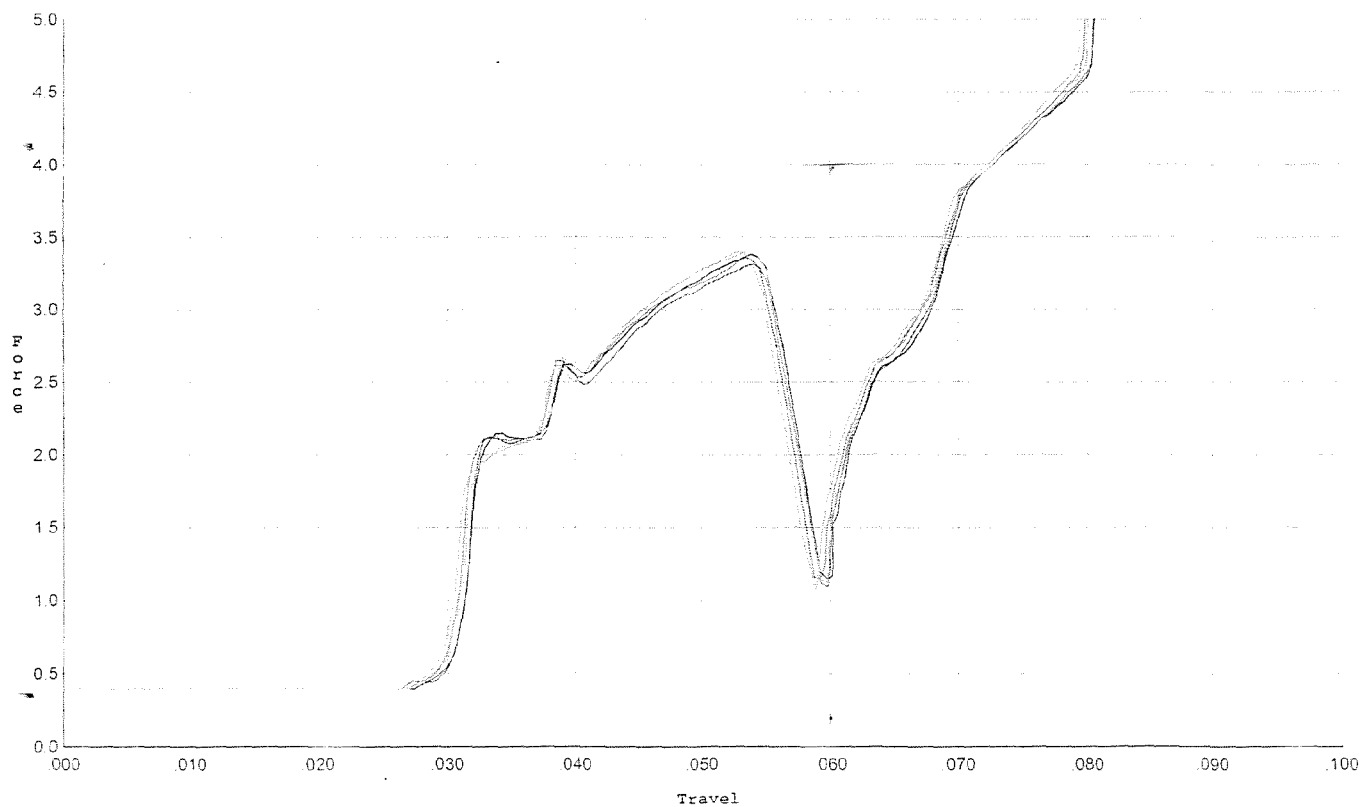
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.056	0.031	0.031	0.065		Set Trigger
2	2.488	0.055	0.032	0.032	0.063		Set Trigger
3	2.527	0.056	0.031	0.031	0.065		Set Trigger
4	2.521	0.054	0.031	0.031	0.064		Set Trigger
5	2.469	0.054	0.031	0.031	0.062		Set Trigger

A-250

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2088

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



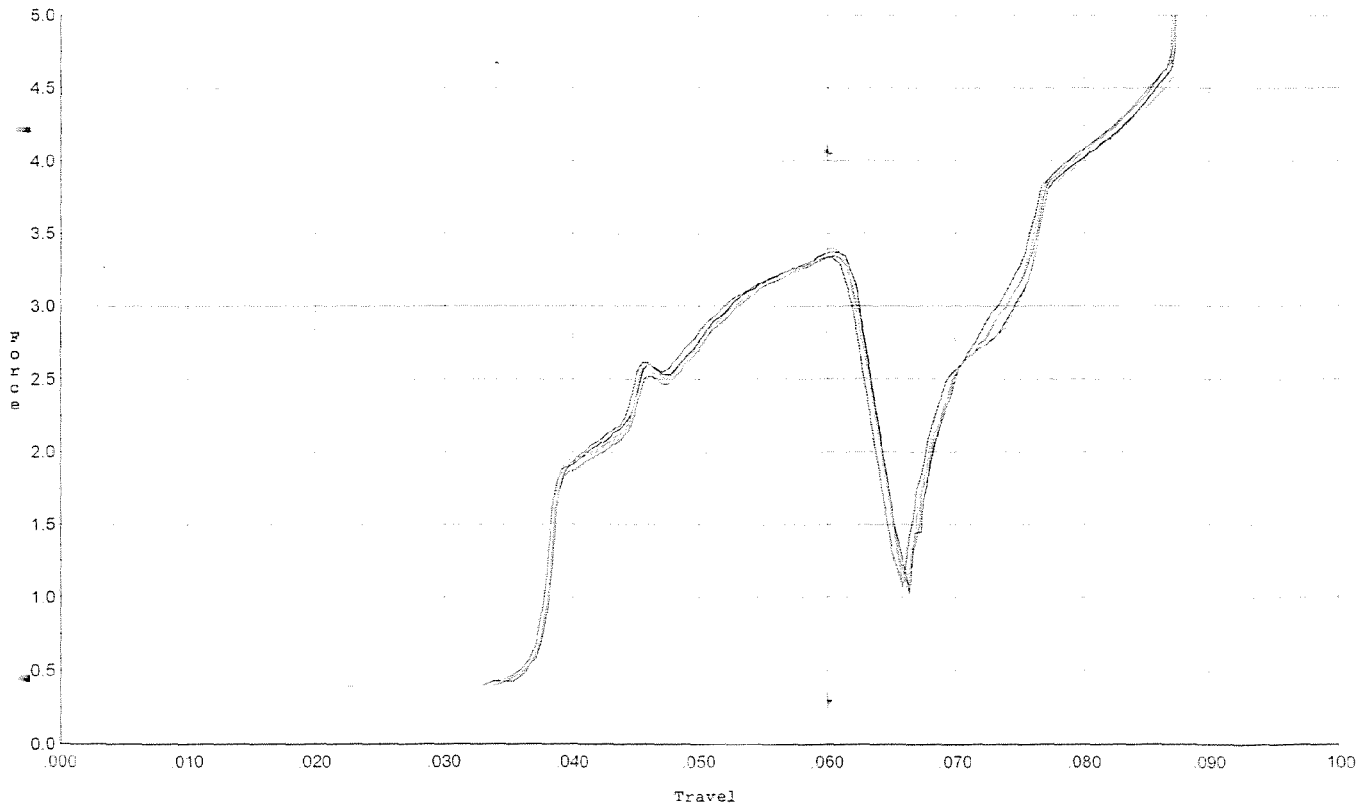
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.313	0.055	0.030	0.030	0.078		Set Trigger
2	3.382	0.056	0.031	0.029	0.081		Set Trigger
3	3.359	0.056	0.030	0.029	0.081		Set Trigger
4	3.399	0.057	0.030	0.029	0.083		Set Trigger
5	3.399	0.055	0.030	0.029	0.079		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2088

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



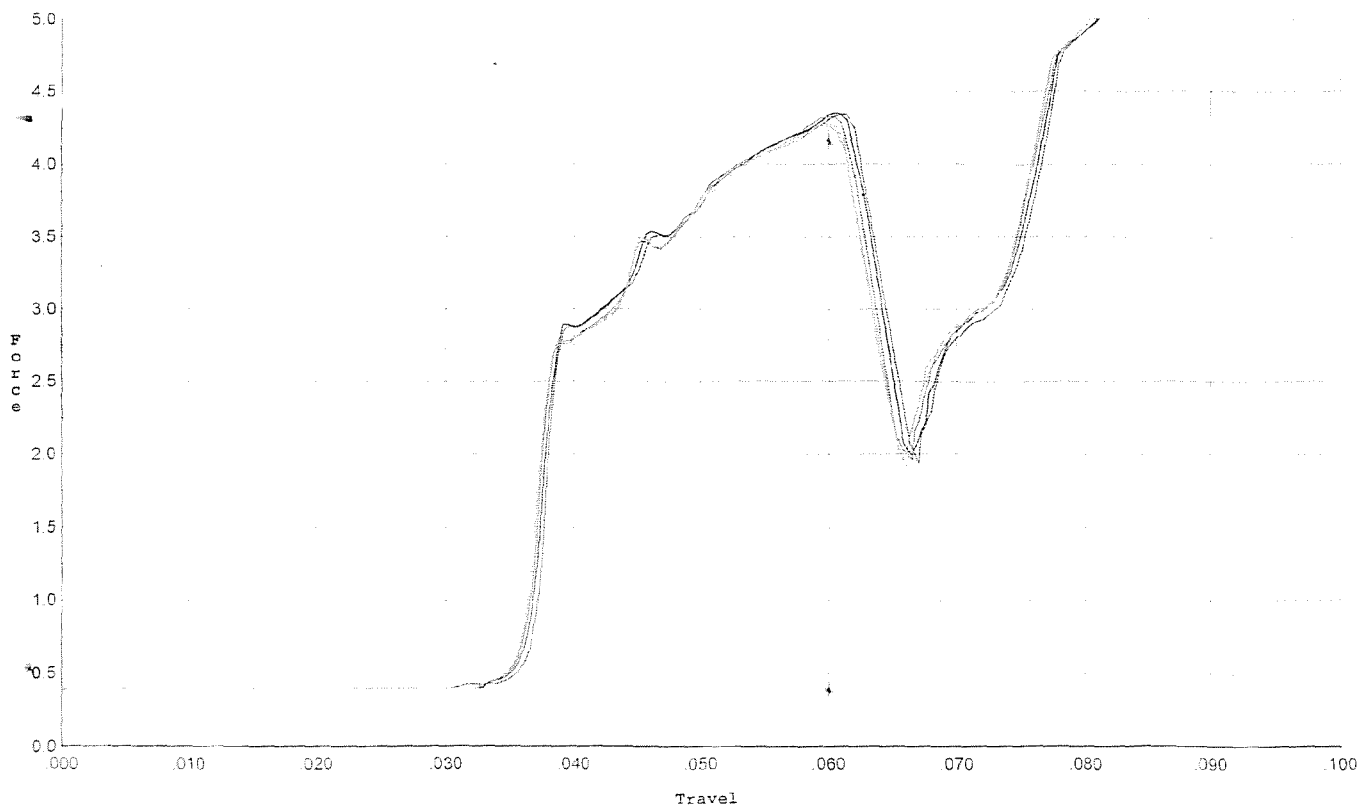
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.335	0.062	0.037	0.030	0.082		Set Trigger
2	3.372	0.062	0.037	0.029	0.083		Set Trigger
3	3.345	0.063	0.037	0.029	0.082		Set Trigger
4	3.369	0.063	0.037	0.029	0.083		Set Trigger
5	3.402	0.063	0.037	0.029	0.084		Set Trigger

A-3-36

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lb ini +/- 1.0 lb



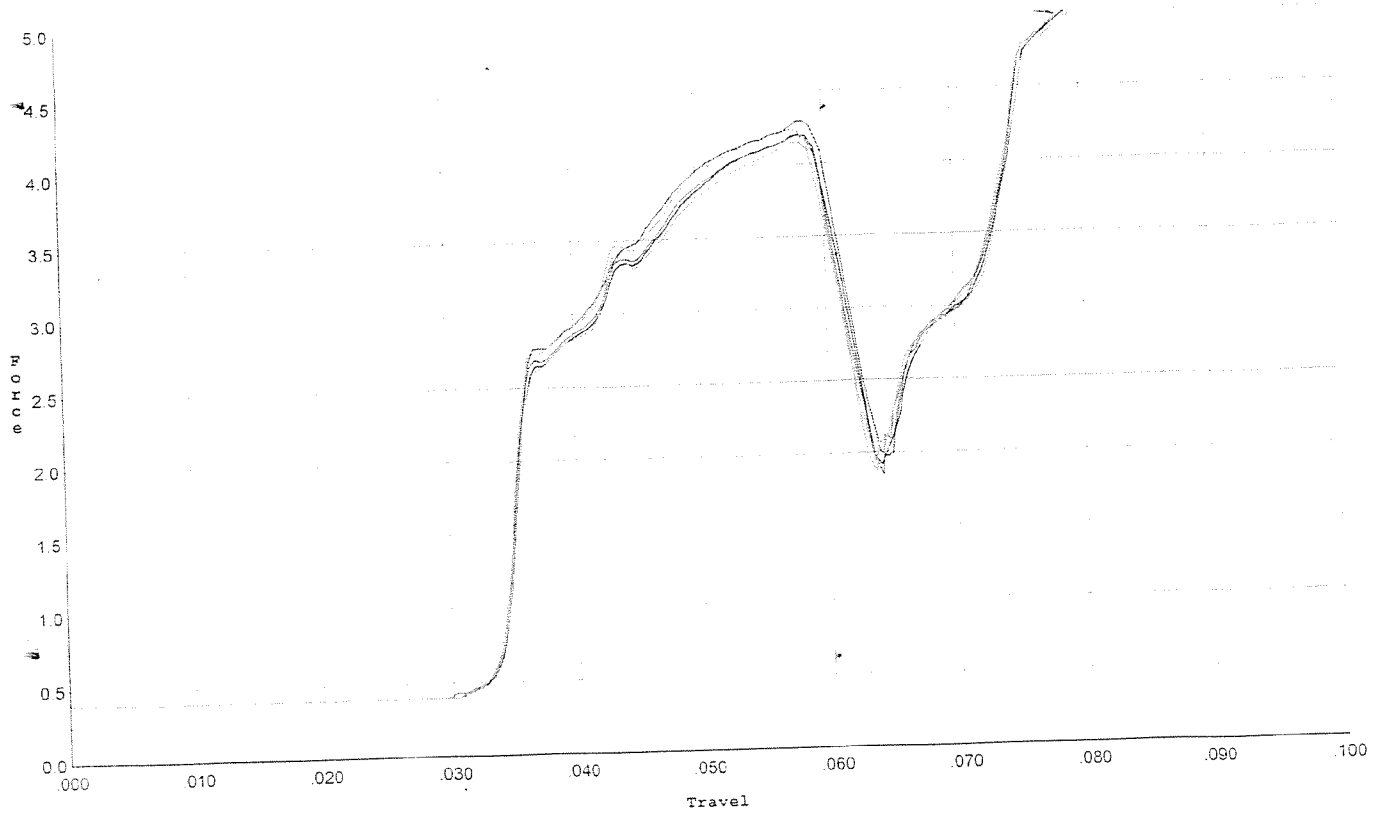
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.343	0.062	0.036	0.028	0.108		Set Trigger
2	4.352	0.063	0.036	0.027	0.110		Set Trigger
3	4.327	0.062	0.036	0.028	0.108		Set Trigger
4	4.265	0.061	0.036	0.028	0.105		Set Trigger
5	4.278	0.061	0.036	0.028	0.105		Set Trigger

A-4.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2088

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lb after 20 cycles+/- 1.0 lb



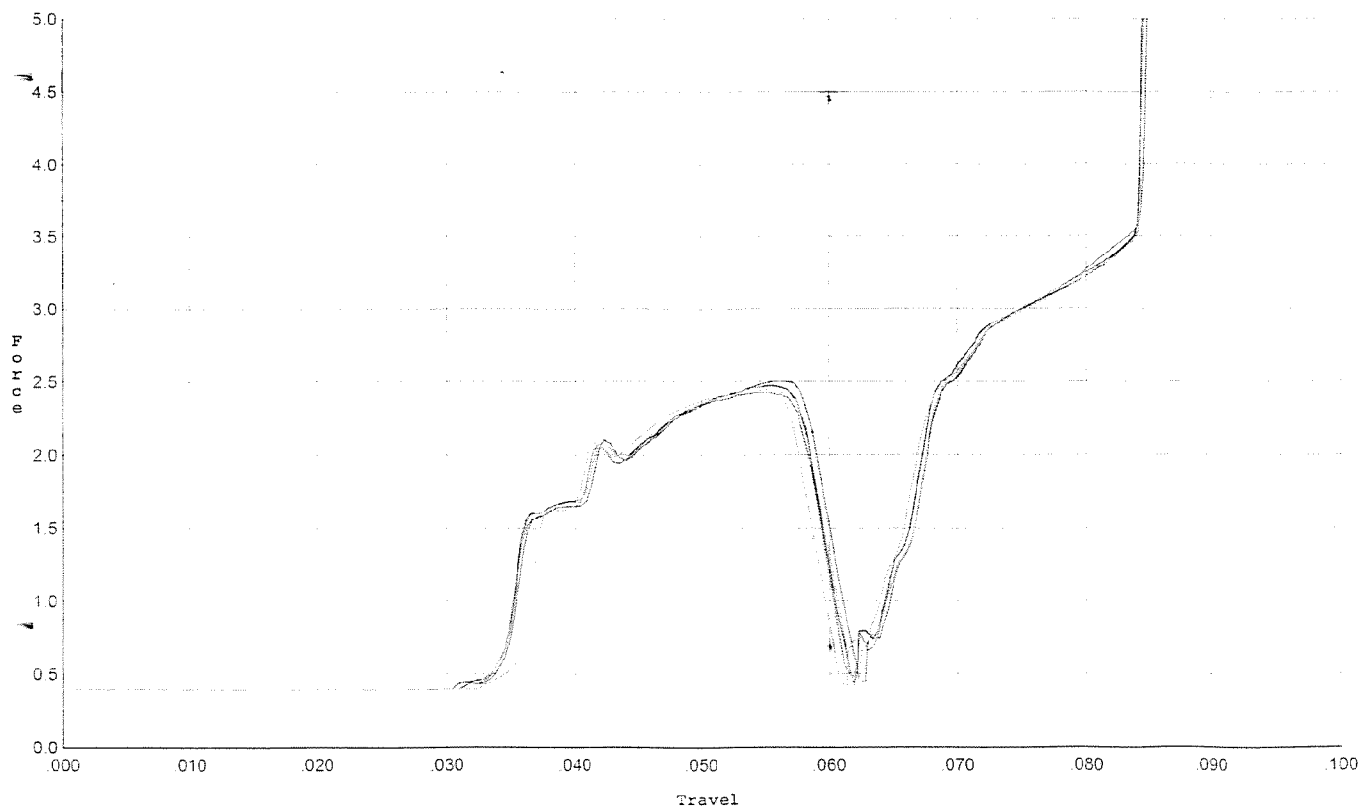
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.295	0.060	0.033	0.028	0.106		Set Trigger
2	4.204	0.061	0.034	0.028	0.105		Set Trigger
3	4.194	0.059	0.034	0.028	0.102		Set Trigger
4	4.238	0.060	0.034	0.028	0.105		Set Trigger
5	4.150	0.060	0.034	0.029	0.101		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2088

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



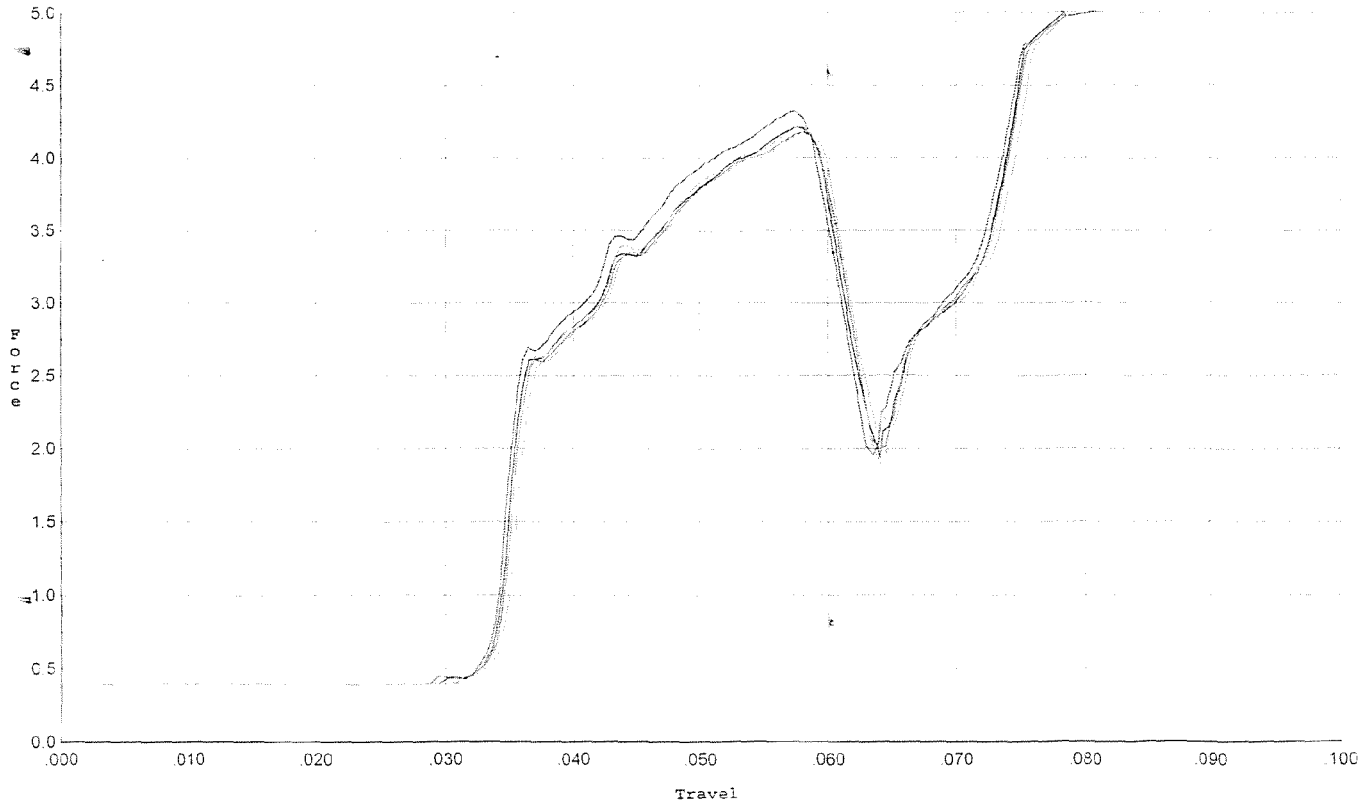
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.503	0.059	0.034	0.032	0.064		Set Trigger
2	2.472	0.058	0.034	0.032	0.063		Set Trigger
3	2.423	0.059	0.034	0.032	0.063		Set Trigger
4	2.445	0.060	0.035	0.032	0.065		Set Trigger
5	2.457	0.059	0.035	0.033	0.062		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2088

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lb +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.321	0.060	0.033	0.028	0.107		Set Trigger
2	4.216	0.059	0.034	0.028	0.102		Set Trigger
3	4.176	0.061	0.034	0.028	0.104		Set Trigger
4	4.218	0.061	0.034	0.028	0.105		Set Trigger
5	4.183	0.060	0.034	0.028	0.102		Set Trigger

A-4.22