

66789959

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



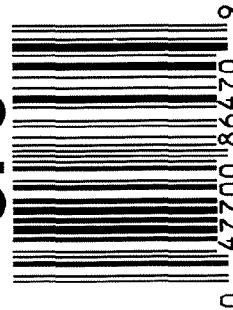
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6789959

UPC



BM FORM

**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G 6789959

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	Rgn
475	DRILL AND TAP SIGHT HOLES	DEC 11 9 2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	12/5/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		12/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-6-09	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

M2400071589

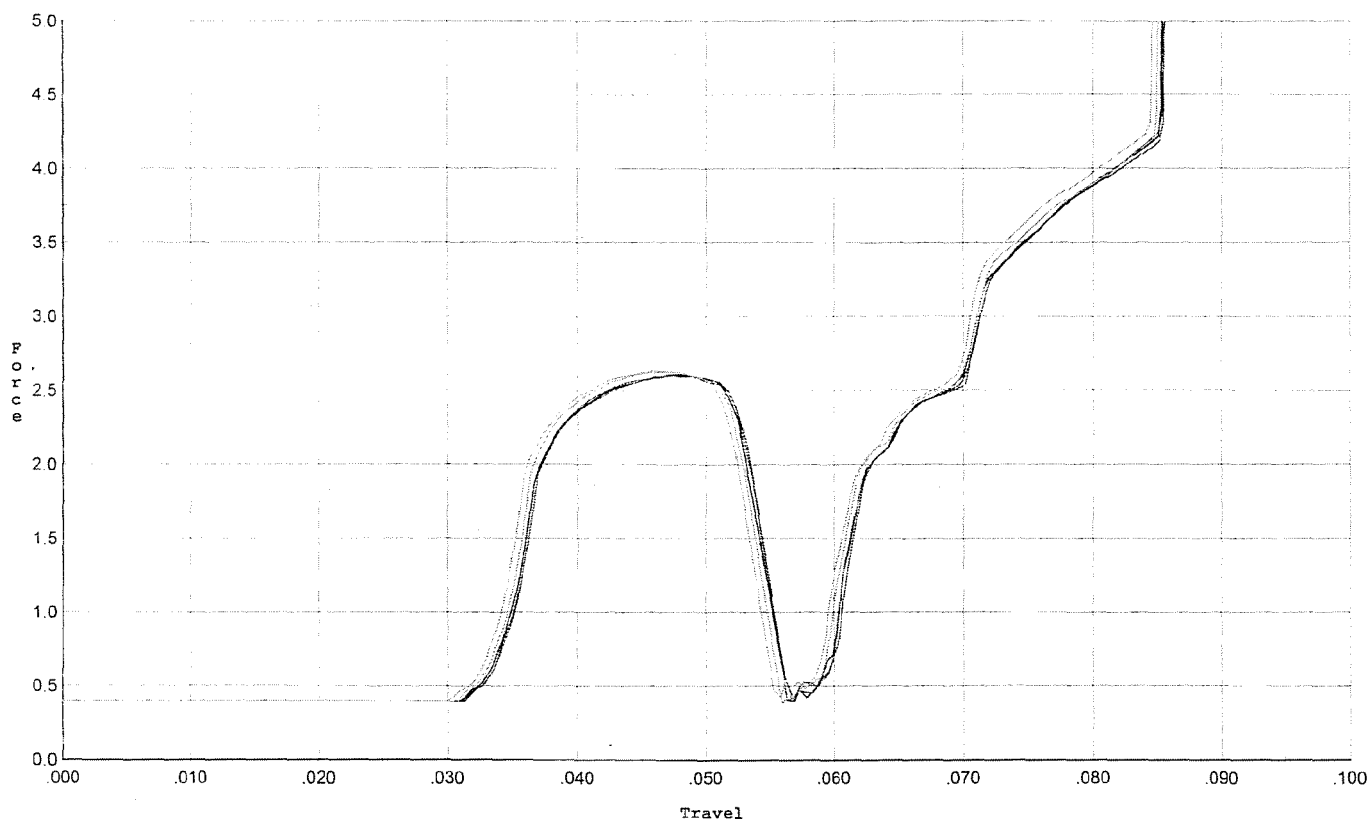
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-7-09	L.H.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-7-09	L.H.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-7-09	L.H.
	J) ASSEMBLE STOCK		1-6-09	RBN
	K) ASSEMBLE SWIVEL STUDS		1-7-09	L.H.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-6-09	L.H.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-7-09	L.H.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.51</u> <u>2.53</u> <u>2.56</u> <u>2.54</u>	1-7-09	TL
	C) FUNCTION		1-7-09	L.H.
690	PACK		1-21-09	RBN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



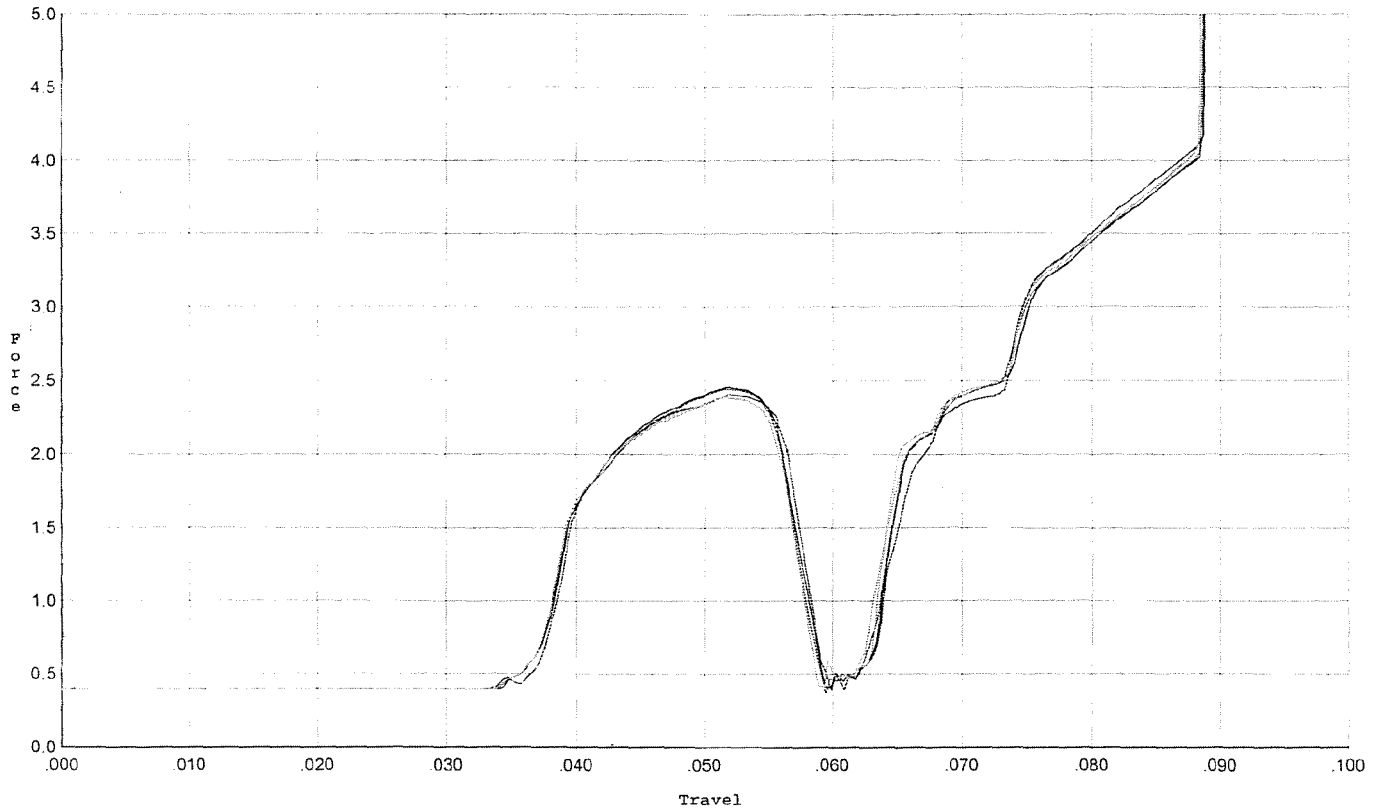
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.600	0.053	0.034	0.036	0.058		Set Trigger
2	2.604	0.054	0.033	0.036	0.059		Set Trigger
3	2.601	0.054	0.034	0.036	0.058		Set Trigger
4	2.626	0.053	0.033	0.036	0.058		Set Trigger
5	2.634	0.052	0.033	0.036	0.058		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



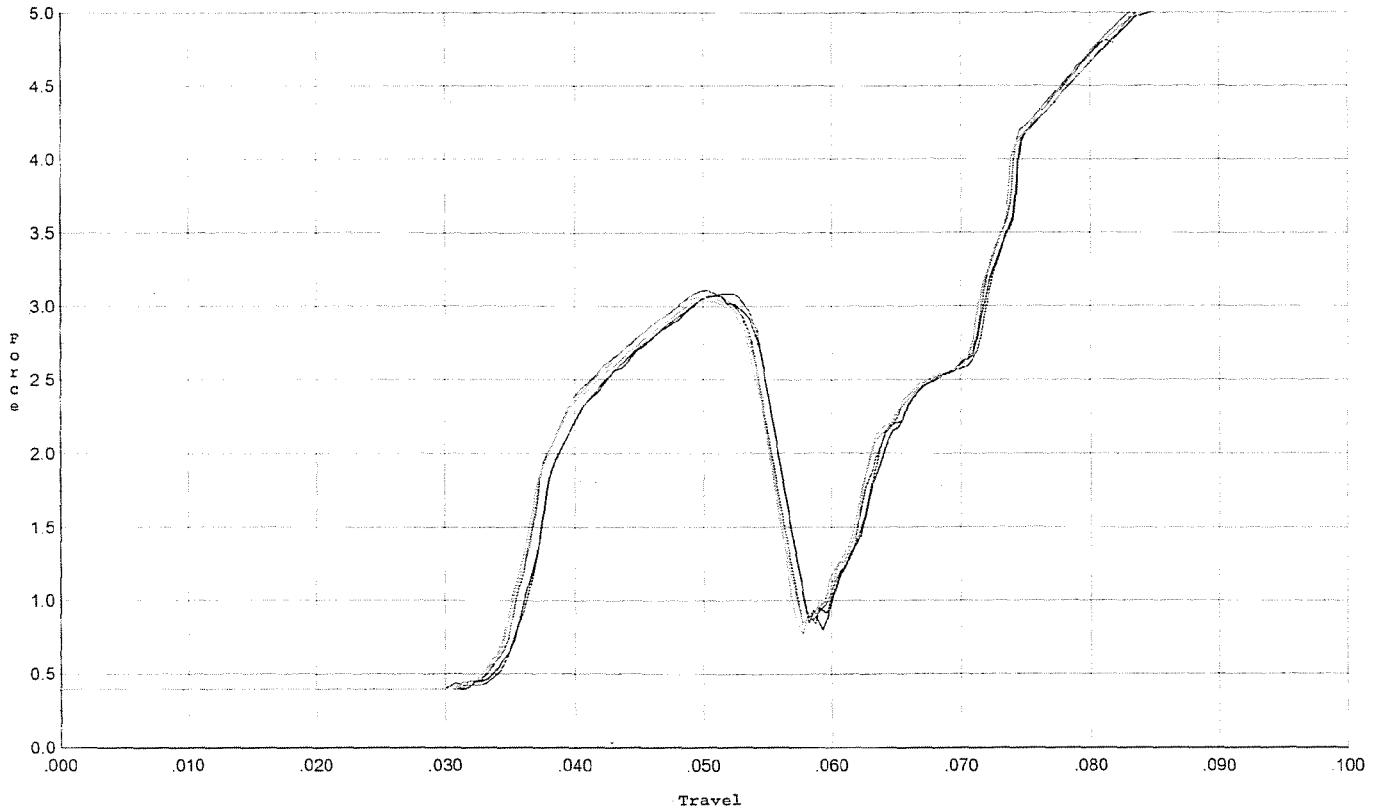
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.407	0.056	0.037	0.038	0.055		Set Trigger
2	2.457	0.056	0.035	0.038	0.054		Set Trigger
3	2.442	0.056	0.037	0.038	0.054		Set Trigger
4	2.391	0.056	0.037	0.038	0.054		Set Trigger
5	2.384	0.056	0.037	0.038	0.054		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



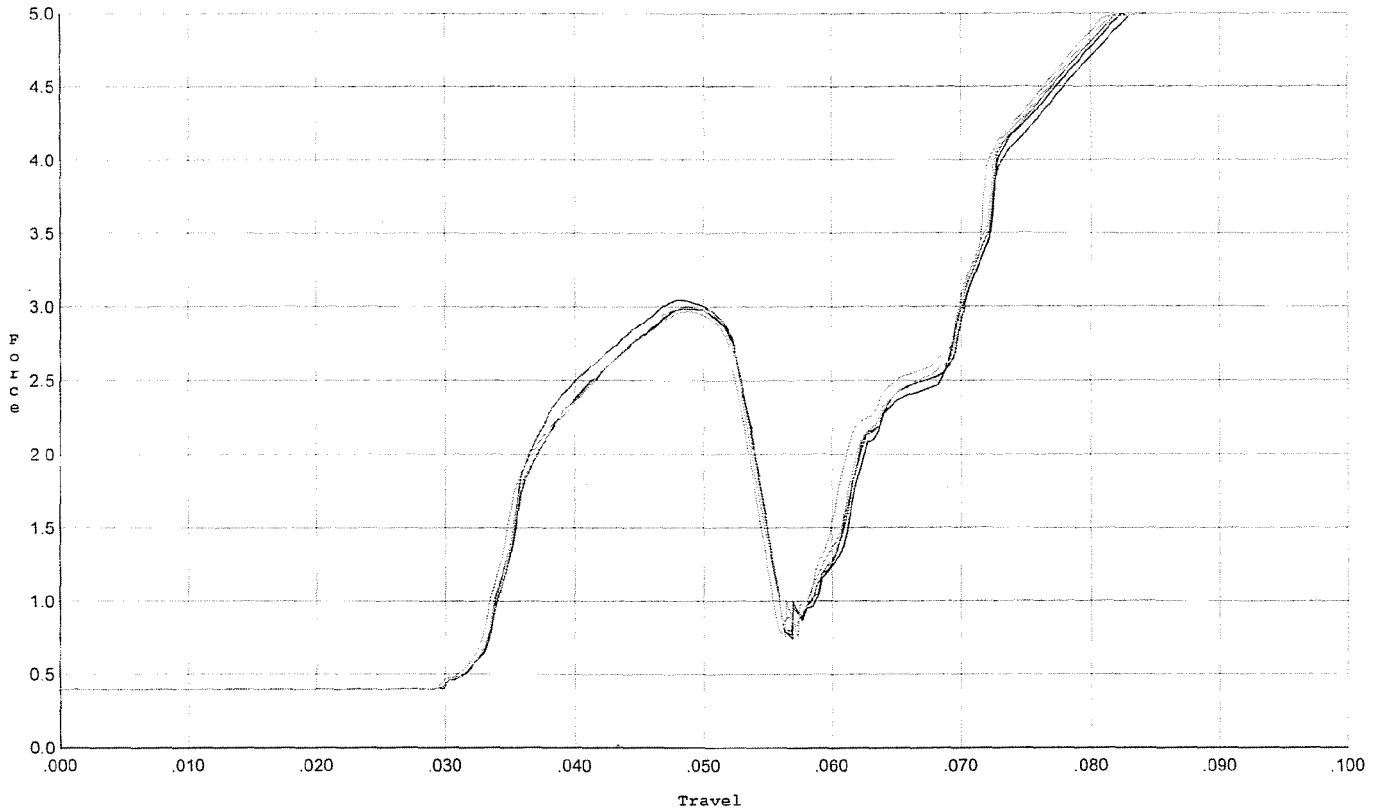
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.054	0.035	0.036	0.063		Set Trigger
2	3.074	0.054	0.035	0.036	0.063		Set Trigger
3	3.110	0.054	0.035	0.036	0.064		Set Trigger
4	3.060	0.054	0.034	0.036	0.064		Set Trigger
5	3.035	0.054	0.034	0.036	0.064		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



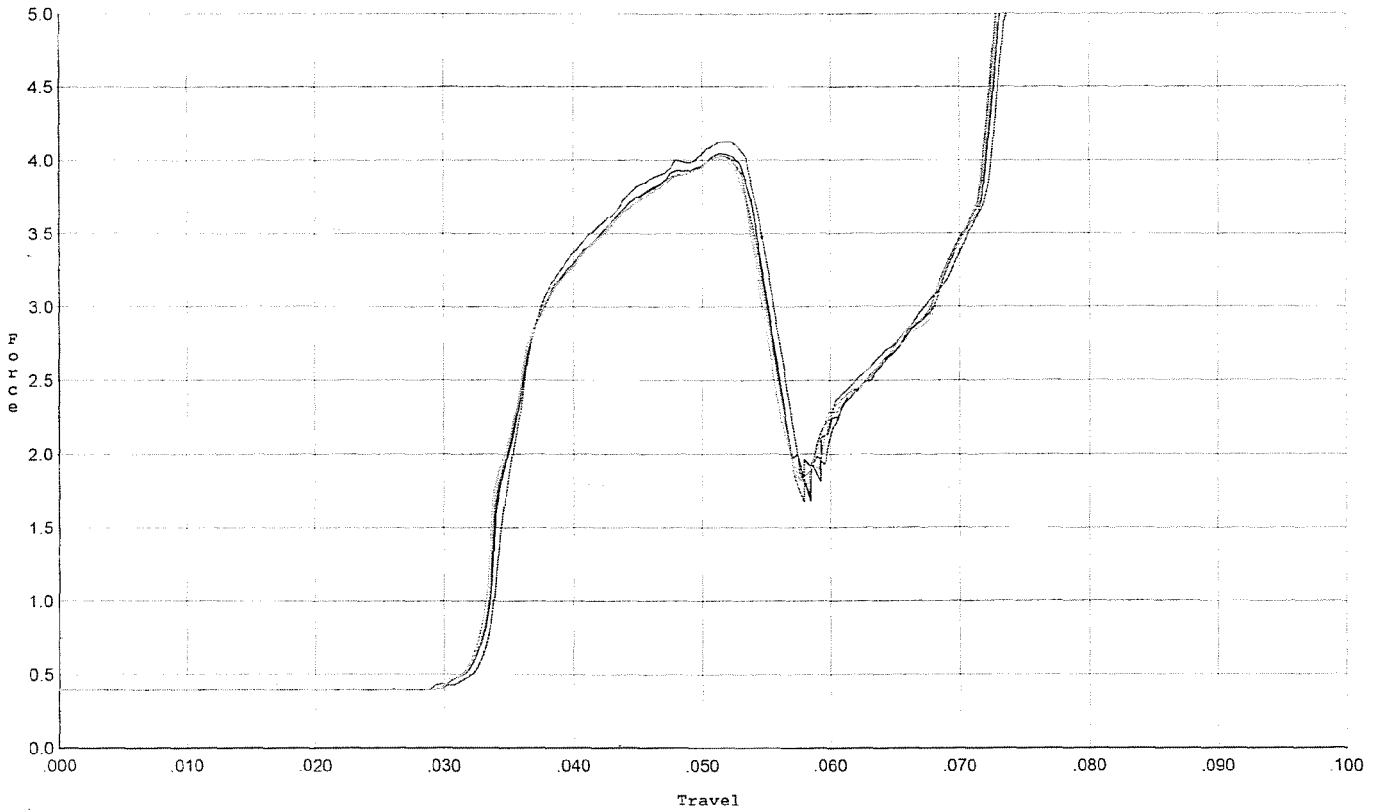
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.054	0.033	0.035	0.065		Set Trigger
2	2.998	0.054	0.033	0.035	0.063		Set Trigger
3	2.987	0.054	0.030	0.035	0.064		Set Trigger
4	2.966	0.052	0.033	0.035	0.061		Set Trigger
5	2.996	0.053	0.033	0.035	0.063		Set Trigger

Aug 2.99

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



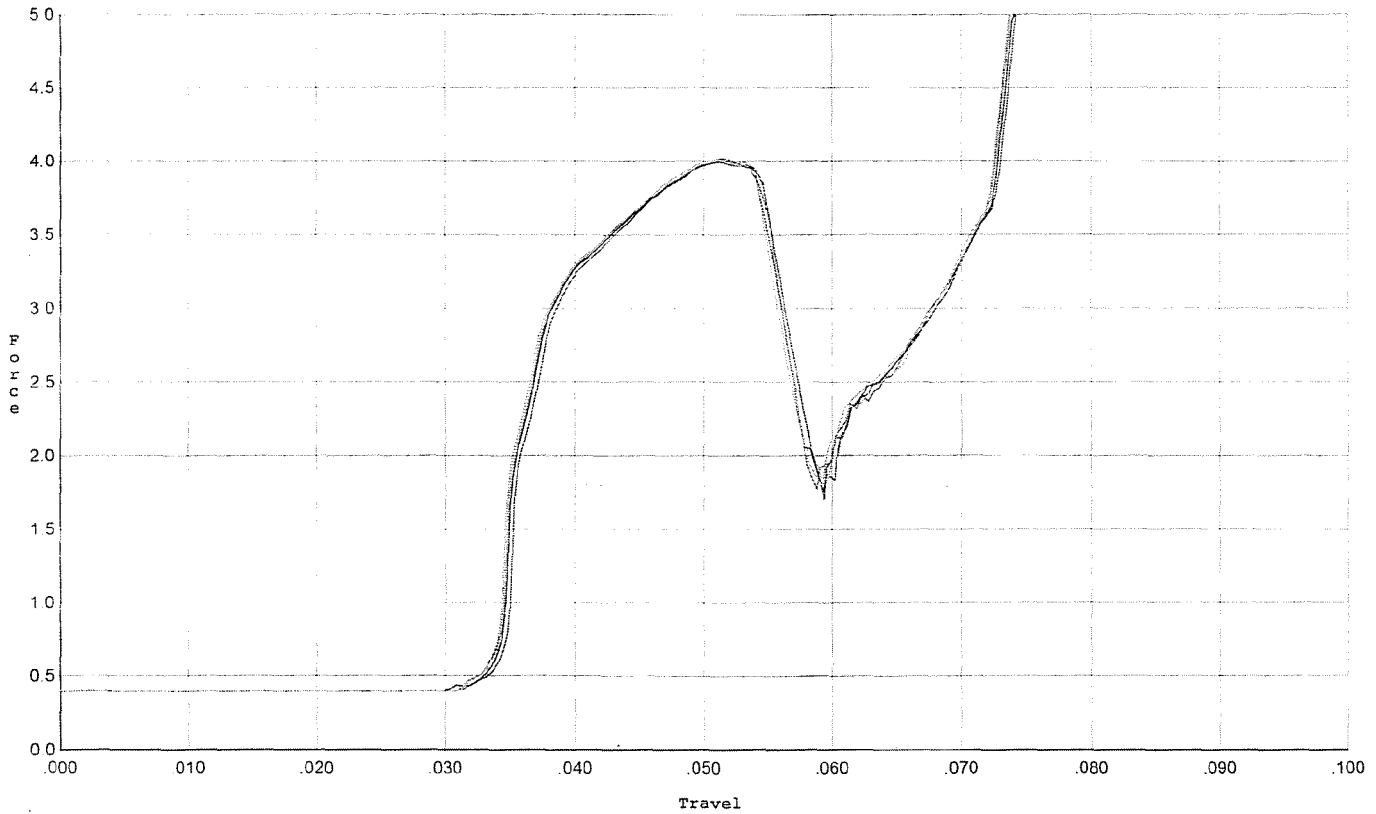
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.055	0.033	0.028	0.088		Set Trigger
2	4.049	0.054	0.033	0.028	0.085		Set Trigger
3	4.034	0.054	0.032	0.028	0.086		Set Trigger
4	4.011	0.053	0.032	0.028	0.084		Set Trigger
5	4.030	0.055	0.032	0.028	0.087		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



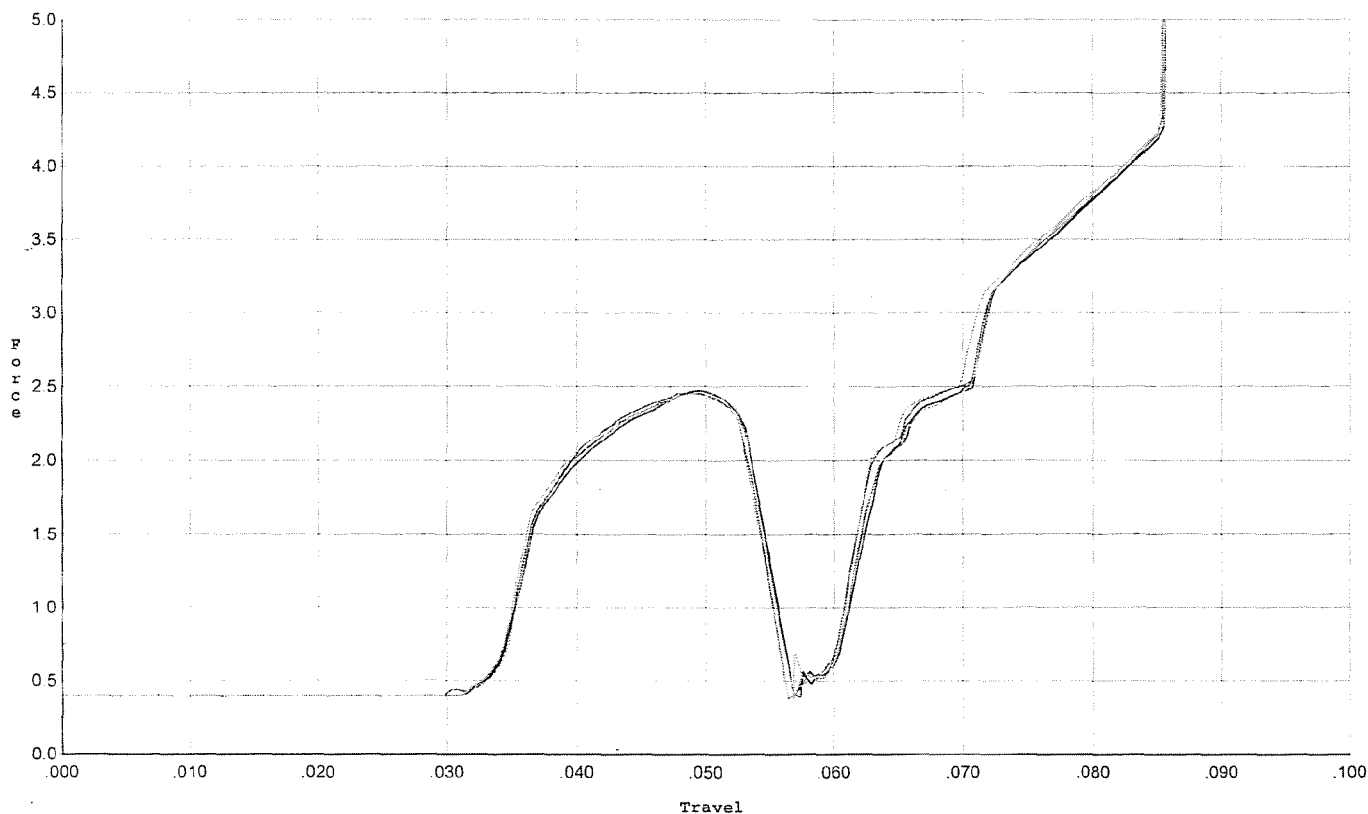
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.016	0.055	0.034	0.027	0.085		Set Trigger
2	4.015	0.055	0.034	0.026	0.087		Set Trigger
3	3.994	0.055	0.034	0.026	0.088		Set Trigger
4	4.007	0.055	0.034	0.026	0.087		Set Trigger
5	4.009	0.054	0.034	0.027	0.085		Set Trigger

Aug 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



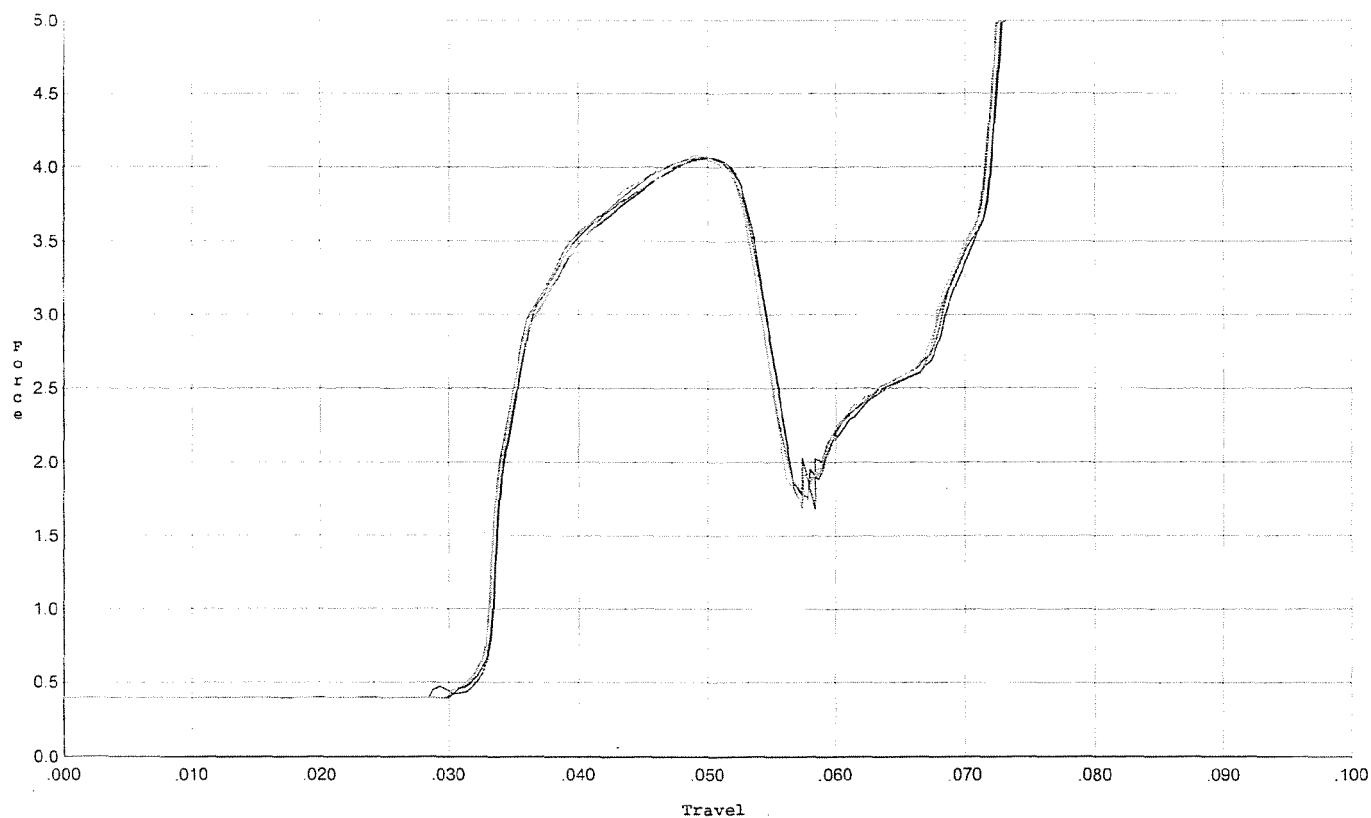
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.053	0.034	0.037	0.054		Set Trigger
2	2.471	0.055	0.034	0.036	0.056		Set Trigger
3	2.456	0.054	0.034	0.036	0.055		Set Trigger
4	2.457	0.053	0.034	0.037	0.054		Set Trigger
5	2.448	0.054	0.034	0.036	0.055		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.068	0.054	0.029	0.030	0.087		Set Trigger
2	4.062	0.054	0.033	0.030	0.086		Set Trigger
3	4.068	0.053	0.033	0.030	0.085		Set Trigger
4	4.080	0.053	0.032	0.030	0.086		Set Trigger
5	4.049	0.053	0.033	0.030	0.085		Set Trigger

Avg 4.06

