

G678 9982

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



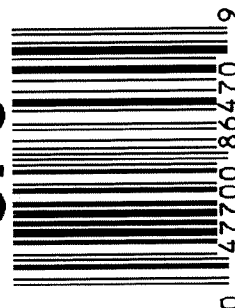
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6789982

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 9982

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE		12-2-08	RT
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX DEC 09 2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (RT)	12/9/08	(RT)
490	MAGNAFLUX BOLT		12/9/08	RT
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-11-08	DG
542	APPLY COATINGS (BARREL ACTION)		12/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

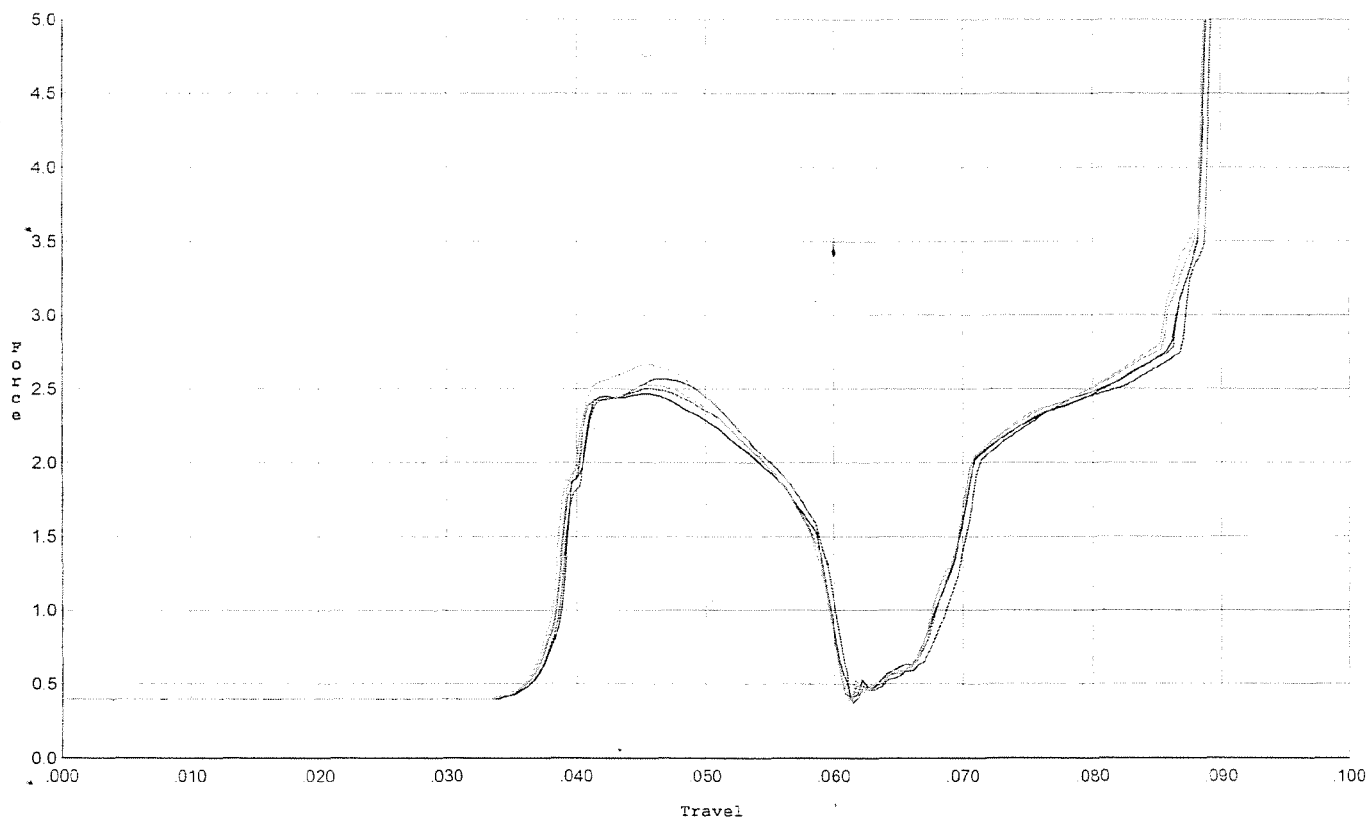
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	1-22-09	W W
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	1-22-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0245</u> <u>.0245</u> <u>.025</u>	1-22-09	W W
	J) ASSEMBLE STOCK		1-14-09	TL
	K) ASSEMBLE SWIVEL STUDS		1-22-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-20-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-20-09	W W
670	FINAL INSPECTION A) HEADSPACE		1-22-09	W W
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.36</u> <u>2.60</u> <u>2.42</u> <u>2.27</u>	1-21	W W
	C) FUNCTION		1-22-09	W W
690	PACK			

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



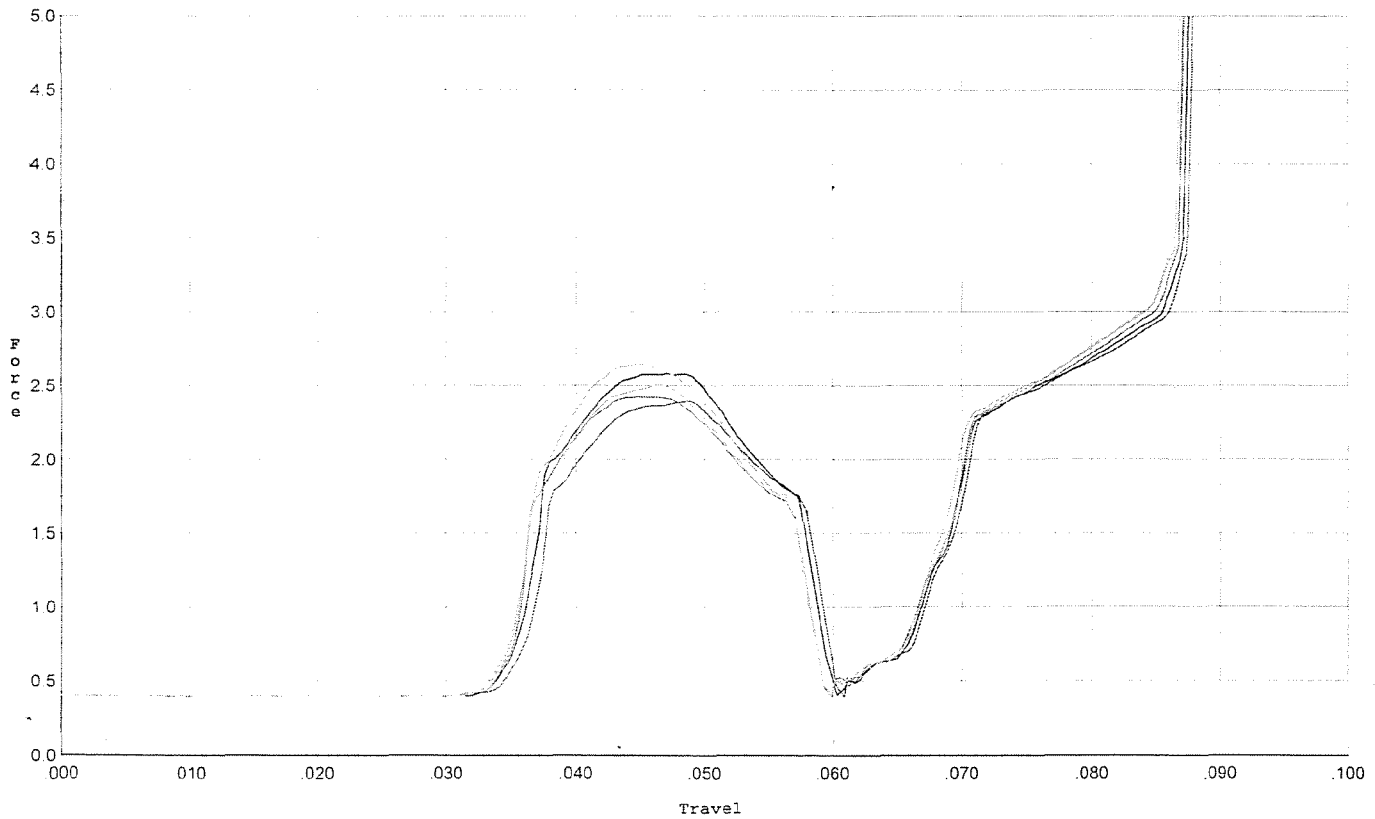
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.059	0.037	0.037	0.061		Set Trigger
2	2.469	0.059	0.038	0.037	0.059		Set Trigger
3	2.504	0.059	0.037	0.037	0.060		Set Trigger
4	2.669	0.059	0.037	0.037	0.062		Set Trigger
5	2.528	0.059	0.037	0.037	0.061		Set Trigger

A-254

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



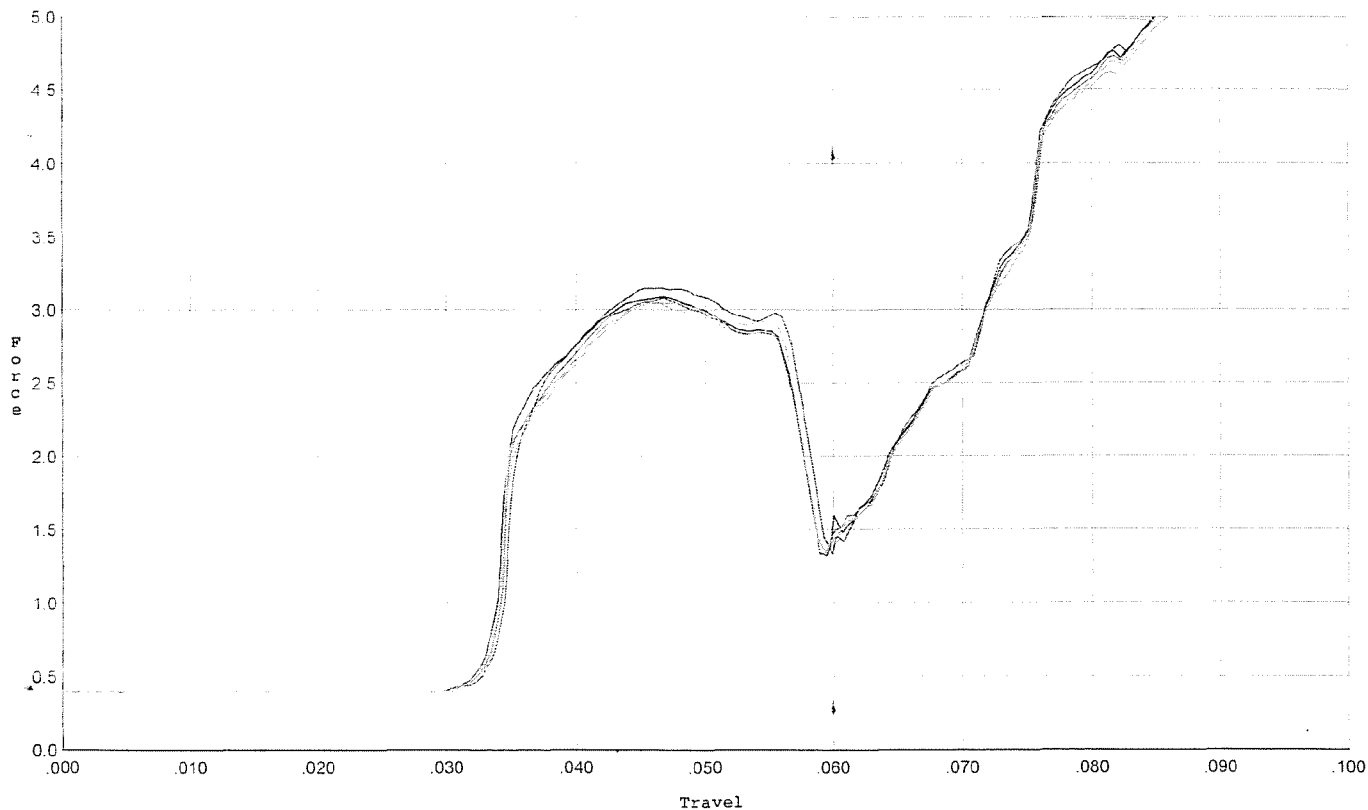
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.398	0.058	0.035	0.036	0.059		Set Trigger
2	2.585	0.057	0.035	0.036	0.062		Set Trigger
3	2.424	0.057	0.034	0.036	0.059		Set Trigger
4	2.504	0.058	0.034	0.035	0.061		Set Trigger
5	2.650	0.057	0.034	0.036	0.062		Set Trigger

A-2-S1

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



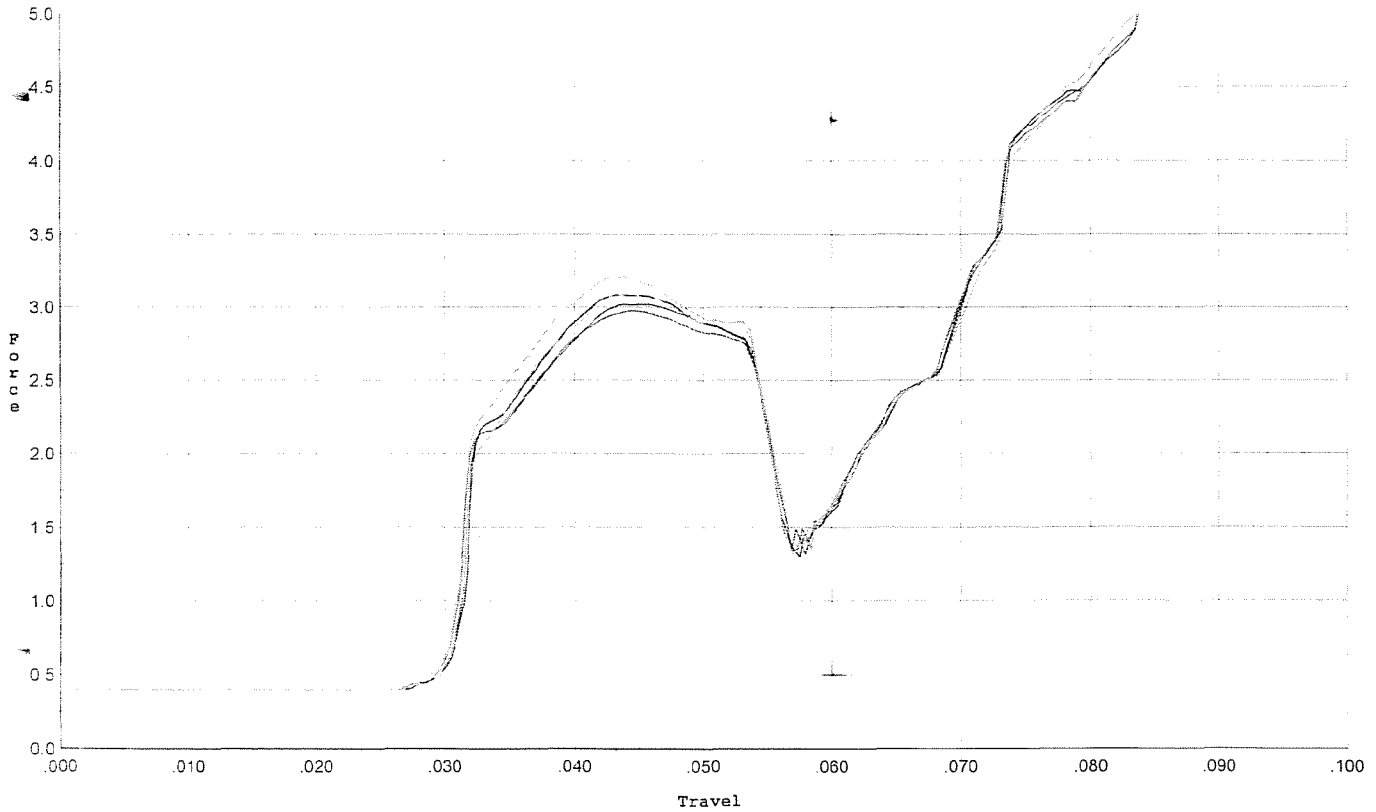
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.057	0.033	0.034	0.079		Set Trigger
2	3.091	0.057	0.033	0.034	0.078		Set Trigger
3	3.082	0.057	0.033	0.034	0.077		Set Trigger
4	3.050	0.056	0.033	0.034	0.076		Set Trigger
5	3.047	0.056	0.033	0.034	0.076		Set Trigger

A-3-08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles/- .75 lb



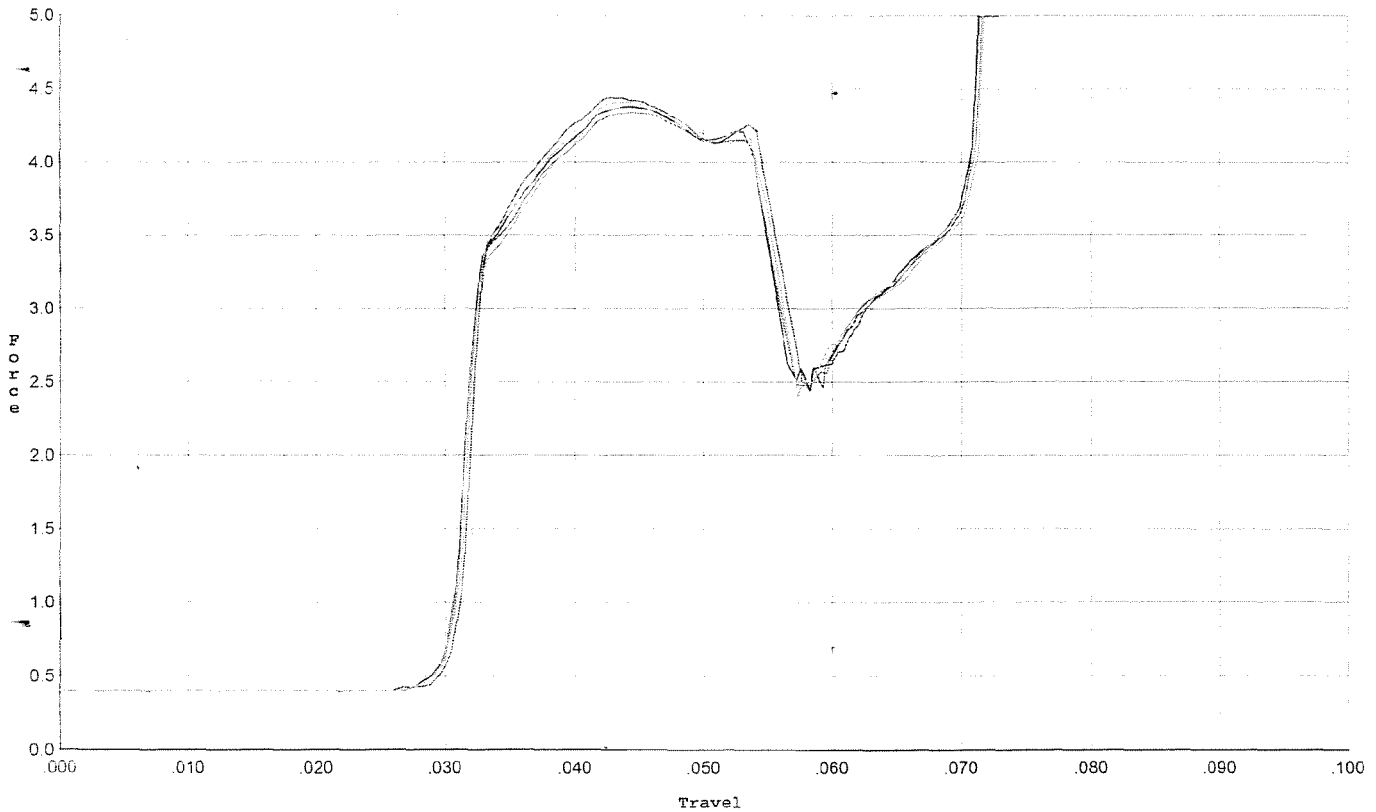
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.022	0.054	0.030	0.032	0.074		Set Trigger
2	3.085	0.054	0.031	0.032	0.075		Set Trigger
3	2.977	0.054	0.030	0.032	0.074		Set Trigger
4	3.086	0.054	0.030	0.032	0.075		Set Trigger
5	3.206	0.054	0.030	0.032	0.078		Set Trigger

A-3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



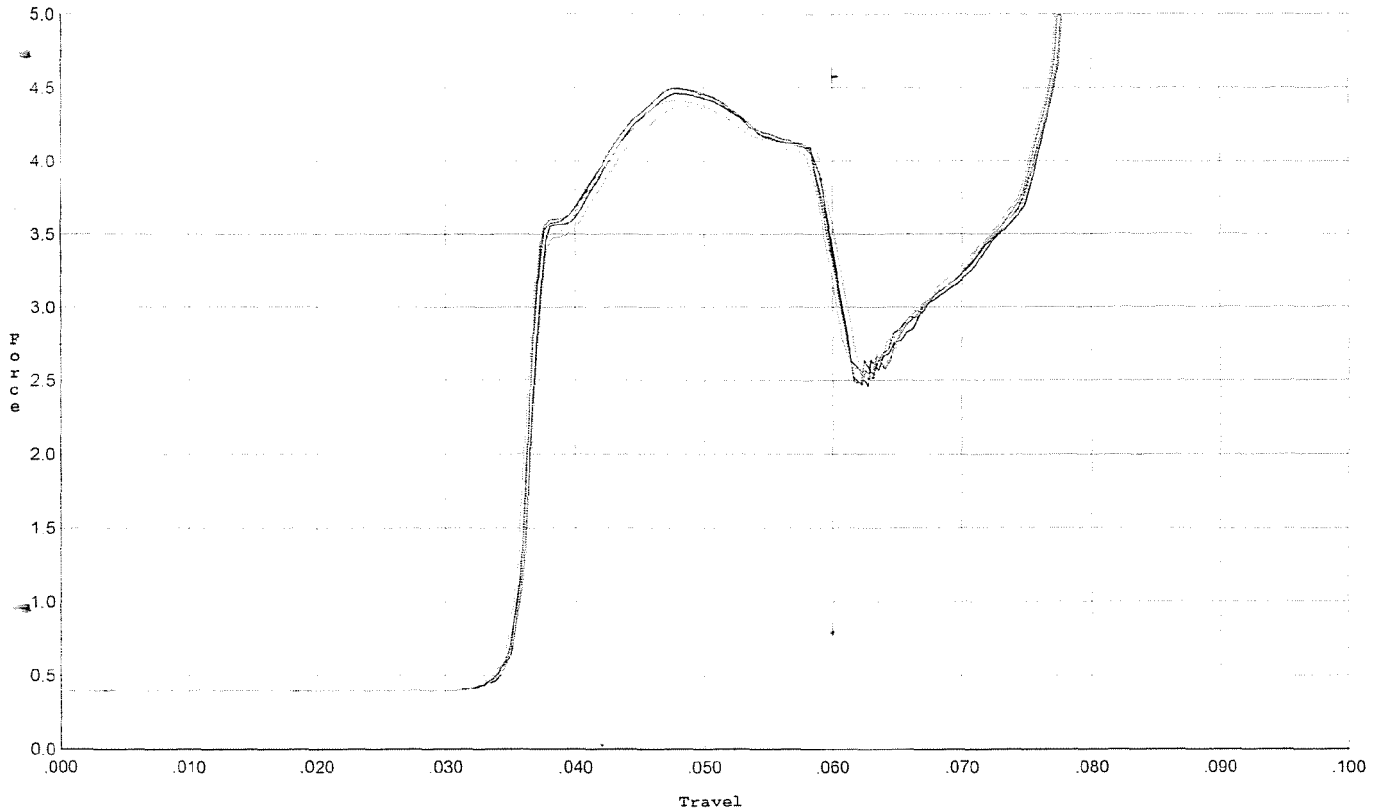
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.445	0.054	0.030	0.020	0.107		Set Trigger
2	4.380	0.054	0.030	0.020	0.105		Set Trigger
3	4.341	0.054	0.030	0.021	0.104		Set Trigger
4	4.407	0.054	0.030	0.021	0.105		Set Trigger
5	4.371	0.055	0.030	0.020	0.107		Set Trigger

A-4.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



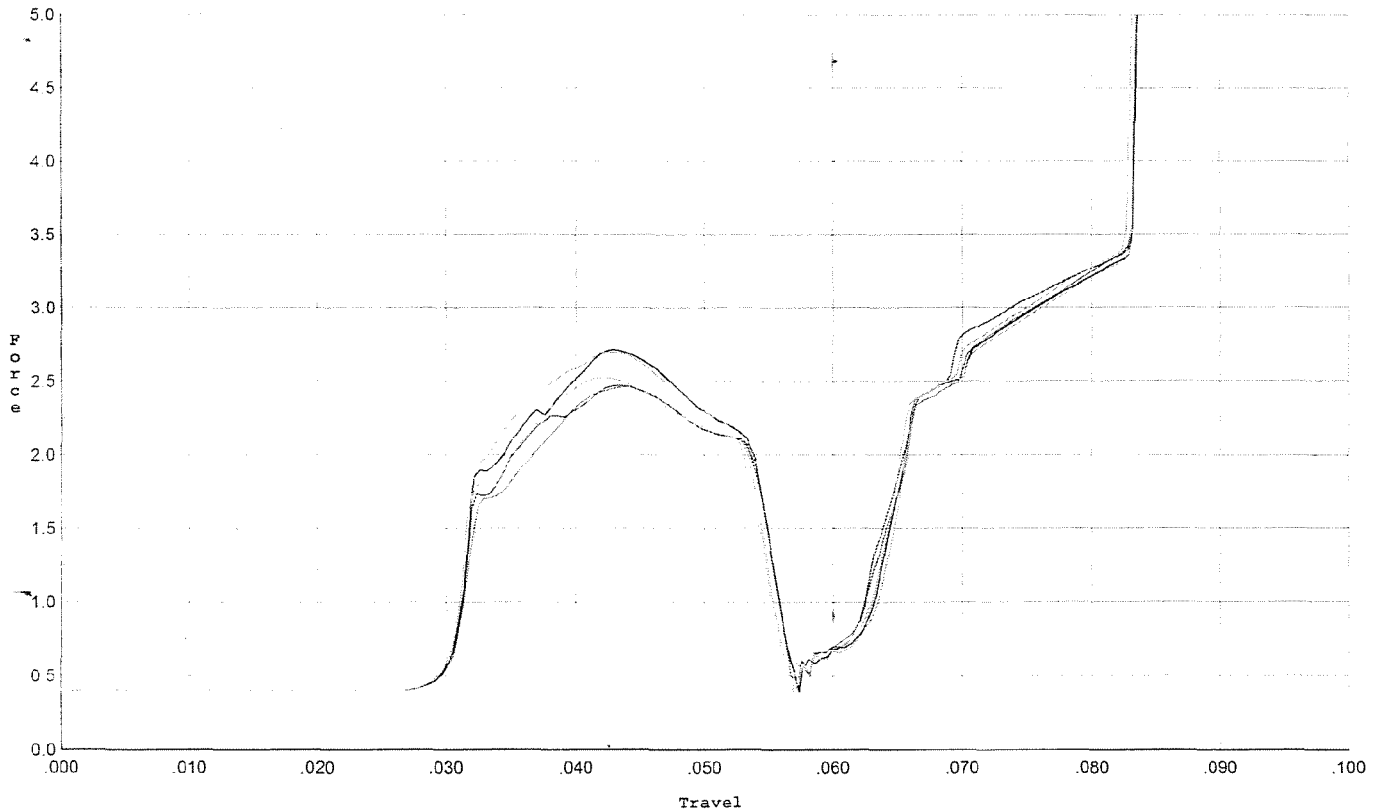
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.496	0.059	0.035	0.022	0.111		Set Trigger
2	4.464	0.059	0.035	0.022	0.109		Set Trigger
3	4.497	0.060	0.035	0.022	0.112		Set Trigger
4	4.373	0.060	0.035	0.022	0.111		Set Trigger
5	4.412	0.059	0.034	0.022	0.108		Set Trigger

A-4.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



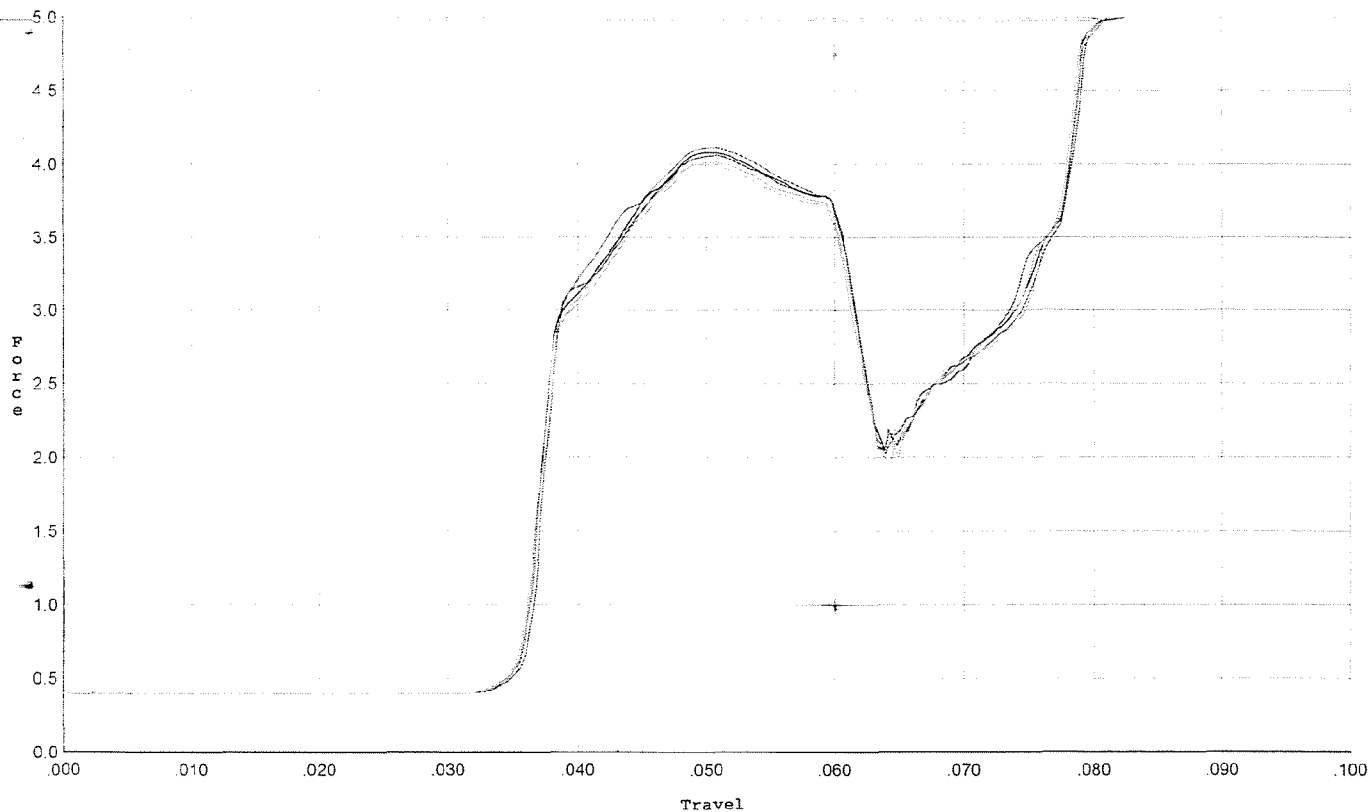
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.054	0.030	0.034	0.063		Set Trigger
2	2.720	0.054	0.030	0.034	0.066		Set Trigger
3	2.466	0.054	0.031	0.034	0.062		Set Trigger
4	2.527	0.054	0.030	0.034	0.063		Set Trigger
5	2.701	0.053	0.030	0.033	0.066		Set Trigger

4-2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.061	0.036	0.032	0.103		Set Trigger
2	4.084	0.061	0.036	0.032	0.104		Set Trigger
3	4.112	0.061	0.036	0.032	0.104		Set Trigger
4	3.999	0.060	0.036	0.033	0.100		Set Trigger
5	4.016	0.061	0.035	0.032	0.104		Set Trigger

A-4.05