

G679 4464

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



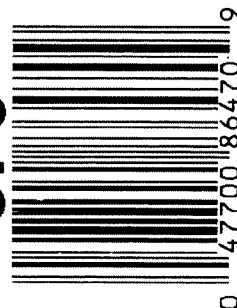
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794464

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794464

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SPD
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SPD
460	CHECK HEADSPACE		1-20-09	SPD
470	DIS-ASSEMBLE ACTION		1-20-09	SPD
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(K)	1/24/09	(K)
490	MAGNAFLUX BOLT		1/24/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		23	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

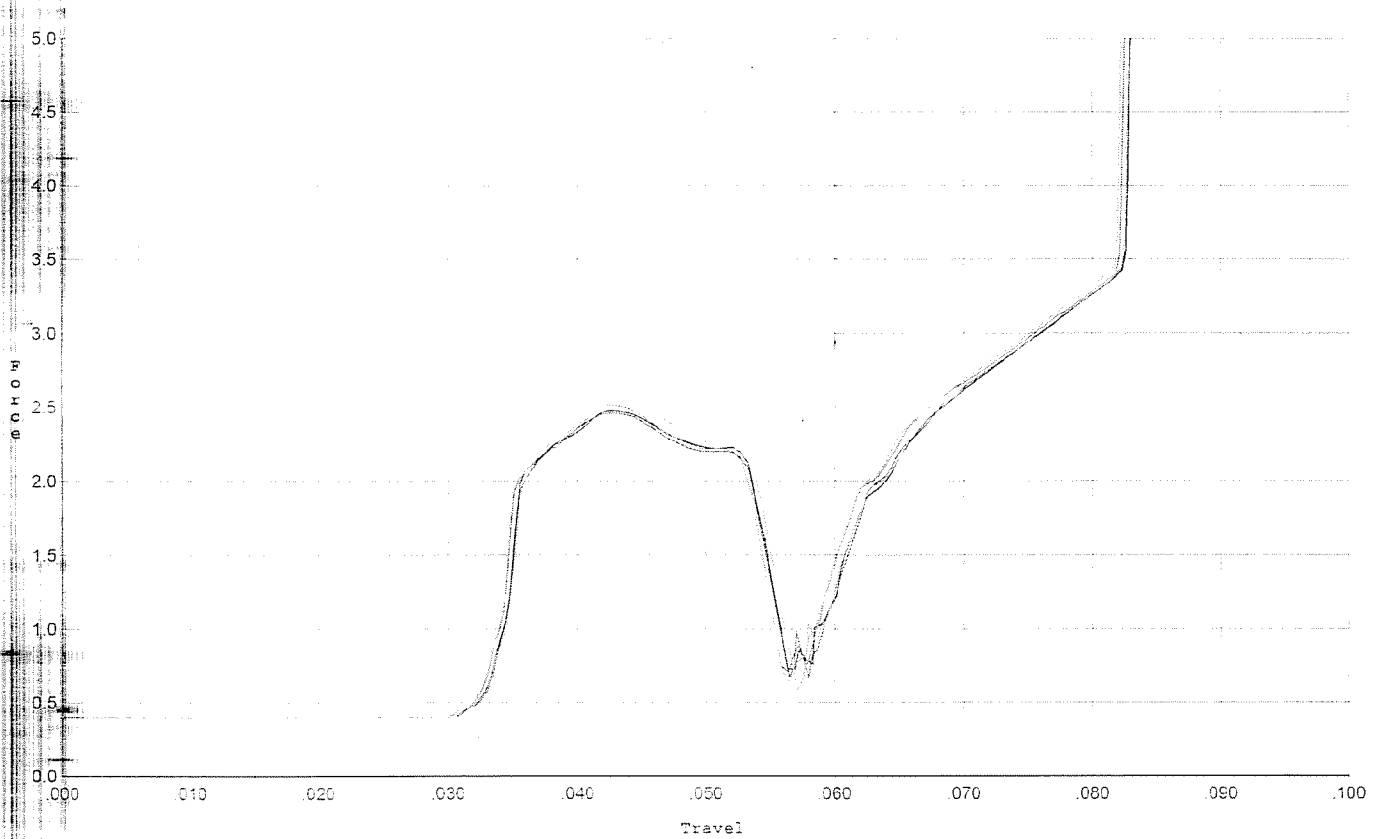
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	2-20-09	LD
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	2-20-09	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	2-20-09	LD
	J) ASSEMBLE STOCK		2-4-09	RT
	K) ASSEMBLE SWIVEL STUDS		2-20-09	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-17-09	LD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-17-09	SP
670	FINAL INSPECTION A) HEADSPACE		2-20-09	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.68</u> <u>2.78</u> <u>2.75</u> <u>2.66</u>	2-18-09	N/A
	C) FUNCTION		2-20-09	LD
690	PACK		3/4/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



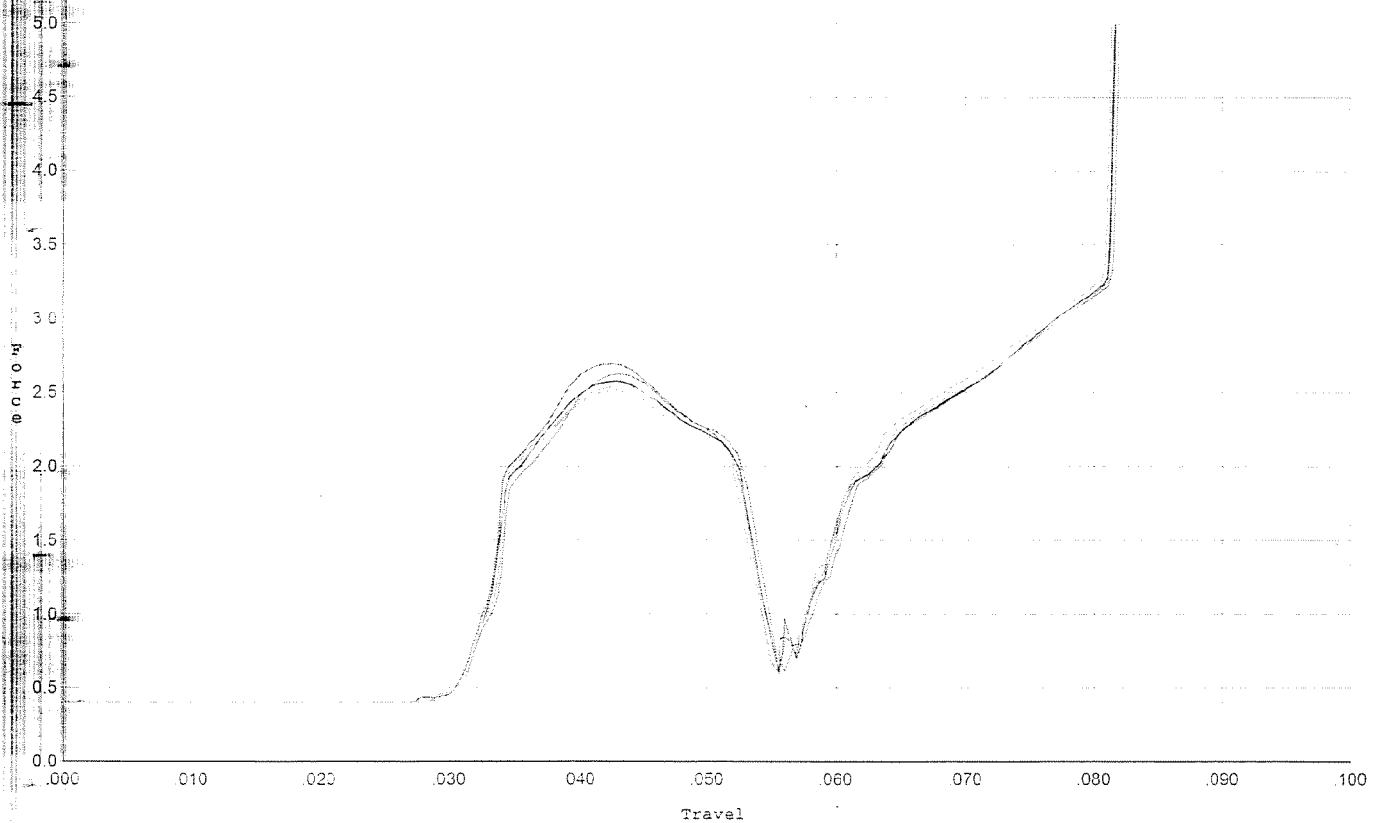
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.055	0.033	0.034	0.059		Set Trigger
2	2.477	0.055	0.033	0.034	0.059		Set Trigger
3	2.516	0.054	0.033	0.034	0.058		Set Trigger
4	2.534	0.054	0.033	0.034	0.059		Set Trigger
5	2.590	0.054	0.033	0.034	0.059		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



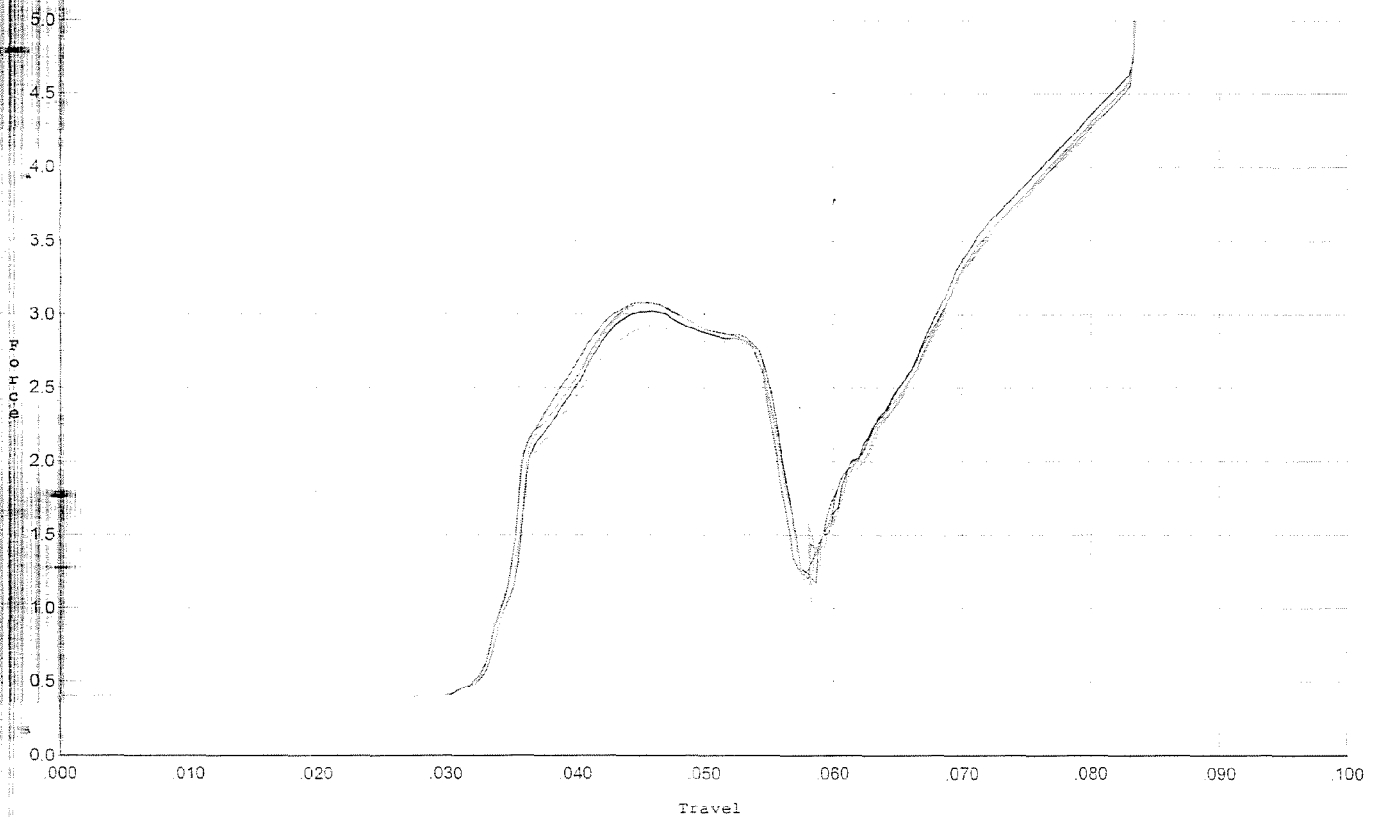
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.690	0.053	0.031	0.033	0.060		Set Trigger
2	2.572	0.052	0.032	0.034	0.058		Set Trigger
3	2.621	0.053	0.032	0.034	0.059		Set Trigger
4	2.515	0.053	0.032	0.034	0.058		Set Trigger
5	2.547	0.053	0.032	0.034	0.058		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



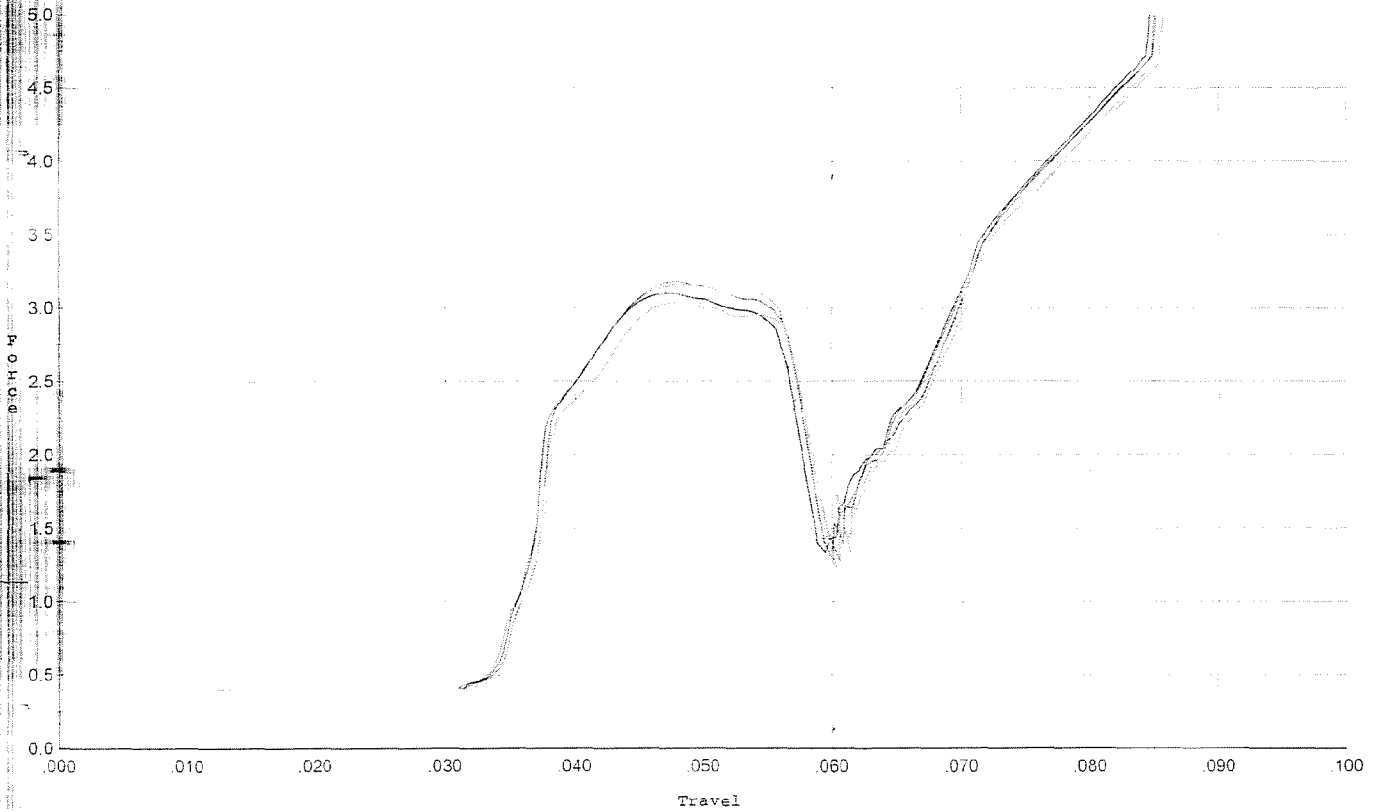
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.055	0.033	0.033	0.070		Set Trigger
2	3.023	0.055	0.033	0.033	0.070		Set Trigger
3	3.076	0.056	0.033	0.033	0.071		Set Trigger
4	2.921	0.054	0.034	0.034	0.067		Set Trigger
5	3.088	0.056	0.033	0.033	0.071		Set Trigger

Aug 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



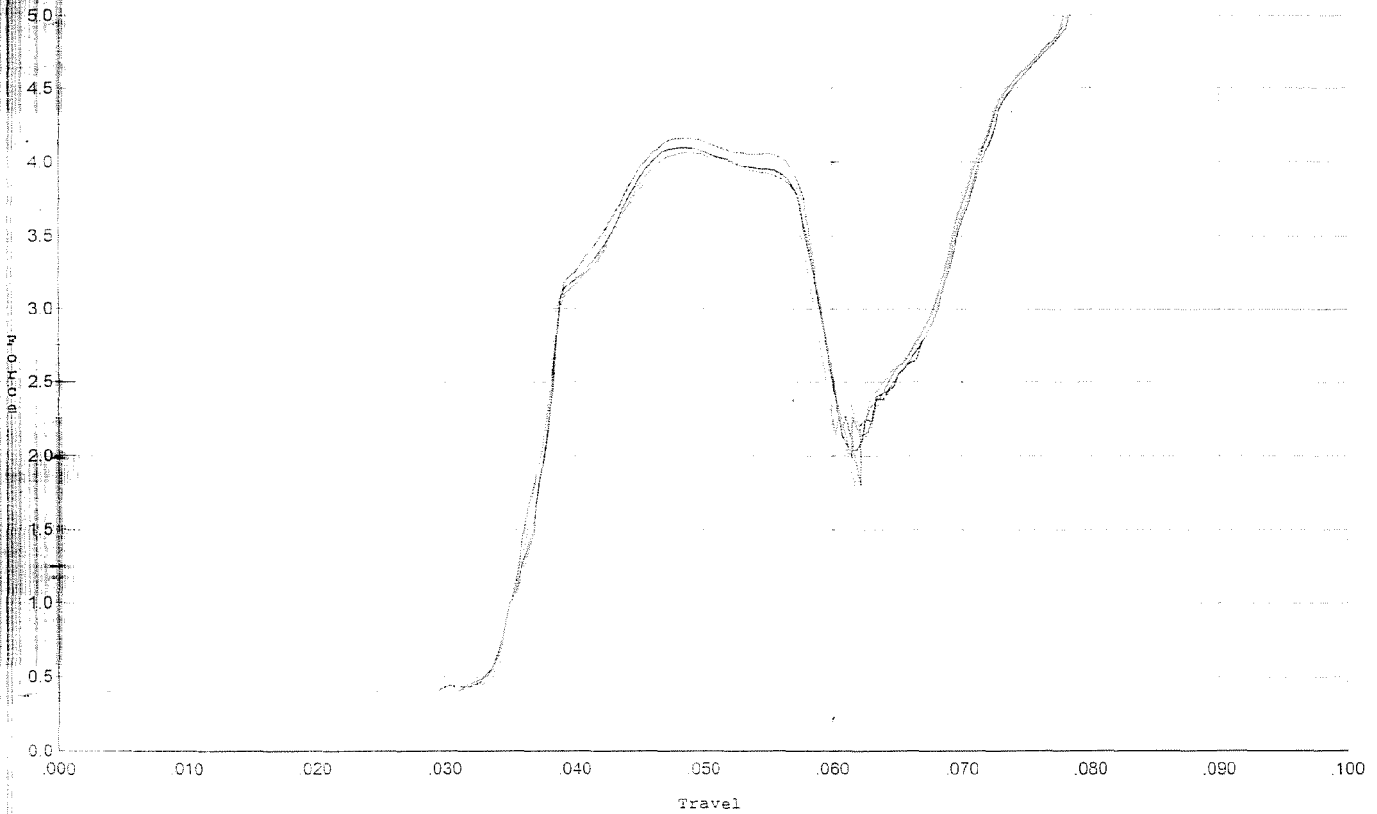
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.180	0.057	0.035	0.033	0.074		Set Trigger
2	3.101	0.057	0.034	0.033	0.073		Set Trigger
3	3.164	0.057	0.034	0.033	0.075		Set Trigger
4	3.036	0.057	0.035	0.034	0.072		Set Trigger
5	3.058	0.058	0.035	0.033	0.074		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



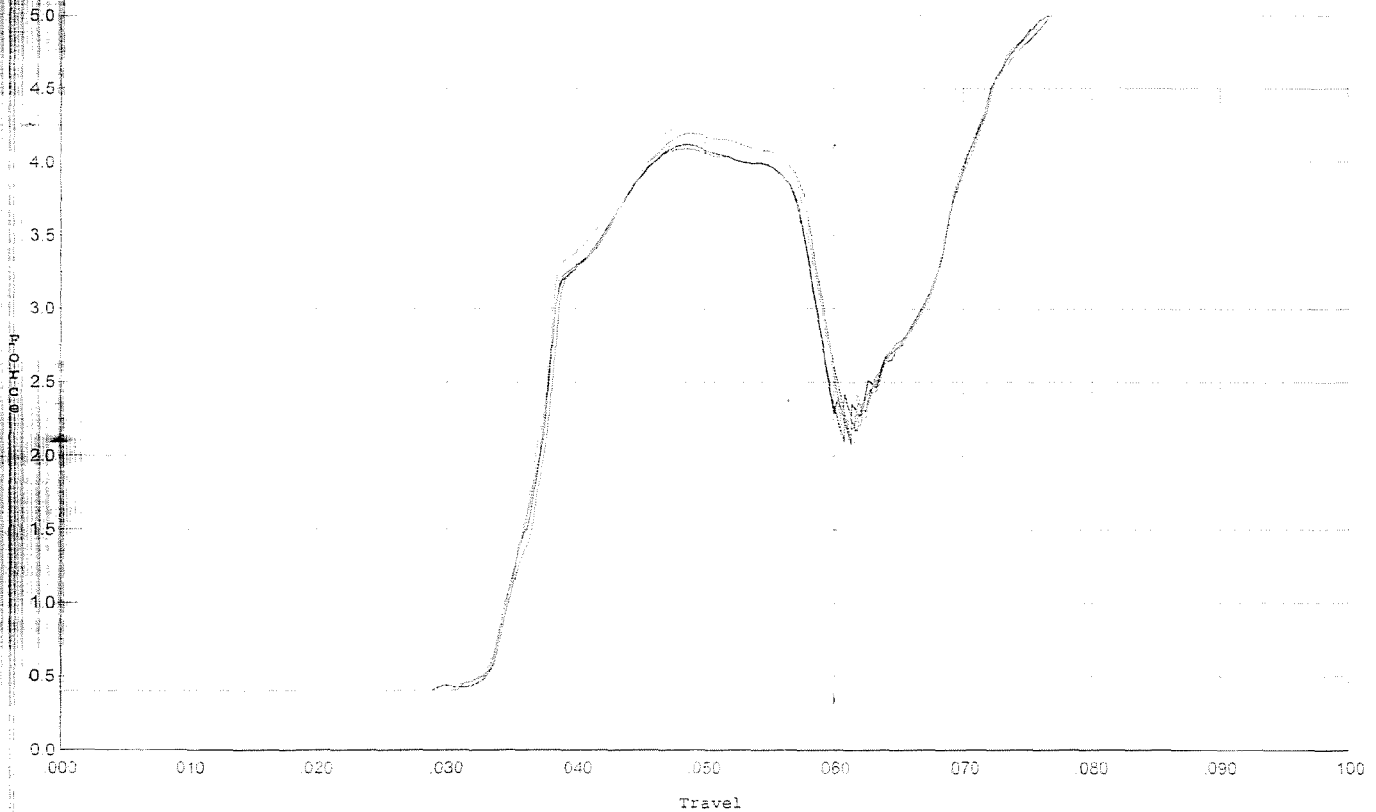
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.058	0.034	0.031	0.098		Set Trigger
2	4.094	0.059	0.034	0.031	0.097		Set Trigger
3	4.062	0.058	0.034	0.031	0.096		Set Trigger
4	3.993	0.058	0.034	0.031	0.094		Set Trigger
5	4.083	0.058	0.034	0.031	0.096		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



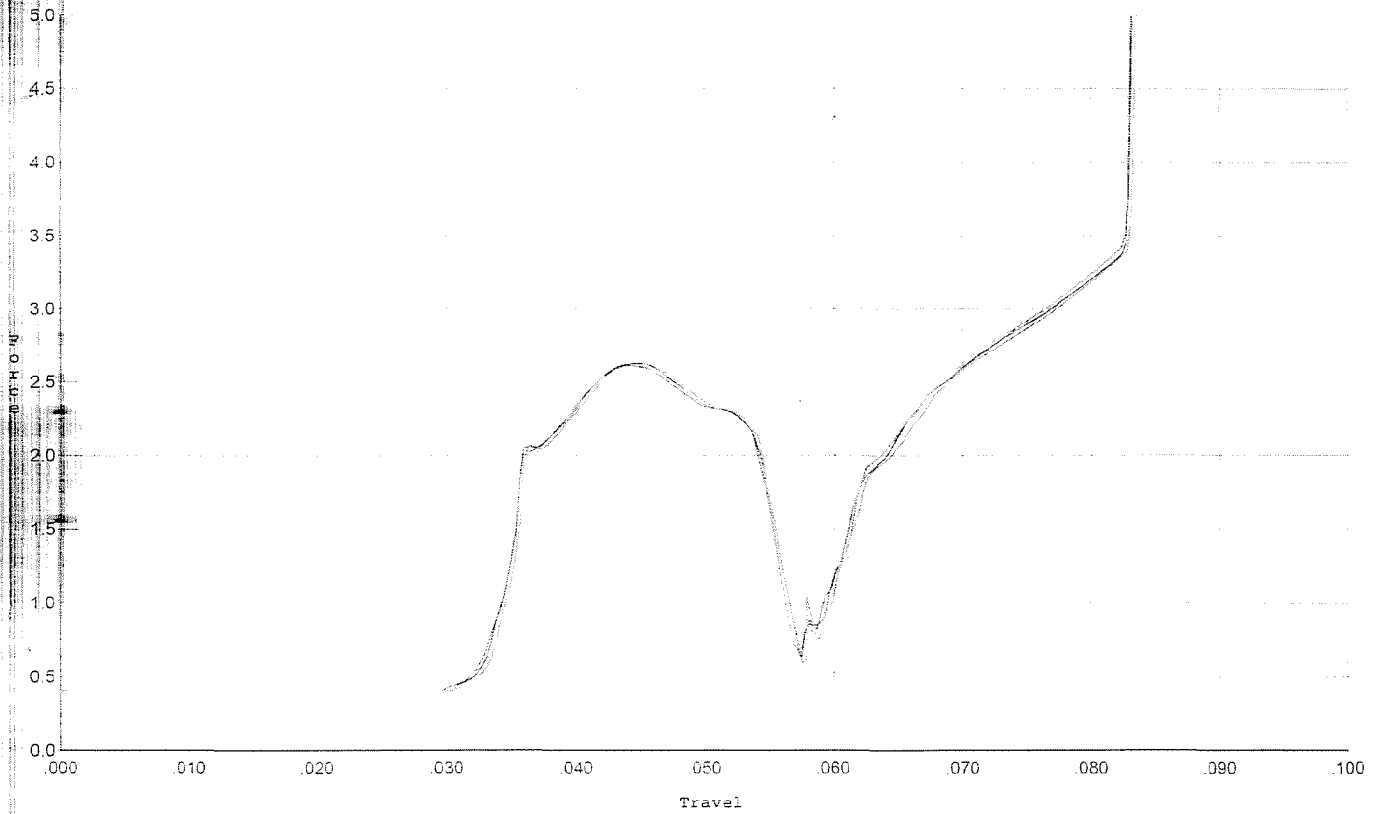
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.057	0.034	0.031	0.096		Set Trigger
2	4.118	0.058	0.034	0.031	0.096		Set Trigger
3	4.195	0.058	0.034	0.031	0.098		Set Trigger
4	4.141	0.058	0.034	0.031	0.099		Set Trigger
5	4.245	0.059	0.034	0.031	0.101		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



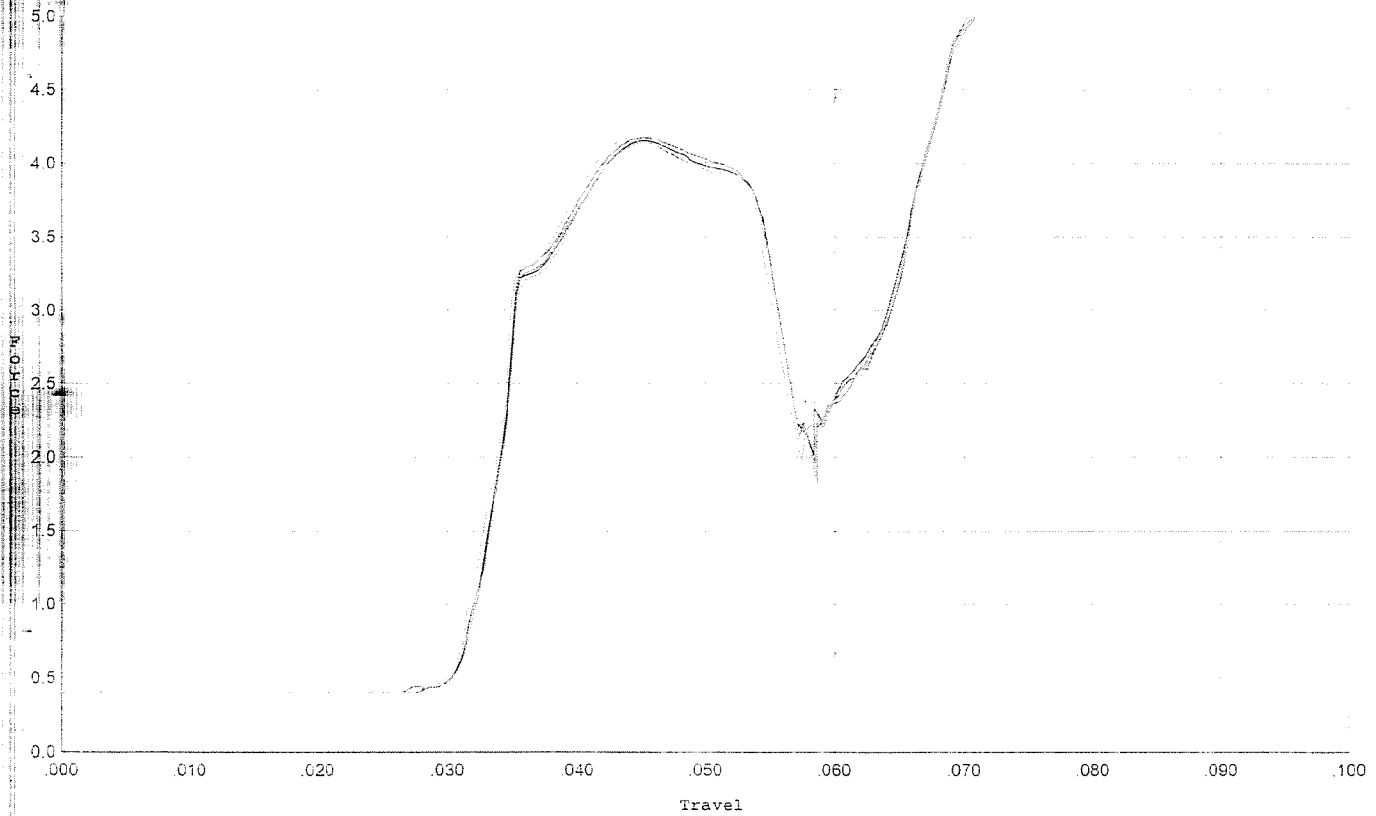
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.608	0.055	0.033	0.034	0.061		Set Trigger
2	2.626	0.055	0.033	0.034	0.061		Set Trigger
3	2.626	0.054	0.034	0.034	0.060		Set Trigger
4	2.594	0.054	0.033	0.034	0.061		Set Trigger
5	2.634	0.054	0.033	0.034	0.061		Set Trigger

AUG 261

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.054	0.031	0.031	0.095		Set Trigger
2	4.153	0.055	0.031	0.031	0.095		Set Trigger
3	4.139	0.055	0.031	0.031	0.095		Set Trigger
4	4.193	0.054	0.031	0.031	0.094		Set Trigger
5	4.140	0.055	0.031	0.031	0.094		Set Trigger

Aug 4.16