

57679 4470

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



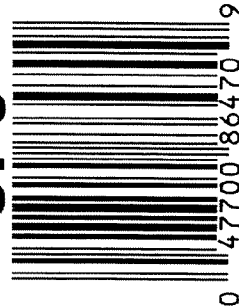
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794470

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794470

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	RW
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION		11-17-08	
490	MAGNAFLUX BOLT		11-17-08	RL
500	ROLLMARK CALIBER		11-17-08	RT
520	GOFF BLAST BBL / REC		11-18-08	TL
542	APPLY COATINGS (BARREL ACTION)		11-20	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-12-09	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

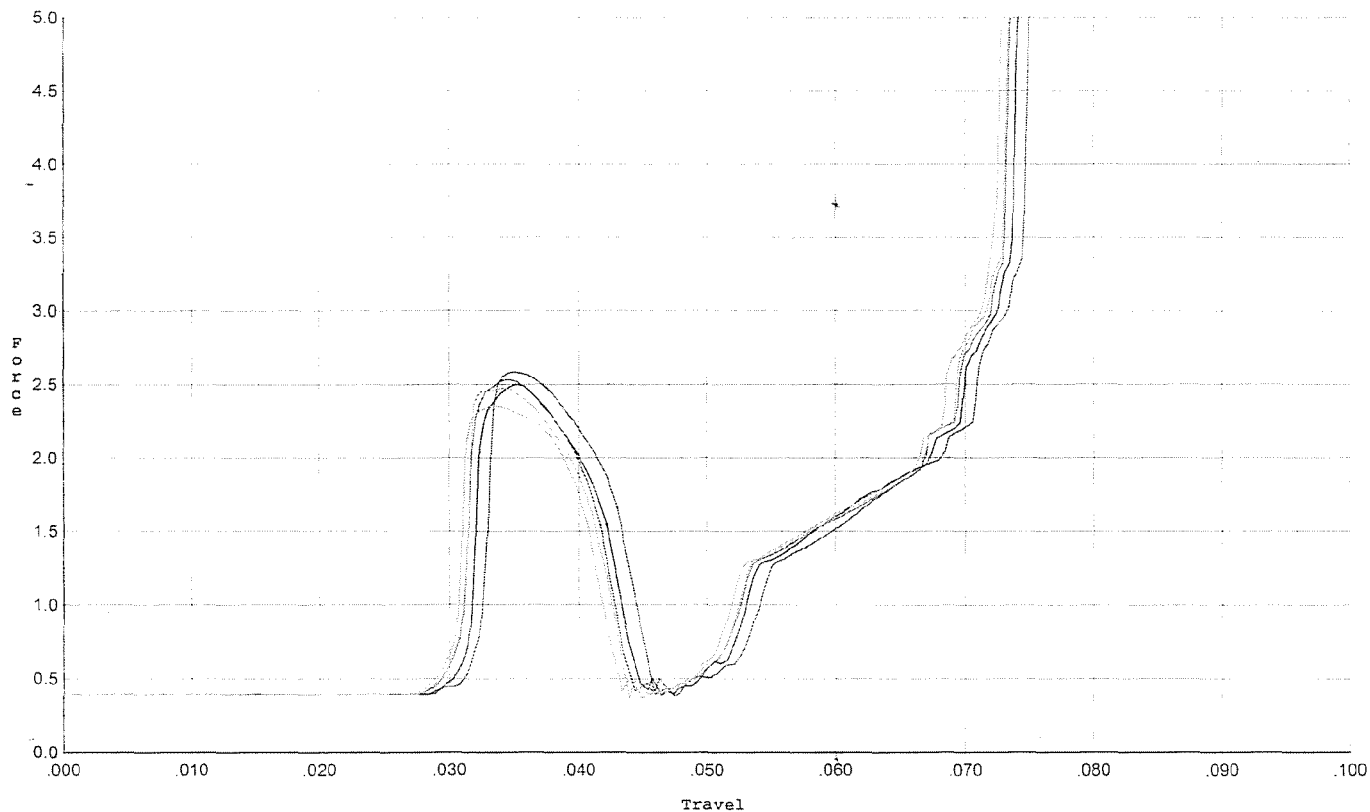
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>4.0</u>	1-20-09	R N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	1-20-09	R N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-20-09	R N
	J) ASSEMBLE STOCK		1-13-09	R N
	K) ASSEMBLE SWIVEL STUDS		1-20-09	R N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-19-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-19-09	N W
670	FINAL INSPECTION A) HEADSPACE		1-20-09	R N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>269</u> <u>255</u> <u>280</u> <u>258</u> <u>258</u>	1-20-09	1-20-09
	C) FUNCTION		1-20-09	R N
690	PACK		1-22-09	R N

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



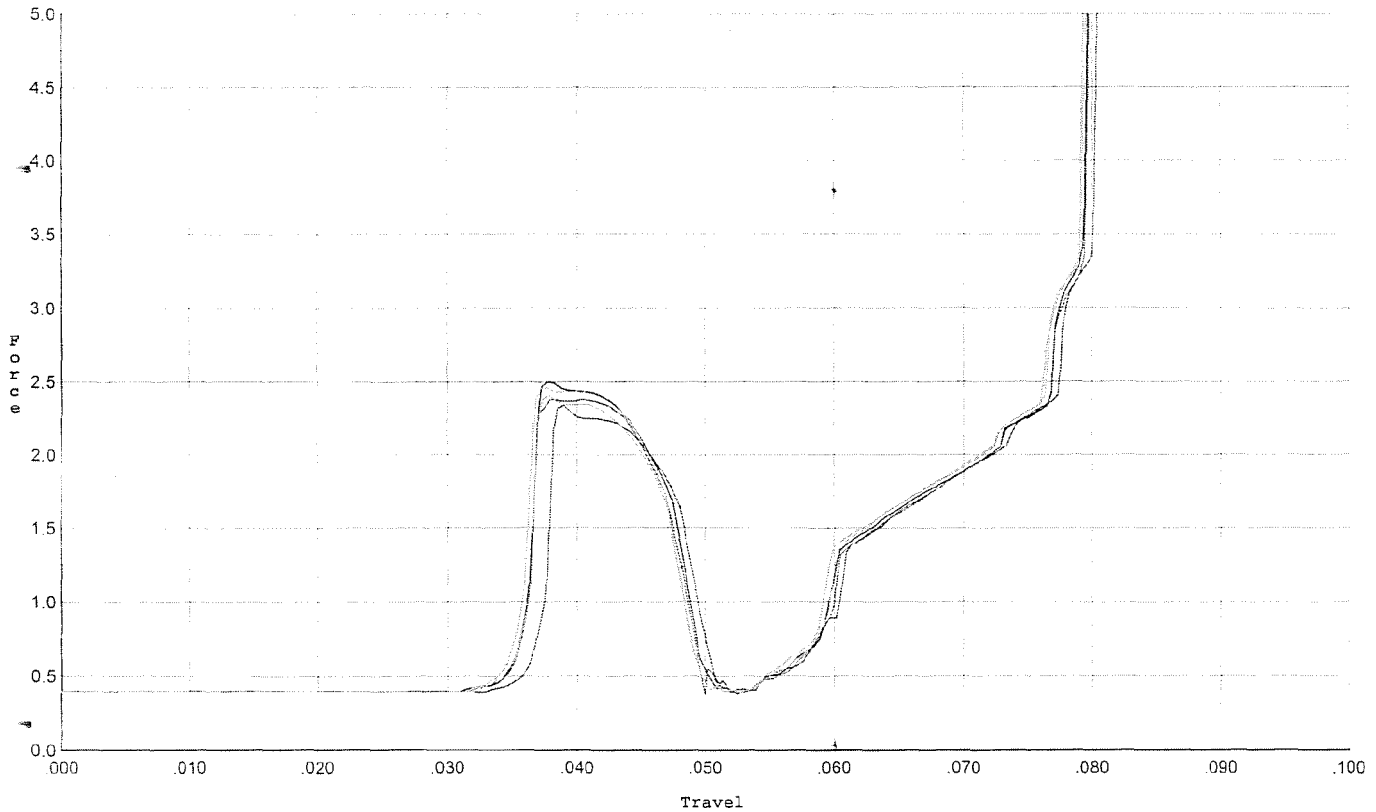
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.043	0.032	0.035	0.037		Set Trigger
2	2.499	0.042	0.031	0.036	0.036		Set Trigger
3	2.533	0.042	0.030	0.035	0.036		Set Trigger
4	2.475	0.042	0.030	0.035	0.036		Set Trigger
5	2.355	0.041	0.030	0.036	0.034		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



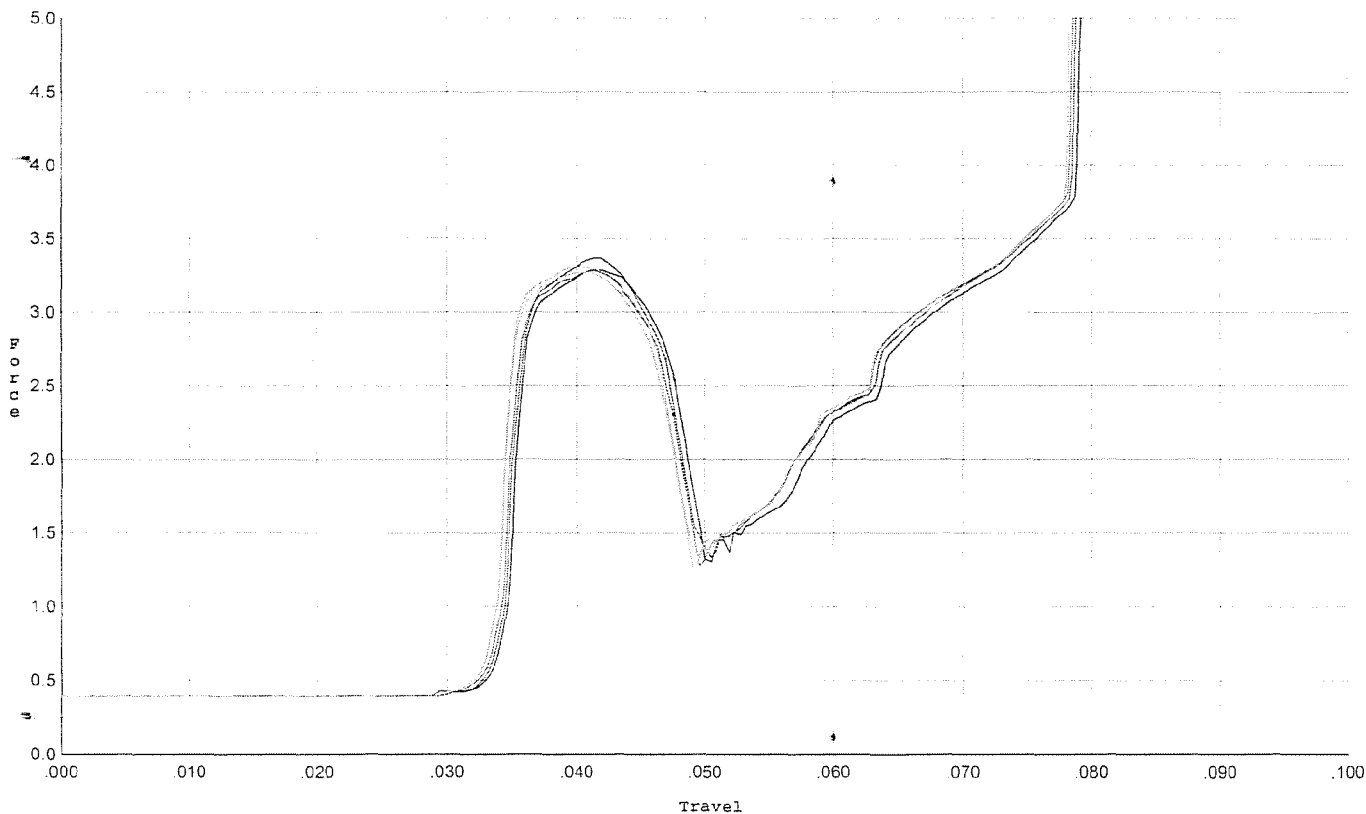
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.338	0.048	0.037	0.038	0.038		Set Trigger
2	2.501	0.047	0.035	0.037	0.040		Set Trigger
3	2.375	0.048	0.035	0.037	0.040		Set Trigger
4	2.406	0.047	0.035	0.037	0.039		Set Trigger
5	2.455	0.047	0.035	0.036	0.040		Set Trigger

A-2-41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



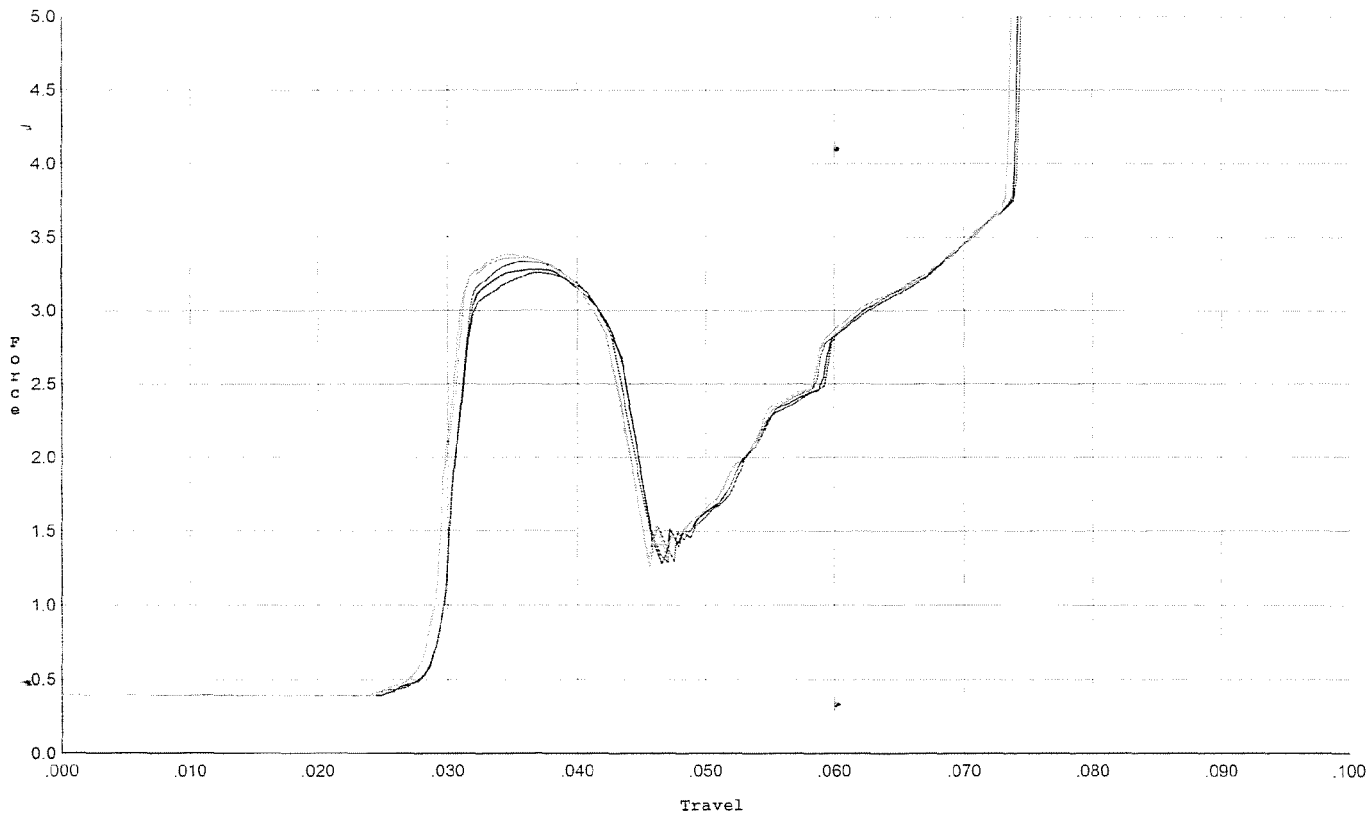
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.367	0.047	0.034	0.035	0.054		Set Trigger
2	3.283	0.048	0.034	0.035	0.054		Set Trigger
3	3.279	0.047	0.033	0.035	0.054		Set Trigger
4	3.304	0.046	0.033	0.034	0.054		Set Trigger
5	3.270	0.047	0.033	0.034	0.053		Set Trigger

A-3.30

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



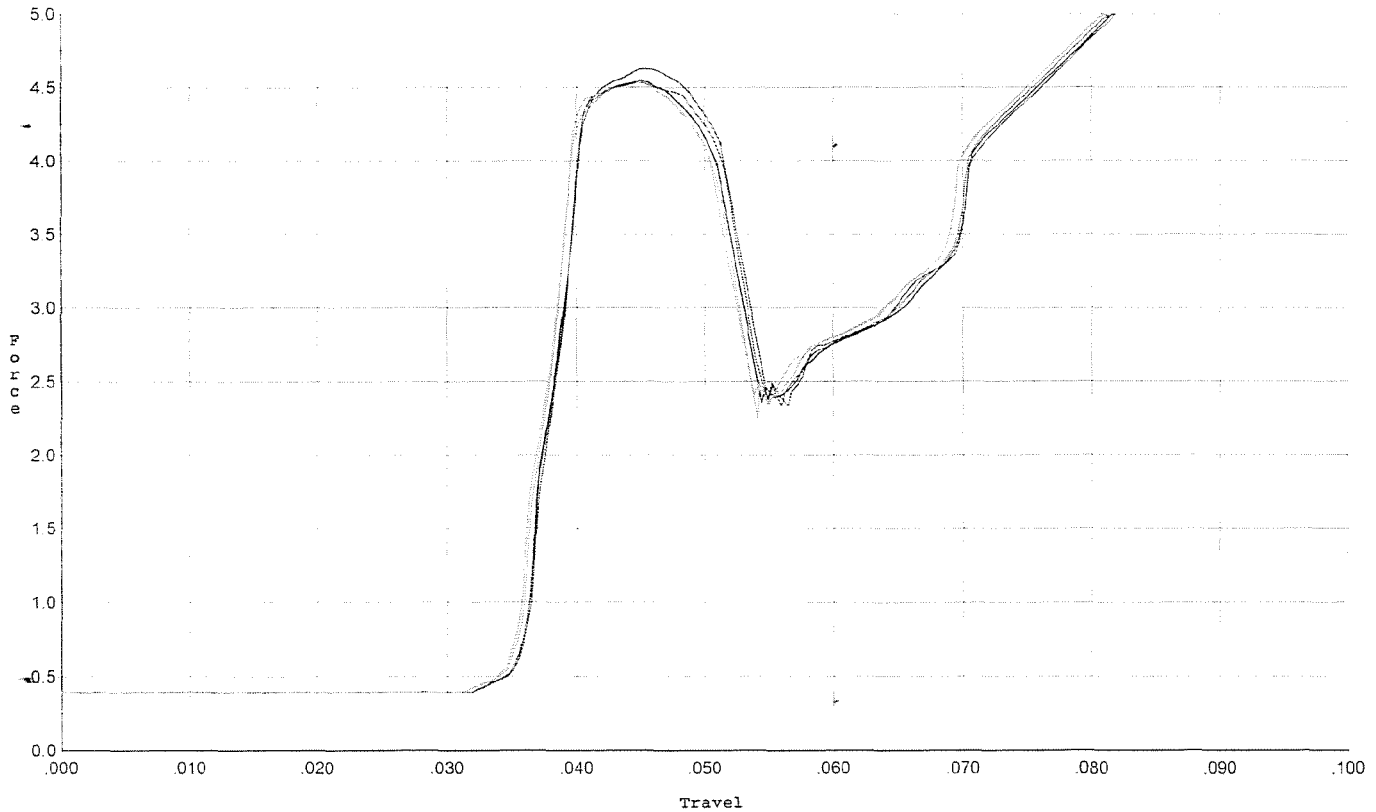
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.256	0.043	0.029	0.032	0.054		Set Trigger
2	3.279	0.043	0.029	0.032	0.054		Set Trigger
3	3.331	0.043	0.029	0.032	0.053		Set Trigger
4	3.361	0.044	0.028	0.032	0.056		Set Trigger
5	3.381	0.043	0.028	0.032	0.056		Set Trigger

A.3.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



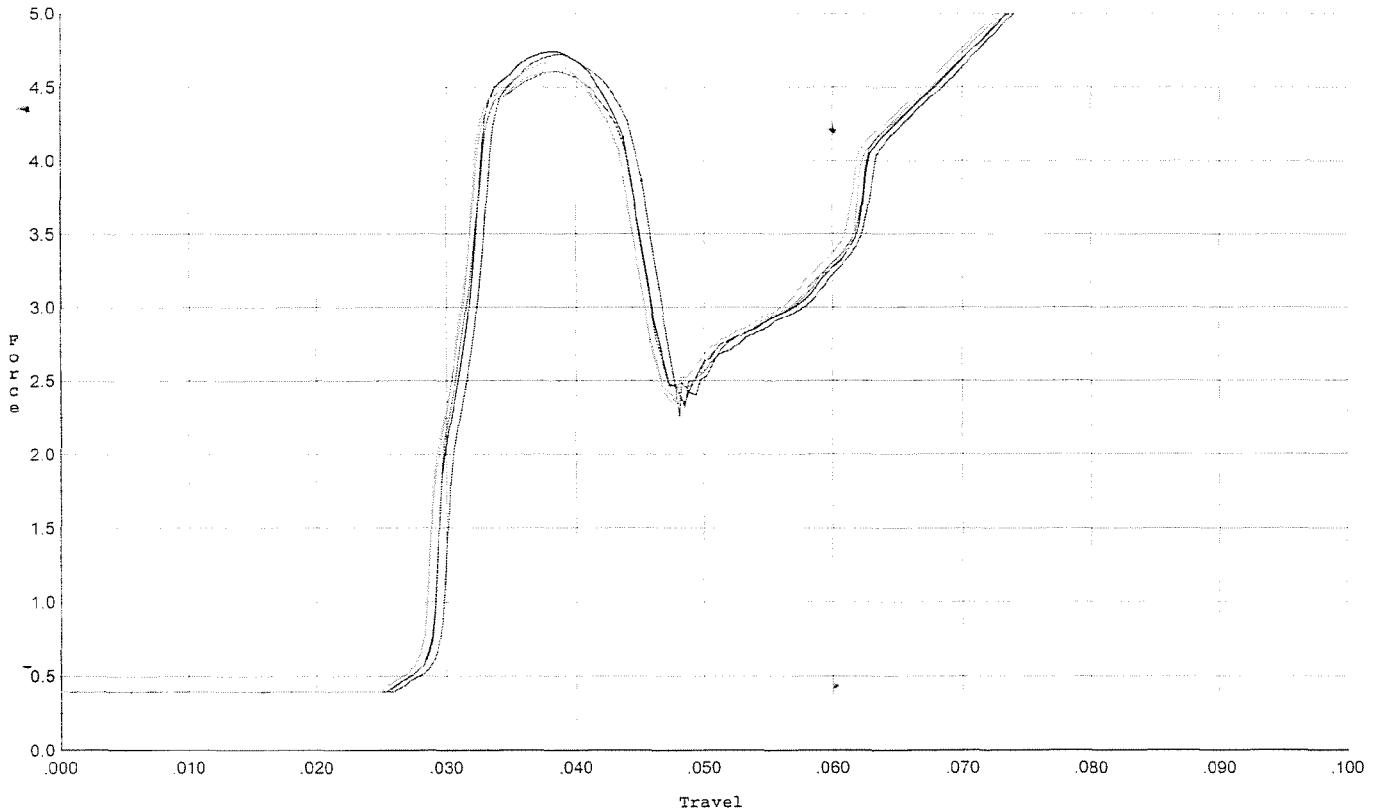
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.626	0.051	0.036	0.034	0.078		Set Trigger
2	4.551	0.051	0.036	0.034	0.076		Set Trigger
3	4.538	0.051	0.036	0.033	0.078		Set Trigger
4	4.542	0.050	0.035	0.034	0.076		Set Trigger
5	4.530	0.051	0.035	0.033	0.078		Set Trigger

A-4.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



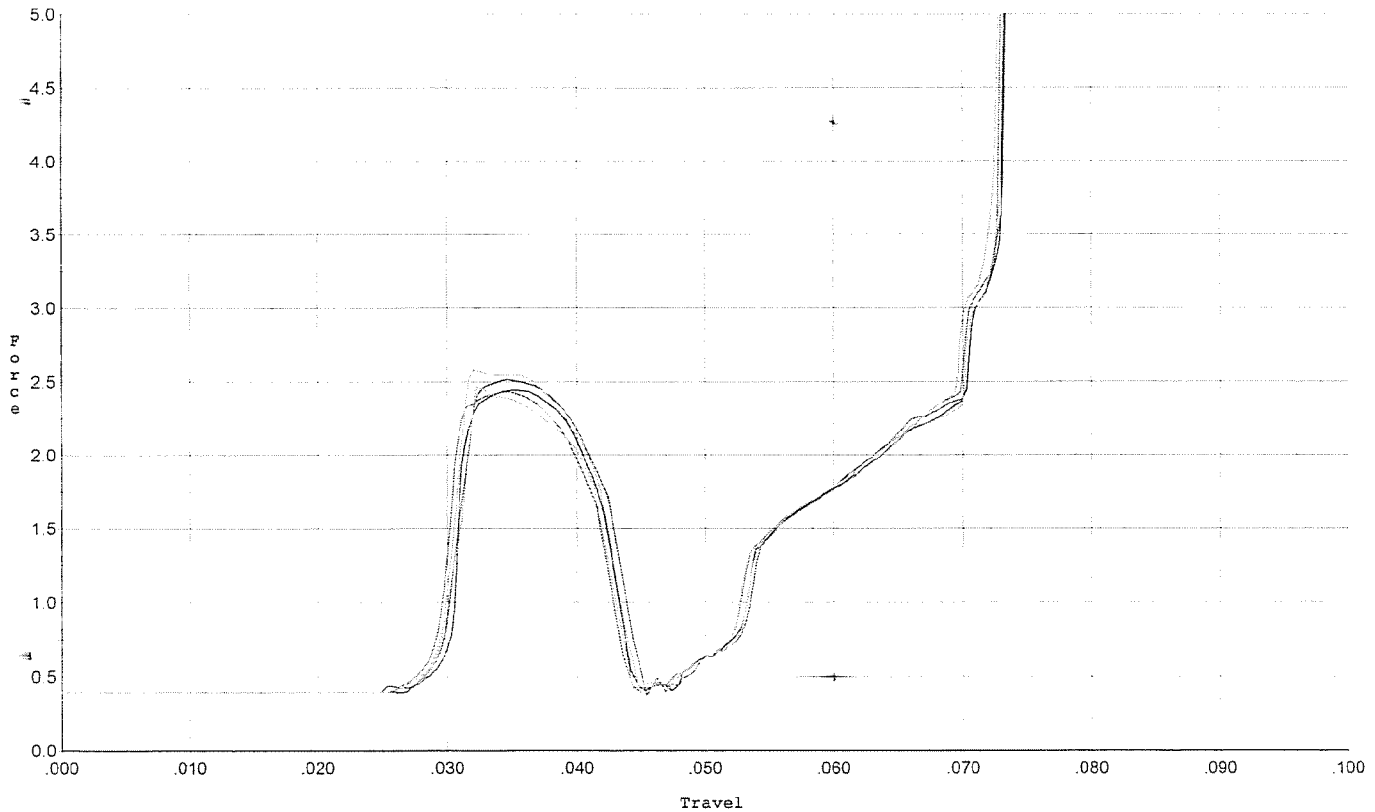
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.716	0.045	0.029	0.031	0.077		Set Trigger
2	4.738	0.044	0.029	0.030	0.075		Set Trigger
3	4.608	0.044	0.029	0.030	0.074		Set Trigger
4	4.669	0.043	0.028	0.030	0.074		Set Trigger
5	4.605	0.043	0.028	0.030	0.074		Set Trigger

A-466

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



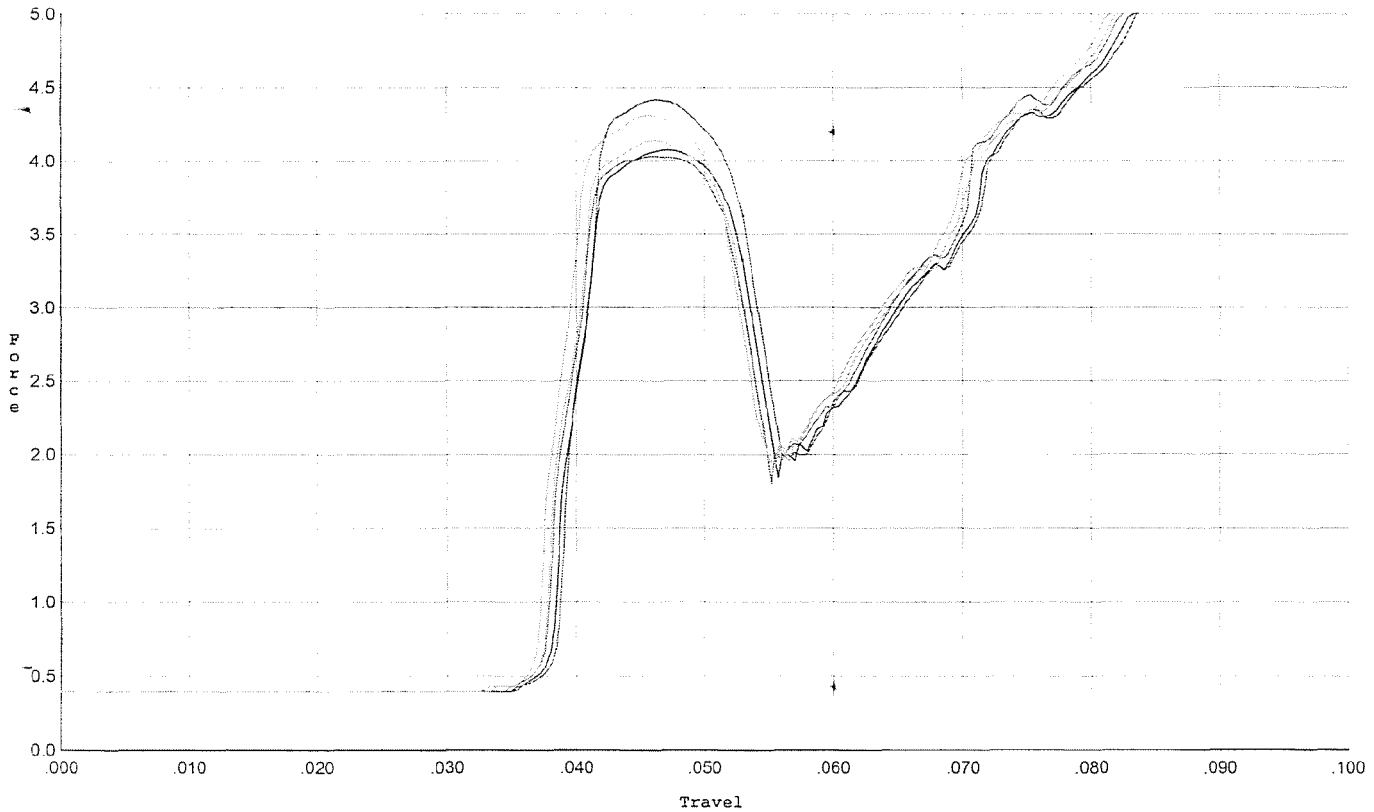
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.042	0.029	0.034	0.040		Set Trigger
2	2.442	0.042	0.030	0.035	0.038		Set Trigger
3	2.429	0.041	0.029	0.035	0.038		Set Trigger
4	2.582	0.042	0.029	0.035	0.040		Set Trigger
5	2.467	0.041	0.029	0.035	0.037		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.420	0.053	0.038	0.034	0.074		Set Trigger
2	4.080	0.053	0.038	0.034	0.070		Set Trigger
3	4.031	0.053	0.037	0.034	0.070		Set Trigger
4	4.144	0.052	0.037	0.034	0.071		Set Trigger
5	4.312	0.051	0.037	0.034	0.072		Set Trigger

4.419