

66794564

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



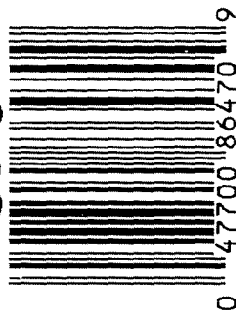
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794564

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794564

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE		10-1-08	RBN
475	DRILL AND TAP SIGHT HOLES		10/1/08	FM
480	MAGNAFLUX BBL ACTION		10/2/08	(B)
490	MAGNAFLUX BOLT		10/2/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

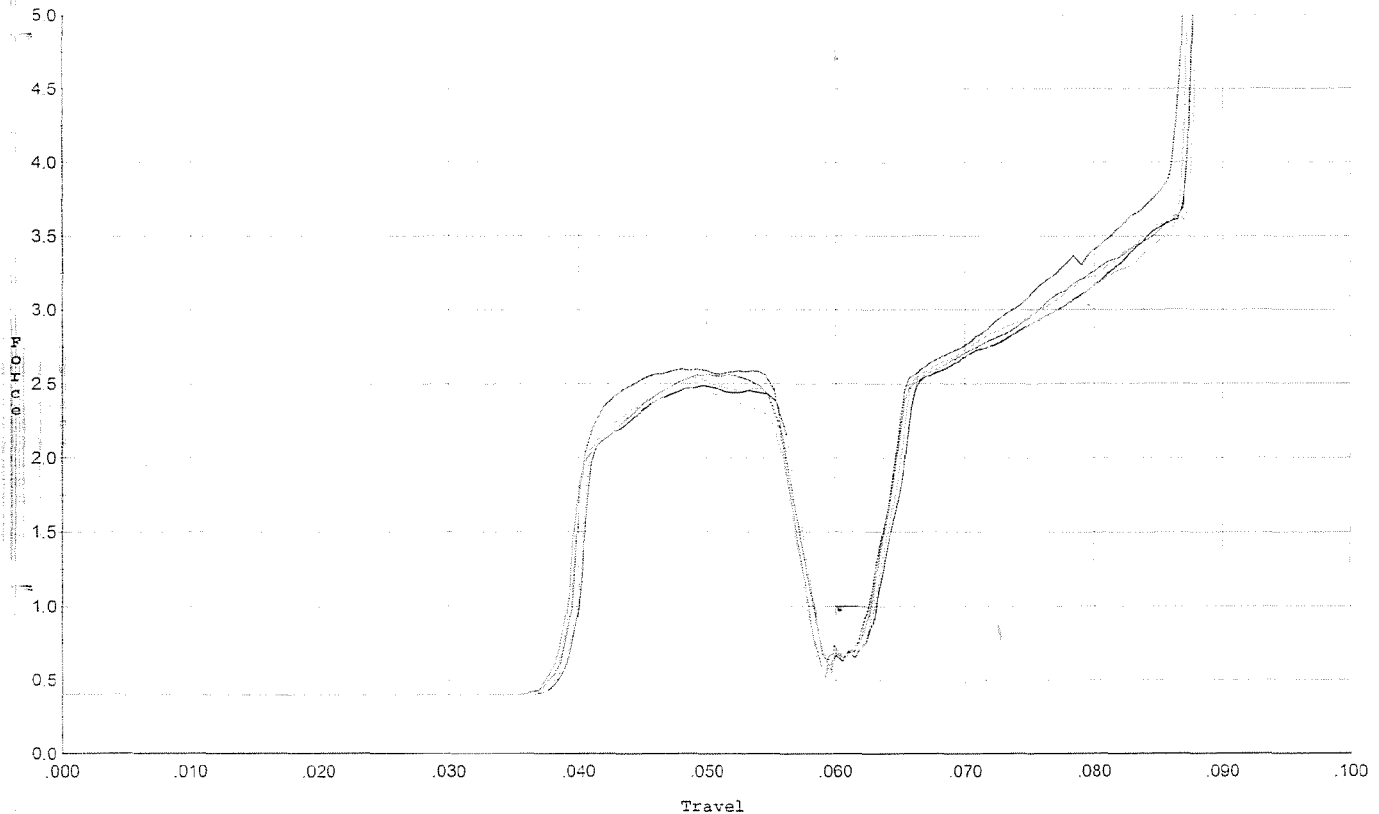
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-2-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-2-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-2-09	RN
	J) ASSEMBLE STOCK		1-16-09	RN
	K) ASSEMBLE SWIVEL STUDS		2-2-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-2-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.37</u> <u>2.51</u> <u>2.47</u> <u>2.44</u>	1-30-09	WN
	C) FUNCTION		2-2-09	RN
690	PACK		2/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



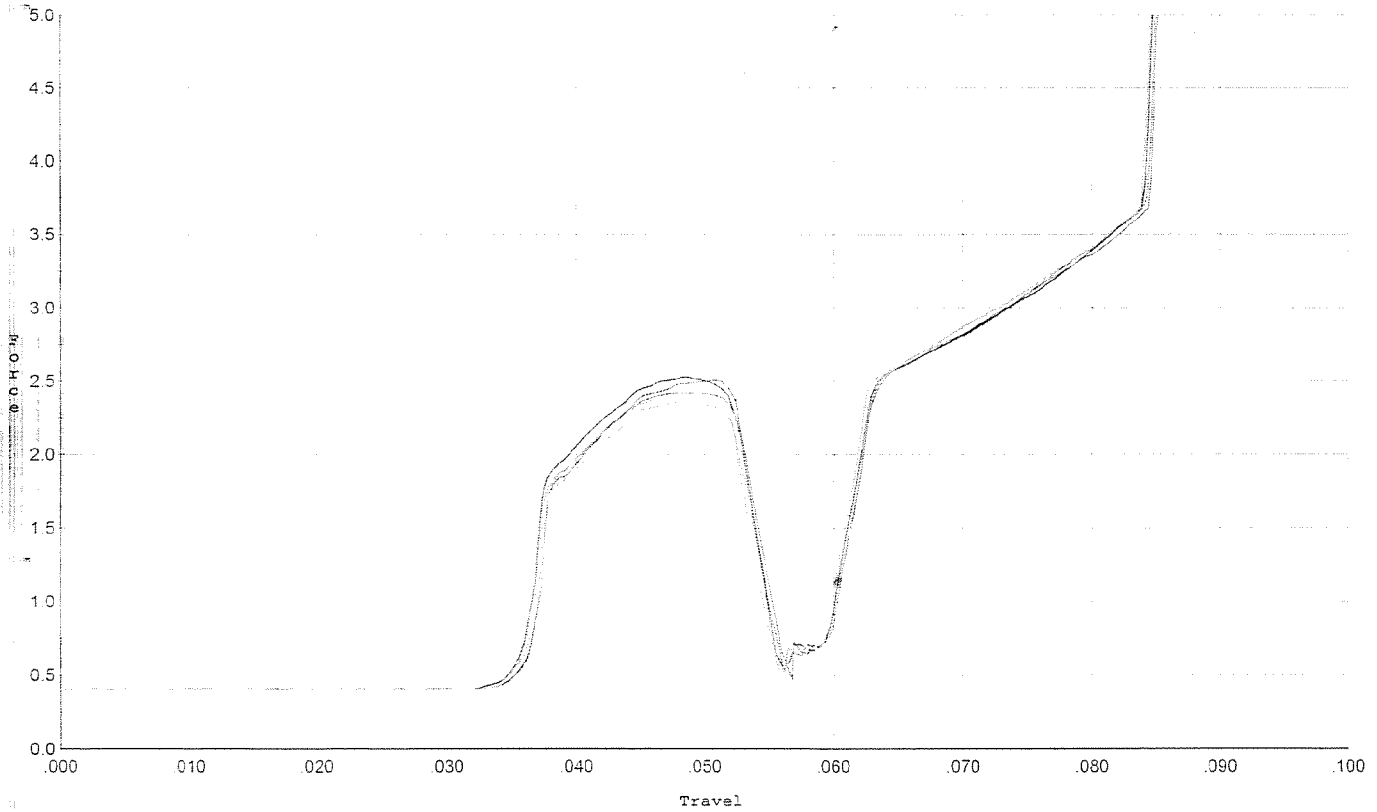
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.600	0.055	0.039	0.037	0.057		Set Trigger
2	2.488	0.056	0.039	0.037	0.055		Set Trigger
3	2.561	0.056	0.038	0.038	0.056		Set Trigger
4	2.539	0.056	0.039	0.038	0.056		Set Trigger
5	2.477	0.056	0.038	0.037	0.055		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



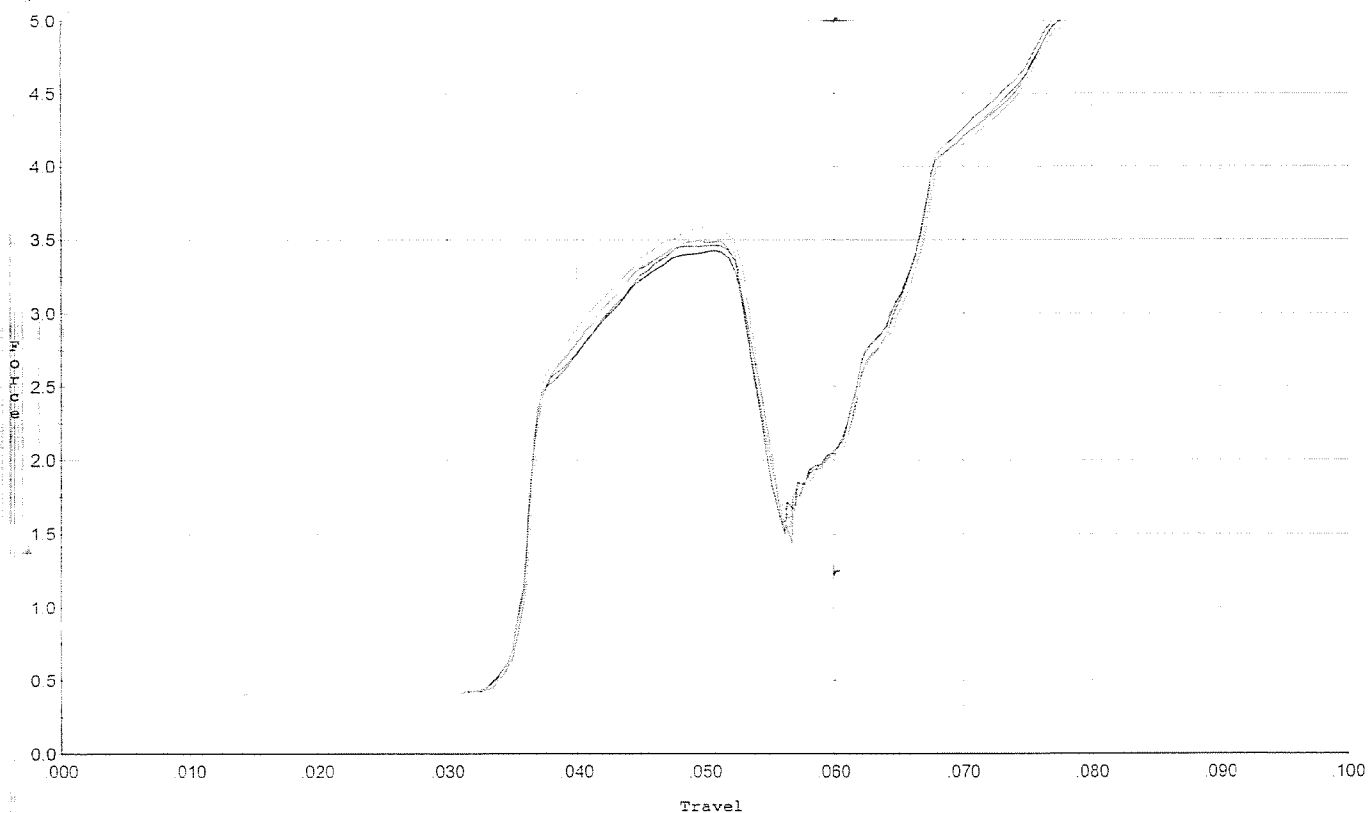
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.052	0.036	0.037	0.051		Set Trigger
2	2.528	0.053	0.035	0.037	0.053		Set Trigger
3	2.421	0.053	0.036	0.037	0.051		Set Trigger
4	2.358	0.053	0.036	0.037	0.051		Set Trigger
5	2.415	0.052	0.036	0.037	0.050		Set Trigger

4-2-44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



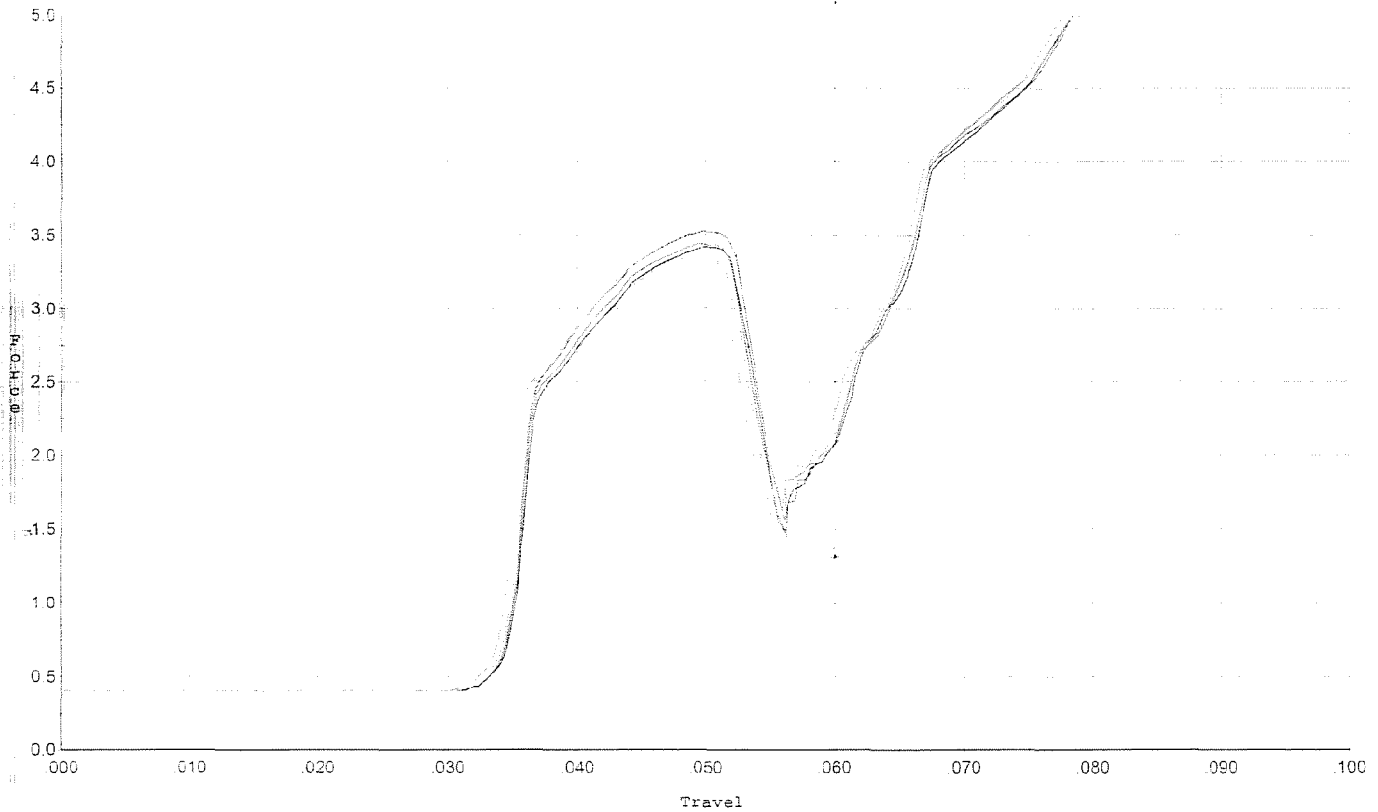
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.458	0.054	0.034	0.035	0.070		Set Trigger
2	3.426	0.053	0.035	0.035	0.068		Set Trigger
3	3.489	0.052	0.035	0.035	0.069		Set Trigger
4	3.499	0.053	0.035	0.035	0.070		Set Trigger
5	3.591	0.053	0.035	0.035	0.071		Set Trigger

A-3.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



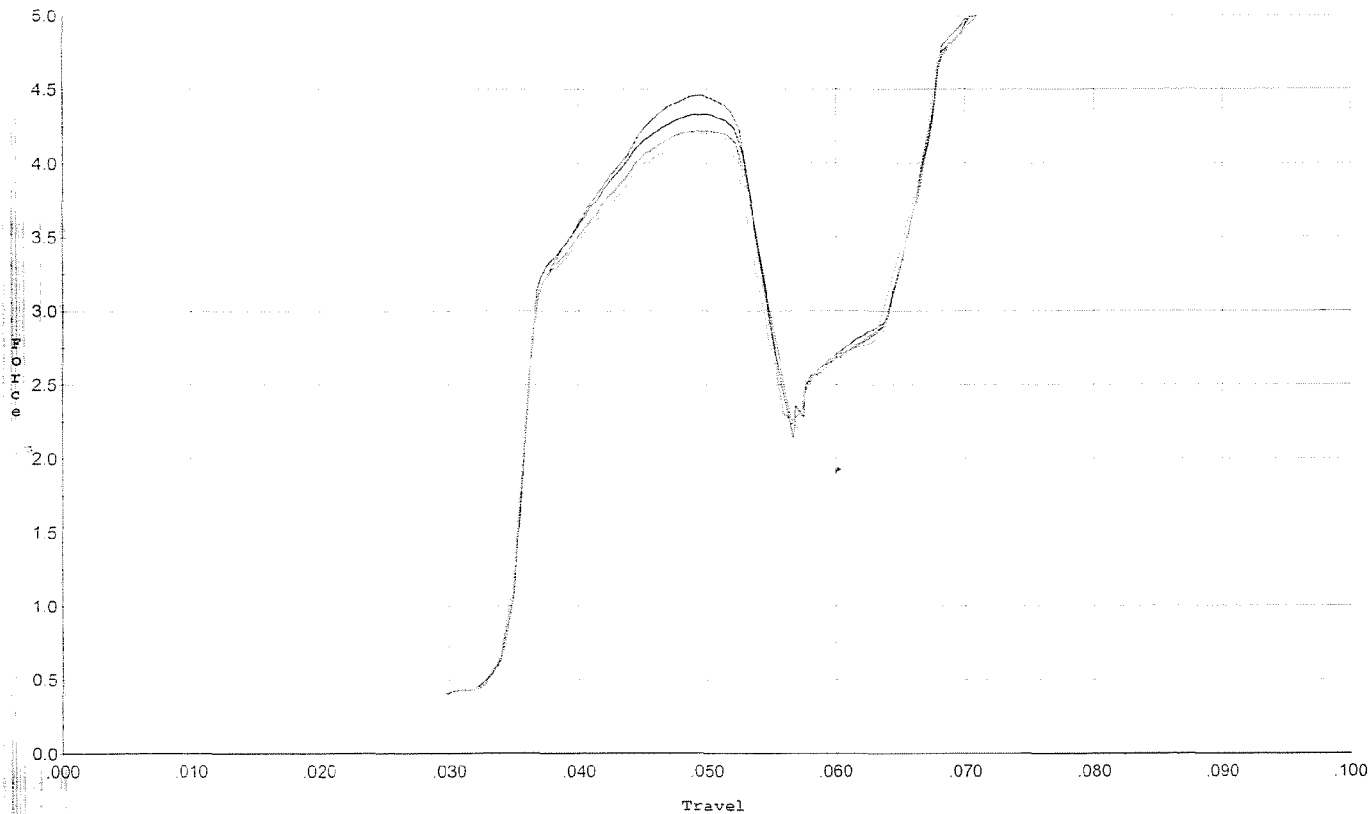
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.526	0.052	0.034	0.035	0.070		Set Trigger
2	3.417	0.053	0.034	0.035	0.069		Set Trigger
3	3.438	0.052	0.034	0.035	0.067		Set Trigger
4	3.369	0.053	0.034	0.035	0.068		Set Trigger
5	3.426	0.051	0.034	0.035	0.066		Set Trigger

A-3.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



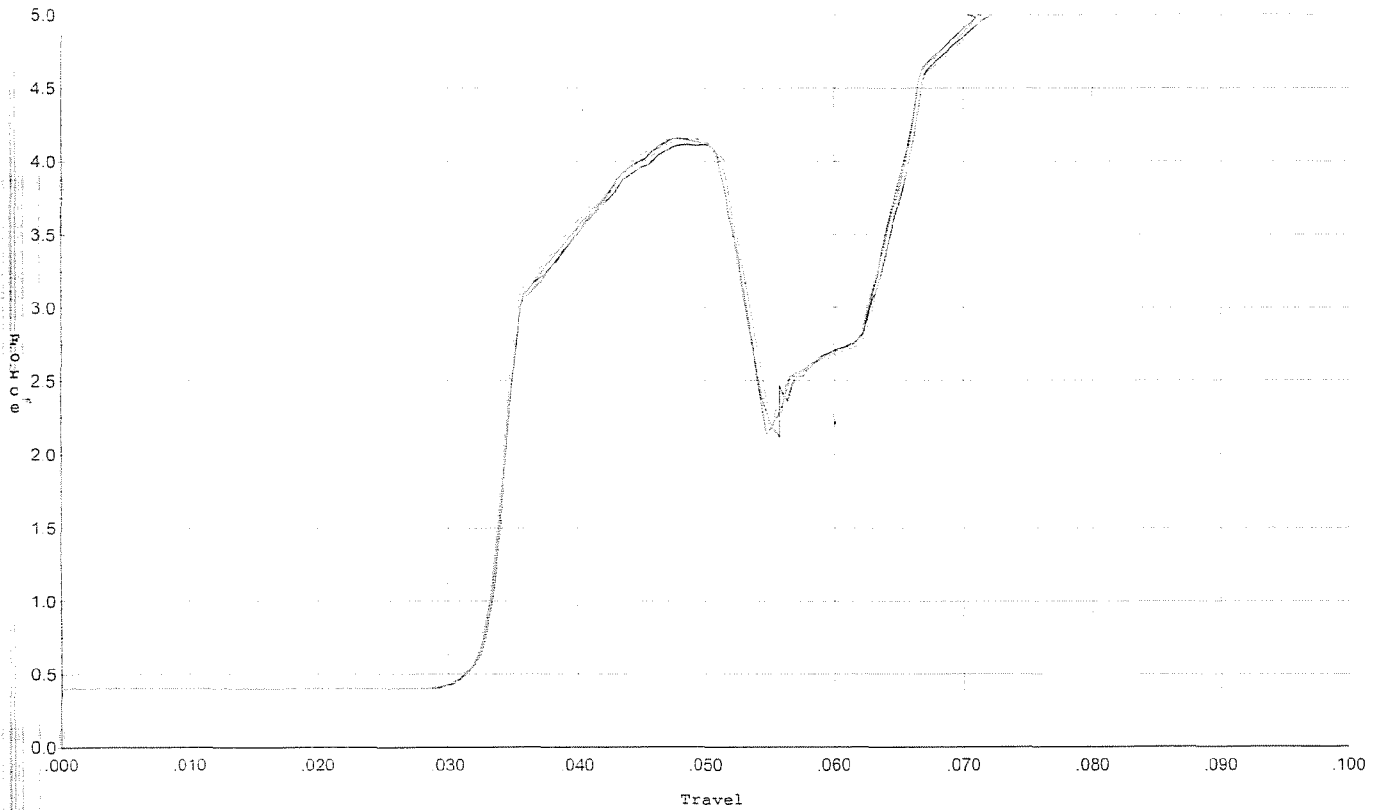
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.454	0.053	0.034	0.030	0.086		Set Trigger
2	4.327	0.053	0.034	0.031	0.086		Set Trigger
3	4.218	0.053	0.034	0.031	0.085		Set Trigger
4	4.134	0.052	0.034	0.032	0.082		Set Trigger
5	4.207	0.053	0.034	0.031	0.085		Set Trigger

A-426

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



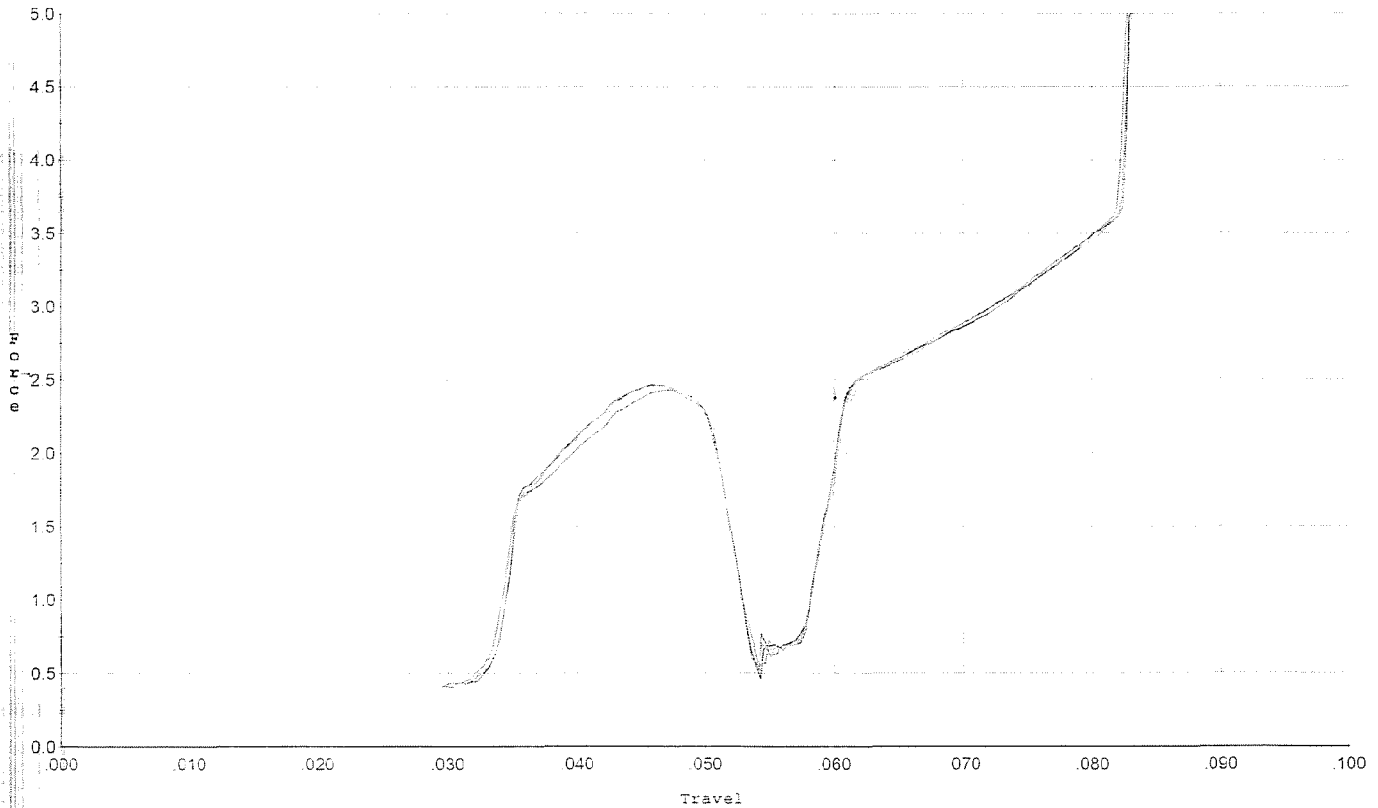
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.156	0.052	0.033	0.033	0.083		Set Trigger
2	4.112	0.053	0.033	0.033	0.085		Set Trigger
3	4.154	0.052	0.032	0.033	0.082		Set Trigger
4	4.139	0.053	0.033	0.033	0.085		Set Trigger
5	4.170	0.051	0.032	0.033	0.083		Set Trigger

A - 4-14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.425	0.051	0.034	0.036	0.050		Set Trigger
2	2.466	0.051	0.034	0.036	0.051		Set Trigger
3	2.462	0.051	0.033	0.036	0.051		Set Trigger
4	2.455	0.051	0.034	0.036	0.050		Set Trigger
5	2.454	0.051	0.033	0.036	0.051		Set Trigger

A-2.45