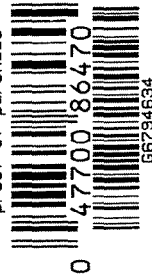


67679 4634

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker

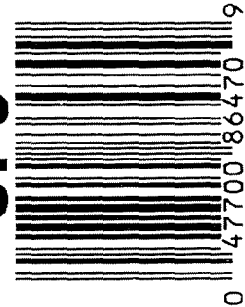


BM FORM

|               |       |
|---------------|-------|
| ORDER NO.     | 86470 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

G6794634

UPC



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794634

| OP #            | OPERATION NAME                                                 | READINGS            | DATE     | INITIAL |
|-----------------|----------------------------------------------------------------|---------------------|----------|---------|
| 420             | ASSEMBLE ACTION                                                |                     | 9-29-08  | SPD     |
| 430             | ASSEMBLE TO STOCK                                              |                     | 9-29-08  | SP      |
| 440             | PROOF                                                          |                     | 9-29-08  | SPD     |
| 460             | CHECK HEADSPACE                                                |                     | 9-29-08  | SPD     |
| 470             | DIS-ASSEMBLE ACTION                                            |                     | 9-29-08  | SPD     |
| 472             | SERIALIZE BOLT HANDLE                                          | MAGNAFLUX           | 9-30-08  | Rgn     |
| 475             | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 10/1/08  | FM      |
| 480             | MAGNAFLUX BBL ACTION                                           | OPERATOR            | 10/1/08  | R       |
| 490             | MAGNAFLUX BOLT                                                 |                     | 9/27/08  | M/R     |
| 500             | ROLLMARK CALIBER                                               |                     | 10/2/08  | RT      |
| 520             | GOFF BLAST BBL / REC                                           |                     | 10/2/08  | DG      |
| 542             | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 10/3     |         |
| 545             | (BOLT)                                                         |                     |          |         |
| 560             | RE-ASSEMBLE ACTION                                             |                     |          |         |
|                 | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 10-3-08  | SP      |
|                 | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 10-3-08  | SP      |
|                 | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 10-3-08  | SP      |
|                 | D) OIL FIRING PIN ASSEMBLY                                     |                     | 10-13-08 | Rgn     |
|                 | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |          |         |
| F004 REV 5/2006 |                                                                |                     |          |         |

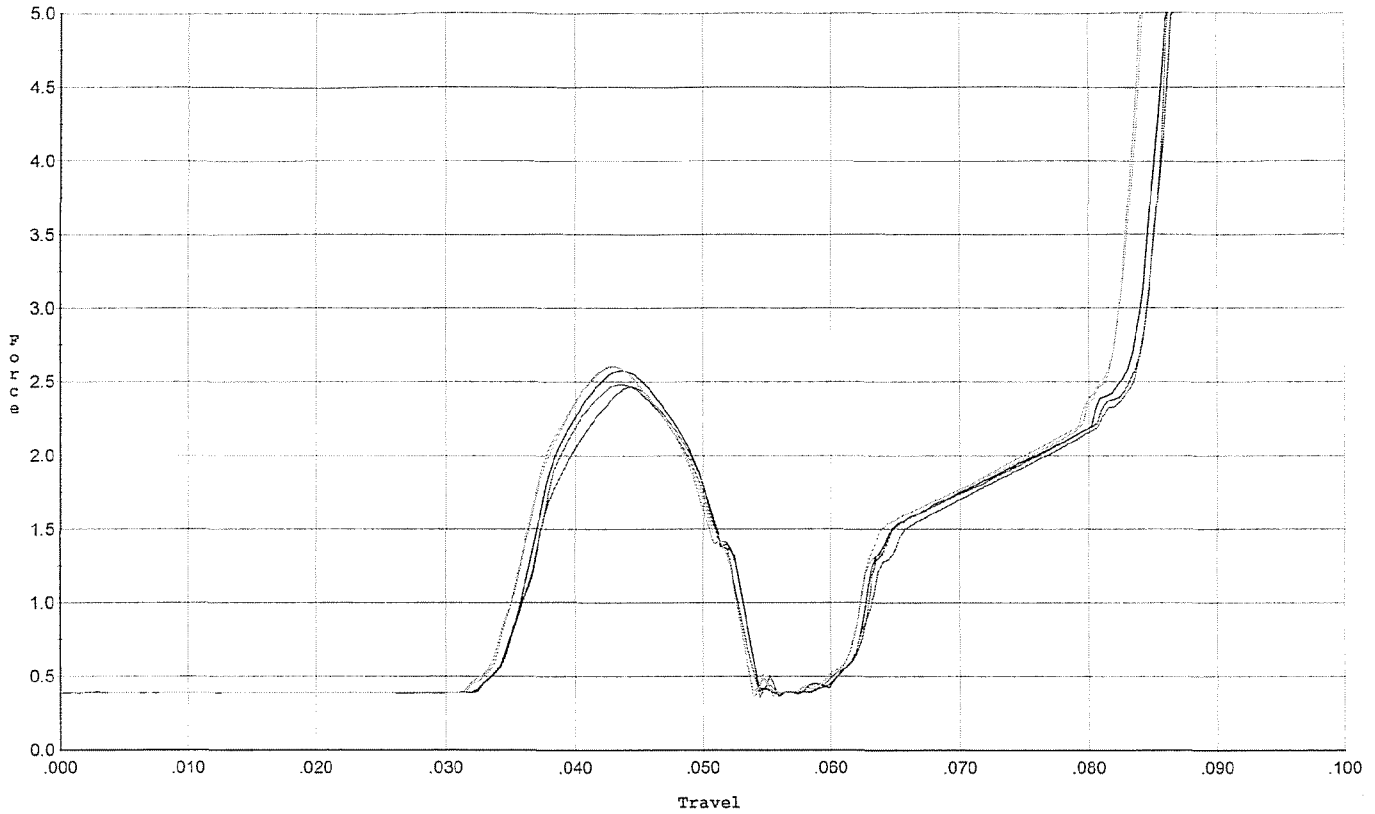
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.0</u> <u>4.0</u> <u>4.0</u>                            | 12-15-08 | LJ      |
| CONT.        |                                                                          |                                                             |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4.0</u> <u>4.0</u> <u>4.0</u>                            | 12-15-08 | LJ      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.035</u> <u>.025</u> <u>.035</u>                         | 12-15-08 | LJ      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 10-13-08 | PRW     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 12-15-08 | LJ      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 12-11-08 | LJ      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 12-11-08 | RP      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 12-15-08 | LJ      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.48</u> <u>2.39</u> <u>2.43</u> <u>2.44</u> <u>2.40</u> | 12-12-08 | TC      |
|              | C) FUNCTION                                                              |                                                             | 12-15-08 | LJ      |
| 690          | PACK                                                                     |                                                             | 1-14-09  | TC      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putsch 10/11/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



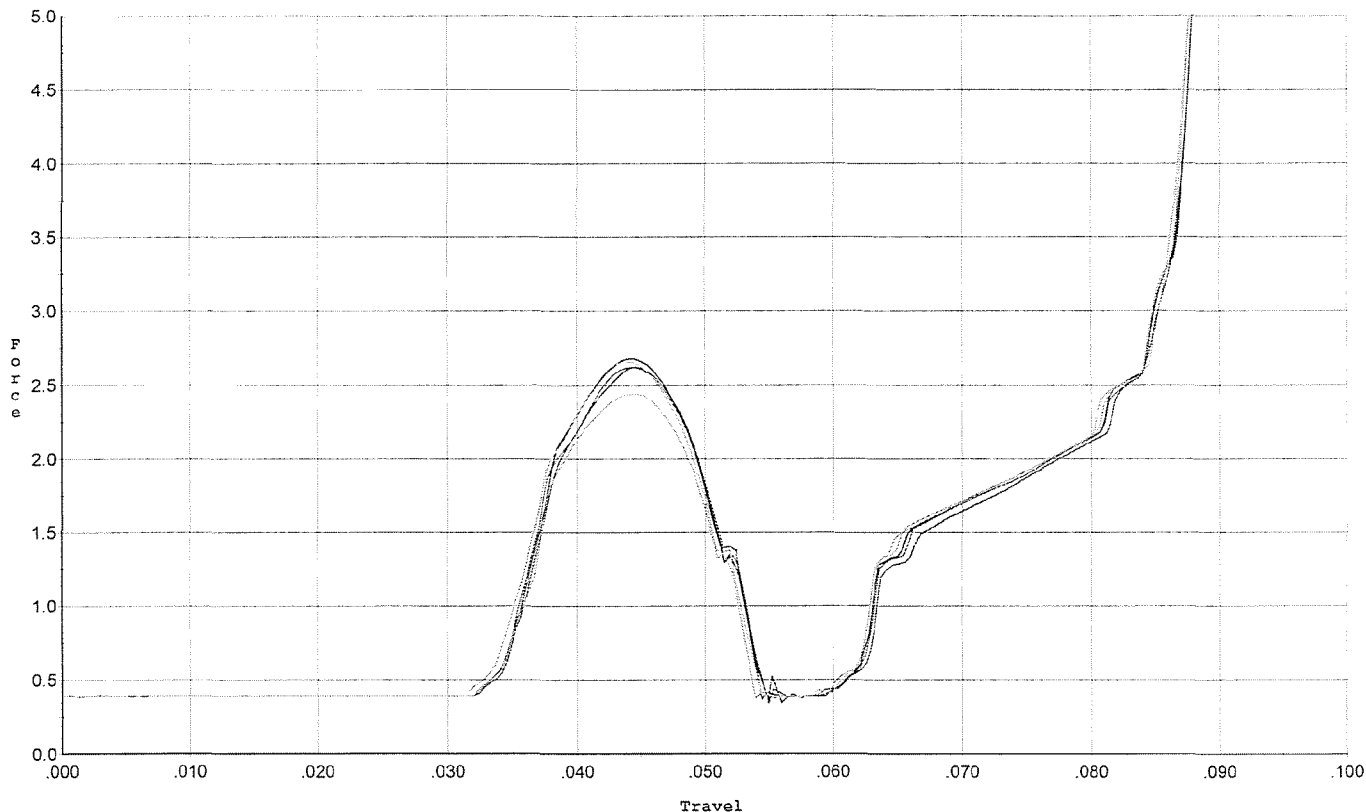
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.464      | 0.052             | 0.035           | 0.039      | 0.048             |           | Set Trigger |
| 2 | 2.578      | 0.053             | 0.035           | 0.038      | 0.049             |           | Set Trigger |
| 3 | 2.483      | 0.052             | 0.035           | 0.039      | 0.047             |           | Set Trigger |
| 4 | 2.600      | 0.052             | 0.034           | 0.038      | 0.050             |           | Set Trigger |
| 5 | 2.607      | 0.052             | 0.034           | 0.037      | 0.050             |           | Set Trigger |

Avg 2.54

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 10/11/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



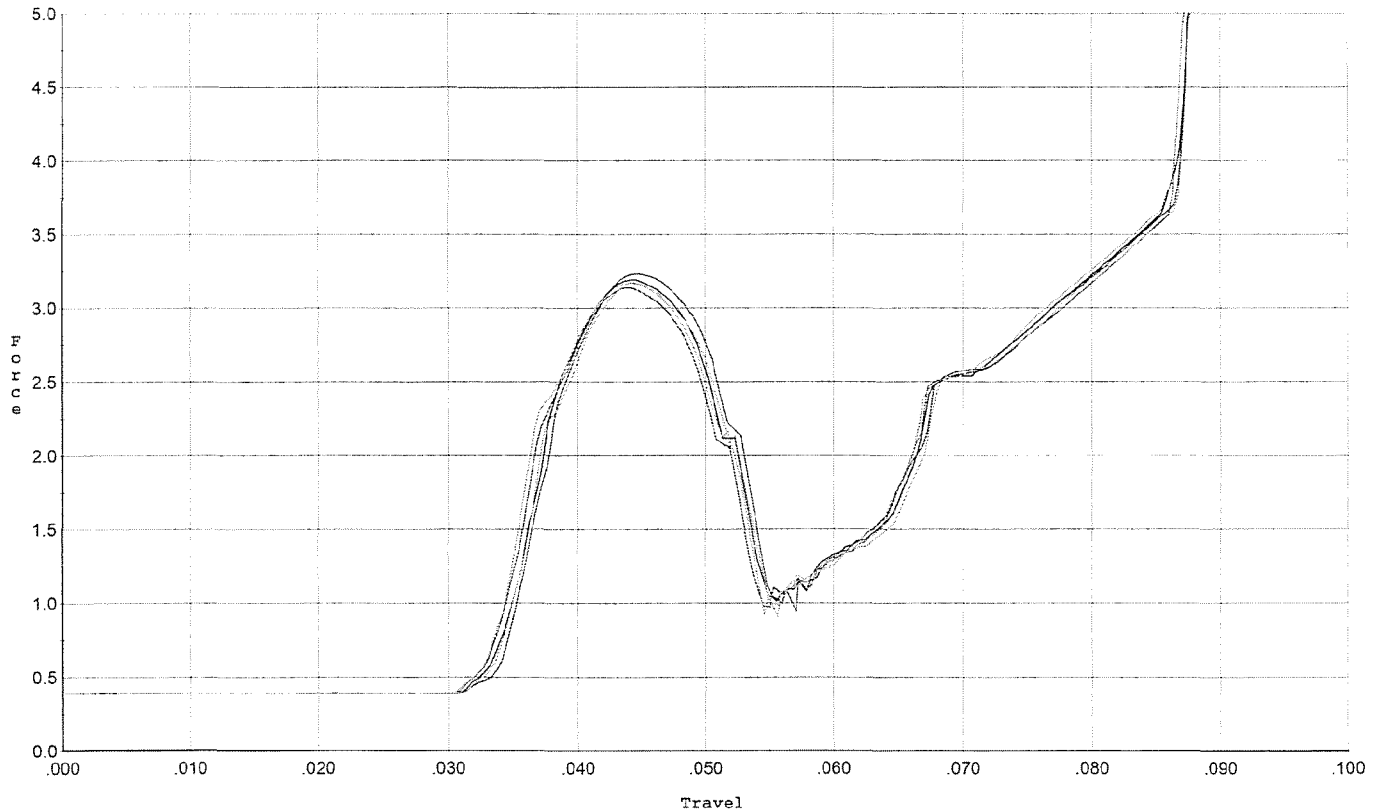
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.622      | 0.053             | 0.035           | 0.040      | 0.049             |           | Set Trigger |
| 2 | 2.677      | 0.053             | 0.034           | 0.040      | 0.050             |           | Set Trigger |
| 3 | 2.620      | 0.052             | 0.035           | 0.040      | 0.050             |           | Set Trigger |
| 4 | 2.657      | 0.052             | 0.034           | 0.040      | 0.050             |           | Set Trigger |
| 5 | 2.439      | 0.052             | 0.034           | 0.040      | 0.047             |           | Set Trigger |

Avg 2.60

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 10/11/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. ini. +/- .75 lbs.



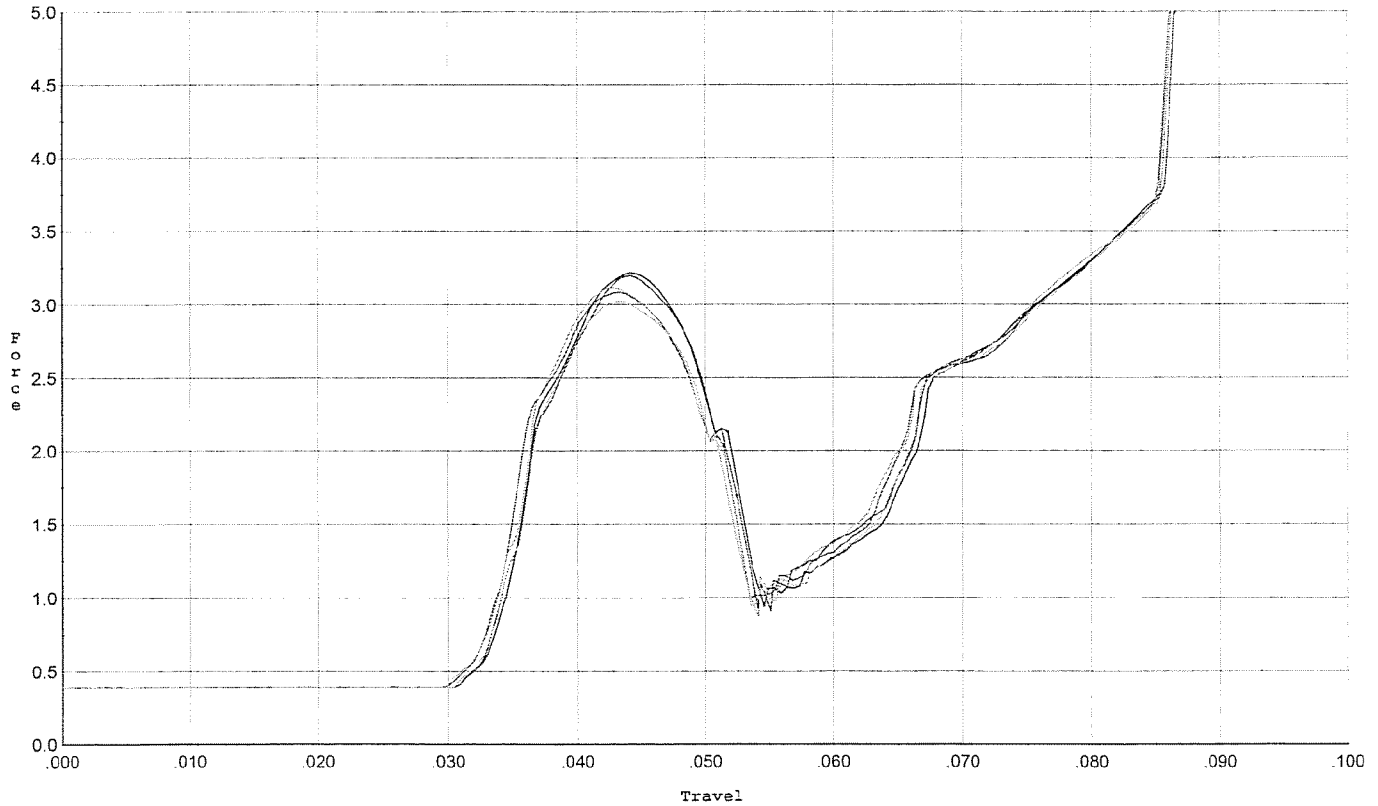
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.234      | 0.053             | 0.034           | 0.038      | 0.061             |           | Set Trigger |
| 2 | 3.192      | 0.052             | 0.034           | 0.038      | 0.060             |           | Set Trigger |
| 3 | 3.141      | 0.052             | 0.033           | 0.038      | 0.059             |           | Set Trigger |
| 4 | 3.172      | 0.052             | 0.034           | 0.038      | 0.060             |           | Set Trigger |
| 5 | 3.172      | 0.053             | 0.033           | 0.038      | 0.062             |           | Set Trigger |

Aug 3.18

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putsch 10/11/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



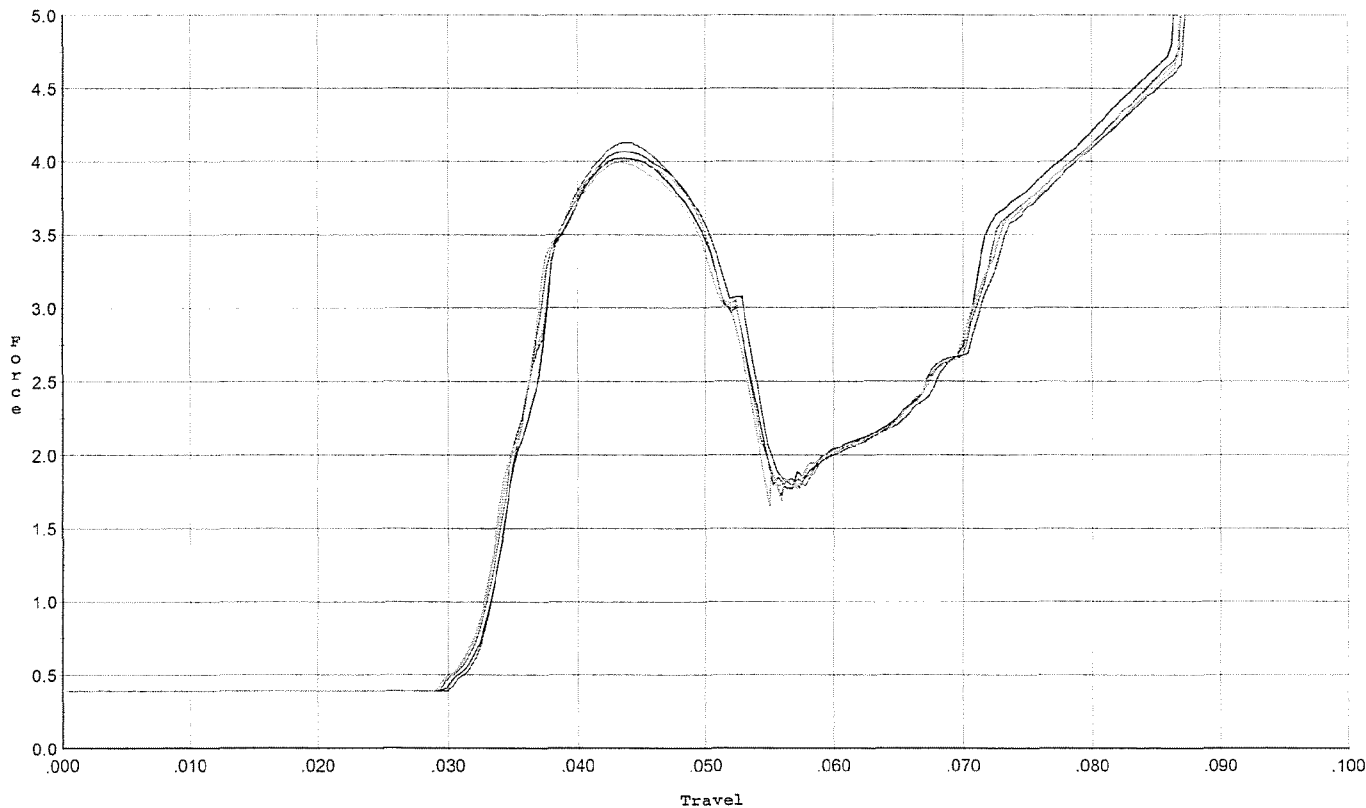
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.197      | 0.052             | 0.033           | 0.038      | 0.060             |           | Set Trigger |
| 2 | 3.217      | 0.052             | 0.033           | 0.037      | 0.060             |           | Set Trigger |
| 3 | 3.083      | 0.051             | 0.032           | 0.038      | 0.059             |           | Set Trigger |
| 4 | 3.023      | 0.052             | 0.033           | 0.038      | 0.058             |           | Set Trigger |
| 5 | 3.112      | 0.051             | 0.032           | 0.038      | 0.058             |           | Set Trigger |

Avg 3.12

# Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putsch 10/11/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



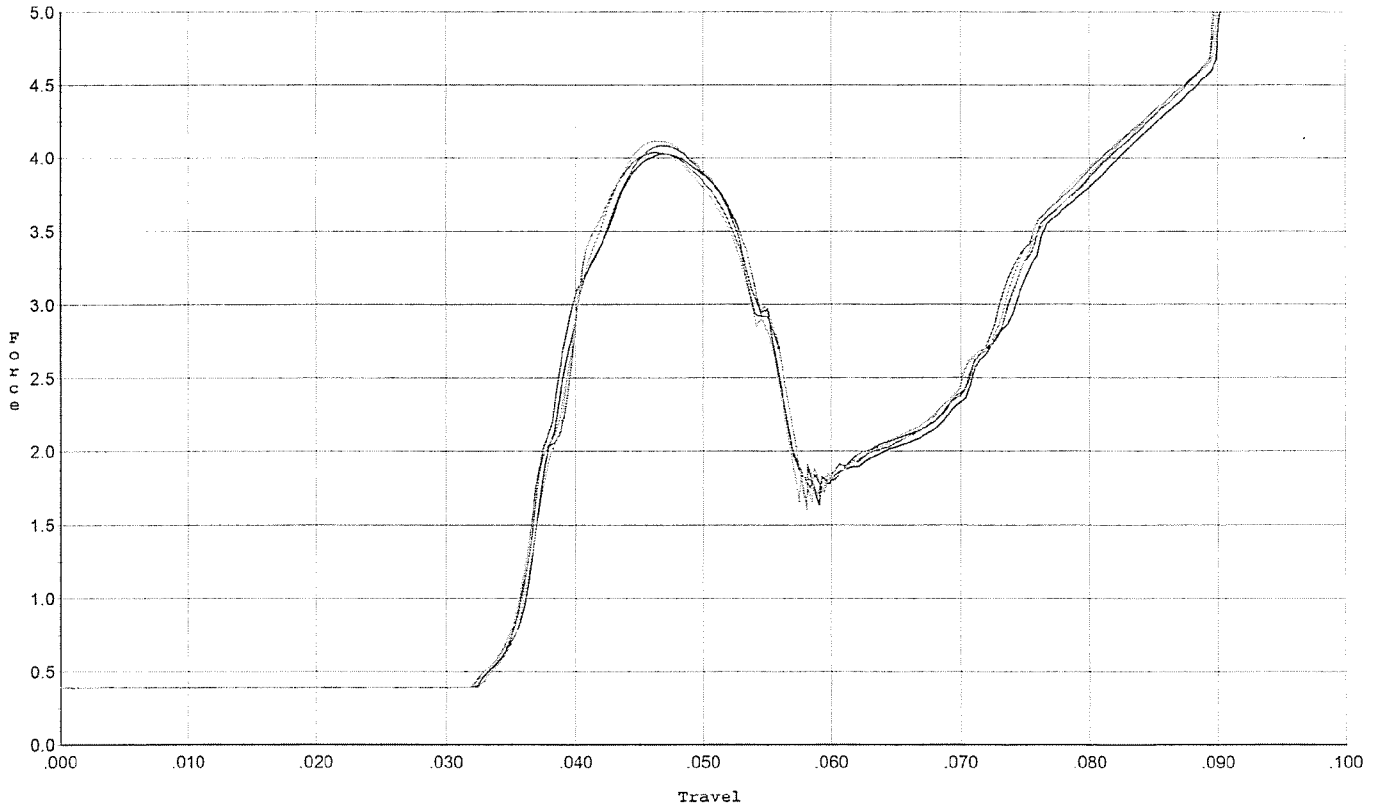
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.066      | 0.053             | 0.032           | 0.036      | 0.080             |           | Set Trigger |
| 2 | 4.021      | 0.052             | 0.030           | 0.036      | 0.078             |           | Set Trigger |
| 3 | 4.130      | 0.052             | 0.030           | 0.036      | 0.080             |           | Set Trigger |
| 4 | 3.993      | 0.053             | 0.030           | 0.036      | 0.080             |           | Set Trigger |
| 5 | 4.009      | 0.052             | 0.031           | 0.036      | 0.079             |           | Set Trigger |

Avg 4.04

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putsch 10/11/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



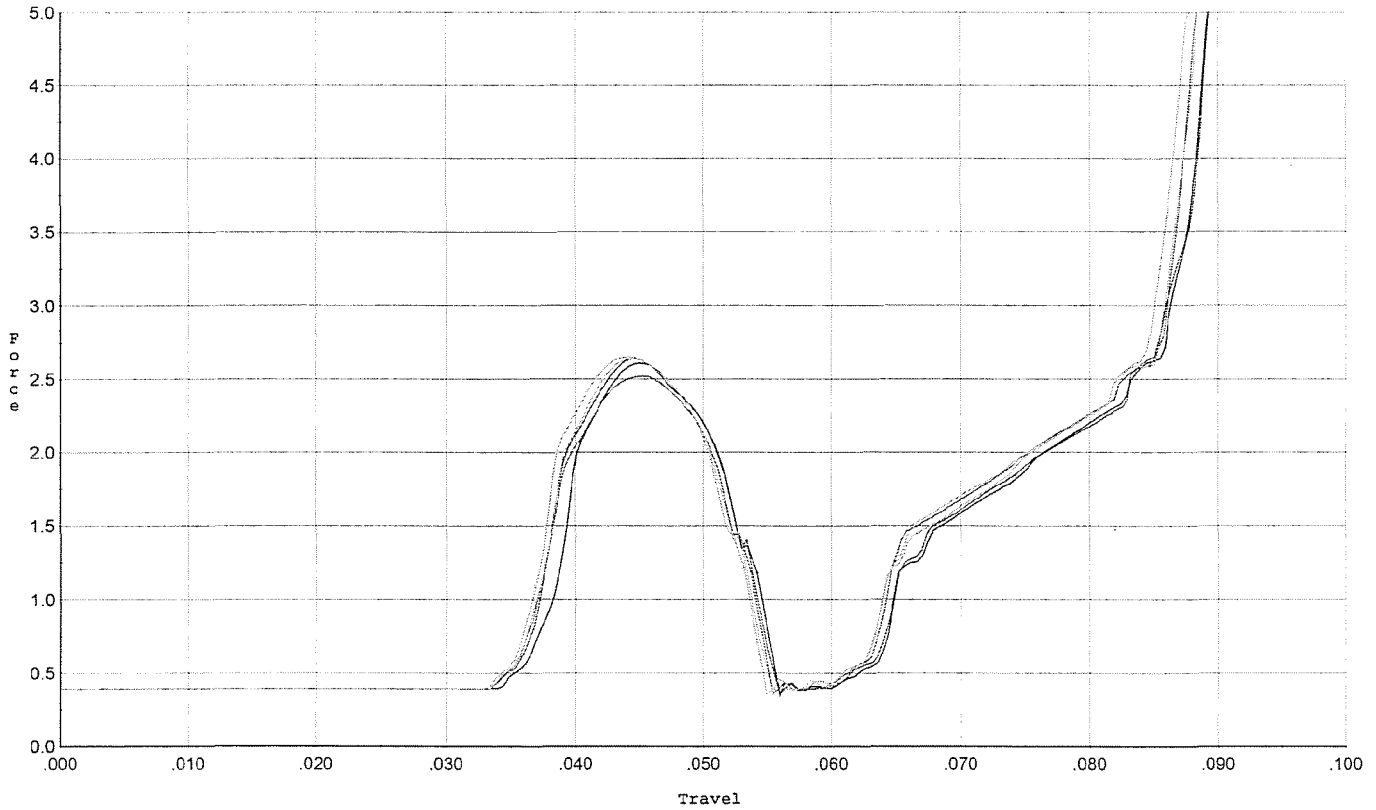
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.086      | 0.055             | 0.033           | 0.037      | 0.080             |           | Set Trigger |
| 2 | 4.028      | 0.056             | 0.033           | 0.037      | 0.081             |           | Set Trigger |
| 3 | 4.034      | 0.055             | 0.032           | 0.037      | 0.079             |           | Set Trigger |
| 4 | 4.042      | 0.055             | 0.033           | 0.037      | 0.080             |           | Set Trigger |
| 5 | 4.118      | 0.056             | 0.035           | 0.037      | 0.081             |           | Set Trigger |

Aug 4.06

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 10/11/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



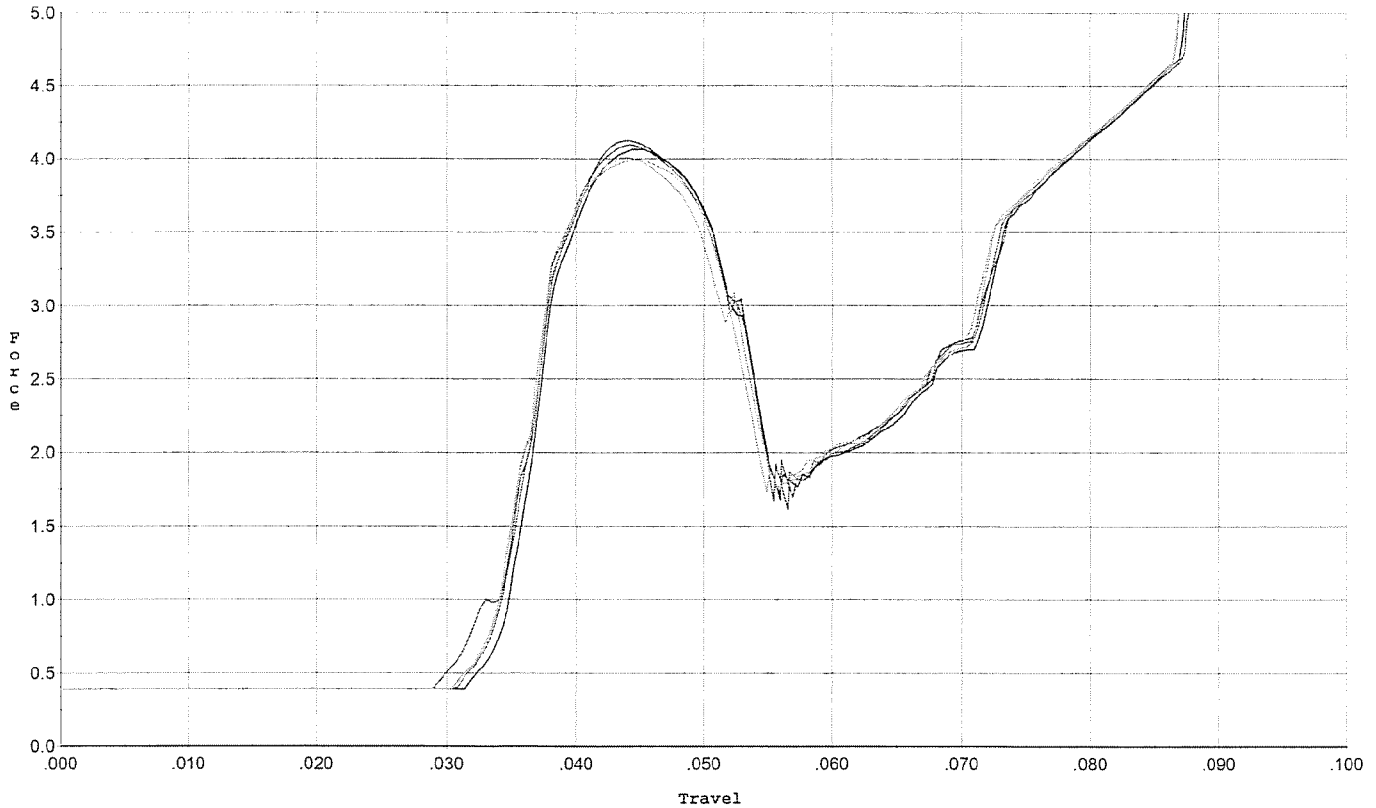
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.641      | 0.053             | 0.036           | 0.041      | 0.050             |           | Set Trigger |
| 2 | 2.609      | 0.054             | 0.035           | 0.040      | 0.049             |           | Set Trigger |
| 3 | 2.521      | 0.054             | 0.036           | 0.040      | 0.050             |           | Set Trigger |
| 4 | 2.640      | 0.053             | 0.036           | 0.040      | 0.050             |           | Set Trigger |
| 5 | 2.653      | 0.053             | 0.034           | 0.040      | 0.051             |           | Set Trigger |

Aug 2-61

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putsch 10/11/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.123      | 0.053             | 0.031           | 0.037      | 0.080             |           | Set Trigger |
| 2 | 4.065      | 0.053             | 0.032           | 0.037      | 0.077             |           | Set Trigger |
| 3 | 4.096      | 0.053             | 0.031           | 0.036      | 0.079             |           | Set Trigger |
| 4 | 4.009      | 0.053             | 0.033           | 0.036      | 0.077             |           | Set Trigger |
| 5 | 3.995      | 0.052             | 0.031           | 0.037      | 0.077             |           | Set Trigger |

Aug 4.05