

G-6794717

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



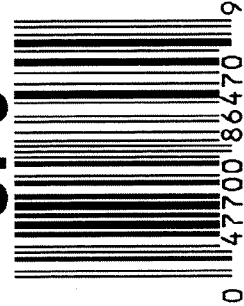
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794717

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794717

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SPD
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SPD
460	CHECK HEADSPACE		11-3-08	SPD
470	DIS-ASSEMBLE ACTION		11-3-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	11-4-08	ESN
475	DRILL AND TAP SIGHT HOLES	7008	11-4-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	HS
490	MAGNAFLUX BOLT		11/3/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/8	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-21-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

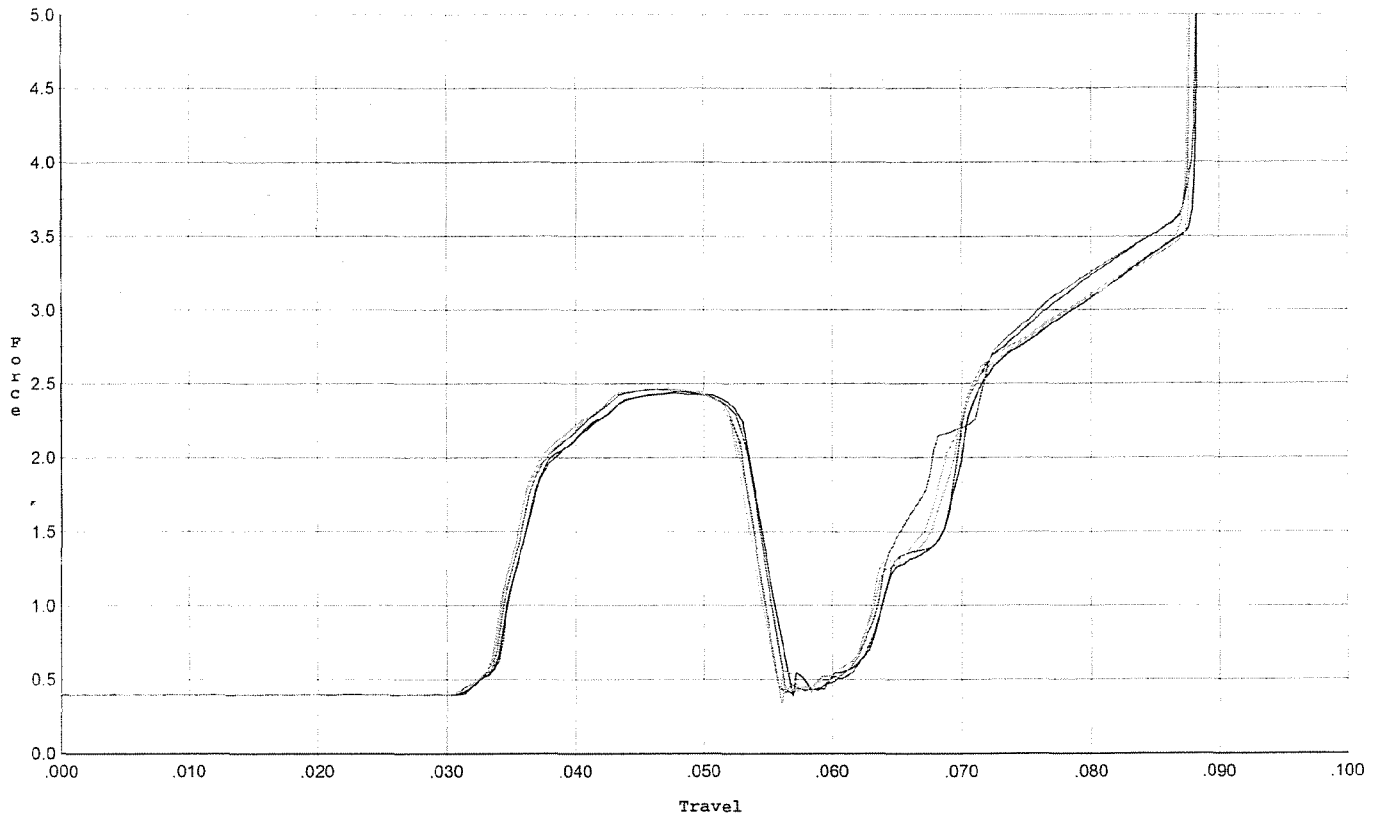
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-16-08	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-16-08	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-16-08	RN
	J) ASSEMBLE STOCK		11-21-08	J.H.D.
	K) ASSEMBLE SWIVEL STUDS		12-16-08	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	Rbn
670	FINAL INSPECTION A) HEADSPACE		12-16-08	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.40</u> <u>2.31</u> <u>2.34</u> <u>2.35</u>	12-15-08	TC
	C) FUNCTION		12-16-08	RN
690	PACK		12-18-08	Rbn

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



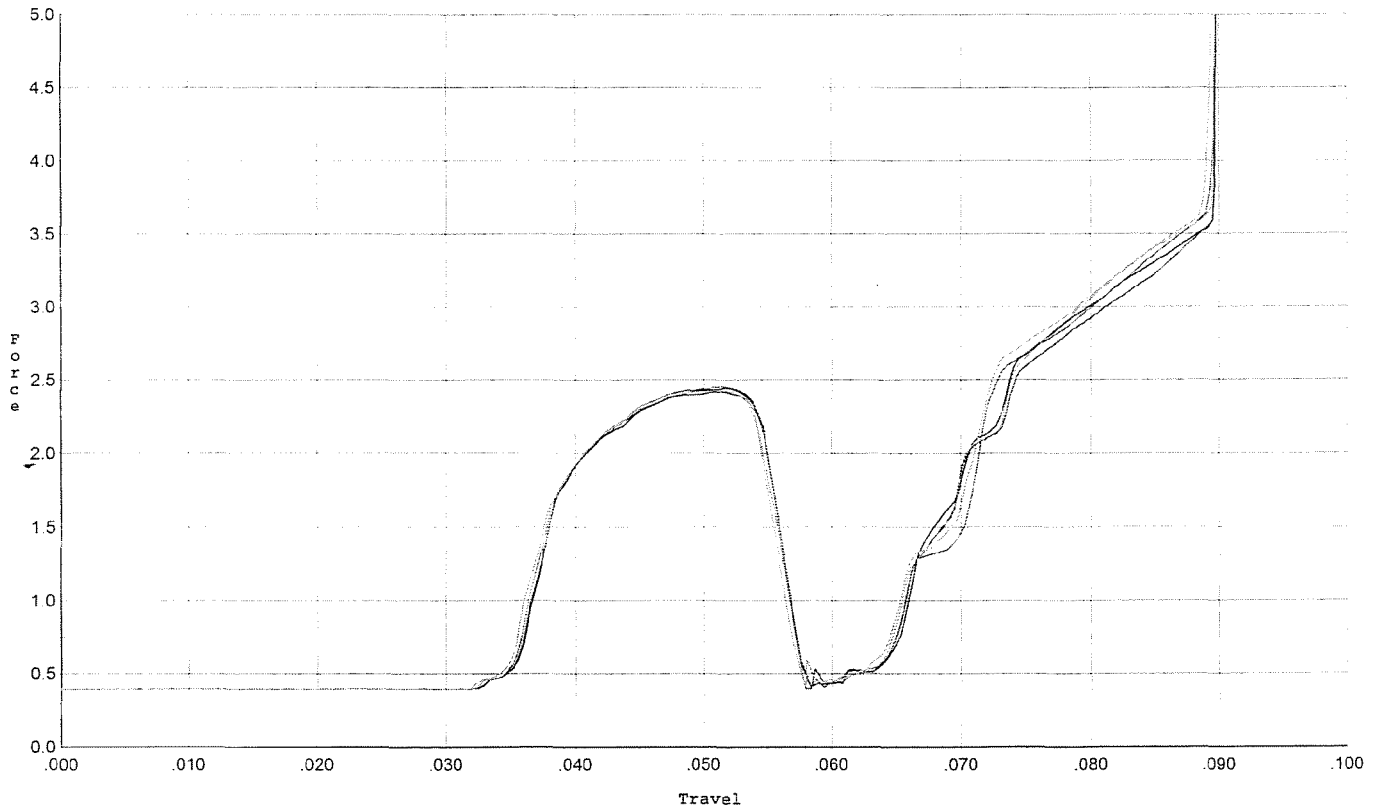
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.435	0.053	0.034	0.038	0.056		Set Trigger
2	2.446	0.053	0.034	0.038	0.055		Set Trigger
3	2.464	0.053	0.034	0.038	0.055		Set Trigger
4	2.465	0.052	0.034	0.038	0.054		Set Trigger
5	2.470	0.053	0.034	0.038	0.056		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



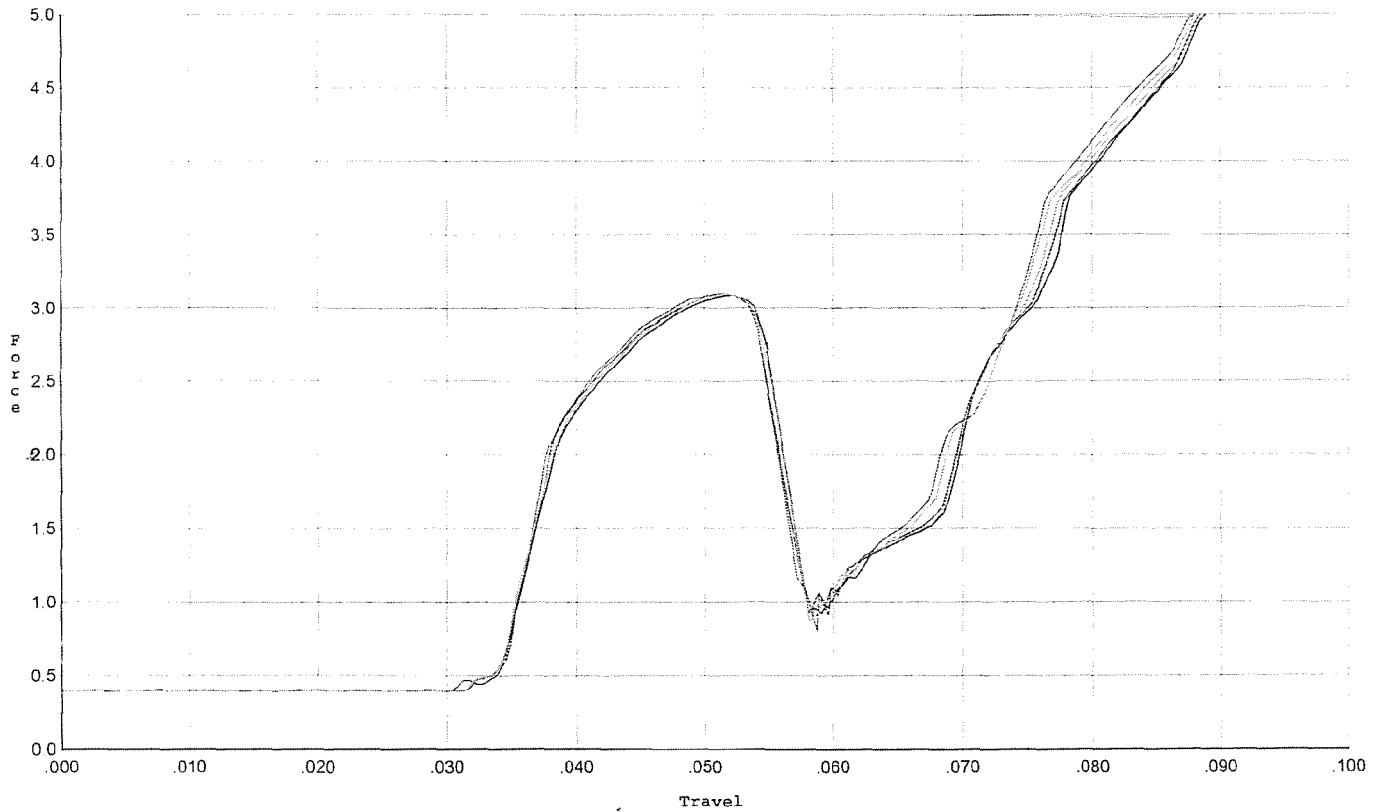
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.056	0.036	0.039	0.056		Set Trigger
2	2.445	0.055	0.036	0.039	0.055		Set Trigger
3	2.453	0.055	0.036	0.039	0.055		Set Trigger
4	2.427	0.056	0.036	0.039	0.056		Set Trigger
5	2.428	0.054	0.035	0.039	0.055		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



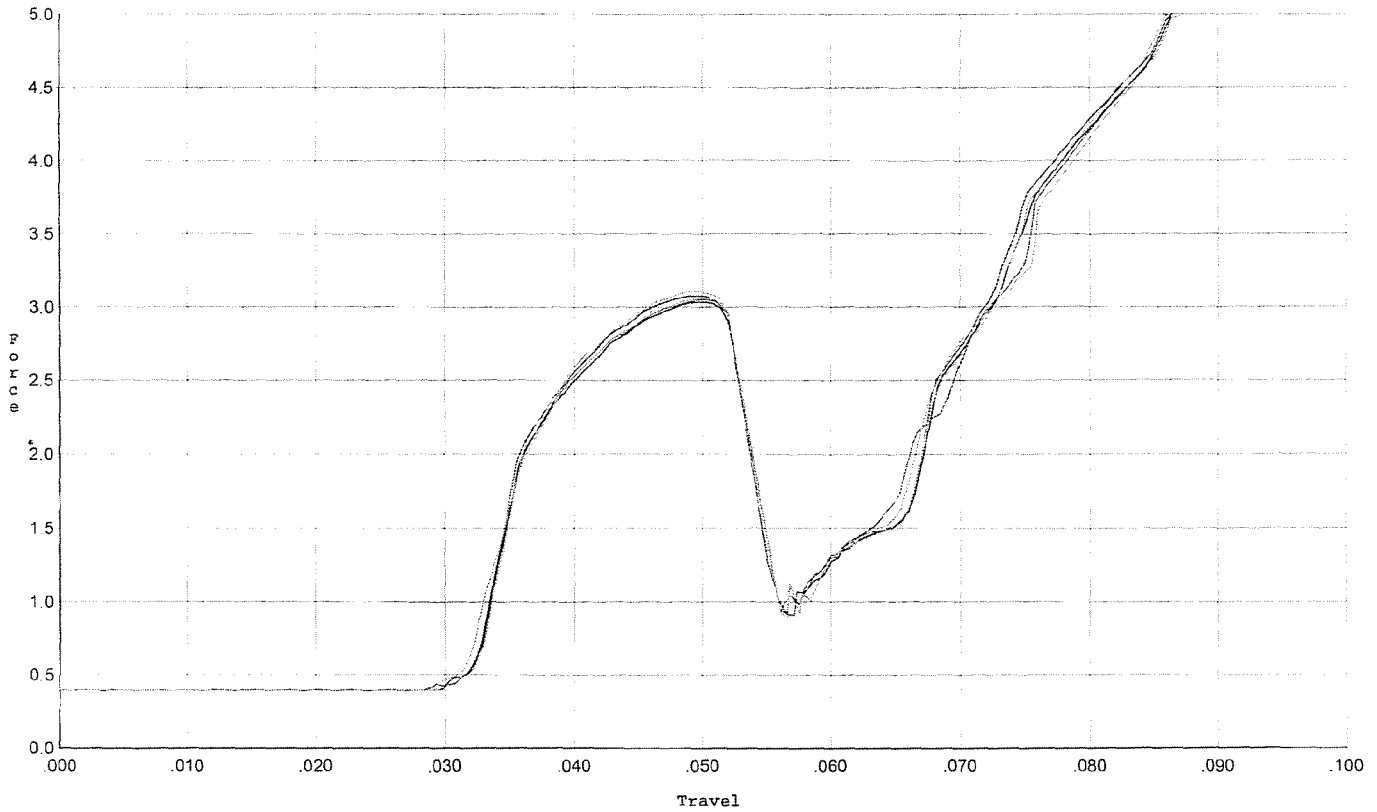
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.054	0.035	0.038	0.065		Set Trigger
2	3.088	0.055	0.035	0.037	0.066		Set Trigger
3	3.100	0.054	0.035	0.037	0.066		Set Trigger
4	3.093	0.055	0.034	0.037	0.067		Set Trigger
5	3.100	0.054	0.034	0.037	0.065		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



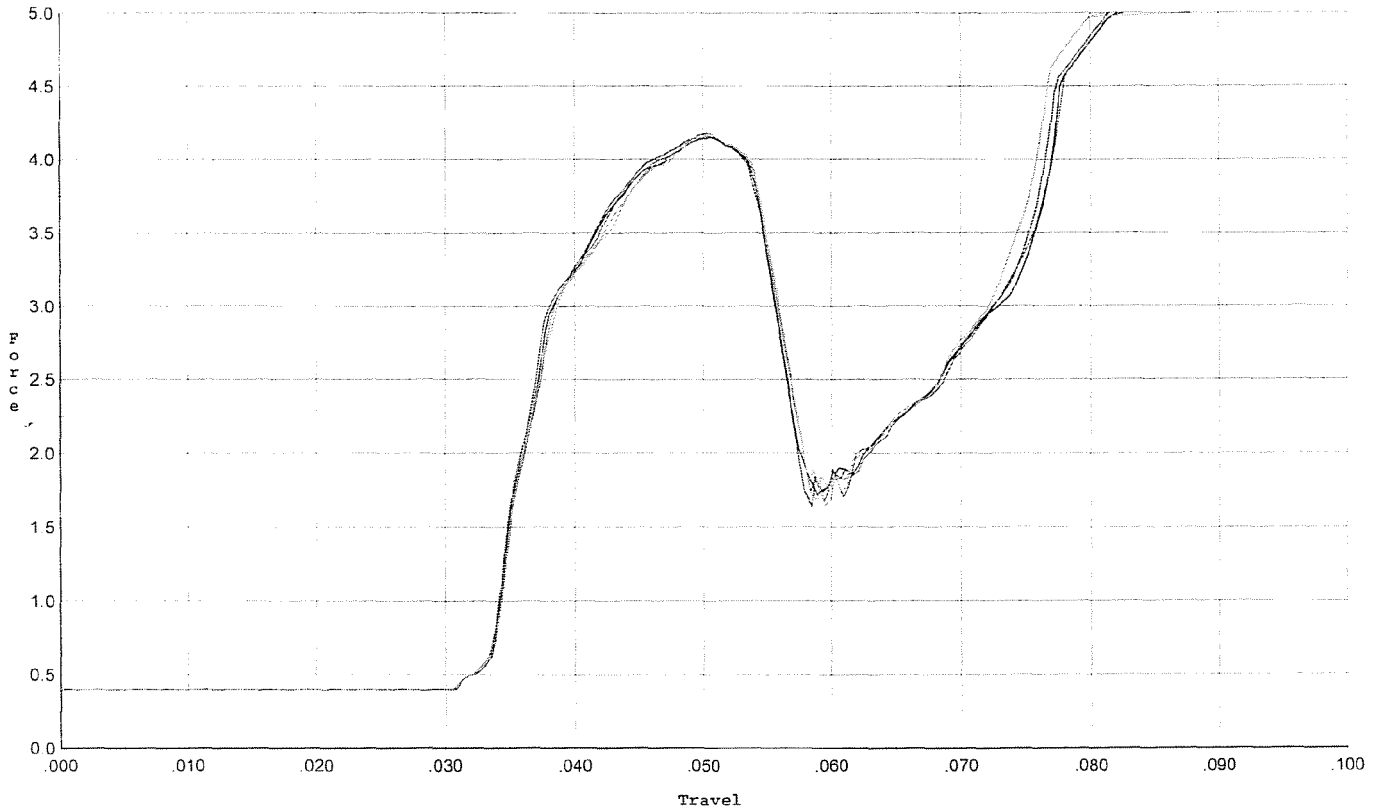
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.078	0.052	0.033	0.037	0.064		Set Trigger
2	3.034	0.052	0.033	0.037	0.063		Set Trigger
3	3.050	0.052	0.033	0.037	0.063		Set Trigger
4	3.062	0.054	0.033	0.036	0.066		Set Trigger
5	3.109	0.052	0.032	0.036	0.065		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



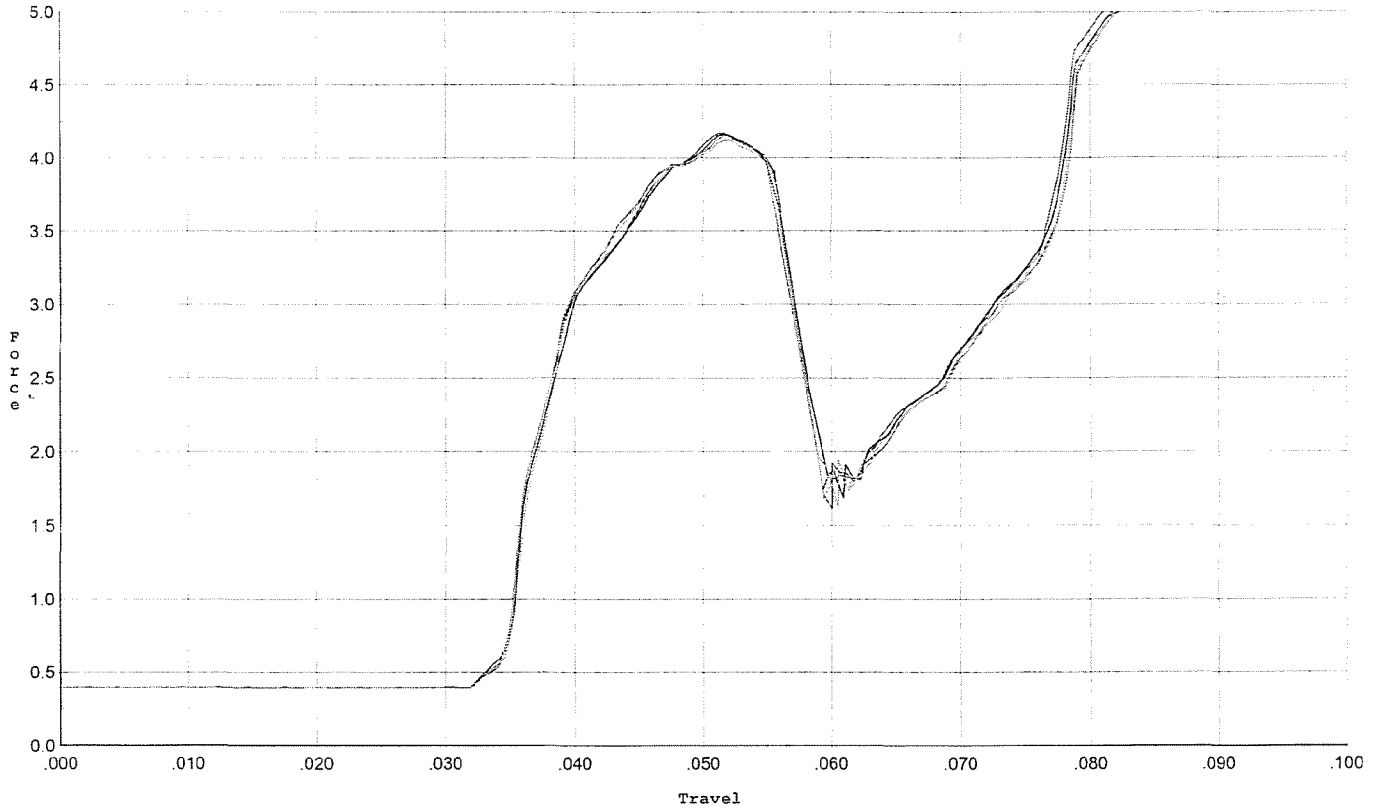
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.054	0.033	0.036	0.087		Set Trigger
2	4.152	0.054	0.031	0.036	0.086		Set Trigger
3	4.157	0.056	0.031	0.036	0.090		Set Trigger
4	4.169	0.056	0.033	0.035	0.089		Set Trigger
5	4.174	0.054	0.031	0.036	0.085		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



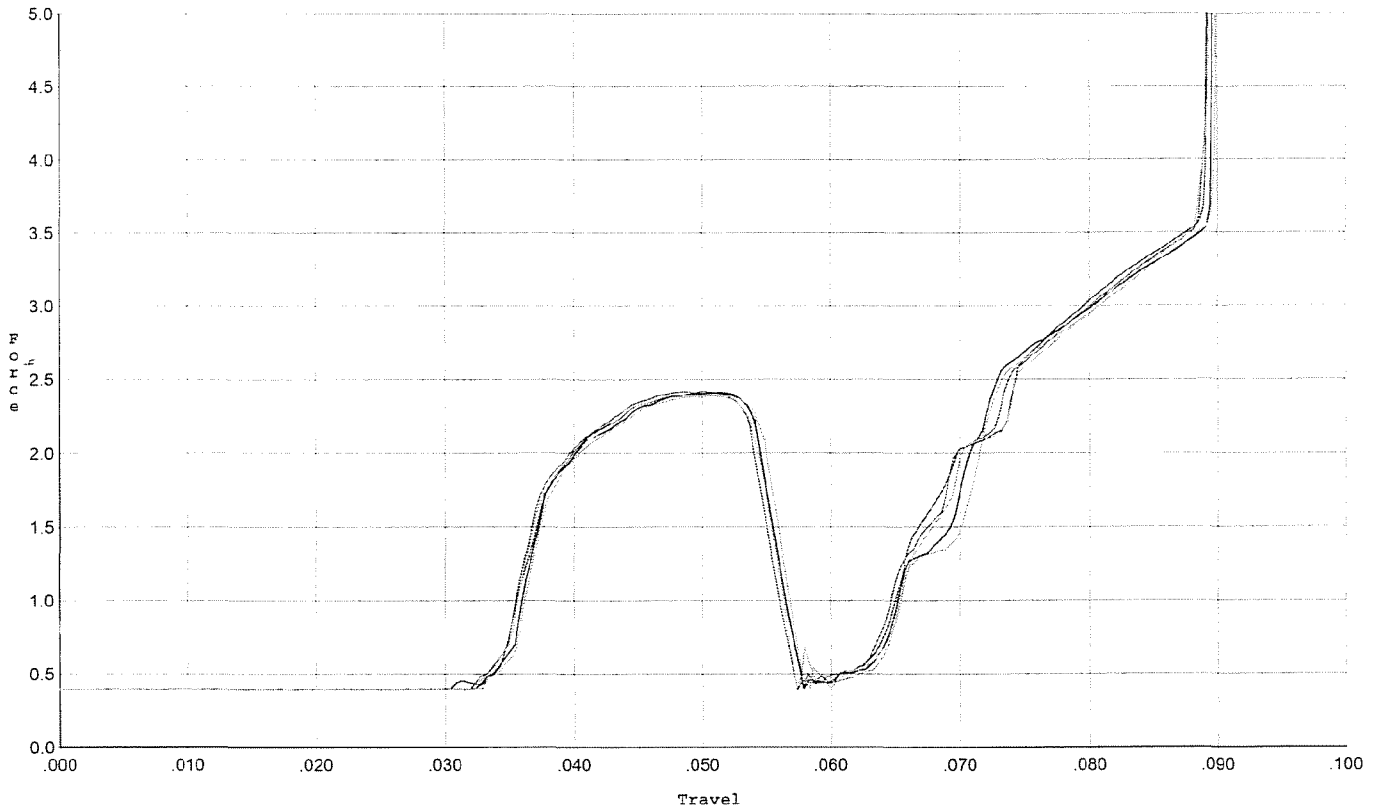
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.057	0.035	0.036	0.089		Set Trigger
2	4.165	0.056	0.035	0.036	0.087		Set Trigger
3	4.155	0.056	0.035	0.036	0.088		Set Trigger
4	4.118	0.057	0.035	0.036	0.089		Set Trigger
5	4.129	0.056	0.033	0.036	0.087		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



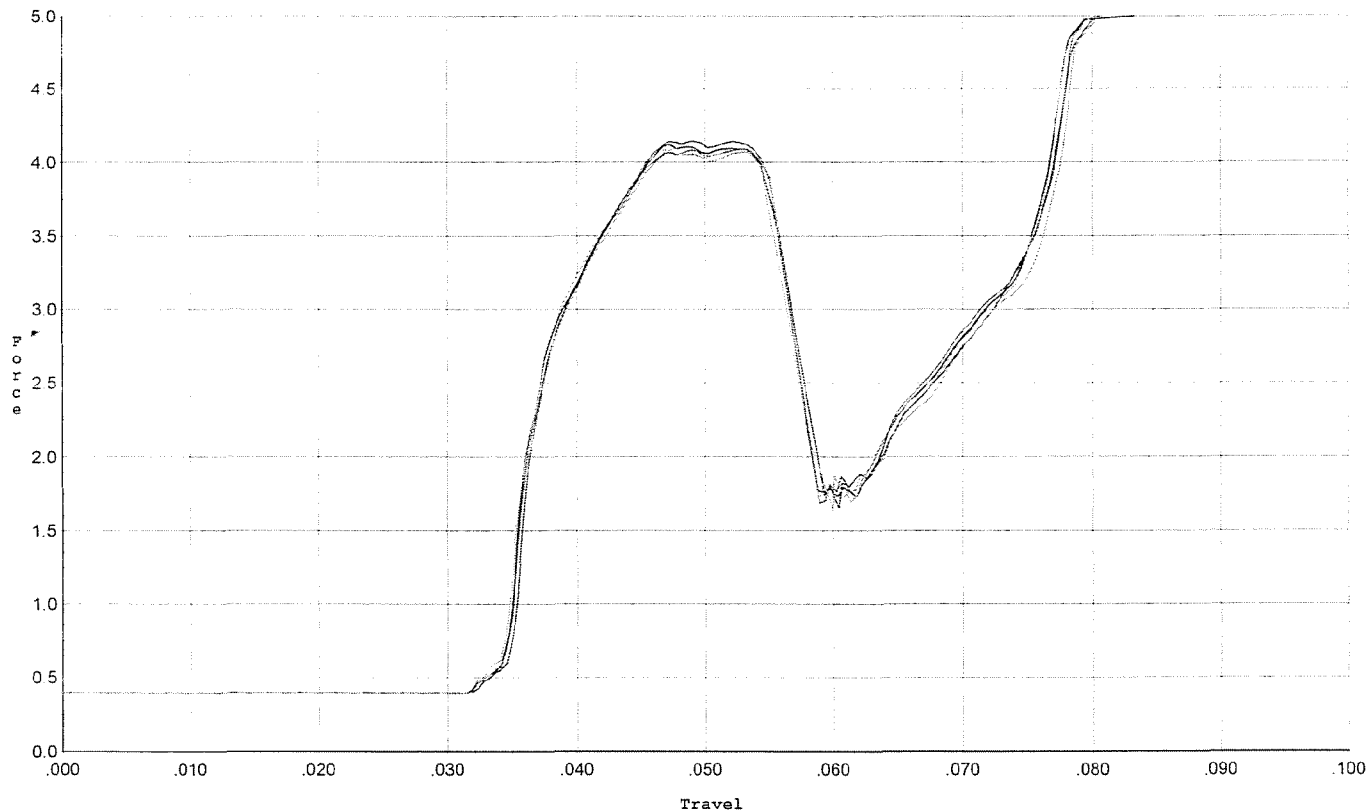
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.054	0.035	0.039	0.055		Set Trigger
2	2.408	0.054	0.035	0.039	0.055		Set Trigger
3	2.417	0.054	0.035	0.039	0.055		Set Trigger
4	2.396	0.055	0.033	0.039	0.056		Set Trigger
5	2.392	0.055	0.033	0.039	0.056		Set Trigger

Aug 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.055	0.035	0.036	0.088		Set Trigger
2	4.121	0.055	0.034	0.035	0.089		Set Trigger
3	4.085	0.055	0.034	0.035	0.089		Set Trigger
4	4.082	0.055	0.034	0.035	0.087		Set Trigger
5	4.099	0.055	0.032	0.036	0.088		Set Trigger

Avg 4.10