

C6611620

MODEL 700™ M24

Model S&S™

Action _____

Barrel Length _____

Capacity _____

Order No. 5716

*Includes 1 in chamber.



Remington



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ H24

SERIAL NO.
C6611620

ORDER NO.
5716

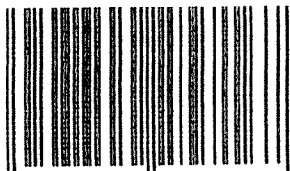
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

46



5716 C6611620

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6611620

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	2 1	91	RW
600	Proof	2 1	91	RW
607	Check Headspace	2 1	91	RW
610	Dis-assemble Gun	2 1	91	RW
612	Magnaflux Barrel Action	2 11	91	Ked
	Magnaflux Bolt	2 11	91	Ked
615	Rollmark Caliber	2 11	91	CS
617	Drill and Tap Sight Holes	2 18	91	FB
618	Polish Barrel RBB	2 18	91	WB
620	Apply Coatings (Barrel Action)		3-12-91	WB
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		3/25/91	WB
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		3/25/91	WB
	C) Inspect Ejector Hole for Chamfer		3/25/91	WB
	D) Oil Firing Pin Ass'y		3/25/91	WB
	E) Adjust Trigger Pull to Min Setting and Stake		4/4/91	WB

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			4-4-91	DH
	G) Safety Off Force	2	2 1/4	2			4-4-91	DH
	H) Trigger Pull Test & Retainability						4/4/91	DH
	I) Firing Pin Indent	.021	.021	.022			4-4-91	DH
	J) Assemble Stock						4/11/91	RW
	K) Assemble Swivel Studs						4-16-91	A
	L) Attach Front and Rear Sight Assemblies						4/11/91	RW
	M) Iron Sight Alignment						4/11/91	RW
	N) Detach Front & Rear Sights & place in numbered container						4/11/91	RW
	O) Attach Scope to Rifle						4/11/91	RW
	P) Detach & Attach Scope 20 Times						4/11/91	RW
640	Gallery Target & Test						4-12-91	AC
	A) Time						4-12-91	AC
	B) Malfunctions						4-12-91	AC
	C) Pierced Primers						4-12-91	AC
	D) Optical Clarity of Scope						4-12-91	AC
645	Inspect for Live Ammo						4-12-91	AC
655	Final Inspection							
	A) Headspace						4-16-91	A
	B) Trigger Pull	2.52	2.32	2.31	2.29	2.31	4/16/91	gk
	C) Function						4-16-91	A
660	Pack						6-17-91	NE

SWS TRIGGER PULL TEST

TIME 57

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6611620

DATE 4/4/91

TESTER JEL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.23	2.21	2.30	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.25	2.24	2.28	2.32	
PULL #3	2.19	2.22	2.27	2.31	
PULL #4	2.15	2.28	2.31	2.29	
PULL #5	2.20	2.28	2.31	2.31	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.51	3.32		
PULL #2	3.43	3.37		
PULL #3	3.31	3.11		
PULL #4	3.21	3.26		
PULL #5	3.35	3.32		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.29	4.30		4.36
PULL #2	4.15	4.24		4.33
PULL #3	4.21	4.30		4.38
PULL #4	4.23	4.26		4.41
PULL #5	4.27	4.28		4.52
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6611620
12 Apr 1991

CENTROIDAL DISTANCES

0 TO	1	.250928
1 TO	2	.391899
1 TO	3	.885037
1 TO	4	.369433
1 TO	5	.523299

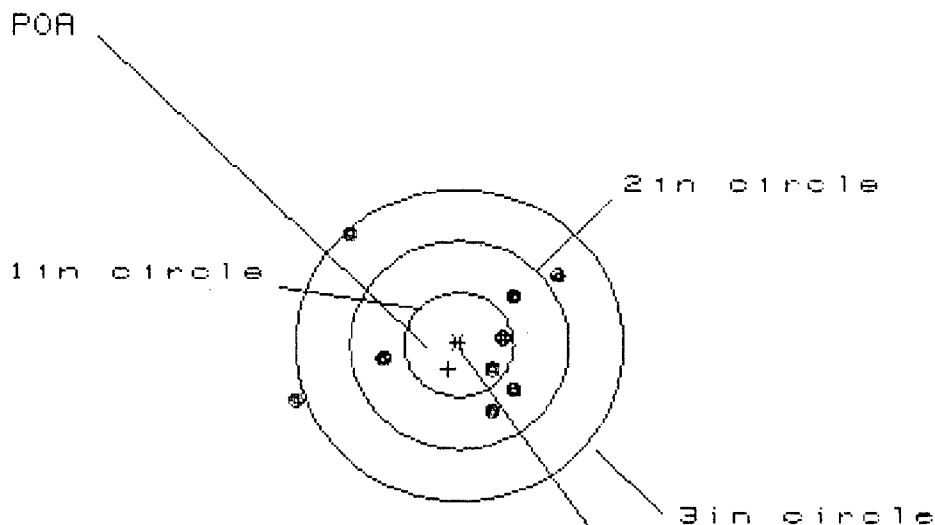
1
3 5 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0838
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1508
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .17252
THE AMR FOR THIS RIFLE IS: .8496

12 Apr 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611620

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 3

2in = 7

3in = 9

HS= 2.408

VS= 1.696

GS= 2.676

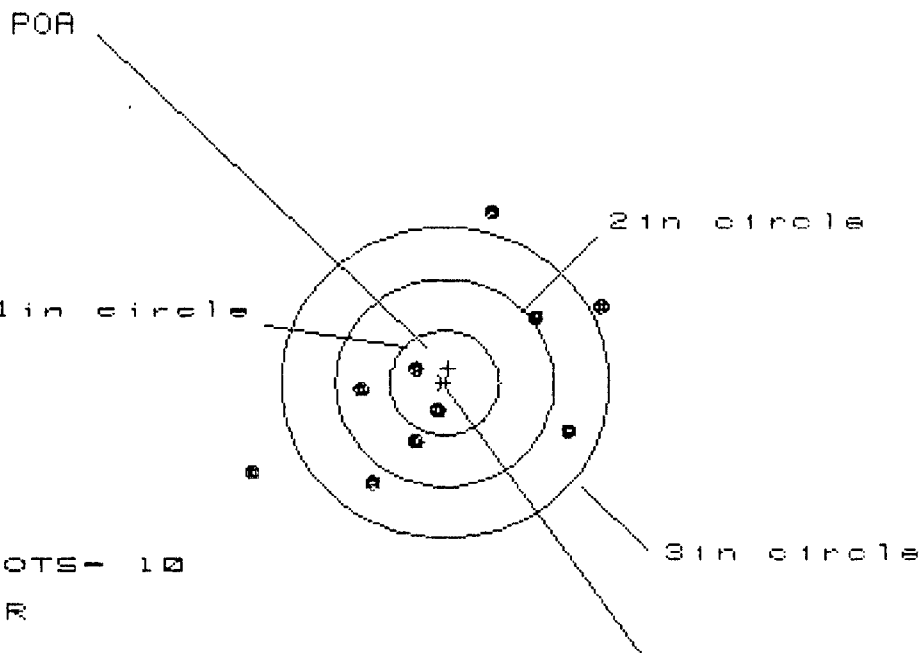
CENTROID *

PATTERN #	:	10	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.884	.714	.571
MINIMUM X	:	-1.524	-1.152	-1.002
MAXIMUM Y	:	1.020	.960	.682
MINIMUM Y	:	-.675	-.736	-.616
CENTROID X	:	.098	.268	.411
CENTROID Y	:	.231	.292	.172
POA TO CENTROID in.	:	.251	.396	.446
MIN RADIUS	:	.349	.221	.115
MEAN RADIUS	:	.807	.670	.498
MAX RADIUS	:	1.619	1.499	1.003
HORIZONTAL SPREAD	:	2.408	1.866	1.573
VERTICAL SPREAD	:	1.696	1.696	1.298
EXTREME SPREAD	:	2.676	2.156	1.725
NUMBER IN ONE INCH CIRCLE	=	3		
NUMBER IN TWO INCH CIRCLE	=	7		
NUMBER IN THREE INCH CIRCLE	=	9		

12 Apr 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06611620

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 4

3 in = 7

HS= 3.174

VS= 2.588

GS= 3.538

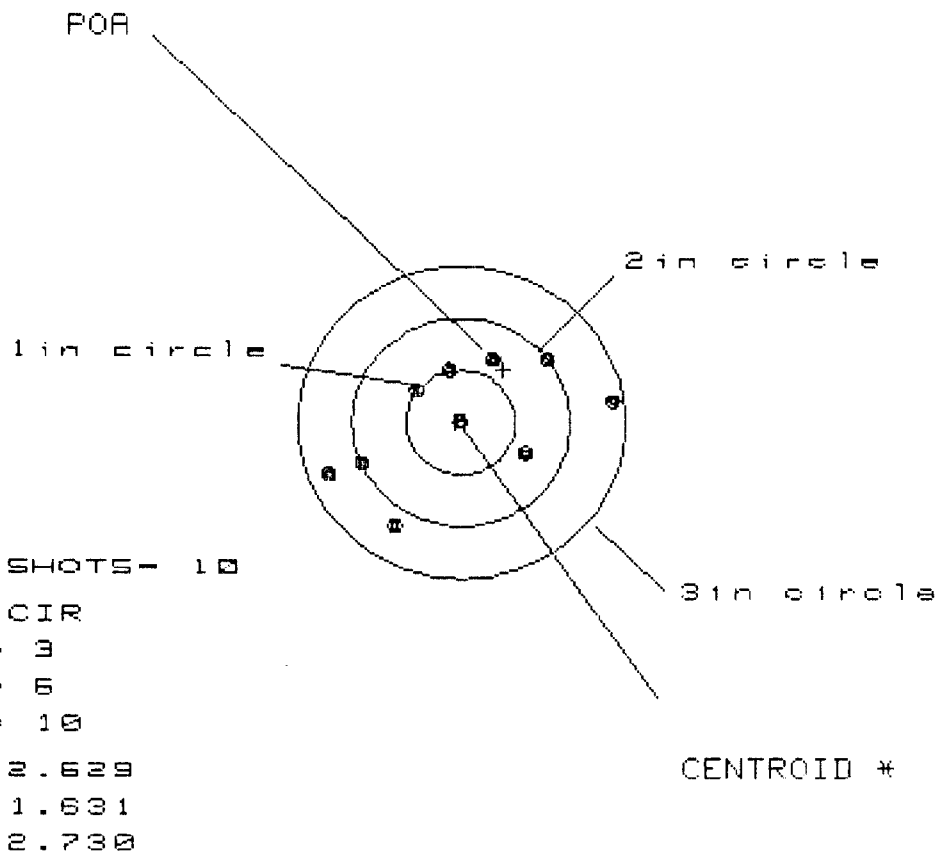
CENTROID #

PATTERN #	:	10	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.421	1.227	1.253
MINIMUM X	:	-1.752	-.937	-.911
MAXIMUM Y	:	1.652	1.561	.850
MINIMUM Y	:	-.936	-1.027	-.831
CENTROID X	:	-.034	.160	.134
CENTROID Y	:	-.138	-.047	-.243
POA TO CENTROID in.	:	.143	.167	.277
MIN RADIUS	:	.280	.459	.311
MEAN RADIUS	:	1.061	.991	.882
MAX RADIUS	:	1.934	1.576	1.514
HORIZONTAL SPREAD	:	3.174	2.164	2.164
VERTICAL SPREAD	:	2.588	2.588	1.681
EXTREME SPREAD	:	3.538	2.786	2.648
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	4		
NUMBER IN THREE INCH CIRCLE	=	7		

12 Apr 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611620

CENTERFIRE PATTERNS # 3

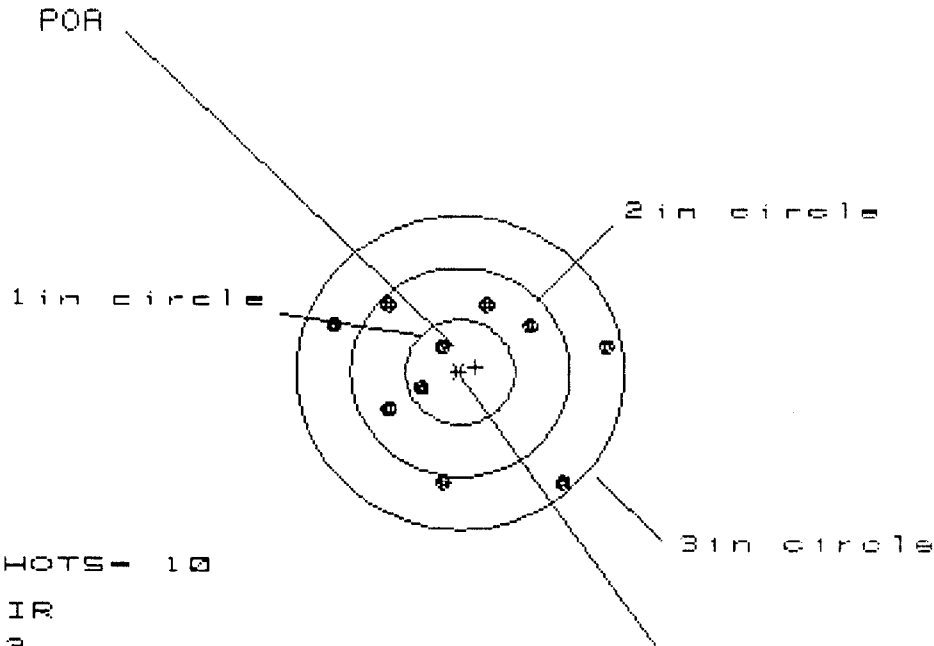


PATTERN #	:	3	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.412	.991	.858
MINIMUM X	:	-1.217	-1.060	-.848
MAXIMUM Y	:	.652	.676	.613
MINIMUM Y	:	-.979	-.955	-1.018
CENTROID X	:	-.389	-.546	-.413
CENTROID Y	:	-.508	-.532	-.469
POA TO CENTROID in.	:	.640	.762	.625
MIN RADIUS	:	.036	.177	.082
MEAN RADIUS	:	.822	.761	.682
MAX RADIUS	:	1.427	1.173	1.164
HORIZONTAL SPREAD	:	2.629	2.051	1.706
VERTICAL SPREAD	:	1.631	1.631	1.631
EXTREME SPREAD	:	2.730	2.320	2.095
NUMBER IN ONE INCH CIRCLE	=	3		
NUMBER IN TWO INCH CIRCLE	=	6		
NUMBER IN THREE INCH CIRCLE	=	10		

12 Apr 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6811620

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 2

2in = 6

3in = 10

HS= 2.537

VS= 1.699

GS= 2.575

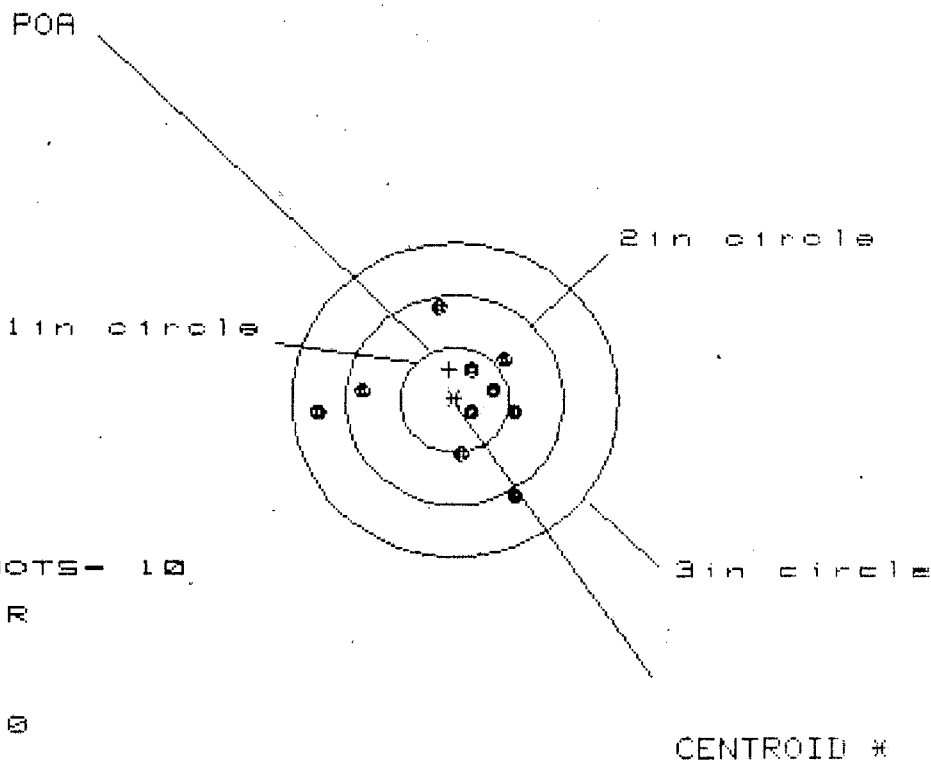
CENTROID *

PATTERN #	:	10	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.380	1.104	.935
MINIMUM X	:	-1.157	-1.003	-.865
MAXIMUM Y	:	.620	.645	.522
MINIMUM Y	:	-1.079	-1.054	-1.177
CENTROID X	:	-.143	-.297	-.435
CENTROID Y	:	-.049	-.073	.050
POA TO CENTROID in.	:	.151	.305	.437
MIN RADIUS	:	.317	.302	.240
MEAN RADIUS	:	.901	.821	.709
MAX RADIUS	:	1.397	1.474	1.182
HORIZONTAL SPREAD	:	2.537	2.107	1.900
VERTICAL SPREAD	:	1.699	1.699	1.699
EXTREME SPREAD	:	2.575	2.575	1.838
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	6		
NUMBER IN THREE INCH CIRCLE	=	10		

12 Apr 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611620

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 3

2in = 8

3in = 10

HS= 1.884

VS= 1.742

GS= 2.045

PATTERN #	:	10	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.587	.443	.431
MINIMUM X	:	-1.297	-.952	-.897
MAXIMUM Y	:	.862	.853	.742
MINIMUM Y	:	-.880	-.889	-.674
CENTROID X	:	.049	.193	.138
CENTROID Y	:	-.290	-.281	-.170
POA TO CENTROID in.	:	.294	.341	.219
MIN RADIUS	:	.223	.125	.131
MEAN RADIUS	:	.657	.540	.489
MAX RADIUS	:	1.300	.993	.897
HORIZONTAL SPREAD	:	1.884	1.395	1.328
VERTICAL SPREAD	:	1.742	1.742	1.416
EXTREME SPREAD	:	2.045	1.888	1.424
NUMBER IN ONE INCH CIRCLE =	:	3		
NUMBER IN TWO INCH CIRCLE =	:	8		
NUMBER IN THREE INCH CIRCLE =	:	10		

AND ESTIMATING REPORT

COMMENTS

ORDER

R 97-12492

CUSTOMER ORDER NO.

W/REDFIELD PEEF SIGHT

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

07/08/97

07/09/97

LL 2-91

C6611620

700 7.62

NATO

ACCESSORIES

W/STUDS

SCOPE BASE

FROM:

SHIP TO:

HOFFMAN, GALEN
USPFO FOR PA/OFFICE PFO-SSD-T
BLDG S0-47 FT IND GAP RM 240
ANNVILLE PA 17003

HOFFMAN, GALEN
USPFO FOR PA/OFFICE PFO-SSD-T
BLDG S0-47 FT IND GAP RM 240
ANNVILLE PA
17003

CUST NO:169129 C.O.D.

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROV. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A

B

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

Stock 96018
Front Sight Base 96011
Trigger Assy. - 96024

How Gun - Iron Sight System
Is Being Sent - Rear &
Front Sight Base Fix
May Not Be Right - These
Mount/Dismount Repeatability

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 11/86

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400079755

164
200

FedEx USA Airbill

Tracking
Number

481227510

182

091839756

SPH21

FedEx Retrieval Copy

1 From

Date 1 July 99 Sender's FedEx Account Number 1335-7285-3

Sender's Name GALEN HOFFMAN Phone (717) 861-8513

Dept./Floor/Suite/Room

Company USPFO FOR PA/OFFICE PFO-SSD-T

Address BLDG 50-47 FT IND GAP RM 240

City ANNVILLE State PA Zip 17003

2 Your Internal Billing Reference Information

3 To

Recipient's Name Products Service Phone 315 895-3203

Dept./Floor/Suite/Room

Company Remington Arms Co. ATTN Arms Service

Address 14 Hoefler Av. Union New York

To "HOLD" at FedEx location, print FedEx address here

City _____ State _____ Zip 13357-1816

For HOLD at FedEx Location check here

Hold Weekday

1 ☐ (Not available with FedEx First Overnight)

Hold Saturday

3 ☐ (Not available with FedEx First Overnight or FedEx Standard Overnight)

For Saturday Delivery check here

3 ☐ (Rate Charge Not available at all locations)

(Use available with FedEx First Overnight or FedEx Standard Overnight)



4a Express Package Service Packages under 150 lbs. Delivery commitment to be met on business days

☒ FedEx Priority Overnight ☐ FedEx Standard Overnight ☐ FedEx 2Day

6 ☐ FedEx First Overnight (Next business morning delivery to select locations. Higher rates apply.)

7 ☐ FedEx Overnight Freight (Next business day service. Up to 3 business-day service. Subject to weight restrictions.)

8 ☐ FedEx 2Day Freight (Second business day delivery. Up to 3 business-day service. Subject to weight restrictions.)

9 ☐ FedEx Express Saver Freight (Up to 3 business-day service. Subject to weight restrictions.)

4b Express Freight Service Packages over 150 lbs. Delivery commitment to be met on business days

7 ☐ FedEx Overnight Freight (Next business day service. Up to 3 business-day service. Subject to weight restrictions.)

8 ☐ FedEx 2Day Freight (Second business day delivery. Up to 3 business-day service. Subject to weight restrictions.)

9 ☐ FedEx Express Saver Freight (Up to 3 business-day service. Subject to weight restrictions.)

(Call for delivery schedule. See back for detailed descriptions of the ship products.)

5 Packaging ☐ FedEx Letter ☐ FedEx Pak ☐ FedEx Box ☐ FedEx Tube ☒ Other Pkg

6 Special Handling Does this shipment contain dangerous goods? ☐ Yes ☐ No

7 Dry Ice ☐ Dry Ice 1-45 lbs. (Dangerous Goods Shipper's Declaration not required) ☐ CA ☐ Cargo Aircraft Only

8 Payment ☒ Sender ☐ Recipient ☐ Third Party ☐ Credit Card ☐ Cash ☐ Check

9 ☐ Other Recipient ☐ FedEx Account Bill

10 ☐ Sender ☐ Recipient ☐ Third Party ☐ Credit Card ☐ Cash ☐ Check

11 ☐ Sender ☐ Recipient ☐ Third Party ☐ Credit Card ☐ Cash ☐ Check

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69 ☐ Sender ☐ Recipient ☐ Third Party ☐ Credit Card ☐ Cash ☐ Check

70 ☐ Sender ☐ Recipient ☐ Third Party ☐ Credit Card ☐ Cash ☐ Check

Geo Morgan
P.A. N.G. (M24)
(814) 495-5900

M.T.U.
(717) 861-8376
GASTON

$$\begin{array}{r} 861-8398^{\text{K}} \\ - 8847^{\text{K}} \\ \hline = 8389 \end{array}$$
DA FORM 2404
1 APR 79

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400079758

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E634989

DATE 7-9-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.70	2.62	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.70	2.55	
PULL #3	2.56	2.65	2.52	
PULL #4	2.58	2.65	2.54	
PULL #5	2.57	2.57	2.52	
TOTAL	13.02	13.19	12.73	
AVG.	2.604	2.638	2.546	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.00	2.90		
PULL #2	2.95	2.95		
PULL #3	2.88	2.93		
PULL #4	2.92	2.87		
PULL #5	2.94	2.86		
TOTAL	14.69	14.51		
AVG.	2.938	2.902		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.02		3.93
PULL #2	3.98	3.92		3.90
PULL #3	3.91	3.92		3.91
PULL #4	3.96	4.00		3.98
PULL #5	3.92	3.96		3.96
TOTAL	19.76	19.82		19.68
AVG.	3.952	3.964		3.936

Final Inspection

Sn: C6611670

DATE REC'D: 7-08-97

DATE RET'D:

Auditor: LW

Item:

BARREL ASSY.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☐ FINISH

SCOPE ASSY.

☐ SCOPE☐ SCOPE RINGS☐ MOUNTING SCREWS☒ MOUNTING BASE☒ SCREWS☐ FINISH☐ LOOSENESS☐ CLARITY

MISC.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE☐ IRON SIGHTS☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION☒ SET

Comments: