

6871296

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



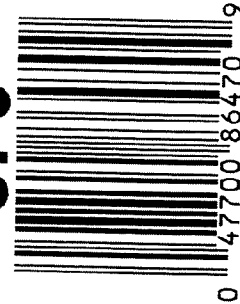
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6871296

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6871296

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPH
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPH
460	CHECK HEADSPACE		8-13-09	SPH
470	DIS-ASSEMBLE ACTION		8-13-09	SPH
472	SERIALIZE BOLT HANDLE		8-14-09	RTB
480	MAGNAFLUX BBL ACTION		8/19/09	SPH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	AWO
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	MTL
540	APPLY COATINGS (BARREL ACTION)		8/22	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-1-09	SPH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

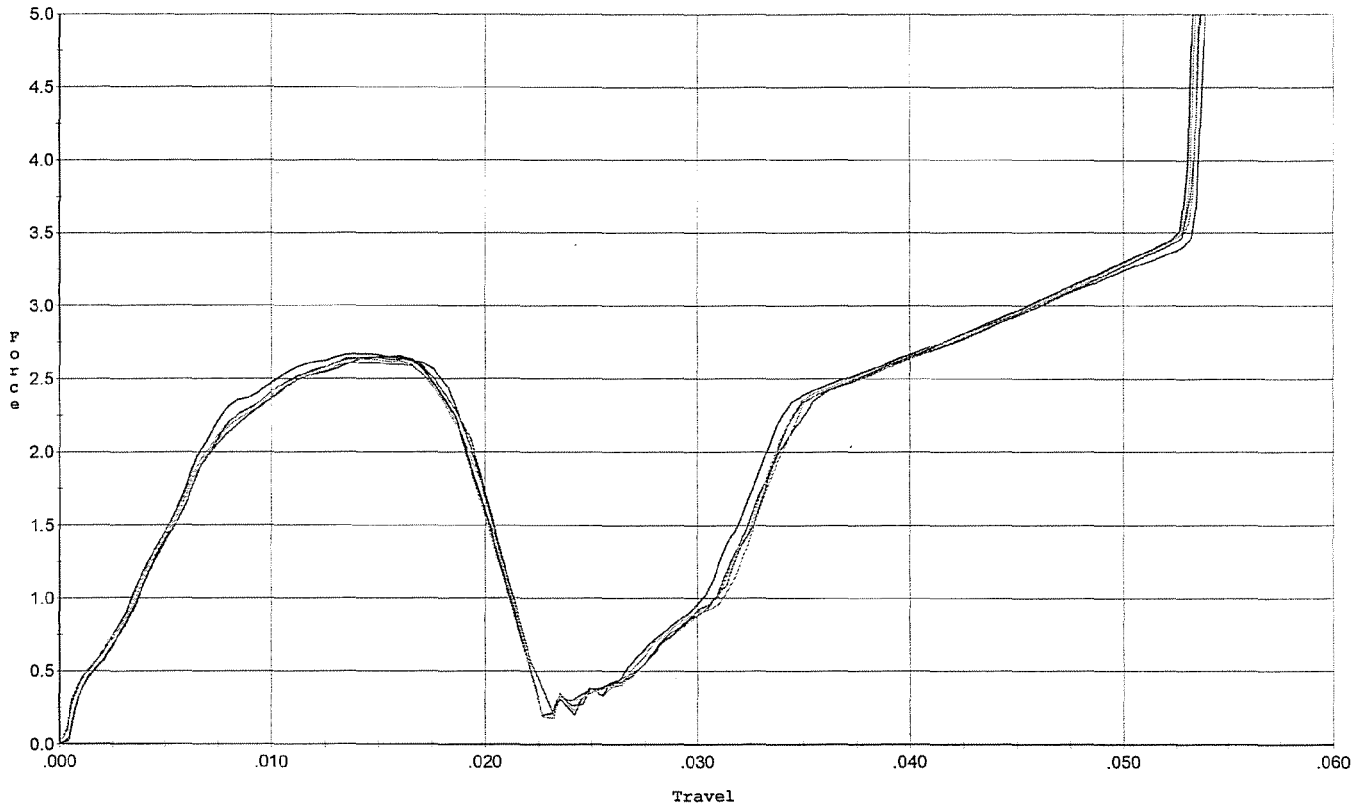
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/3/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	9/3/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	9/3/09	RB		
	J) ASSEMBLE STOCK					9-1-09	R.P.D		
	K) ASSEMBLE SWIVEL STUDS					9/3/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-2-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-2-09	R.P.D.		
670	FINAL INSPECTION A) HEADSPACE					9/3/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u>	<u>2.56</u>	<u>2.65</u>	<u>2.52</u>	<u>2.55</u>	9/3/09	RB
	C) FUNCTION					9/3/09	RB		
690	PACK					9-4-09	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



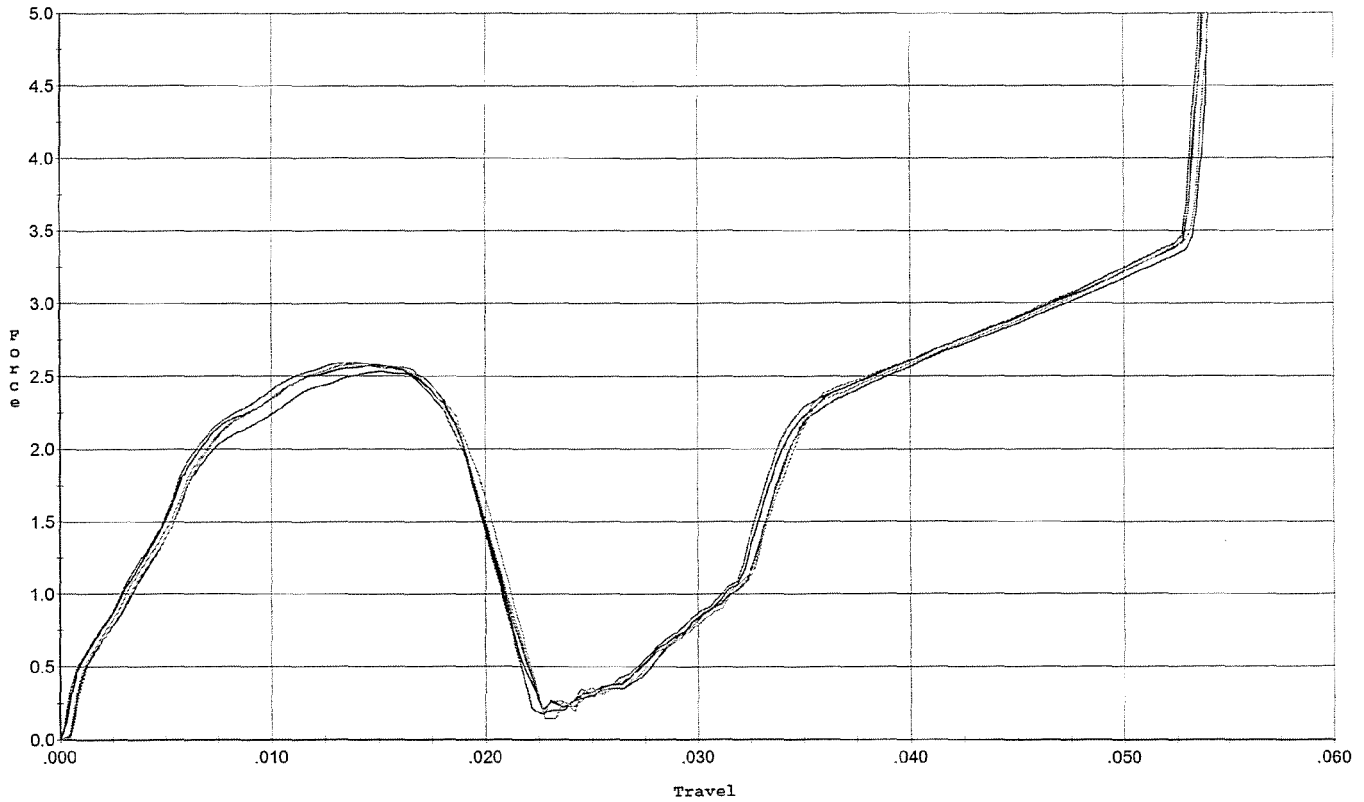
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.648	0.020	0.00	0.037	0.036		Set Trigger
2	2.667	0.020	0.00	0.037	0.038		Set Trigger
3	2.644	0.019	0.00	0.037	0.035		Set Trigger
4	2.631	0.021	0.00	0.037	0.037		Set Trigger
5	2.607	0.020	0.00	0.037	0.036		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



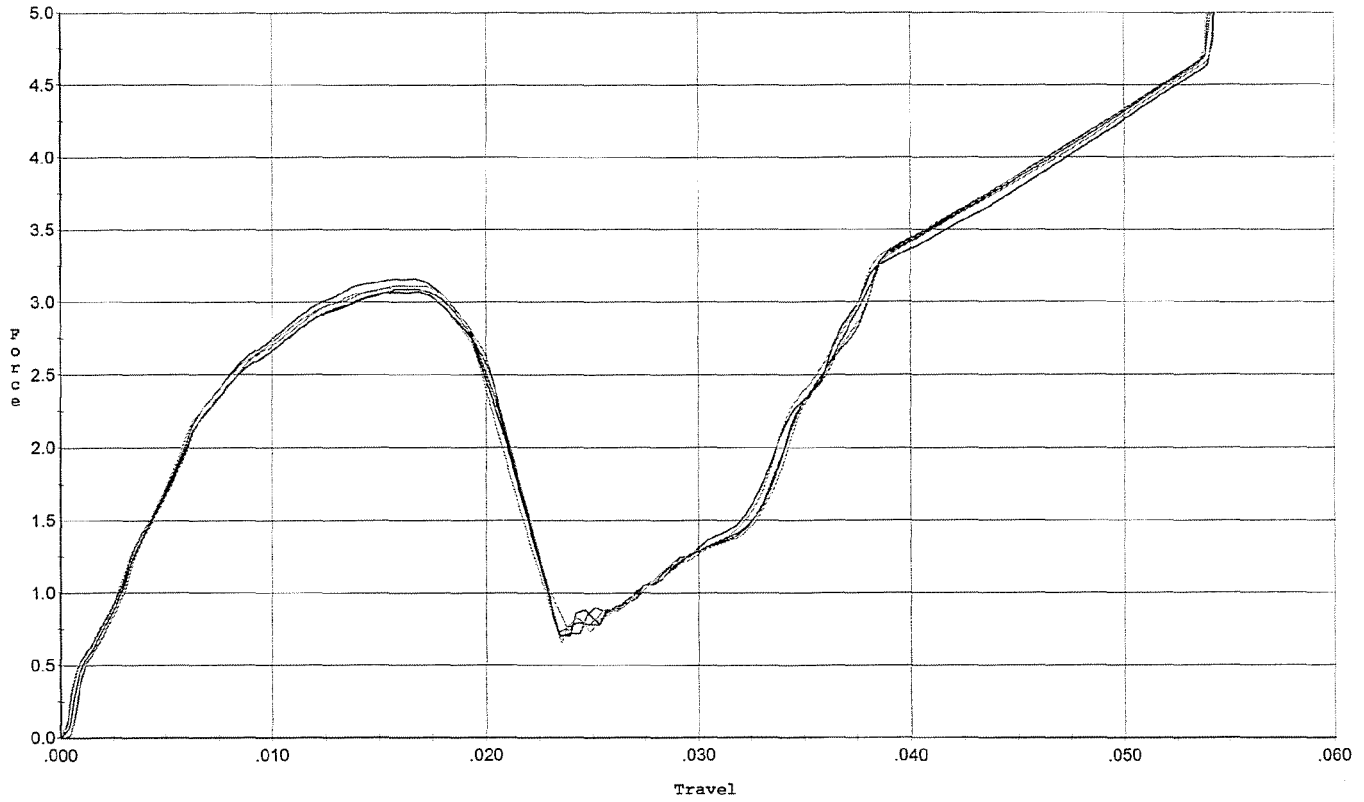
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.019	0.00	0.038	0.033		Set Trigger
2	2.574	0.019	0.00	0.038	0.034		Set Trigger
3	2.590	0.019	0.00	0.037	0.035		Set Trigger
4	2.596	0.020	0.00	0.037	0.036		Set Trigger
5	2.580	0.019	0.00	0.038	0.034		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



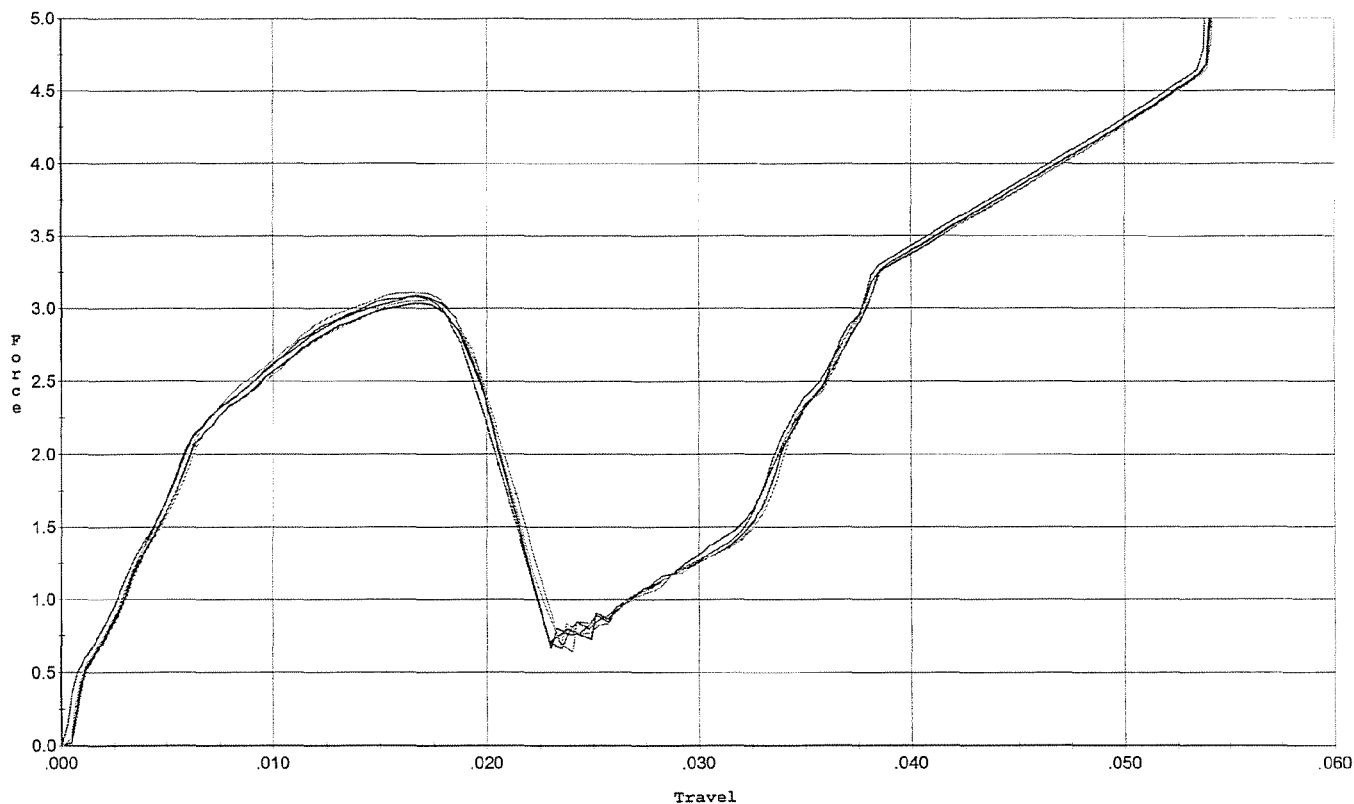
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.159	0.021	0.00	0.036	0.045		Set Trigger
2	3.071	0.021	0.00	0.036	0.044		Set Trigger
3	3.086	0.020	0.00	0.036	0.043		Set Trigger
4	3.092	0.019	0.00	0.036	0.042		Set Trigger
5	3.110	0.020	0.00	0.036	0.043		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



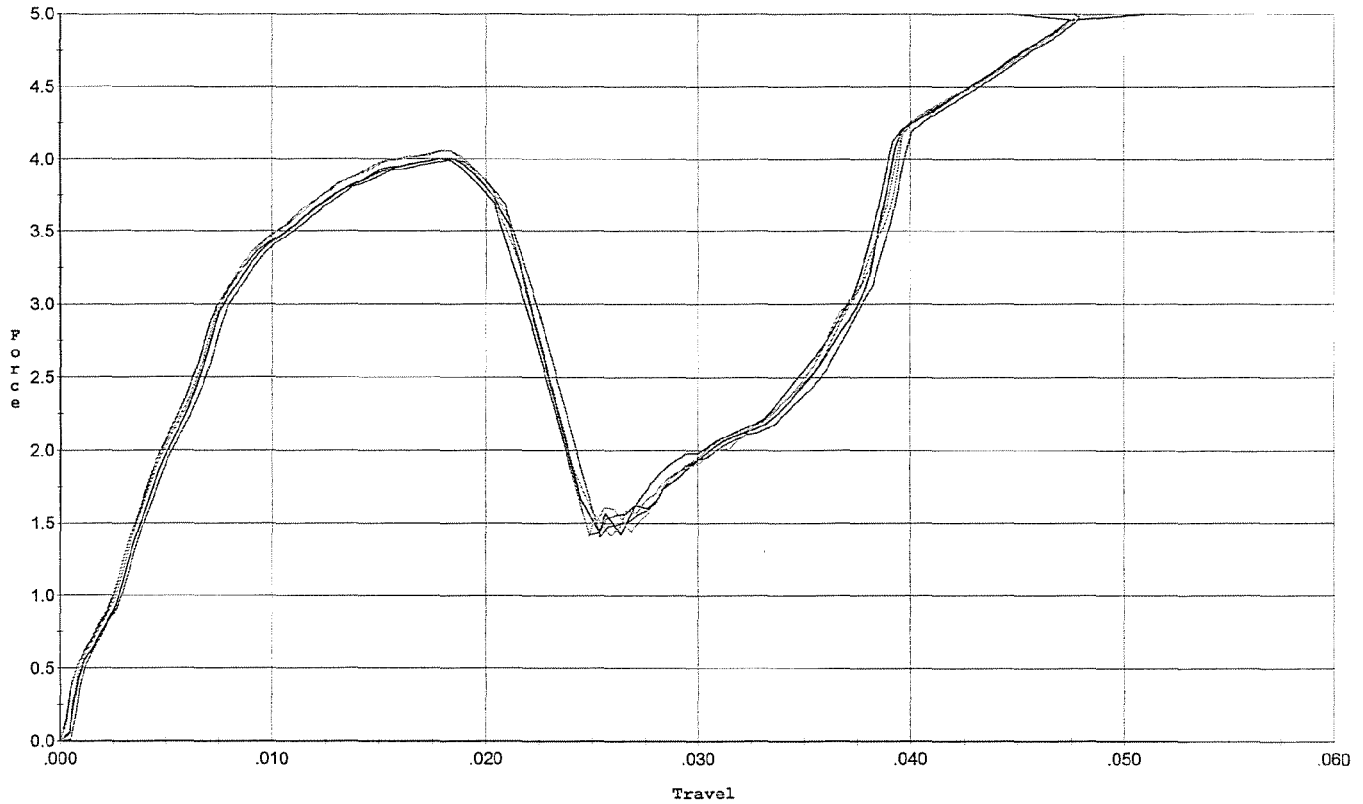
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.020	0.00	0.036	0.041		Set Trigger
2	3.036	0.020	0.00	0.036	0.041		Set Trigger
3	3.082	0.021	0.00	0.036	0.043		Set Trigger
4	3.058	0.020	0.00	0.037	0.040		Set Trigger
5	3.107	0.021	0.00	0.036	0.045		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



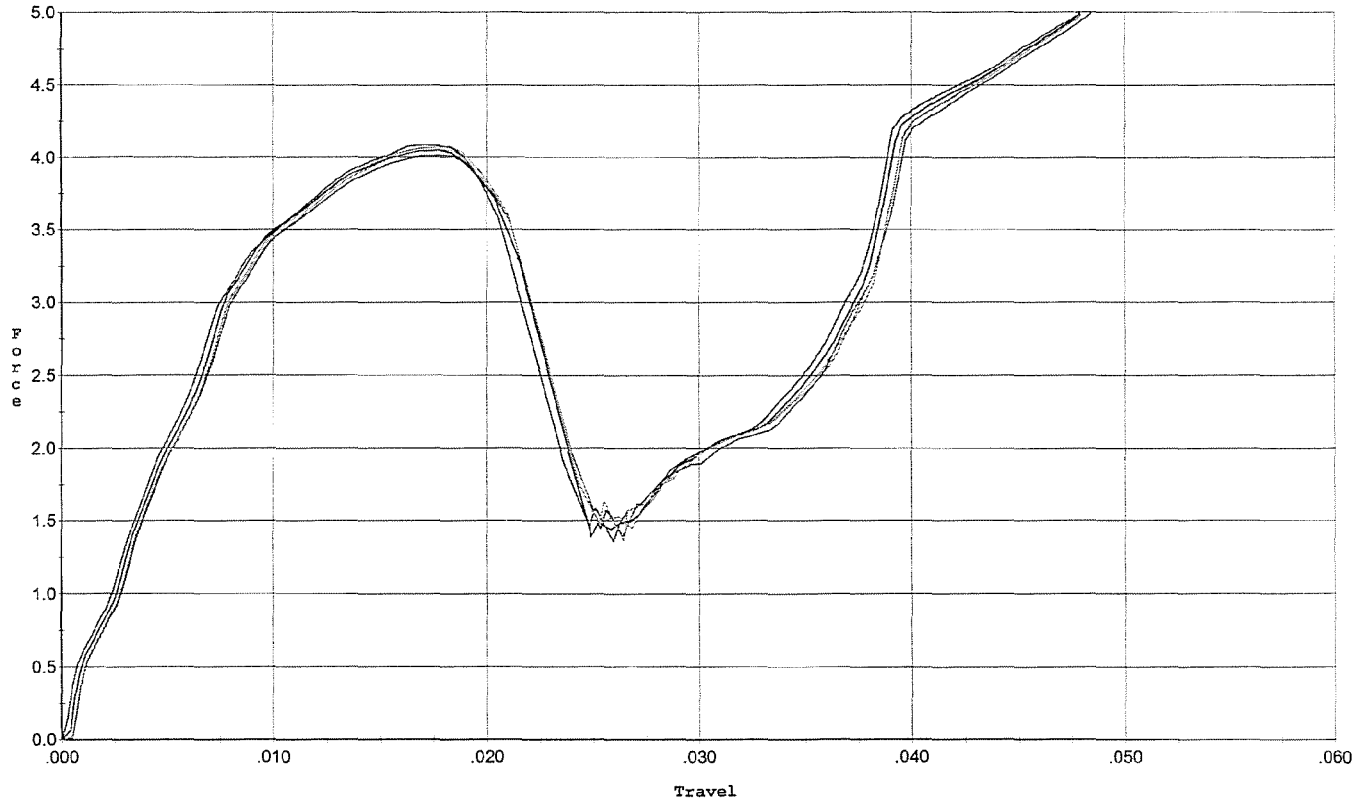
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.001	0.022	0.00	0.034	0.060		Set Trigger
2	4.007	0.021	0.00	0.034	0.057		Set Trigger
3	3.997	0.023	0.00	0.034	0.060		Set Trigger
4	4.060	0.021	0.00	0.034	0.058		Set Trigger
5	4.058	0.021	0.00	0.034	0.059		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



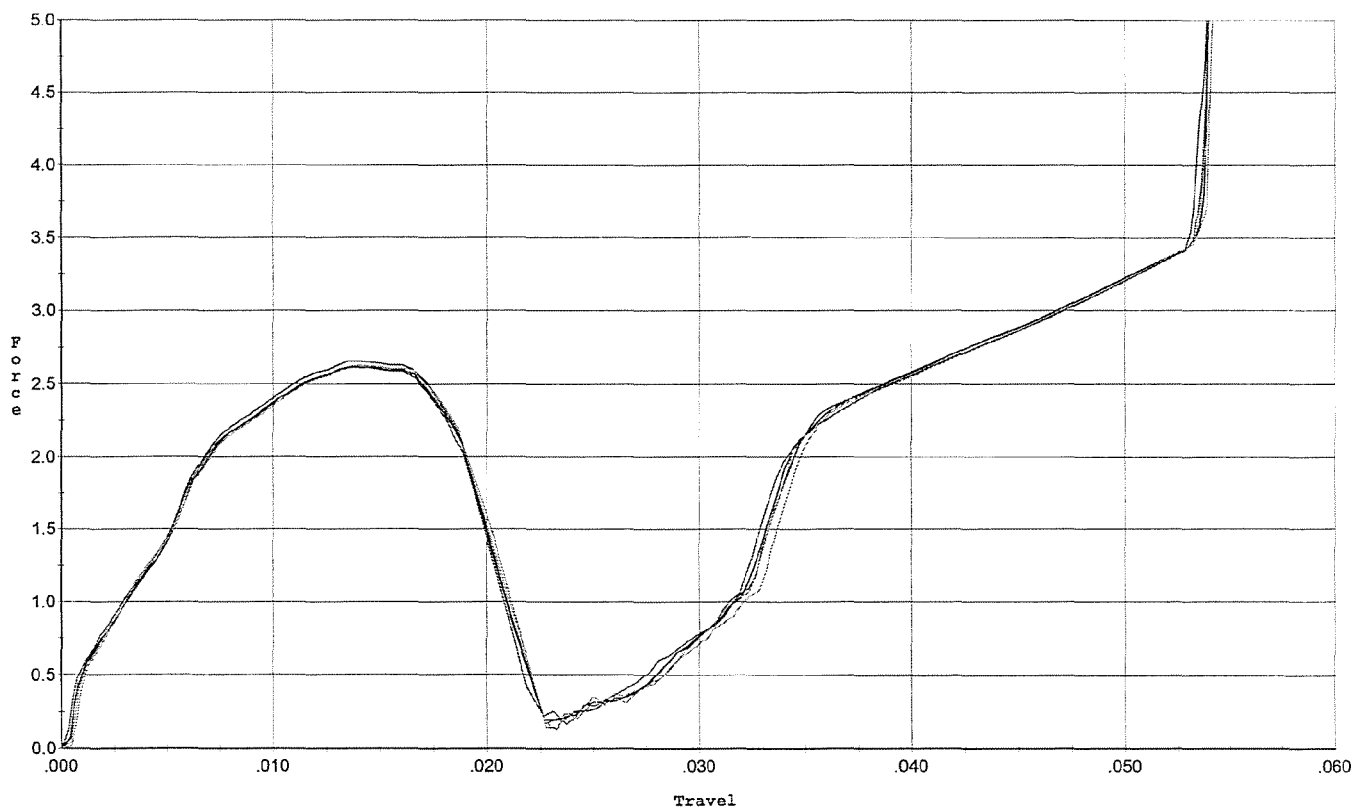
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.021	0.00	0.034	0.057		Set Trigger
2	4.050	0.021	0.00	0.034	0.059		Set Trigger
3	4.014	0.021	0.00	0.034	0.057		Set Trigger
4	4.053	0.021	0.00	0.034	0.057		Set Trigger
5	4.077	0.021	0.00	0.034	0.057		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



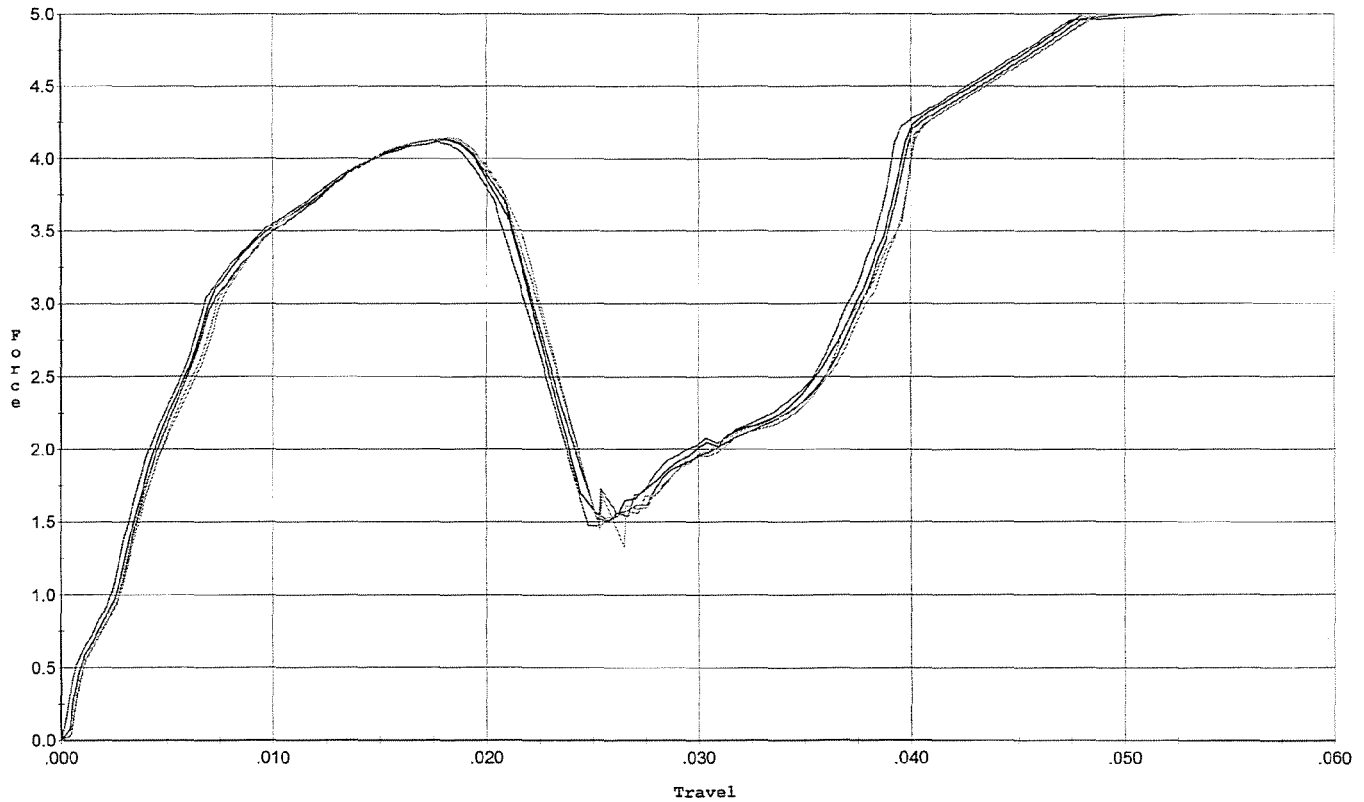
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.654	0.019	0.00	0.038	0.035		Set Trigger
2	2.611	0.019	0.00	0.038	0.034		Set Trigger
3	2.615	0.019	0.00	0.038	0.035		Set Trigger
4	2.628	0.020	0.00	0.037	0.037		Set Trigger
5	2.623	0.019	0.00	0.038	0.034		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.133	0.021	0.00	0.034	0.058		Set Trigger
2	4.129	0.021	0.00	0.034	0.059		Set Trigger
3	4.116	0.022	0.00	0.034	0.063		Set Trigger
4	4.144	0.022	0.00	0.034	0.061		Set Trigger
5	4.134	0.022	0.00	0.034	0.062		Set Trigger

Avg 4.13