

G6871308

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

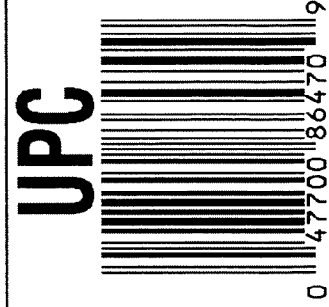


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6871308



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6871308

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SPD
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SPD
470	DIS-ASSEMBLE ACTION	2009	7-14-09	SPD
472	SERIALIZE BOLT HANDLE		7-15-09	RJZ
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	7/18/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-16-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-09	RJZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

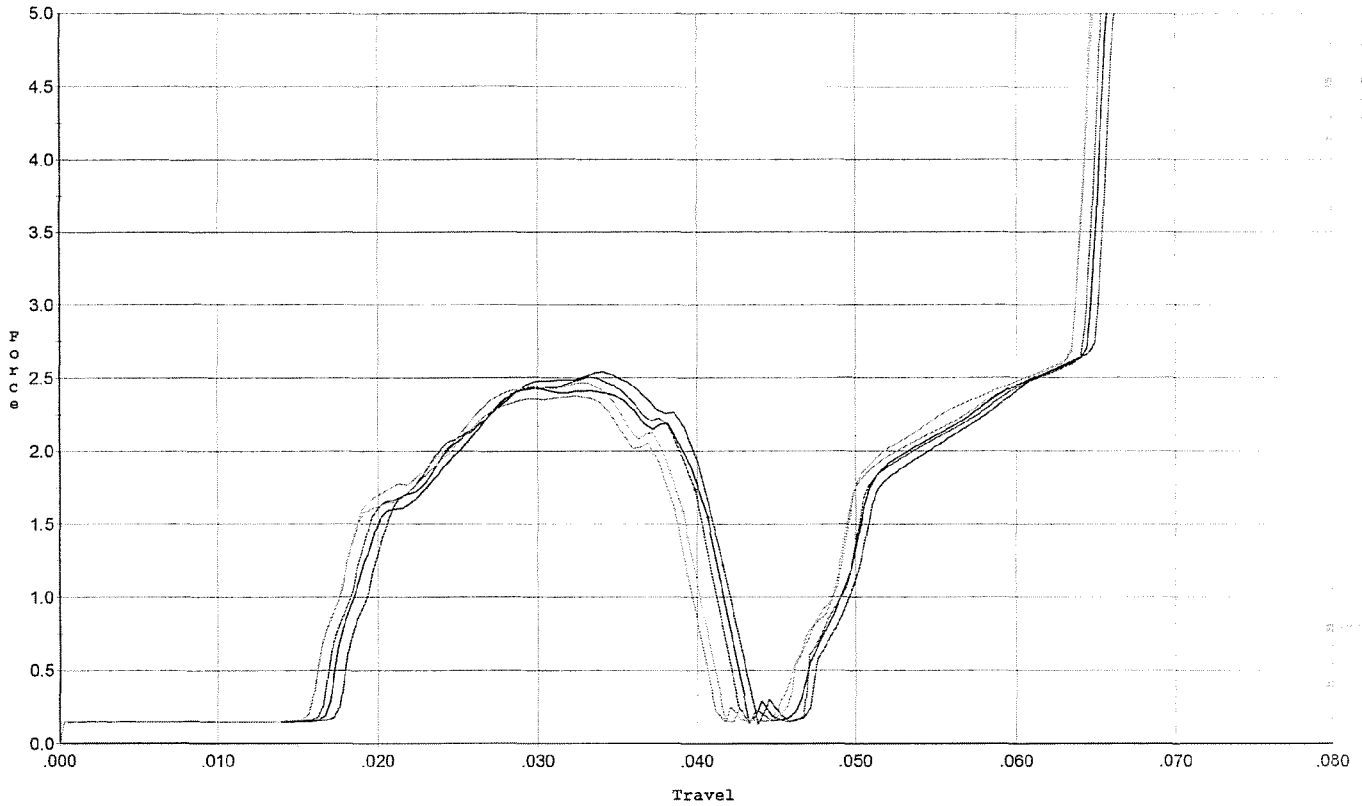
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	8-22-09	R.N.		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u>	<u>5.0</u>	<u>5.0</u>	8-22-09	R.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.023</u>	8-22-09	R.N.		
	J) ASSEMBLE STOCK					8-12-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					8-22-09	R.N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-21-09	R.P.D.		
	MALFUNCTION		<u>PASS</u>	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
				N/A					
660	INSPECT FOR LIVE AMMO					8-21-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8-22-09	R.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u>	<u>2.55</u>	<u>2.54</u>	<u>2.51</u>	<u>2.54</u>	8-22-09	RTZ
	C) FUNCTION					8-22-09	R.N.		
690	PACK					8/24/09	Fay		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



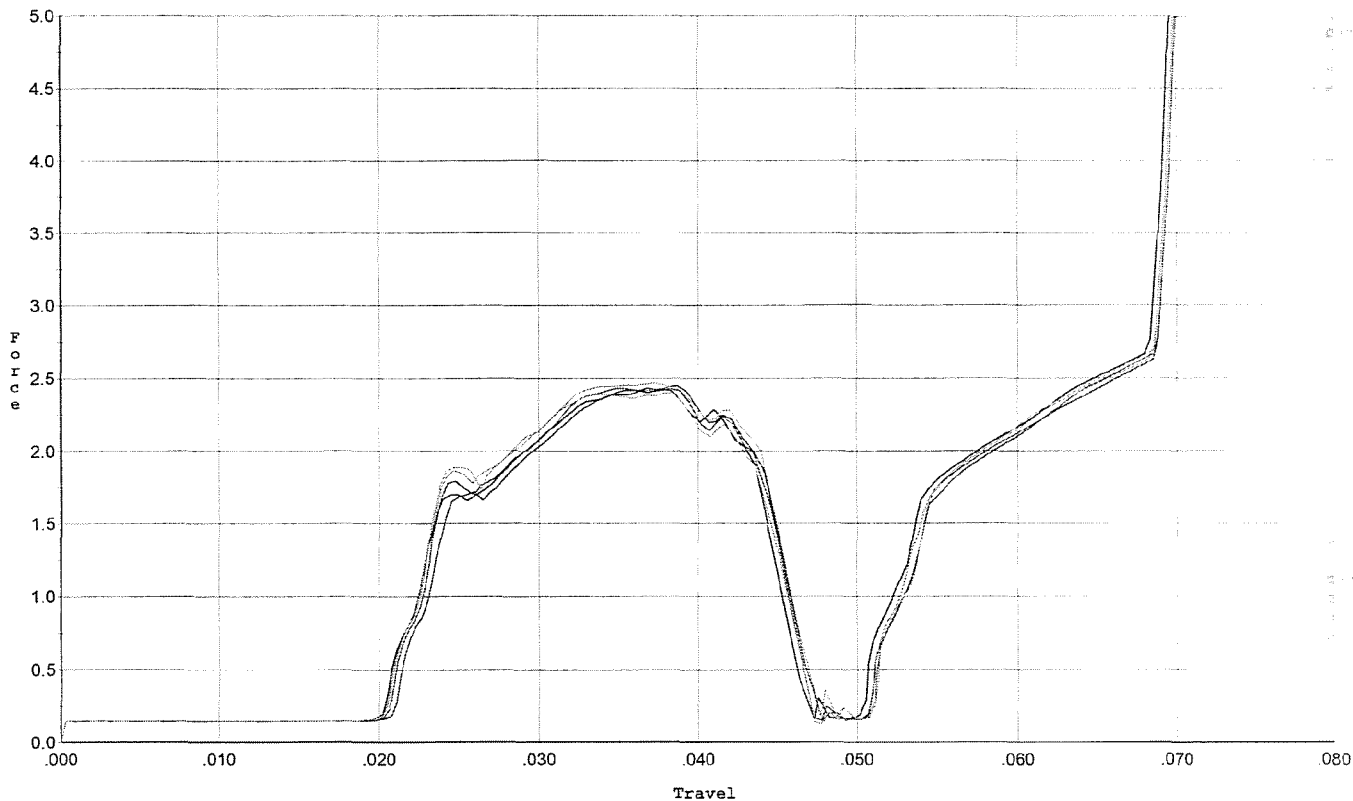
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.541	0.042	0.018	0.029	0.051		Set Trigger
2	2.433	0.041	0.017	0.029	0.049		Set Trigger
3	2.505	0.040	0.017	0.029	0.049		Set Trigger
4	2.468	0.039	0.016	0.029	0.048		Set Trigger
5	2.380	0.039	0.016	0.030	0.046		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



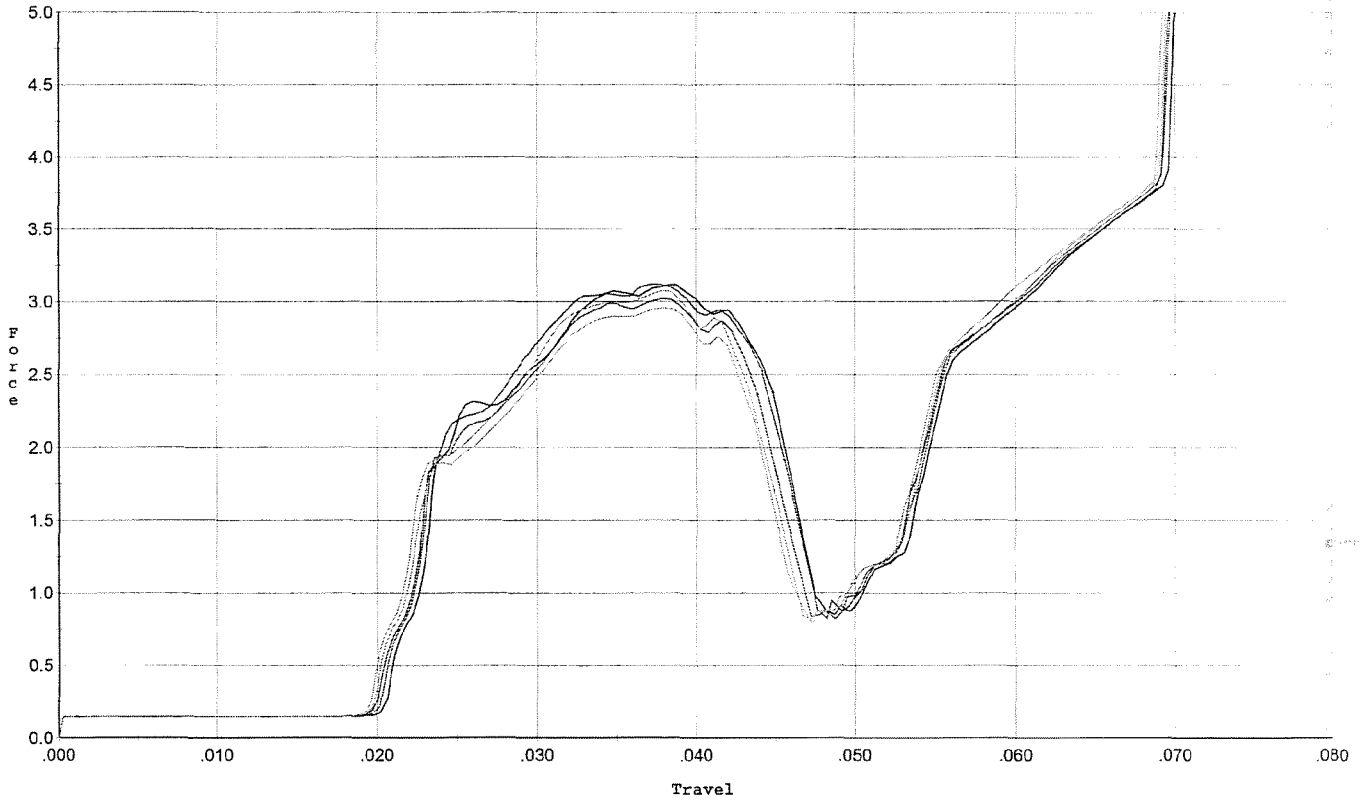
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.044	0.021	0.029	0.049		Set Trigger
2	2.423	0.044	0.021	0.029	0.048		Set Trigger
3	2.431	0.045	0.021	0.029	0.050		Set Trigger
4	2.466	0.044	0.021	0.029	0.051		Set Trigger
5	2.402	0.045	0.021	0.029	0.051		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



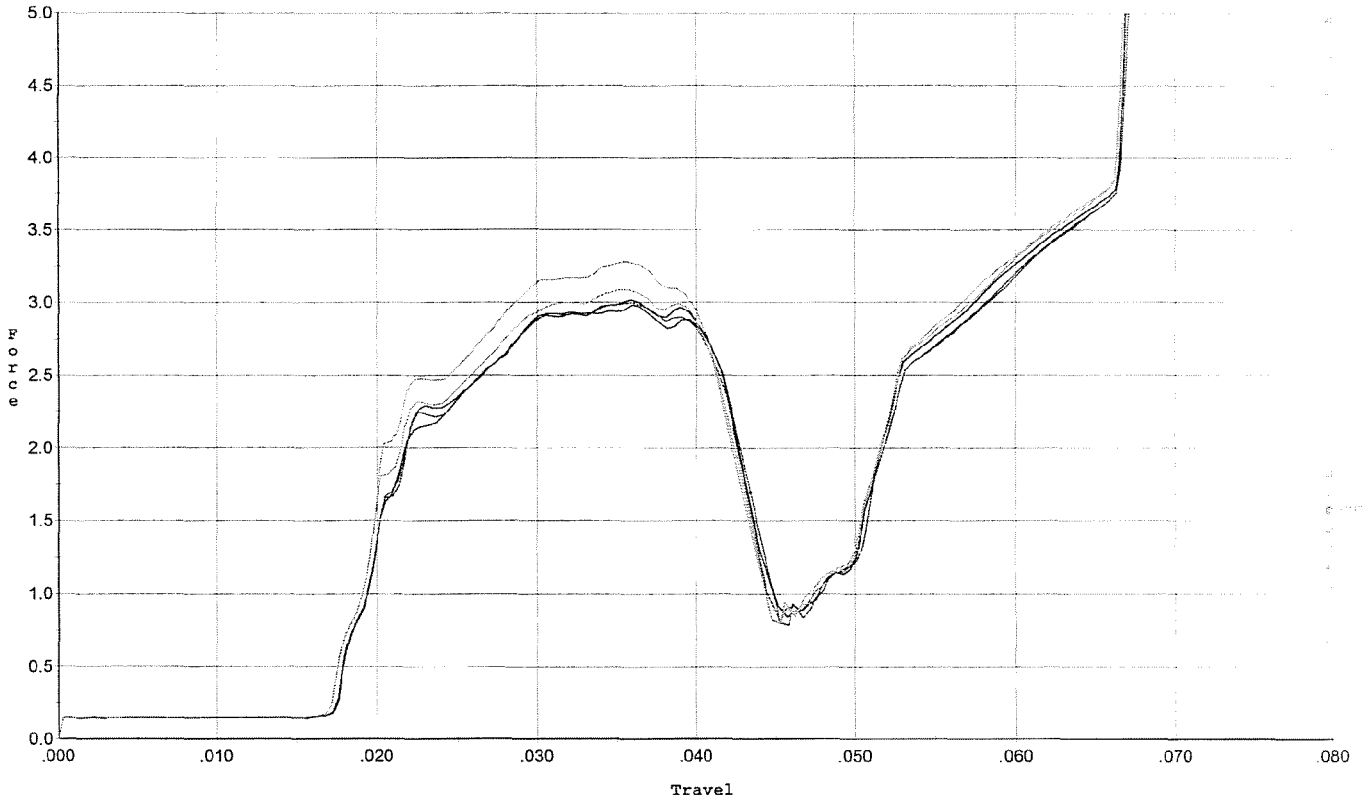
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.046	0.020	0.027	0.066		Set Trigger
2	3.113	0.045	0.021	0.028	0.064		Set Trigger
3	3.019	0.044	0.020	0.028	0.060		Set Trigger
4	2.957	0.044	0.020	0.029	0.058		Set Trigger
5	3.075	0.045	0.020	0.028	0.062		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



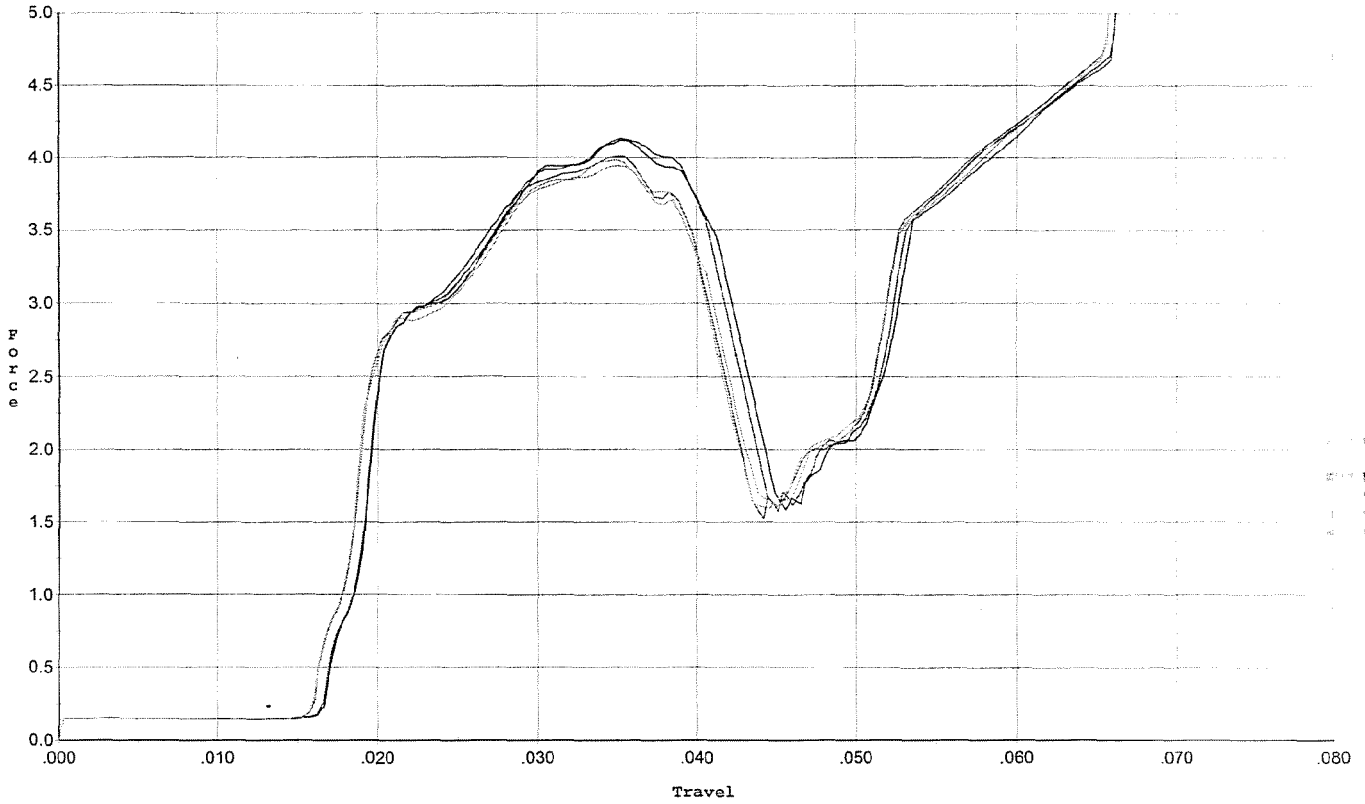
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.983	0.043	0.018	0.027	0.064		Set Trigger
2	3.017	0.042	0.018	0.027	0.061		Set Trigger
3	2.999	0.042	0.018	0.027	0.062		Set Trigger
4	3.090	0.041	0.017	0.027	0.062		Set Trigger
5	3.286	0.043	0.017	0.027	0.068		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



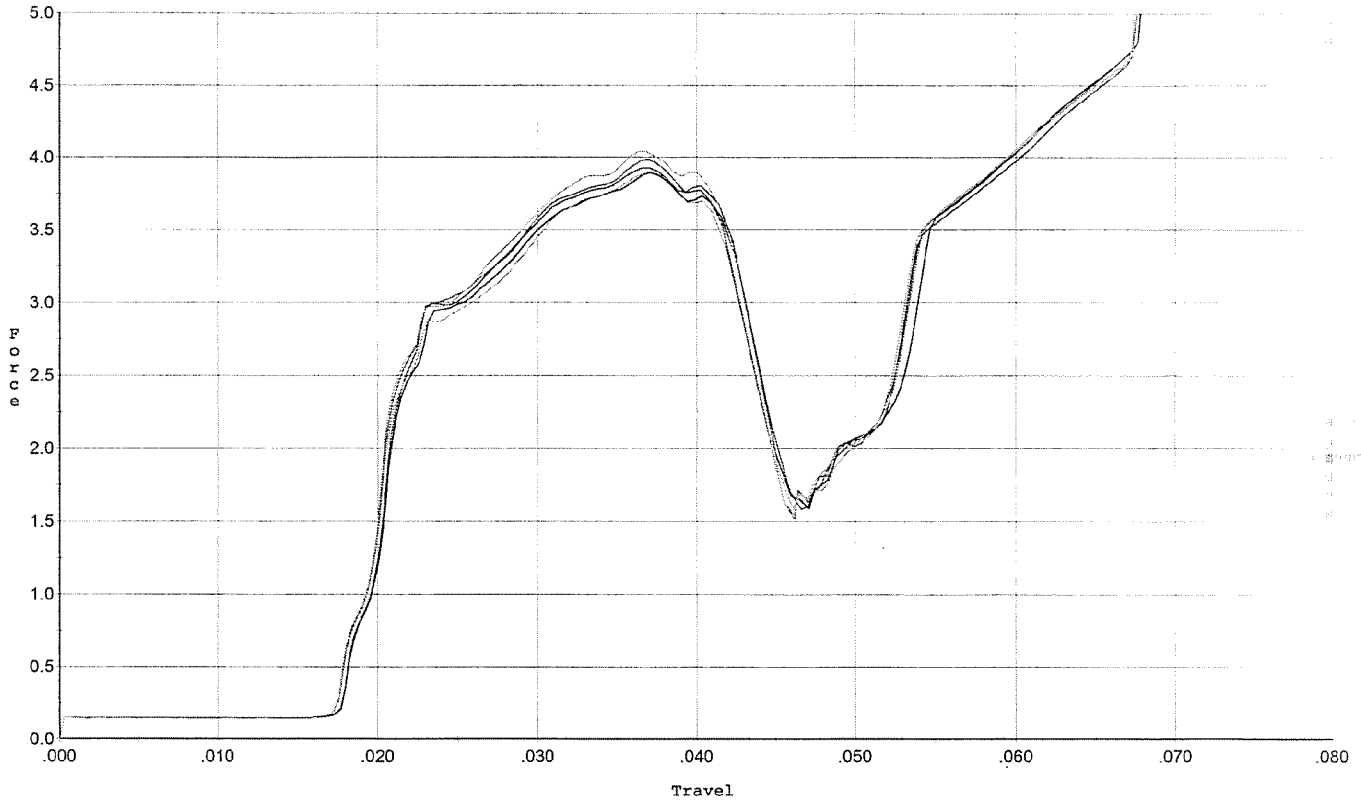
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.132	0.042	0.017	0.025	0.085		Set Trigger
2	4.118	0.043	0.017	0.024	0.086		Set Trigger
3	4.009	0.041	0.016	0.025	0.081		Set Trigger
4	3.945	0.040	0.016	0.026	0.077		Set Trigger
5	3.983	0.041	0.016	0.025	0.079		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



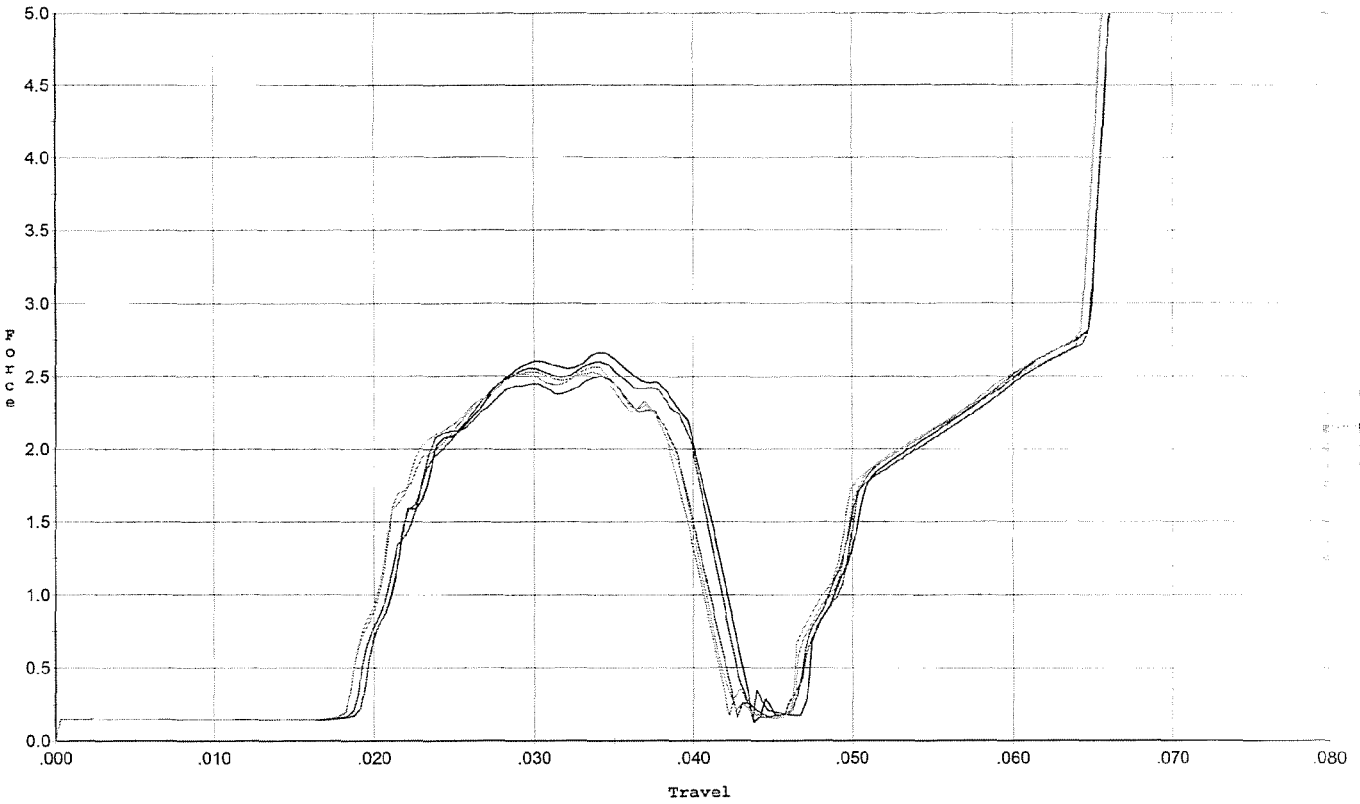
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.928	0.042	0.018	0.025	0.080		Set Trigger
2	3.895	0.042	0.018	0.025	0.079		Set Trigger
3	3.987	0.042	0.018	0.026	0.079		Set Trigger
4	3.901	0.042	0.018	0.026	0.077		Set Trigger
5	4.042	0.043	0.018	0.025	0.082		Set Trigger

Avg 3.95

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



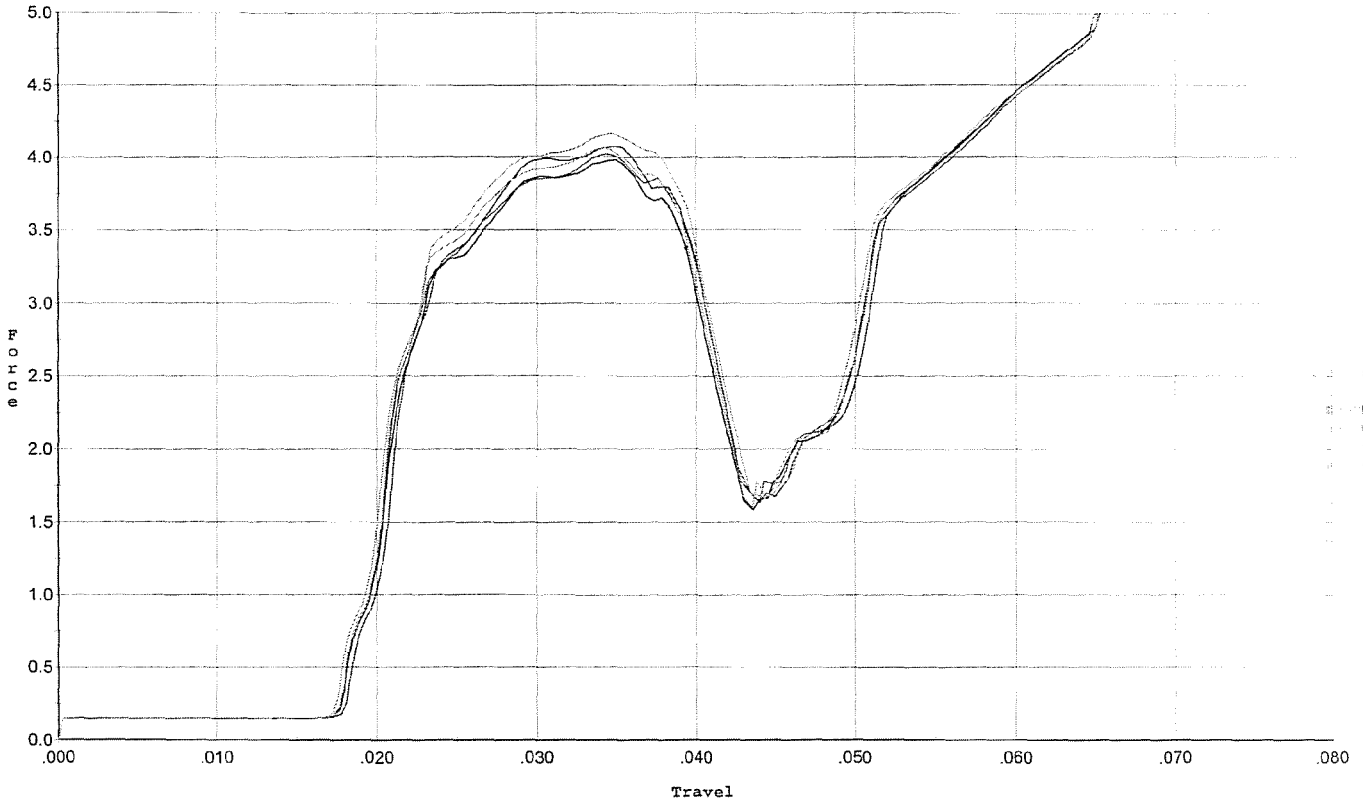
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.040	0.019	0.029	0.047		Set Trigger
2	2.664	0.041	0.019	0.029	0.050		Set Trigger
3	2.502	0.041	0.019	0.030	0.046		Set Trigger
4	2.532	0.039	0.018	0.030	0.046		Set Trigger
5	2.565	0.040	0.019	0.030	0.047		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/20/09

Model: M/24
Serial No.: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.040	0.018	0.025	0.074		Set Trigger
2	3.980	0.039	0.018	0.025	0.072		Set Trigger
3	4.020	0.040	0.018	0.025	0.074		Set Trigger
4	4.065	0.041	0.018	0.024	0.077		Set Trigger
5	4.167	0.039	0.018	0.025	0.076		Set Trigger

Aug 4.06