

G-6360983

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
G6360983

ORDER NO.
25716

DD

Made in Illinois, NY Rep. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

11PY

5716 G6360983

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



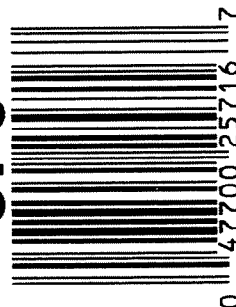
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6360983

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 636 0983

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RTL
600	PROOF		4-1-04	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	4-1-04	RTL
610	DIS-ASSEMBLE GUN	APR 05 2004	4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4/5/04	As
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRW
620	APPLY COATINGS (BARREL ACTION)		4-7	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-4-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-4-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-4-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-4-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.25</u> <u>6.5</u>	5-24-04	RW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>2.75</u>	5-24-04	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>0.21</u> <u>0.22</u> <u>0.21</u>	5-24-04	RW
	J) ASSEMBLE STOCK		5-5-04	RW
	K) ASSEMBLE SWIVEL STUDS		6-9-04	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6-9-04	RW
	M) IRON SIGHT ALIGNMENT		6-9-04	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6-9-04	RW
640	GALLERY TEST AND TARGET	PASS FAIL	5-6-04	RW
	MALFUNCTION	CORRECTION	5-6-04	RW
	MALFUNCTION	CORRECTION	5-6-04	RW
	MALFUNCTION	CORRECTION	5-6-04	RW
	MALFUNCTION	CORRECTION	5-6-04	RW
645	INSPECT FOR LIVE AMMO		5-6-04	RW
655	FINAL INSPECTION A) HEADSPACE		6-9-04	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.81</u> <u>2.90</u> <u>2.80</u> <u>2.80</u>	5/25/14	RA
	C) FUNCTION		6-9-04	RW
660	PACK		6-10-04	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 4-29-04

TESTER RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.42	2.35		2.42	
PULL #2	2.47	2.35		2.42	
PULL #3	2.45	2.39		2.41	
PULL #4	2.42	2.31		2.50	
PULL #5	2.41	2.35		2.44	
TOTAL	12.17	11.75		12.19	
AVERAGE	2.43	2.35		2.44	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.25		
PULL #2	3.28	3.20		
PULL #3	3.29	3.25		
PULL #4	3.30	3.25		
PULL #5	3.33	3.29		
TOTAL	16.54	16.24		
AVERAGE	3.31	3.25		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.14	4.36		4.21
PULL #2	4.28	4.34		4.13
PULL #3	4.33	4.41		4.21
PULL #4	4.38	4.34		4.21
PULL #5	4.35	4.31		4.19
TOTAL	21.48	21.76		20.95
AVERAGE	4.30	4.35		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360983.___0
FILE DATE AND TIME: 05/06/2004 06:37

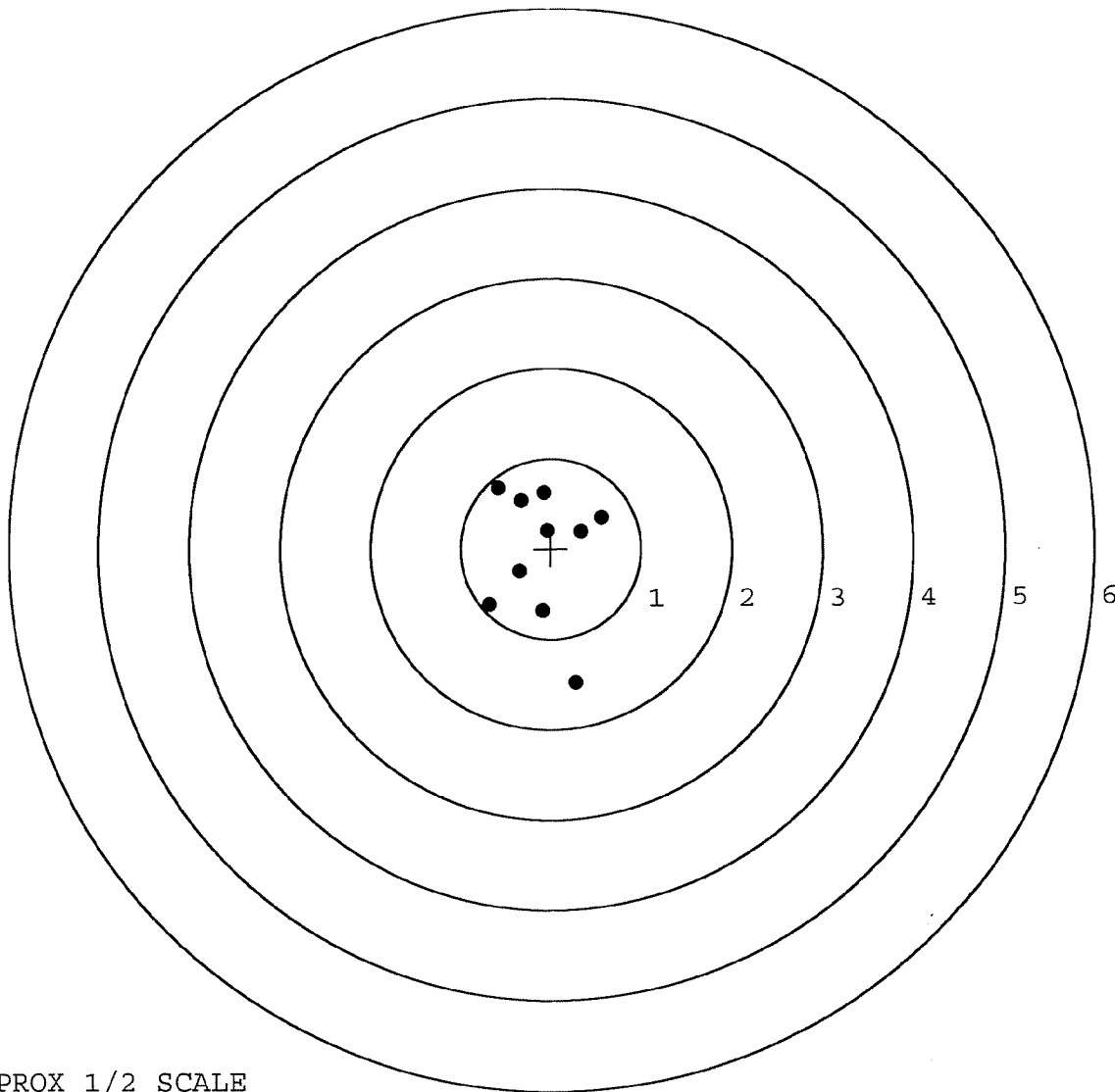
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.058
The Average Y Centroid of the Five Target Set:	-0.067
The Average Point of Impact of the Five Target Set:	0.088
The Average Mean Radius of the Five Target Set:	0.796
The Distance from POA to Centroid Target #1:	0.110
The Distance from Centroid Target #2 to Centroid Target #1:	0.101
The Distance from Centroid Target #3 to Centroid Target #1:	0.168
The Distance from Centroid Target #4 to Centroid Target #1:	0.122
The Distance from Centroid Target #5 to Centroid Target #1:	0.246

SERIAL NUMBER: G6360983. __0
TARGET NUMBER: 1
FILE DATE: 05/06/2004
FILE TIME: 06:37

X CENTROID: -0.099
Y CENTROID: -0.047
POA TO CENTROID: 0.110
HORZ SPREAD: 1.248
VERT SPREAD: 2.171
GROUP SPREAD: 2.334
MIN RADIUS: 0.259
MAX RADIUS: 1.492
MEAN RADIUS: 0.697
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.273	-1.492
2:	-0.100	-0.690
3:	-0.682	-0.615
4:	-0.352	-0.249
5:	0.566	0.341
6:	0.337	0.187
7:	-0.046	0.206
8:	-0.075	0.625
9:	-0.584	0.679
10:	-0.331	0.536



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360983. 0

TARGET NUMBER: 2

FILE DATE: 05/06/2004

FILE TIME: 06:37

POINT#	X	Y
1:	1.539	-0.223
2:	1.595	0.689
3:	-0.404	0.370
4:	-1.172	0.498
5:	-0.534	-0.416
6:	-0.901	-1.016
7:	-1.135	-1.880
8:	-0.025	0.181
9:	0.419	0.381
10:	0.143	0.079

X CENTROID: -0.048

Y CENTROID: -0.134

POA TO CENTROID: 0.142

HORZ SPREAD: 2.767

VERT SPREAD: 2.569

GROUP SPREAD: 3.749

MIN RADIUS: 0.286

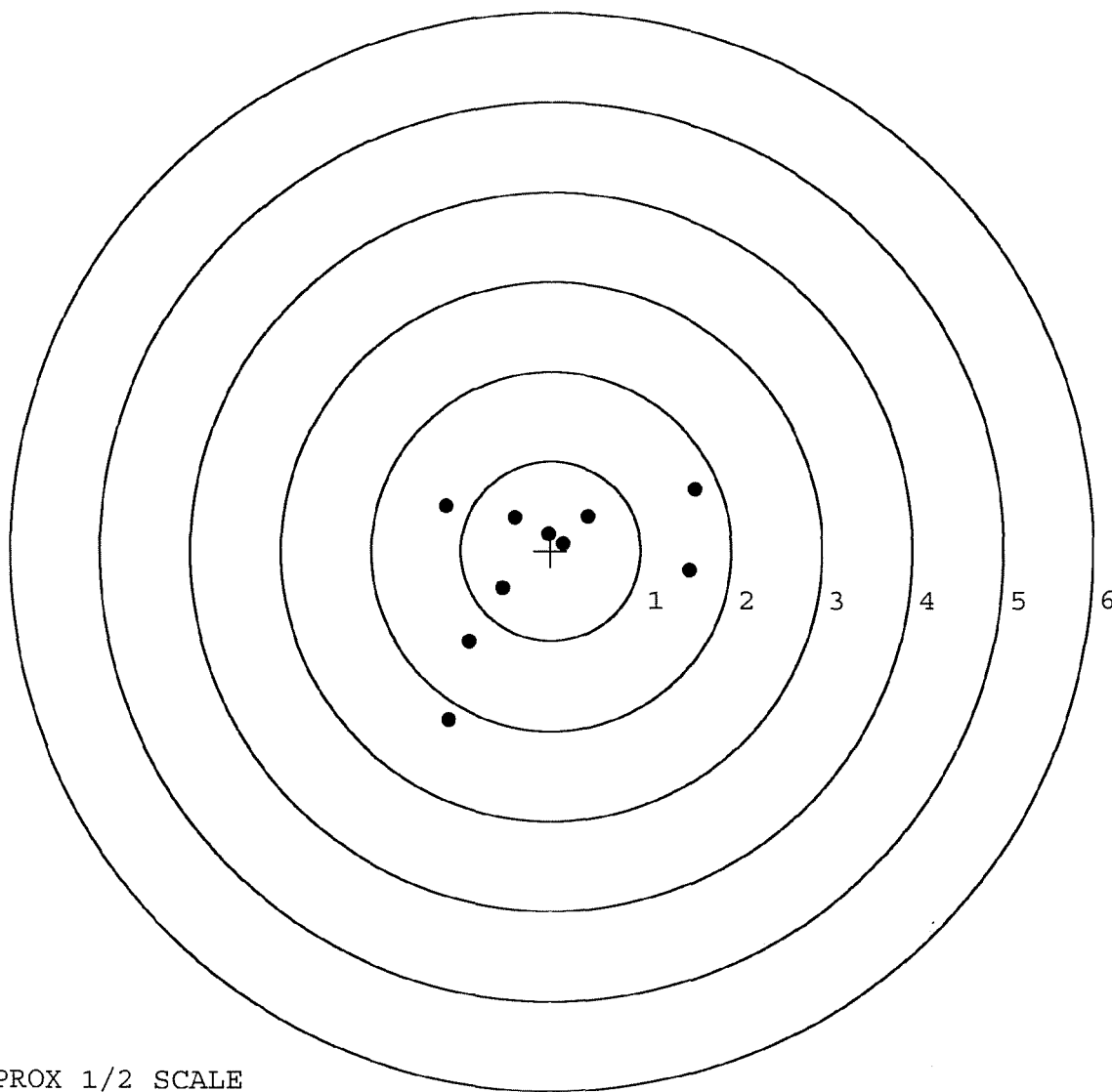
MAX RADIUS: 2.057

MEAN RADIUS: 1.048

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360983. 0

TARGET NUMBER: 3

FILE DATE: 05/06/2004

FILE TIME: 06:37

POINT#	X	Y
1:	1.308	-0.932
2:	0.876	-0.477
3:	0.406	-0.006
4:	0.189	-0.479
5:	-0.905	-0.306
6:	-0.726	0.518
7:	-0.170	1.016
8:	-0.449	1.382
9:	-0.036	0.099
10:	-0.221	-0.186

X CENTROID: 0.027

Y CENTROID: 0.063

POA TO CENTROID: 0.069

HORZ SPREAD: 2.213

VERT SPREAD: 2.314

GROUP SPREAD: 2.905

MIN RADIUS: 0.073

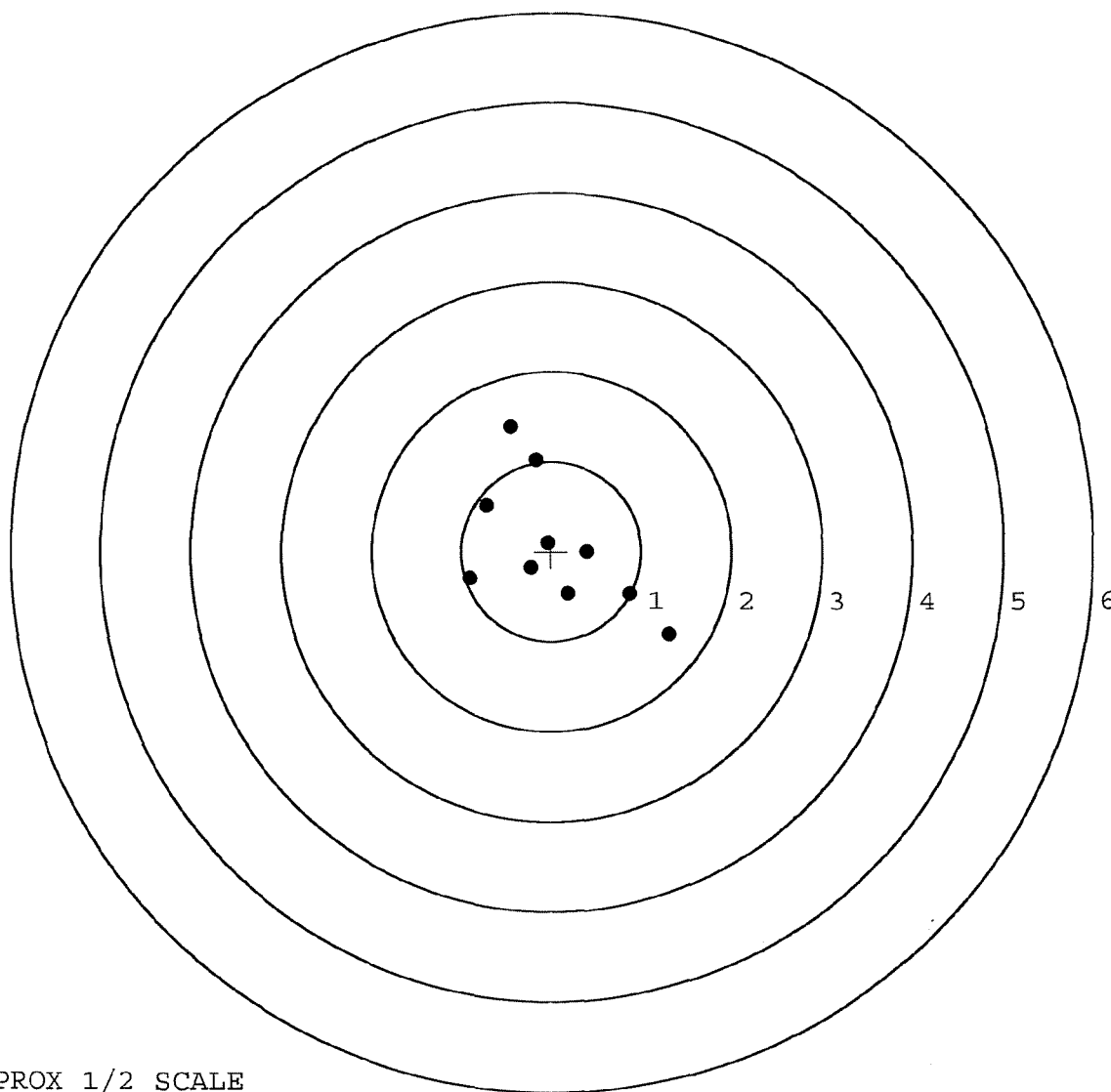
MAX RADIUS: 1.622

MEAN RADIUS: 0.826

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360983. 0

TARGET NUMBER: 4

FILE DATE: 05/06/2004

FILE TIME: 06:37

X CENTROID: -0.118

Y CENTROID: 0.073

POA TO CENTROID: 0.139

HORZ SPREAD: 1.507

VERT SPREAD: 1.733

GROUP SPREAD: 2.156

MIN RADIUS: 0.117

MAX RADIUS: 1.353

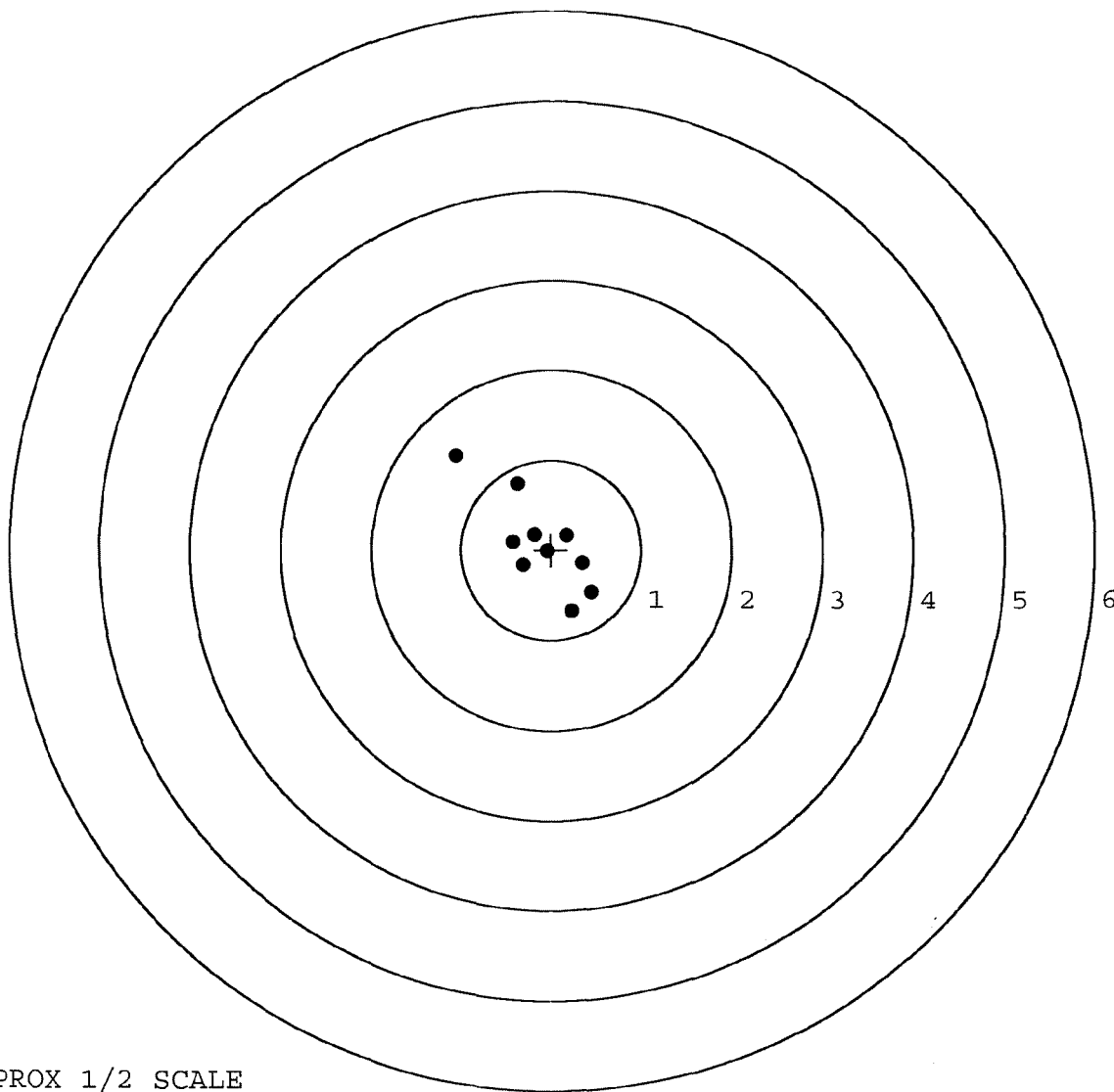
MEAN RADIUS: 0.536

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.229	-0.683
2:	0.453	-0.469
3:	0.347	-0.148
4:	0.176	0.166
5:	-0.309	-0.167
6:	-0.181	0.172
7:	-0.422	0.092
8:	-0.374	0.740
9:	-1.054	1.050
10:	-0.043	-0.019



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360983. __0

TARGET NUMBER: 5

FILE DATE: 05/06/2004

FILE TIME: 06:37

X CENTROID: -0.051

Y CENTROID: -0.288

POA TO CENTROID: 0.292

HORZ SPREAD: 1.239

VERT SPREAD: 2.932

GROUP SPREAD: 3.098

MIN RADIUS: 0.247

MAX RADIUS: 1.976

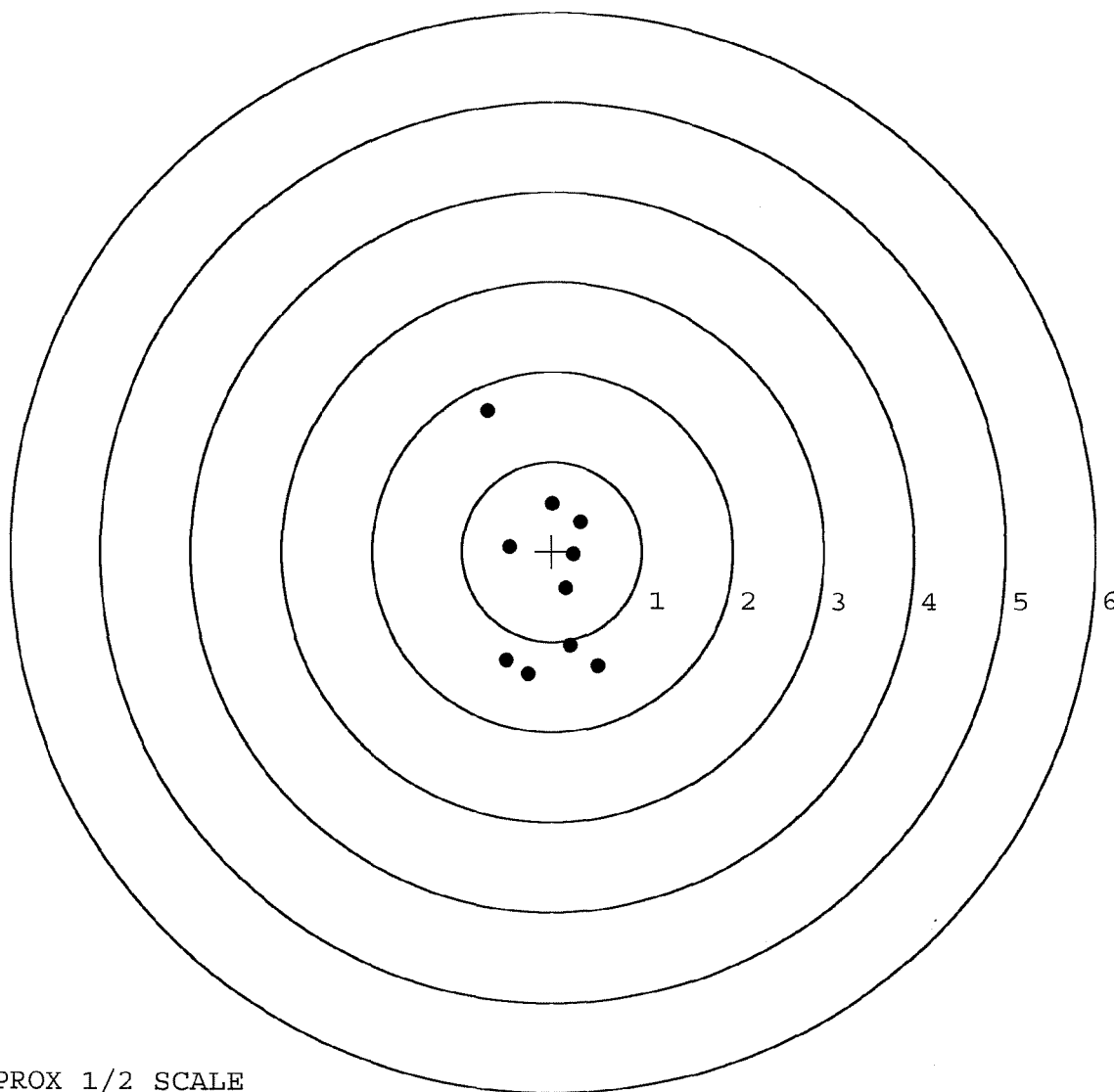
MEAN RADIUS: 0.874

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.516	-1.269
2:	0.213	-1.053
3:	-0.266	-1.362
4:	-0.501	-1.207
5:	-0.472	0.048
6:	0.004	0.527
7:	-0.723	1.570
8:	0.318	0.321
9:	0.243	-0.035
10:	0.158	-0.419



TARGET APPROX 1/2 SCALE