

G6535347

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



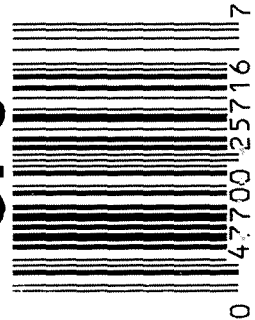
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6535347

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6535347

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		2-27-06	RTZ
440	PROOF		2/27/06	MPD
460	CHECK HEADSPACE		2/27/06	MPD
470	DIS-ASSEMBLE ACTION		2-28-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	6 D # 480 MAR 01 2006 INSPECTED	3-1-06	APD
500	ROLLMARK CALIBER		3-1-06	CW
510	DRILL AND TAP SIGHT HOLES		2-28-06	TRW
520	GOFF BLAST BBL / REC		3-2-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)		3/2	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/17/06	MPD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/17/06	MPD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/17/06	MPD
	D) OIL FIRING PIN ASSEMBLY		4-17-06	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-17-06	A

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5 lbs</u> <u>5 lbs</u> <u>5 lbs</u>	5-3-06	<i>A</i>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2 lbs</u> <u>2 lbs</u> <u>2 lbs</u>	5-3-06	<i>A</i>
	H) TRIGGER PULL TEST AND RETAINABILITY		5-3-06	<i>A</i>
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	5-30-06	<i>A</i>
	J) ASSEMBLE STOCK		4-17-06	<i>A</i>
	K) ASSEMBLE SWIVEL STUDS		5-3-06	<i>A</i>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-17-06	<i>A</i>
	M) IRON SIGHT ALIGNMENT		4-17-06	<i>A</i>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-17-06	<i>A</i>
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-25-06	<i>MOM</i>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-25-06	<i>S.P.D.</i>
670	FINAL INSPECTION A) HEADSPACE		5-3-06	<i>A</i>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.71</u> <u>2.79</u> <u>2.76</u> <u>2.64</u>	4-26-06	<i>A</i>
	C) FUNCTION		5-3-06	<i>A</i>
690	PACK		5-15-06	<i>RA</i>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 4/6/06

TESTER MGD

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	260	253		264	
PULL #2	268	252		259	
PULL #3	267	258		263	
PULL #4	266	264		260	
PULL #5	265	264		259	
TOTAL	1326	1291		1305	
AVERAGE	265	258		261	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	313	311		
PULL #2	307	296		
PULL #3	319	305		
PULL #4	313	297		
PULL #5	312	315		
TOTAL	1564	1524		
AVERAGE	312	304		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	417	406		444
PULL #2	408	410		449
PULL #3	410	402		447
PULL #4	404	406		448
PULL #5	408	402		456
TOTAL	2047	2026		2244
AVERAGE	409	405		448

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535347.___0

FILE DATE AND TIME: 04/25/2006 16:50

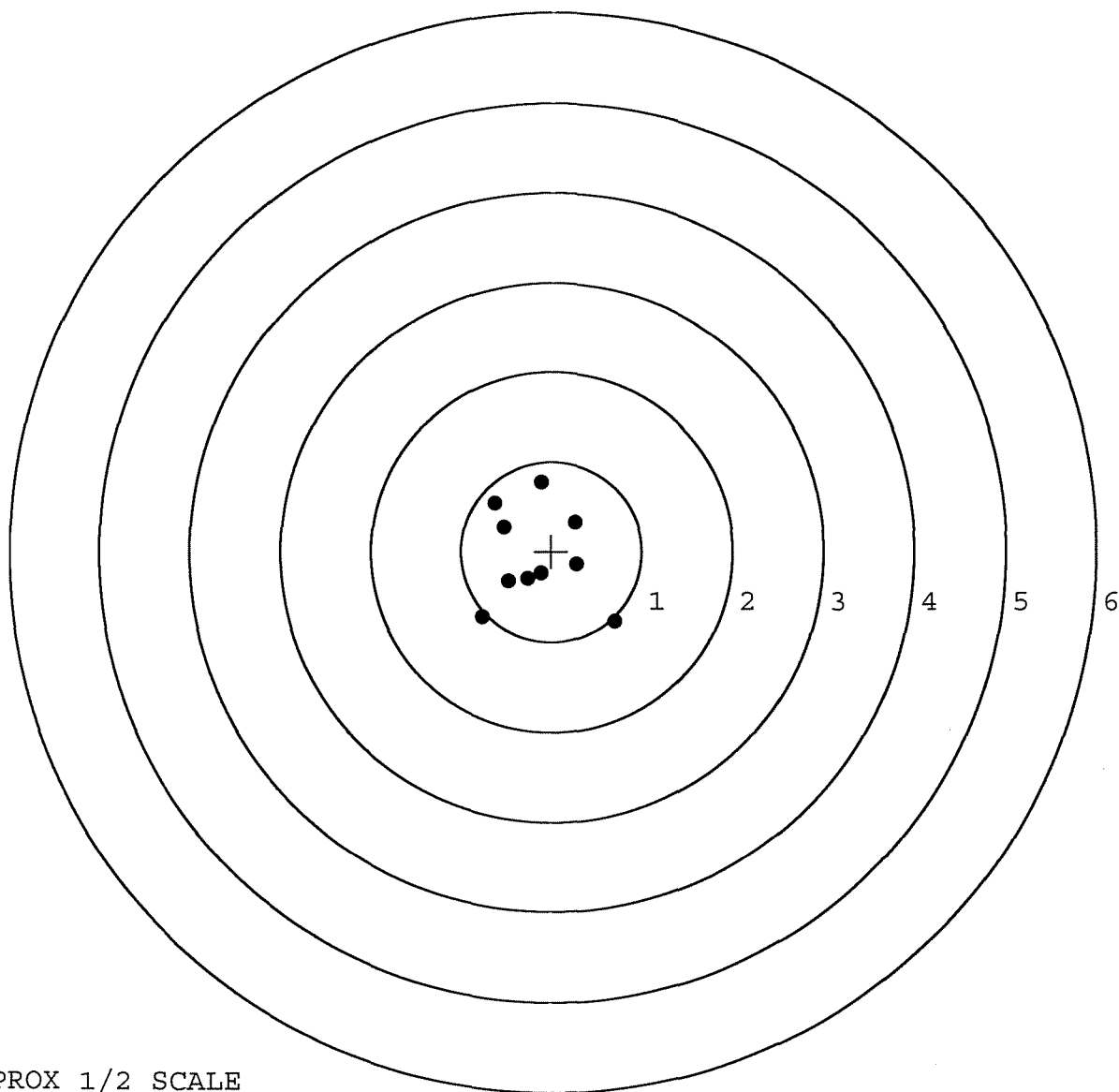
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.056
The Average Y Centroid of the Five Target Set:	0.012
The Average Point of Impact of the Five Target Set:	0.057
The Average Mean Radius of the Five Target Set:	0.652
The Distance from POA to Centroid Target #1:	0.177
The Distance from Centroid Target #2 to Centroid Target #1:	0.100
The Distance from Centroid Target #3 to Centroid Target #1:	0.316
The Distance from Centroid Target #4 to Centroid Target #1:	0.418
The Distance from Centroid Target #5 to Centroid Target #1:	0.267

SERIAL NUMBER: G6535347. 0
TARGET NUMBER: 1
FILE DATE: 04/25/2006
FILE TIME: 16:50

X CENTROID: -0.165
Y CENTROID: -0.065
POA TO CENTROID: 0.177
HORZ SPREAD: 1.468
VERT SPREAD: 1.551
GROUP SPREAD: 1.875
MIN RADIUS: 0.192
MAX RADIUS: 1.124
MEAN RADIUS: 0.602
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.633	0.536
2:	-0.528	0.267
3:	-0.116	0.773
4:	0.264	0.324
5:	0.285	-0.142
6:	0.704	-0.778
7:	-0.117	-0.251
8:	-0.266	-0.313
9:	-0.478	-0.336
10:	-0.764	-0.729

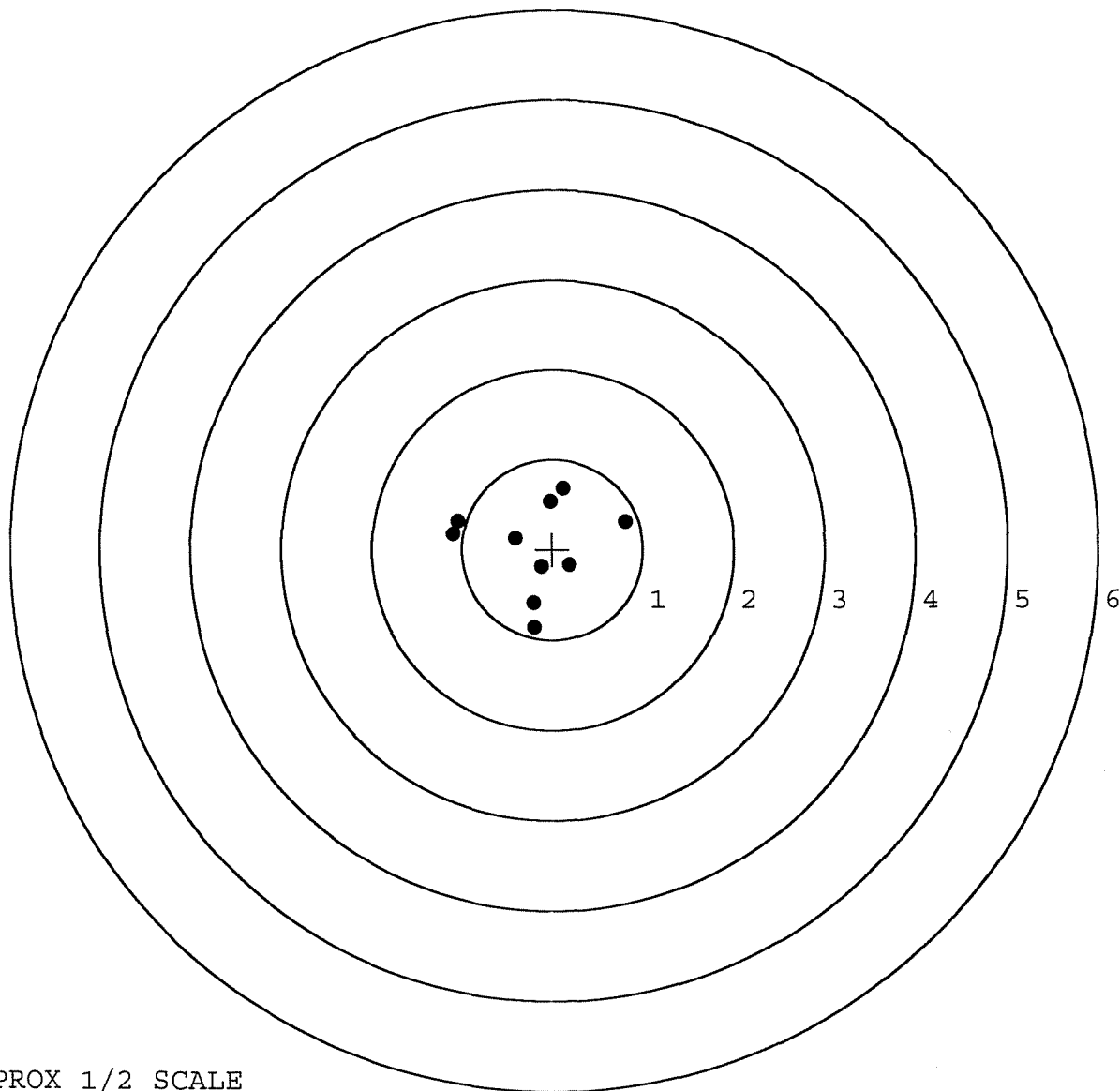


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535347. __0
TARGET NUMBER: 2
FILE DATE: 04/25/2006
FILE TIME: 16:50

X CENTROID: -0.201
Y CENTROID: 0.028
POA TO CENTROID: 0.203
HORZ SPREAD: 1.896
VERT SPREAD: 1.547
GROUP SPREAD: 1.901
MIN RADIUS: 0.229
MAX RADIUS: 1.042
MEAN RADIUS: 0.652
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.200	-0.869
2:	-0.208	-0.596
3:	0.802	0.311
4:	0.192	-0.174
5:	-0.126	-0.197
6:	-1.094	0.170
7:	-1.049	0.307
8:	-0.409	0.125
9:	0.114	0.678
10:	-0.033	0.530

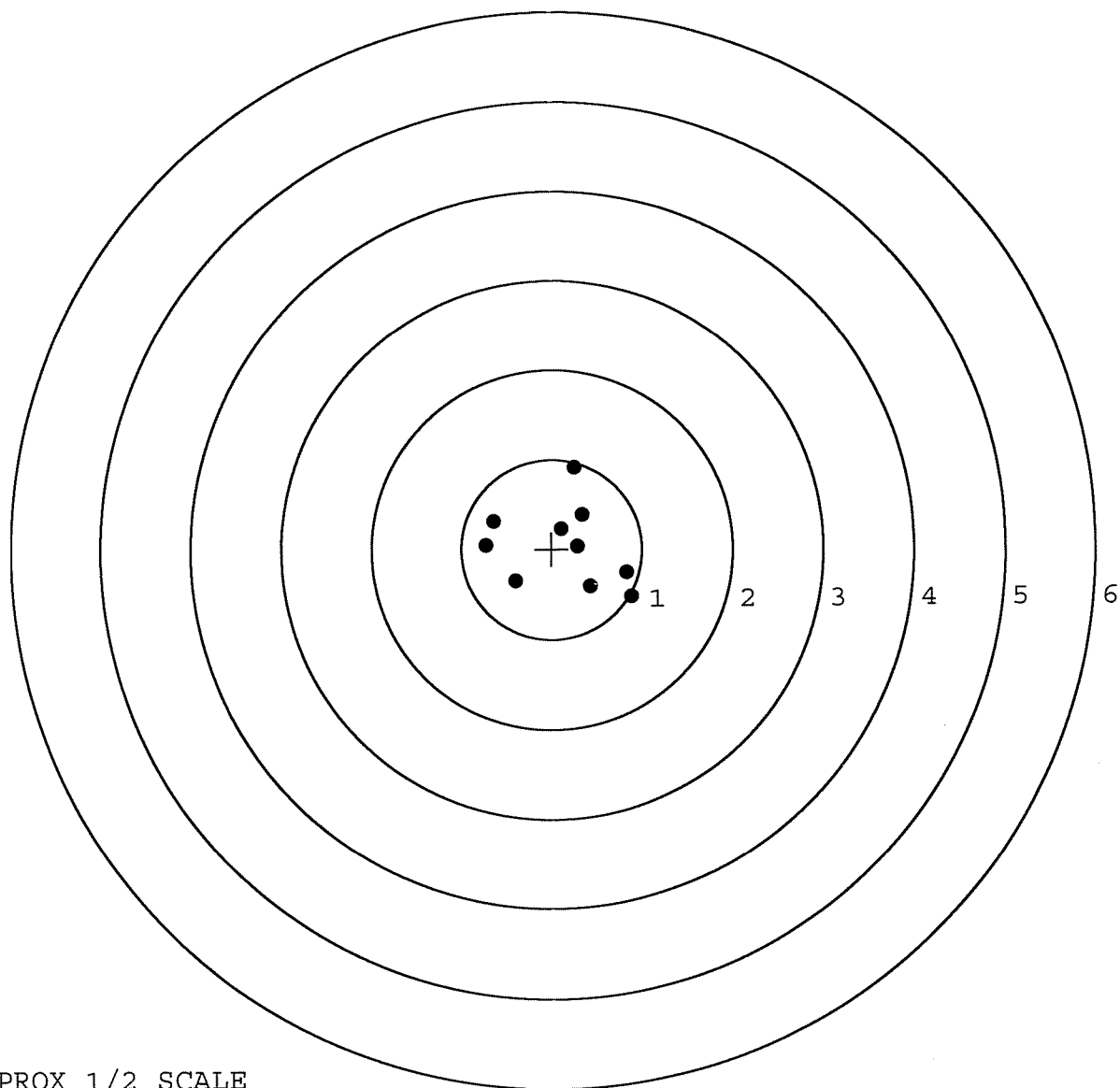


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535347. __0
TARGET NUMBER: 3
FILE DATE: 04/25/2006
FILE TIME: 16:50

X CENTROID: 0.136
Y CENTROID: 0.032
POA TO CENTROID: 0.140
HORZ SPREAD: 1.610
VERT SPREAD: 1.438
GROUP SPREAD: 1.737
MIN RADIUS: 0.151
MAX RADIUS: 0.933
MEAN RADIUS: 0.621
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.255	0.907
2:	0.341	0.385
3:	0.287	0.028
4:	0.109	0.223
5:	0.828	-0.263
6:	0.880	-0.531
7:	0.430	-0.420
8:	-0.401	-0.356
9:	-0.730	0.041
10:	-0.641	0.308

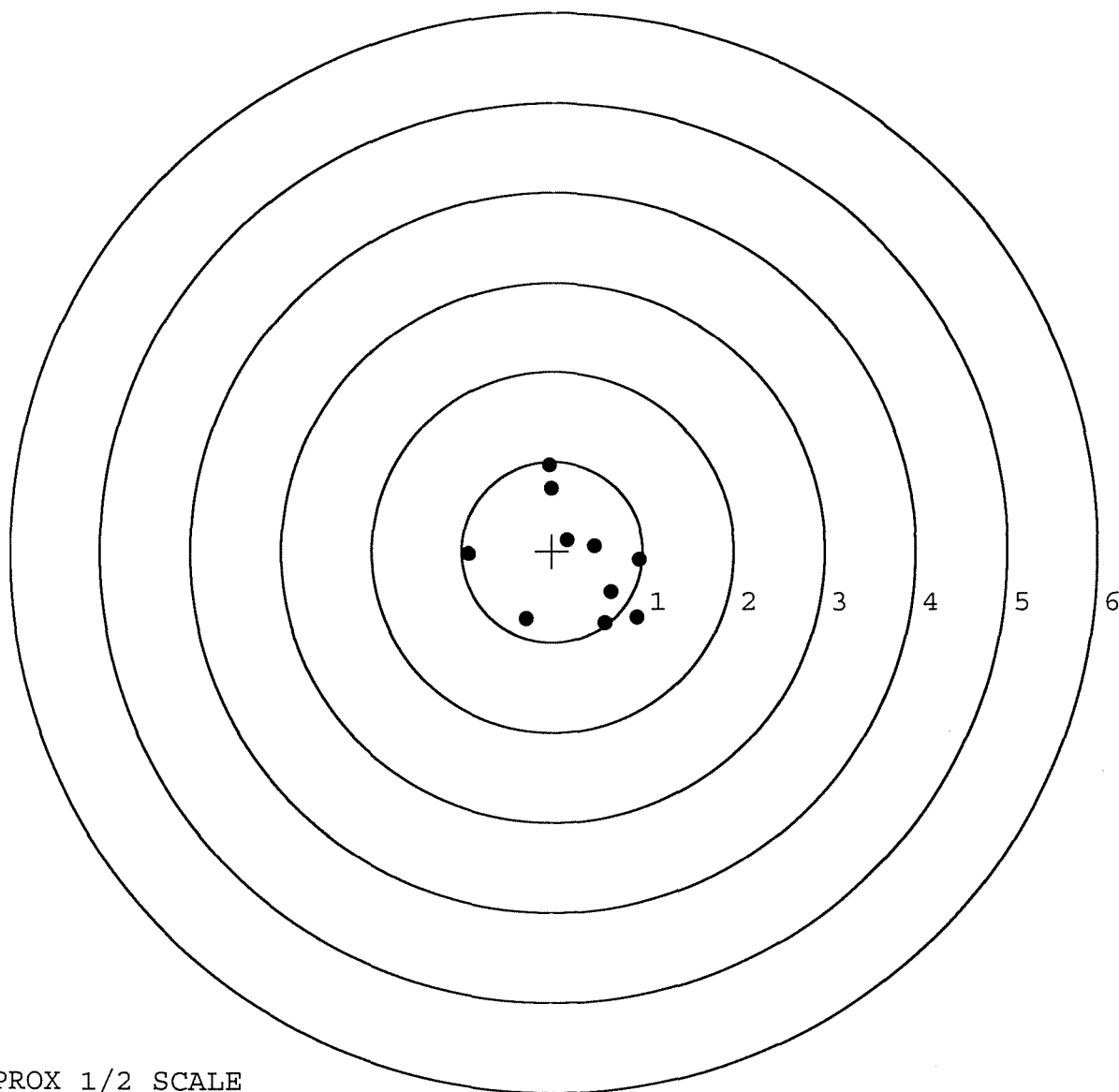


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535347. 0
TARGET NUMBER: 4
FILE DATE: 04/25/2006
FILE TIME: 16:50

X CENTROID: 0.252
Y CENTROID: -0.102
POA TO CENTROID: 0.272
HORZ SPREAD: 1.886
VERT SPREAD: 1.743
GROUP SPREAD: 1.985
MIN RADIUS: 0.239
MAX RADIUS: 1.175
MEAN RADIUS: 0.740
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.035	0.956
2:	-0.015	0.697
3:	-0.921	-0.035
4:	0.171	0.123
5:	0.468	0.061
6:	0.965	-0.098
7:	0.653	-0.449
8:	0.938	-0.732
9:	0.582	-0.787
10:	-0.287	-0.753

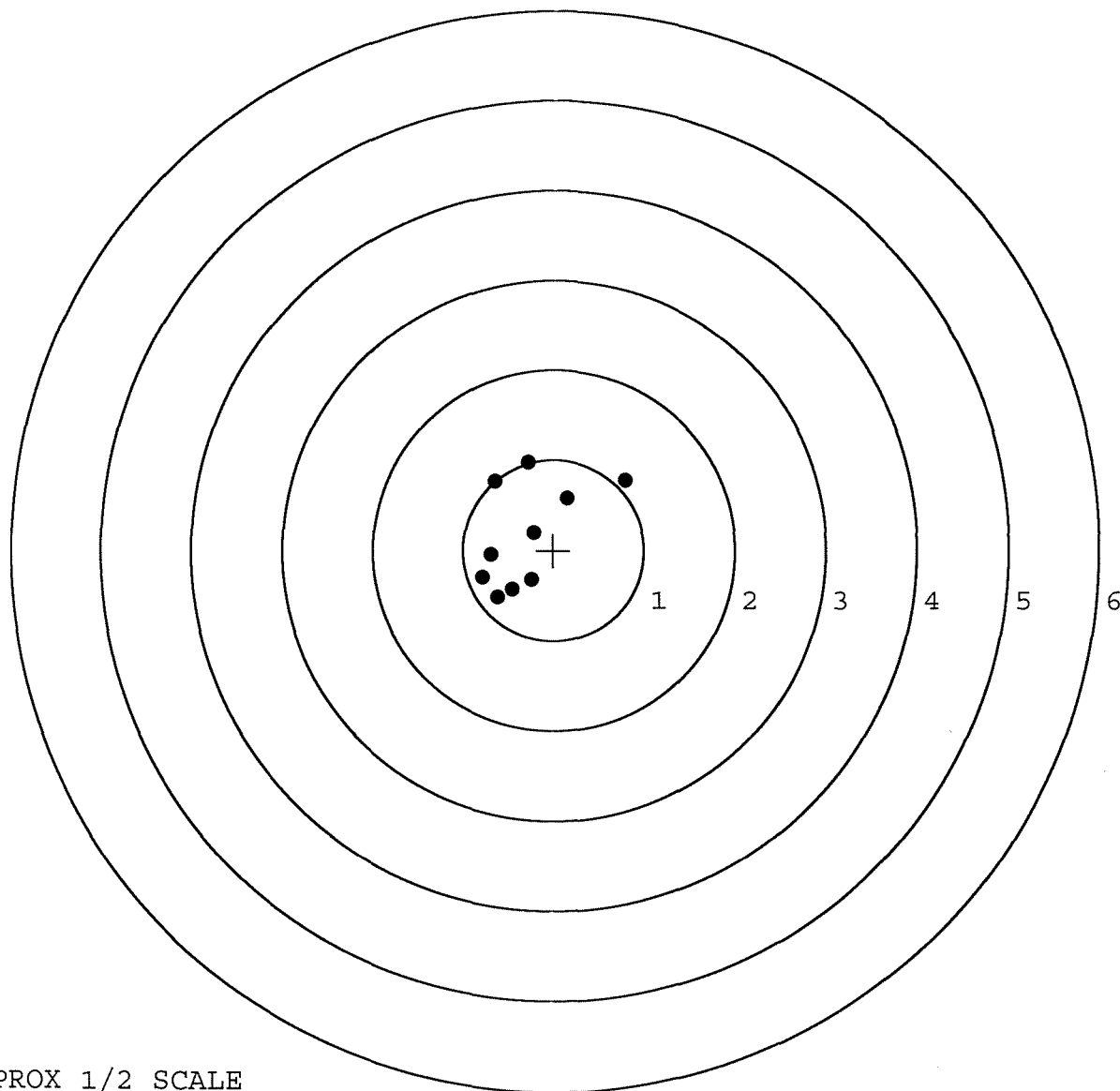


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535347. 0
TARGET NUMBER: 5
FILE DATE: 04/25/2006
FILE TIME: 16:50

X CENTROID: -0.301
Y CENTROID: 0.165
POA TO CENTROID: 0.343
HORZ SPREAD: 1.572
VERT SPREAD: 1.492
GROUP SPREAD: 1.916
MIN RADIUS: 0.089
MAX RADIUS: 1.251
MEAN RADIUS: 0.644
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.788	0.779
2:	0.147	0.579
3:	-0.217	0.194
4:	-0.286	0.971
5:	-0.650	0.762
6:	-0.244	-0.327
7:	-0.691	-0.051
8:	-0.784	-0.300
9:	-0.619	-0.521
10:	-0.458	-0.439



TARGET APPROX 1/2 SCALE