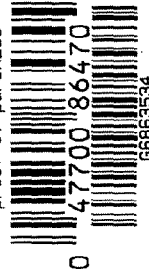


G6863534

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



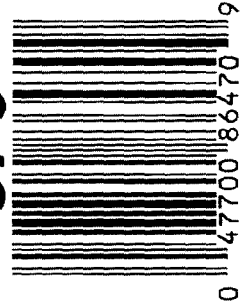
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863534

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863534

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SP
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION		5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/29/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5-29-09	gwb
540	APPLY COATINGS (BARREL ACTION)		6/1	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6/1/09	SP
	D) OIL FIRING PIN ASSEMBLY		6-2-09	L.J.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

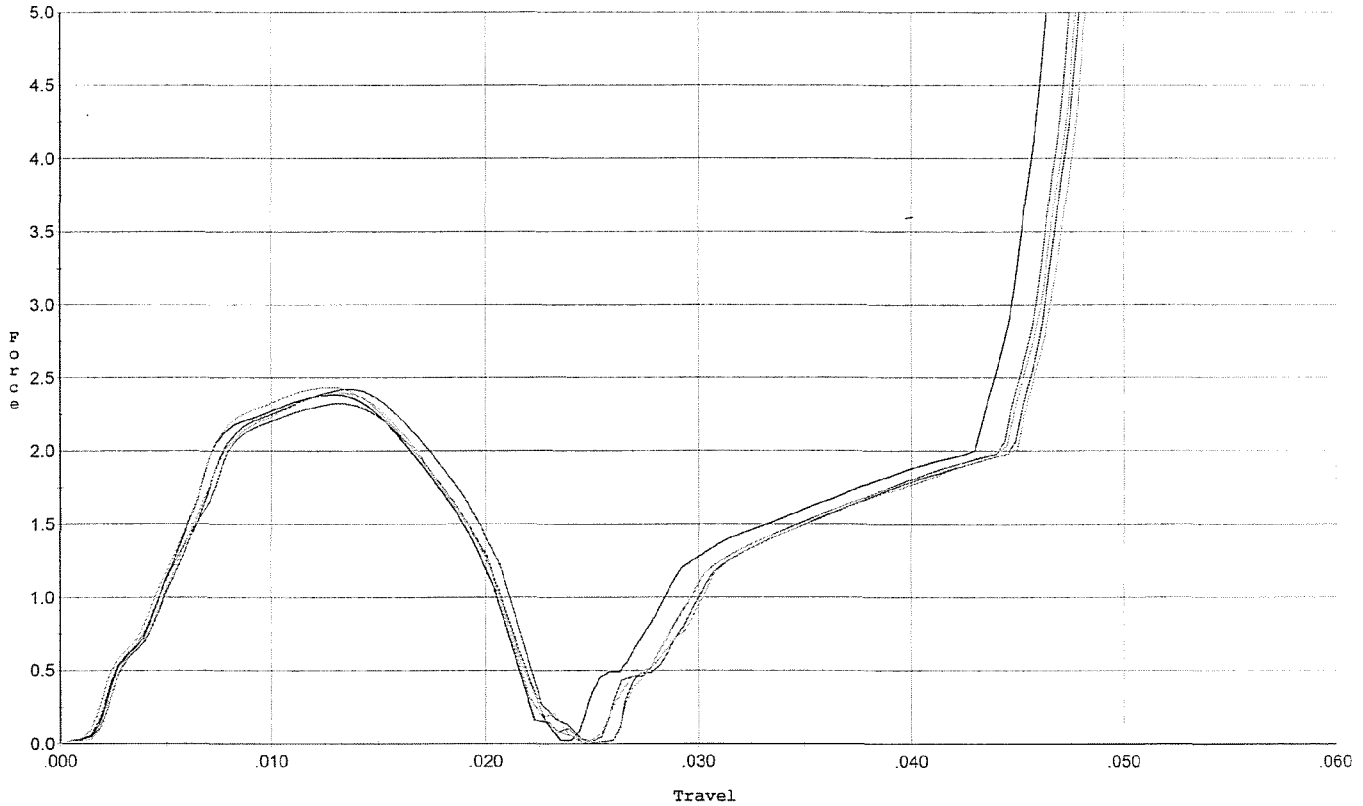
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>3.5</u> <u>3.0</u>	6-16-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	6-16-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	6-16-09	L.N.
	J) ASSEMBLE STOCK		6-2-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		6-16-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/15/09	RR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/15/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-16-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>264</u> <u>272</u> <u>261</u> <u>261</u> <u>262</u>	6-15-09	RTZ
	C) FUNCTION		6-16-09	L.N.
690	PACK		7/16/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



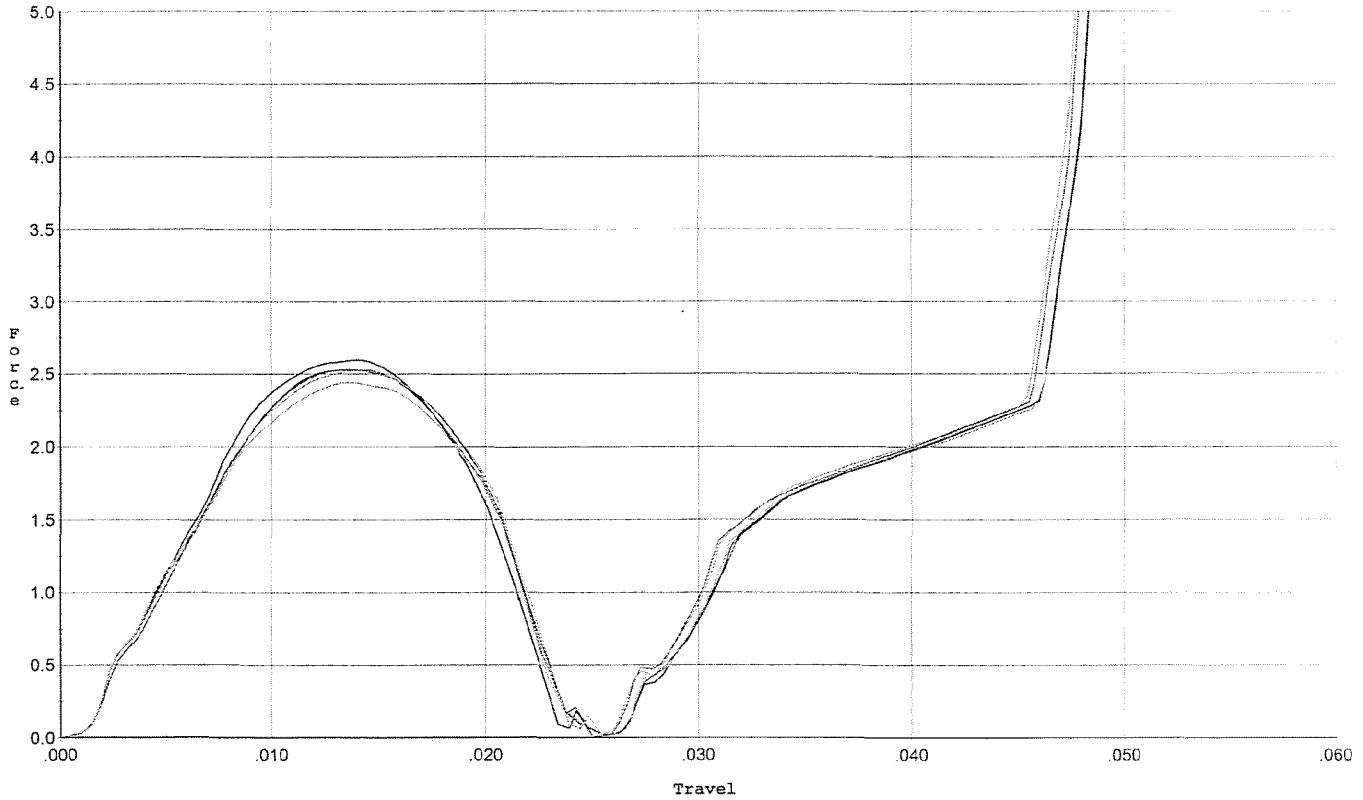
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.021	0.00	0.033	0.032		Set Trigger
2	2.383	0.020	0.00	0.032	0.031		Set Trigger
3	2.322	0.020	0.00	0.033	0.030		Set Trigger
4	2.397	0.020	0.00	0.033	0.031		Set Trigger
5	2.434	0.020	0.00	0.034	0.032		Set Trigger

Aug 2-39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



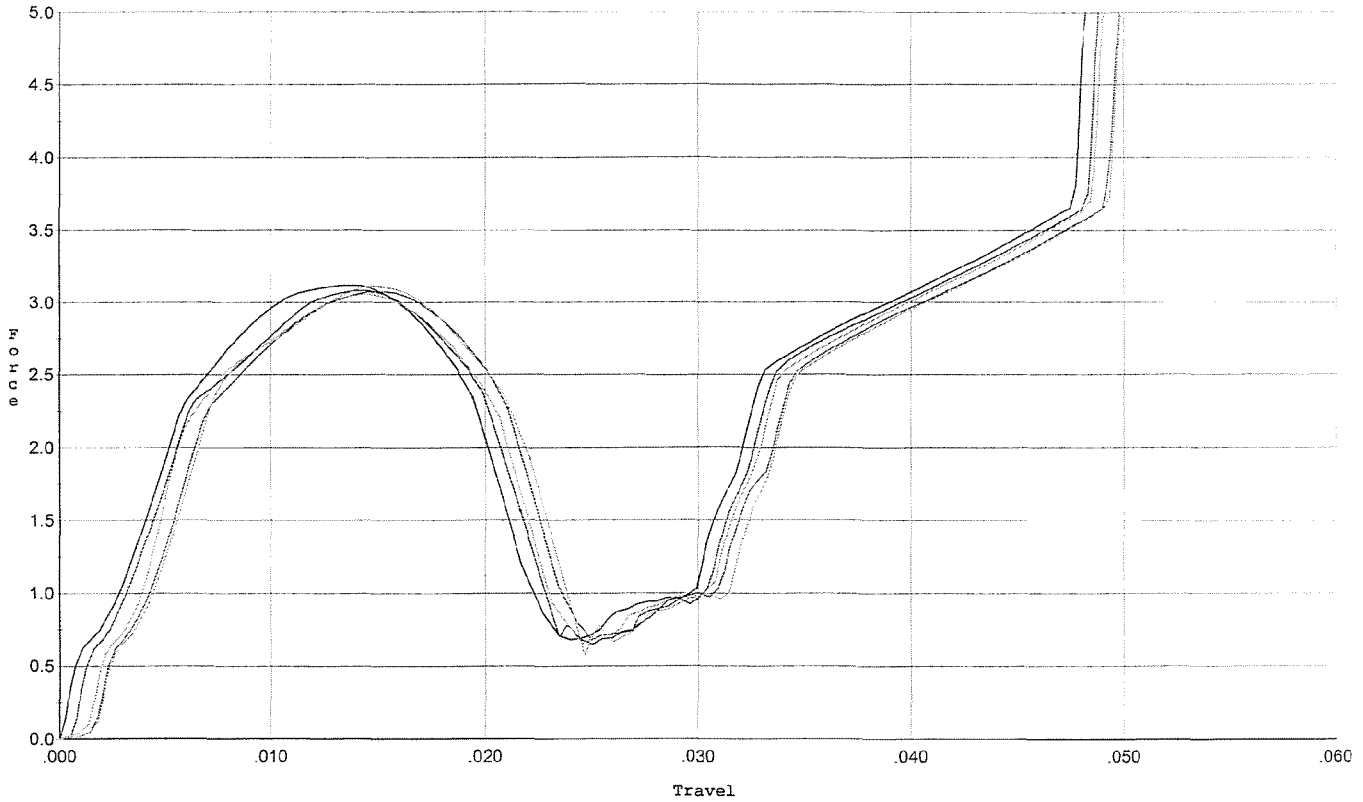
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.021	0.00	0.033	0.034		Set Trigger
2	2.596	0.022	0.00	0.033	0.036		Set Trigger
3	2.532	0.021	0.00	0.032	0.034		Set Trigger
4	2.439	0.021	0.00	0.032	0.033		Set Trigger
5	2.523	0.022	0.00	0.032	0.036		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



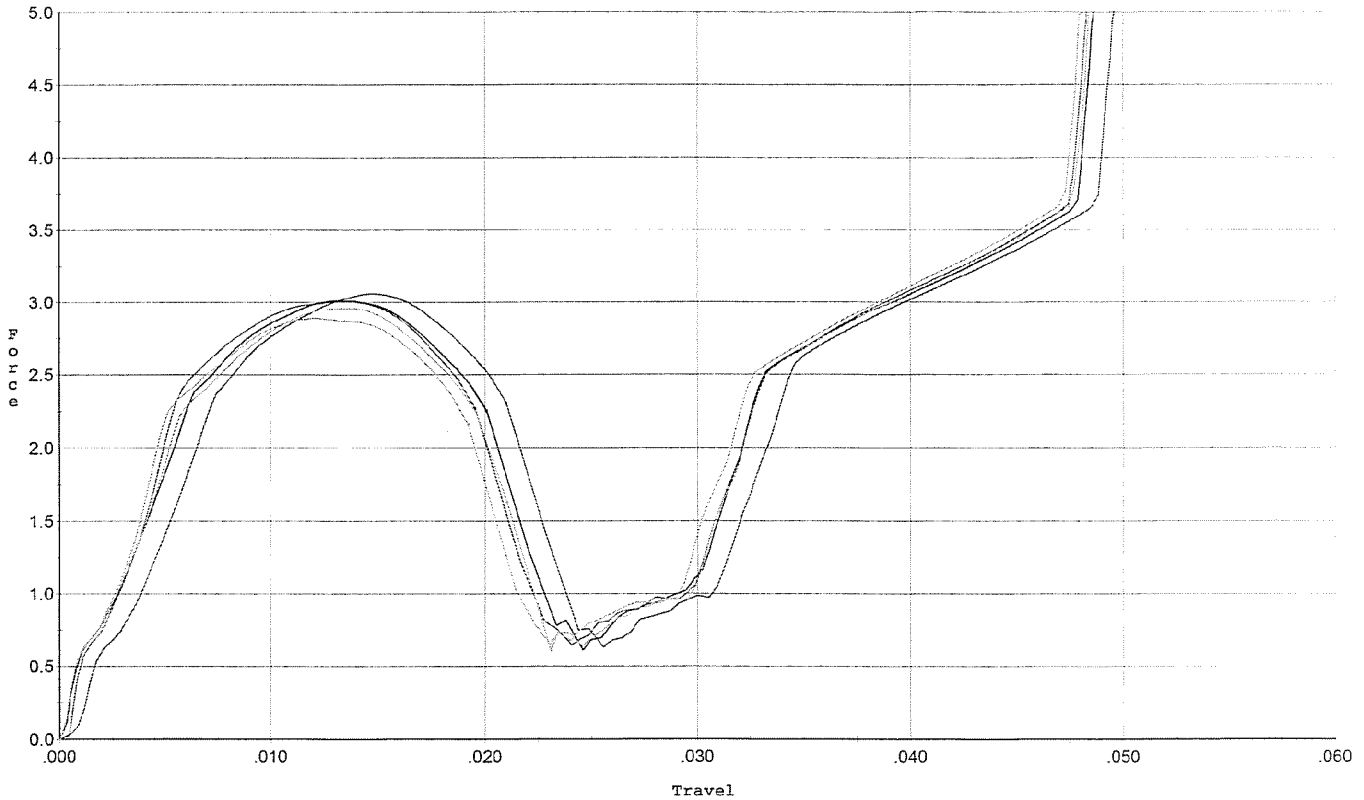
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.081	0.022	0.00	0.032	0.045		Set Trigger
2	3.119	0.019	0.00	0.032	0.042		Set Trigger
3	3.073	0.021	0.00	0.032	0.043		Set Trigger
4	3.057	0.021	0.00	0.032	0.043		Set Trigger
5	3.116	0.022	0.00	0.032	0.045		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



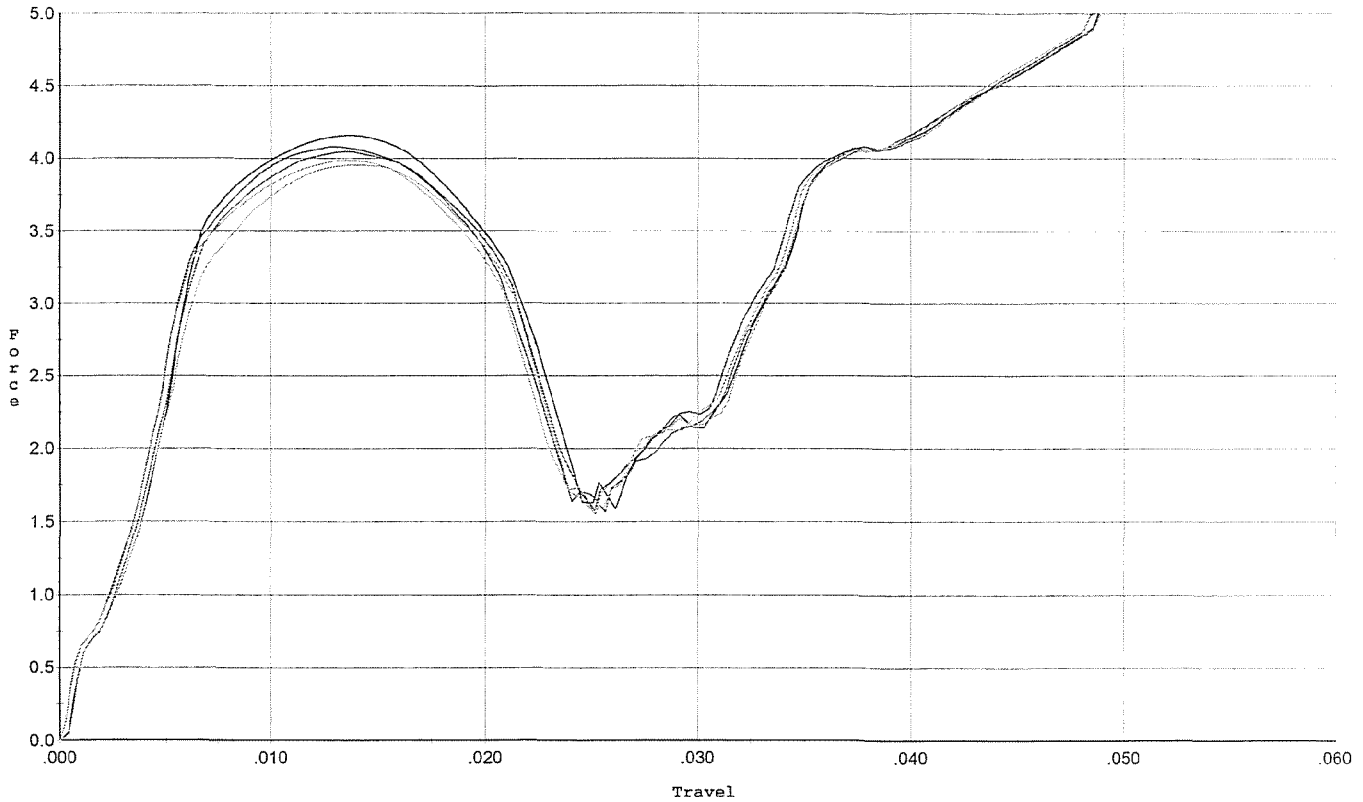
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.021	0.00	0.032	0.043		Set Trigger
2	3.012	0.020	0.00	0.032	0.043		Set Trigger
3	3.004	0.020	0.00	0.032	0.042		Set Trigger
4	2.958	0.021	0.00	0.032	0.044		Set Trigger
5	2.891	0.019	0.00	0.032	0.040		Set Trigger

Avg 2.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



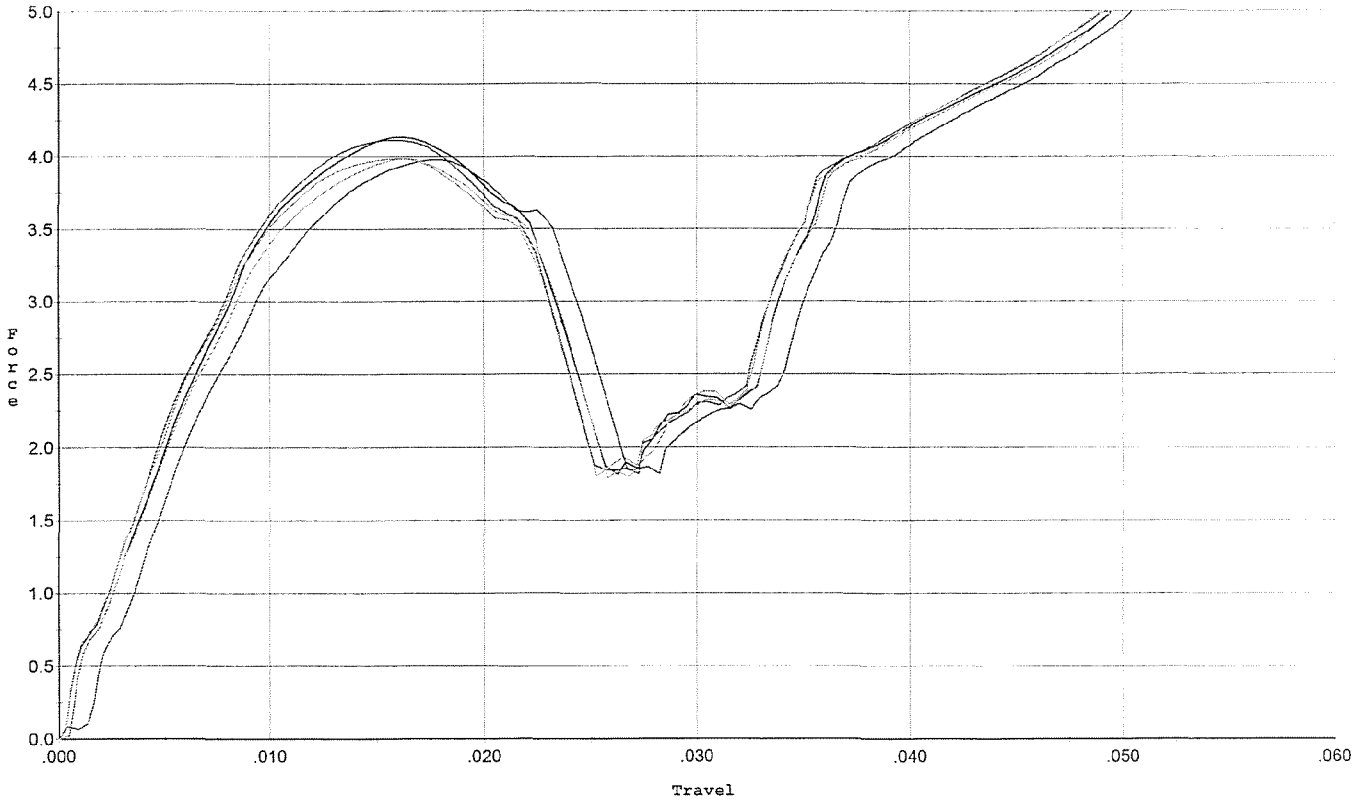
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.022	0.00	0.029	0.063		Set Trigger
2	4.158	0.022	0.00	0.029	0.064		Set Trigger
3	4.046	0.021	0.00	0.029	0.060		Set Trigger
4	3.988	0.021	0.00	0.029	0.059		Set Trigger
5	3.955	0.021	0.00	0.029	0.059		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



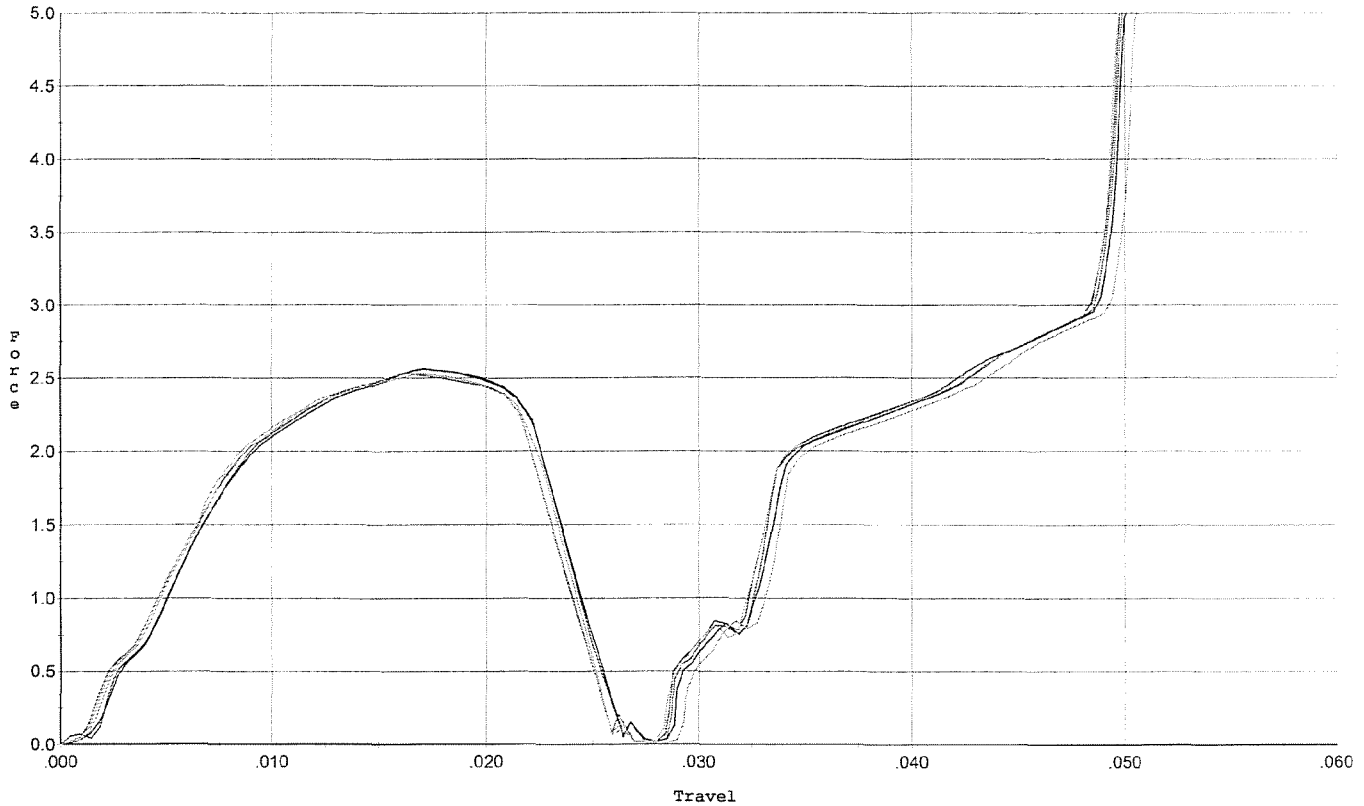
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.977	0.025	0.00	0.028	0.065		Set Trigger
2	4.134	0.024	0.00	0.028	0.066		Set Trigger
3	4.112	0.022	0.00	0.029	0.063		Set Trigger
4	3.983	0.023	0.00	0.029	0.064		Set Trigger
5	3.986	0.023	0.00	0.029	0.063		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



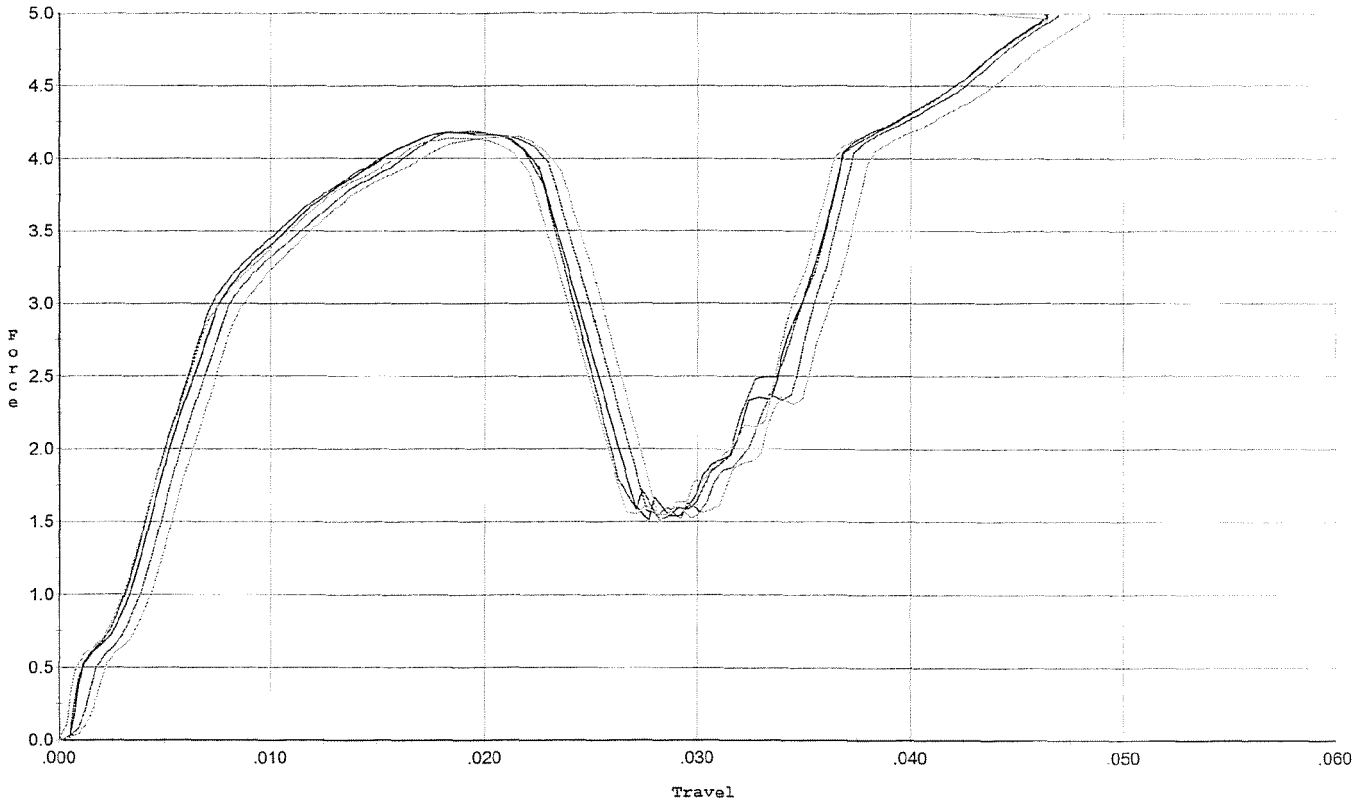
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.022	0.00	0.032	0.038		Set Trigger
2	2.560	0.022	0.00	0.033	0.038		Set Trigger
3	2.524	0.022	0.00	0.033	0.037		Set Trigger
4	2.524	0.023	0.00	0.032	0.039		Set Trigger
5	2.536	0.022	0.00	0.034	0.038		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.023	0.00	0.029	0.065		Set Trigger
2	4.182	0.023	0.00	0.029	0.064		Set Trigger
3	4.188	0.025	0.00	0.028	0.070		Set Trigger
4	4.139	0.024	0.00	0.029	0.068		Set Trigger
5	4.146	0.025	0.00	0.029	0.069		Set Trigger

Avg 4.16