

G6863577

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

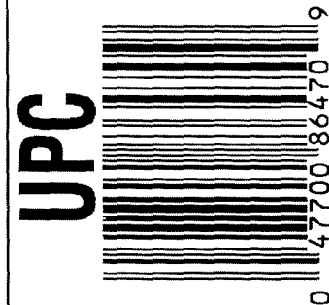


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863577



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863577

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SPD
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-20-09	SPD
470	DIS-ASSEMBLE ACTION		7-20-09	SPD
472	SERIALIZE BOLT HANDLE			
480	MAGNAFLUX BBL ACTION	OPERATOR (P)	7/28/09	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7/30/09	gus
540	APPLY COATINGS (BARREL ACTION)		8/1/2	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-19-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

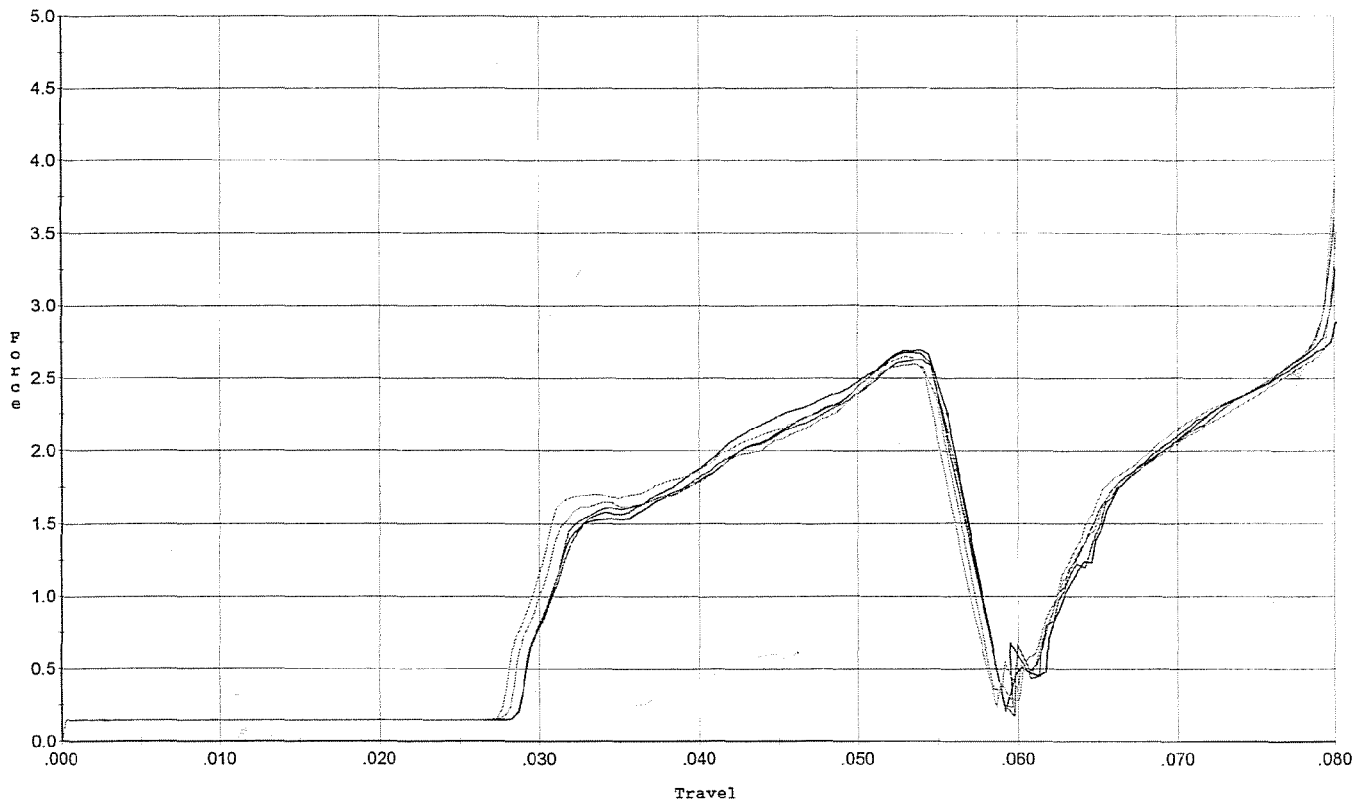
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>50</u>	8-22-09	LN
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-22-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-22-09	RP
	J) ASSEMBLE STOCK			8-19-09	L.N.
	K) ASSEMBLE SWIVEL STUDS			8-22-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-21-09	L.P.D.
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8-21-09	RP
670	FINAL INSPECTION A) HEADSPACE			8-22-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>245</u> <u>248</u> <u>234</u> <u>261</u> <u>230</u>	8-22-09	RP
	C) FUNCTION			8-22-09	LN
690	PACK			8/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



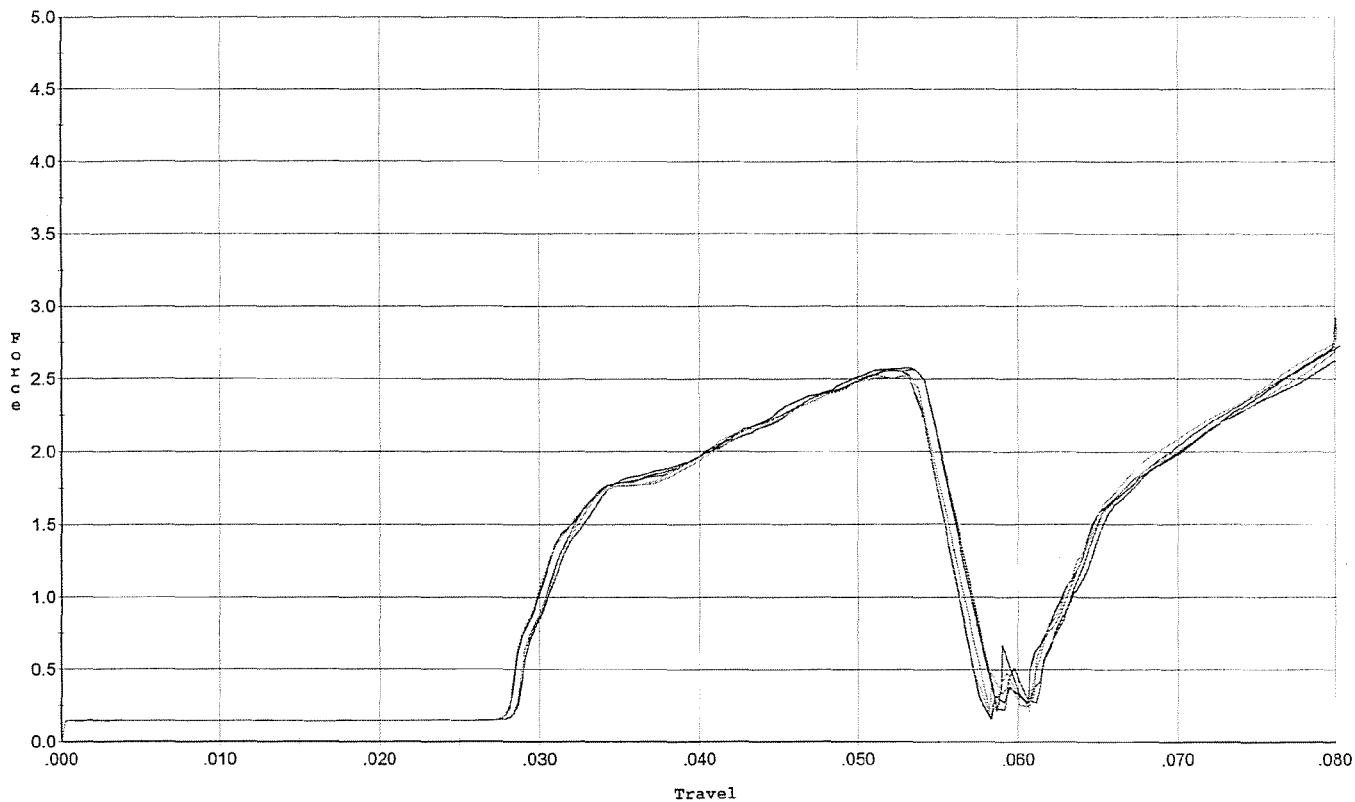
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.676	0.057	0.029	0.031	0.058		Set Trigger
2	2.693	0.056	0.029	0.031	0.056		Set Trigger
3	2.628	0.056	0.029	0.031	0.057		Set Trigger
4	2.653	0.054	0.028	0.030	0.056		Set Trigger
5	2.597	0.055	0.028	0.031	0.056		Set Trigger

A.2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



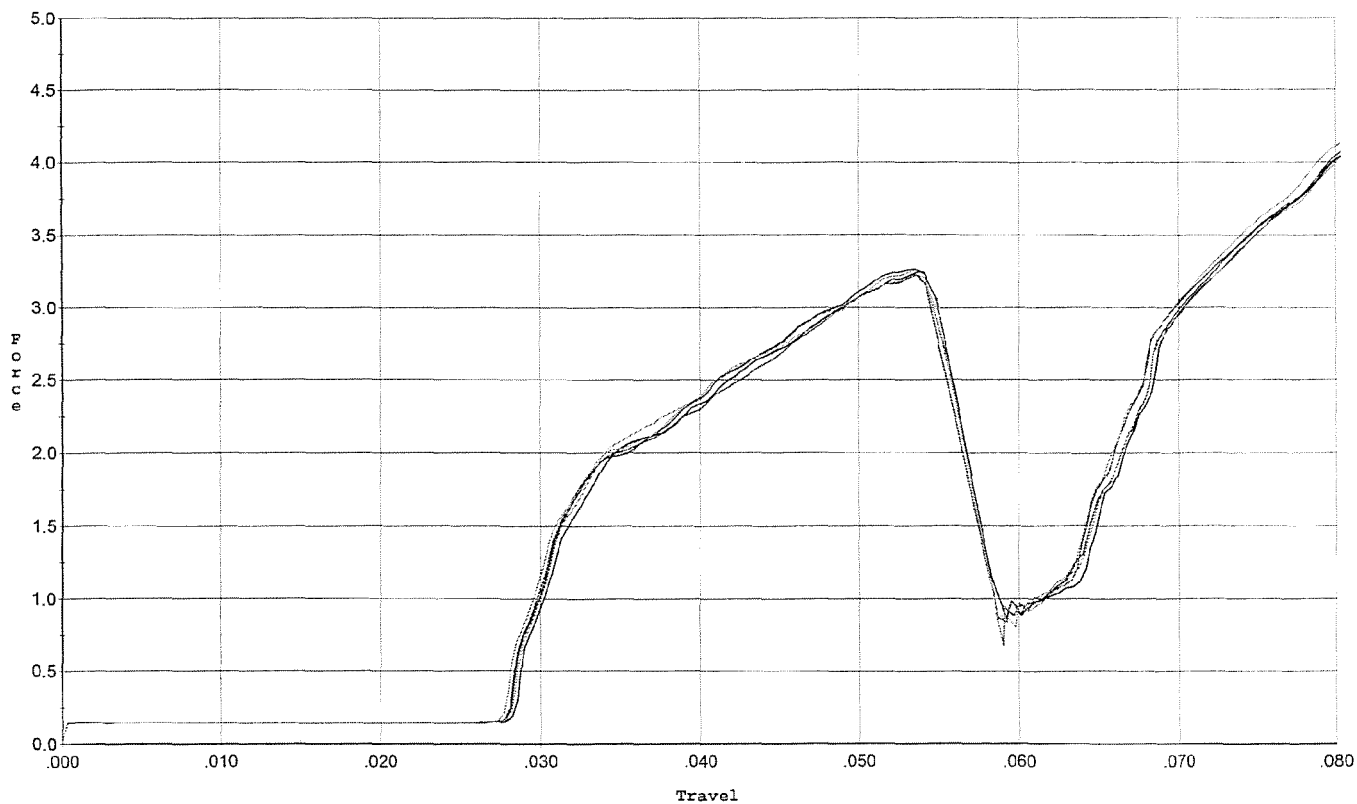
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.054	0.029	0.031	0.056		Set Trigger
2	2.564	0.054	0.028	0.031	0.056		Set Trigger
3	2.567	0.056	0.029	0.031	0.059		Set Trigger
4	2.520	0.054	0.028	0.031	0.056		Set Trigger
5	2.523	0.056	0.029	0.031	0.057		Set Trigger

A-255

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



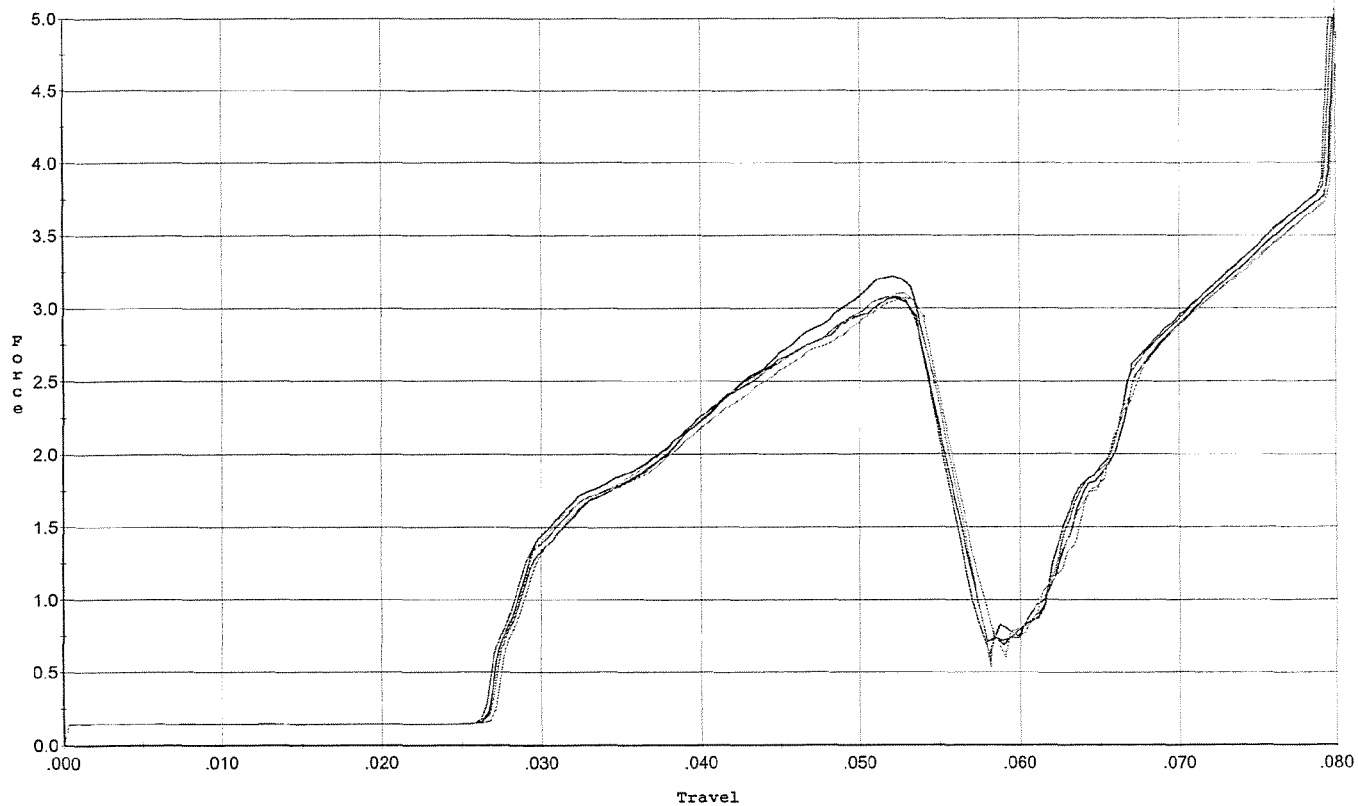
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.266	0.055	0.028	0.030	0.070		Set Trigger
2	3.246	0.055	0.029	0.030	0.069		Set Trigger
3	3.228	0.054	0.028	0.030	0.067		Set Trigger
4	3.231	0.055	0.028	0.030	0.070		Set Trigger
5	3.258	0.055	0.028	0.030	0.071		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



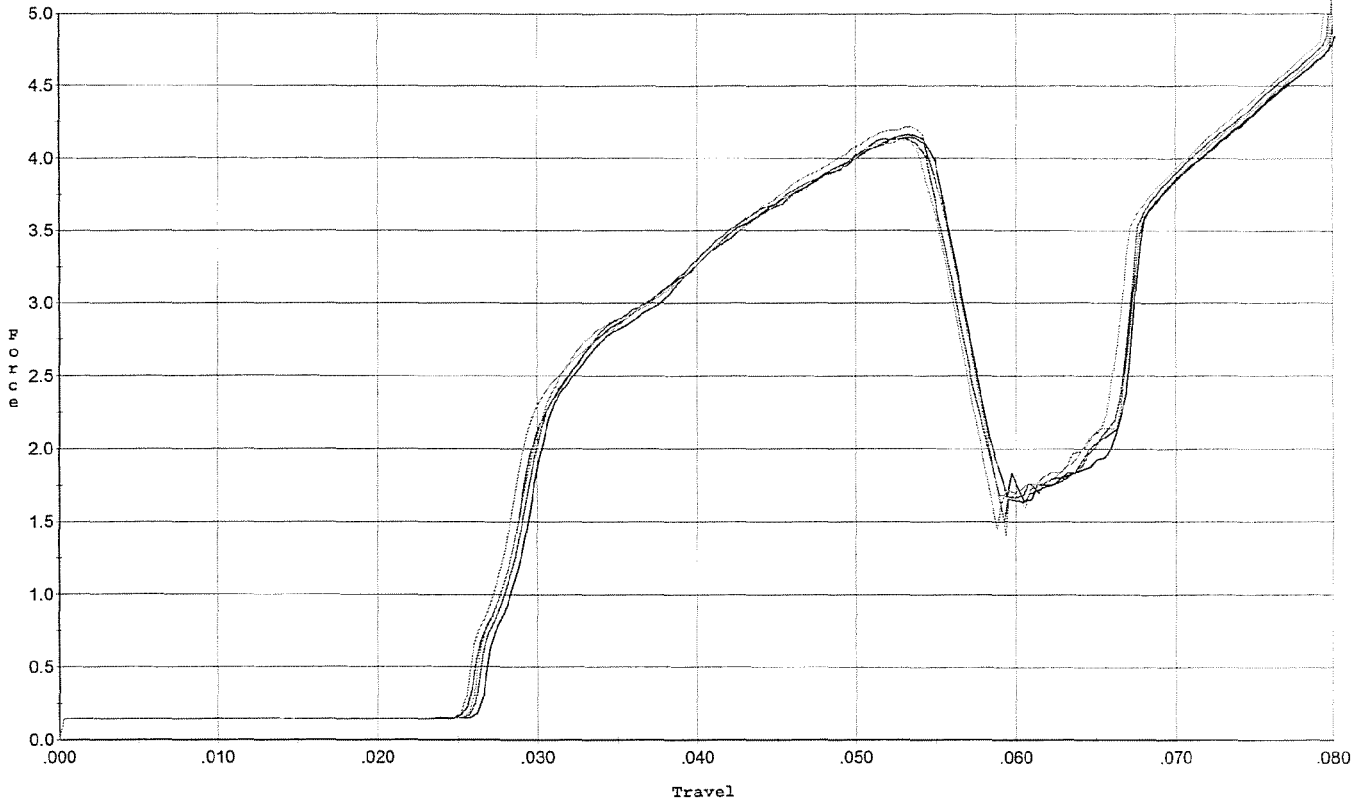
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.054	0.027	0.030	0.064		Set Trigger
2	3.218	0.055	0.027	0.029	0.068		Set Trigger
3	3.081	0.054	0.027	0.029	0.064		Set Trigger
4	3.104	0.055	0.027	0.029	0.066		Set Trigger
5	3.074	0.054	0.027	0.030	0.064		Set Trigger

A-3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



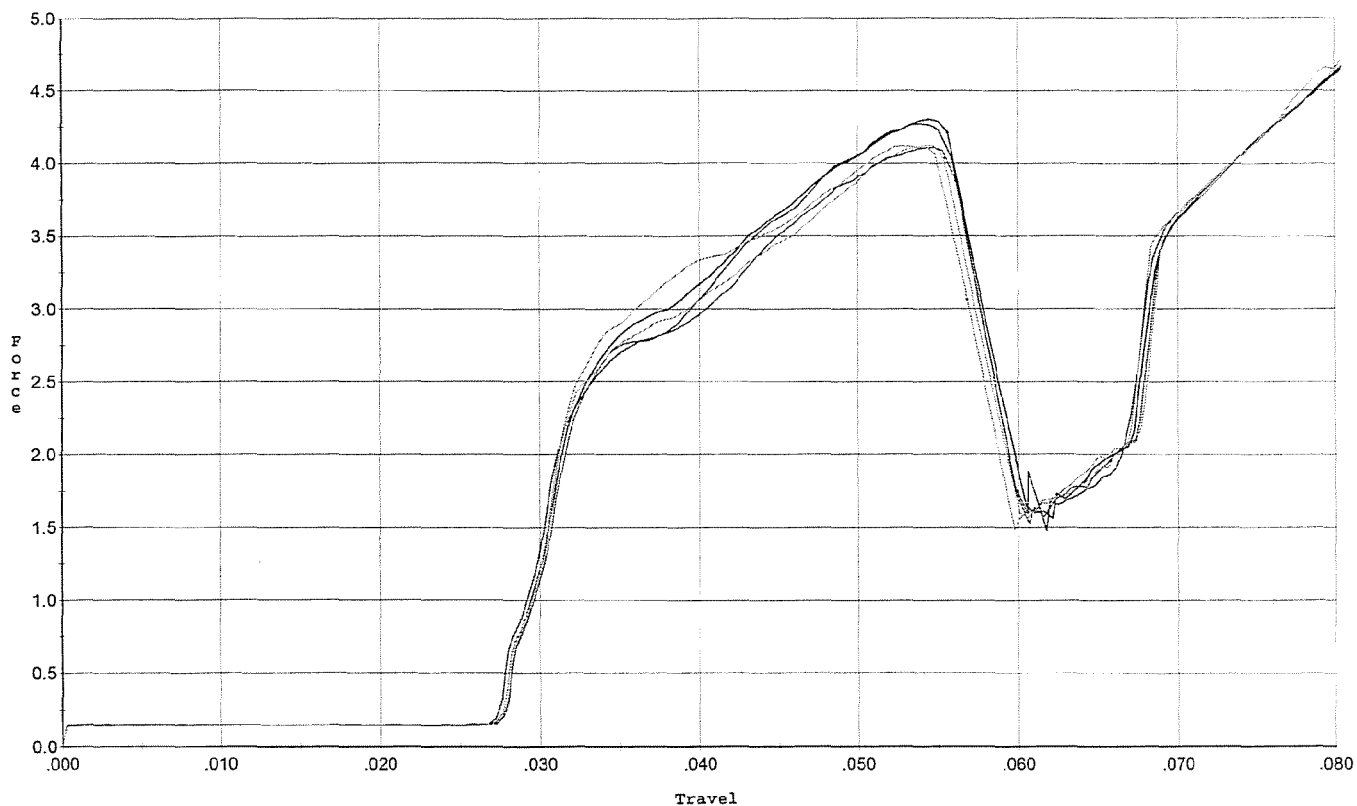
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.140	0.055	0.026	0.028	0.097		Set Trigger
2	4.161	0.055	0.027	0.028	0.095		Set Trigger
3	4.132	0.054	0.026	0.028	0.094		Set Trigger
4	4.123	0.055	0.026	0.027	0.096		Set Trigger
5	4.215	0.055	0.026	0.027	0.098		Set Trigger

A 4.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



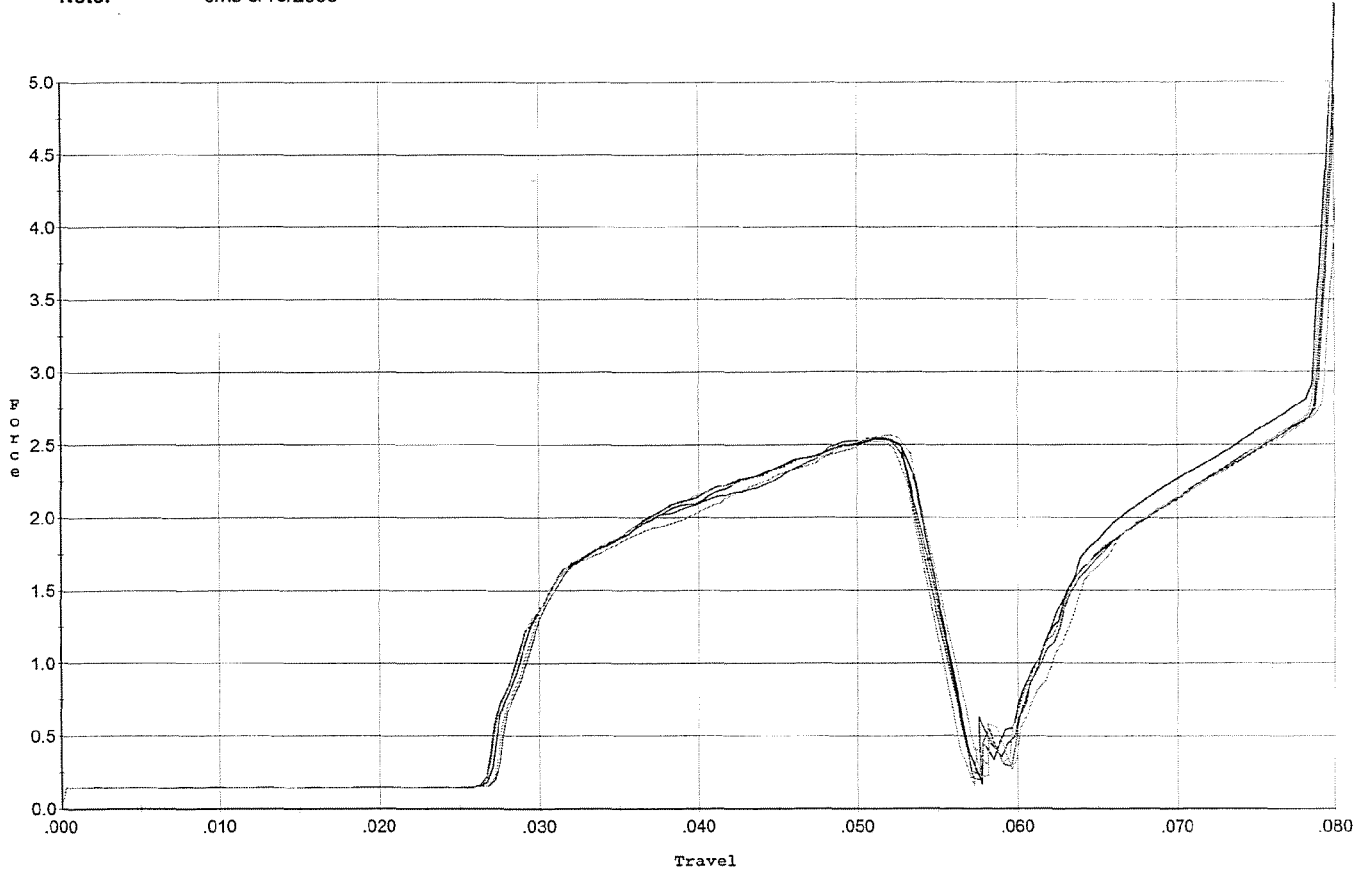
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.272	0.056	0.028	0.028	0.095		Set Trigger
2	4.300	0.056	0.028	0.028	0.096		Set Trigger
3	4.109	0.056	0.028	0.028	0.093		Set Trigger
4	4.121	0.055	0.028	0.028	0.091		Set Trigger
5	4.120	0.057	0.028	0.028	0.096		Set Trigger

A-4-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 for final test



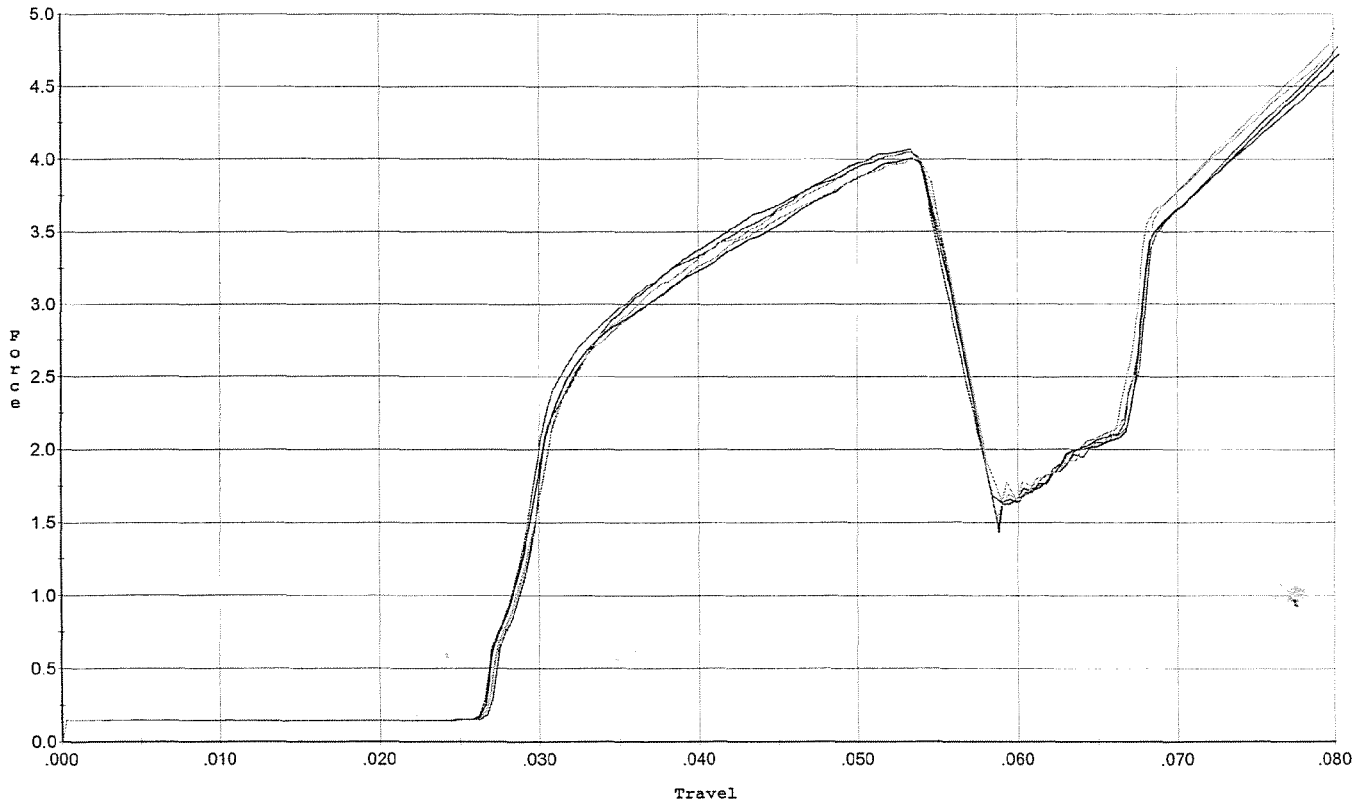
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.544	0.054	0.027	0.031	0.059		Set Trigger
2	2.537	0.054	0.027	0.031	0.058		Set Trigger
3	2.548	0.053	0.028	0.031	0.056		Set Trigger
4	2.569	0.053	0.027	0.031	0.058		Set Trigger
5	2.524	0.053	0.027	0.031	0.056		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.055	0.027	0.029	0.094		Set Trigger
2	4.006	0.056	0.027	0.028	0.093		Set Trigger
3	4.066	0.054	0.027	0.028	0.092		Set Trigger
4	4.050	0.055	0.027	0.028	0.093		Set Trigger
5	4.007	0.055	0.027	0.028	0.091		Set Trigger

A-4-03