

G6863628

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



BM FORM

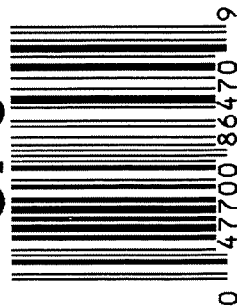
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863628

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863628

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SPD
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SPD
460	CHECK HEADSPACE		6-10-09	RP
470	DIS-ASSEMBLE ACTION		6-10-09	RP
472	SERIALIZE BOLT HANDLE		6-10-09	RP
480	MAGNAFLUX BBL ACTION		6-13-09	①
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-16-09	RT
510	DRILL AND TAP SIGHT HOLES		6-13-09	SP
520	GOFF BLAST BBL / REC		6-16-09	RTW
540	APPLY COATINGS (BARREL ACTION)		7-2	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-09	LW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

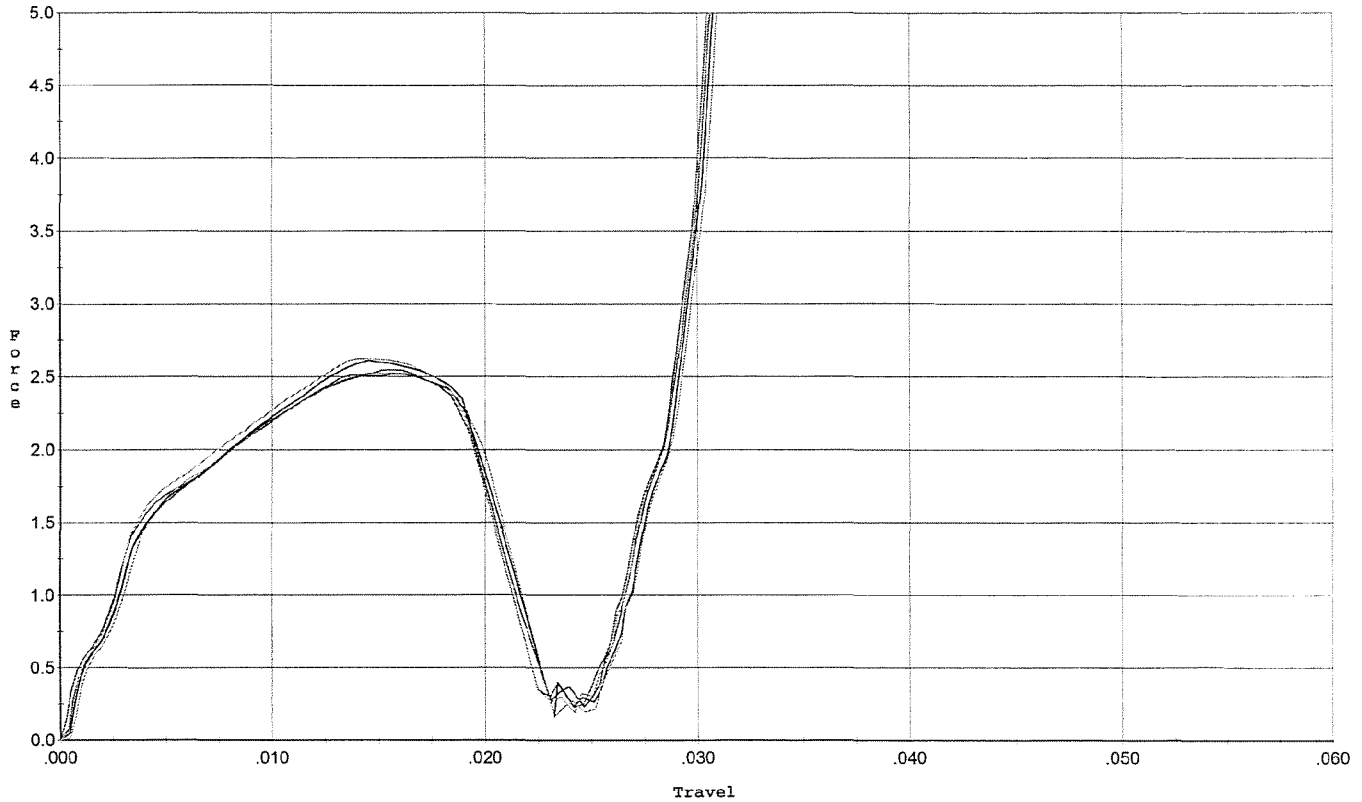
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/27/09	RB
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	8/27/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>022</u> <u>023</u> <u>023</u>	8/27/09	RB
	J) ASSEMBLE STOCK		8-24-09	LJ
	K) ASSEMBLE SWIVEL STUDS		8/27/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-26-09	RP
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-26-09	RP
670	FINAL INSPECTION A) HEADSPACE		8/27/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.69</u> <u>2.74</u> <u>2.70</u> <u>2.75</u>	8/27/09	RB
	C) FUNCTION		8/27/09	RB
690	PACK		8-29-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs ini +/- .50 lb



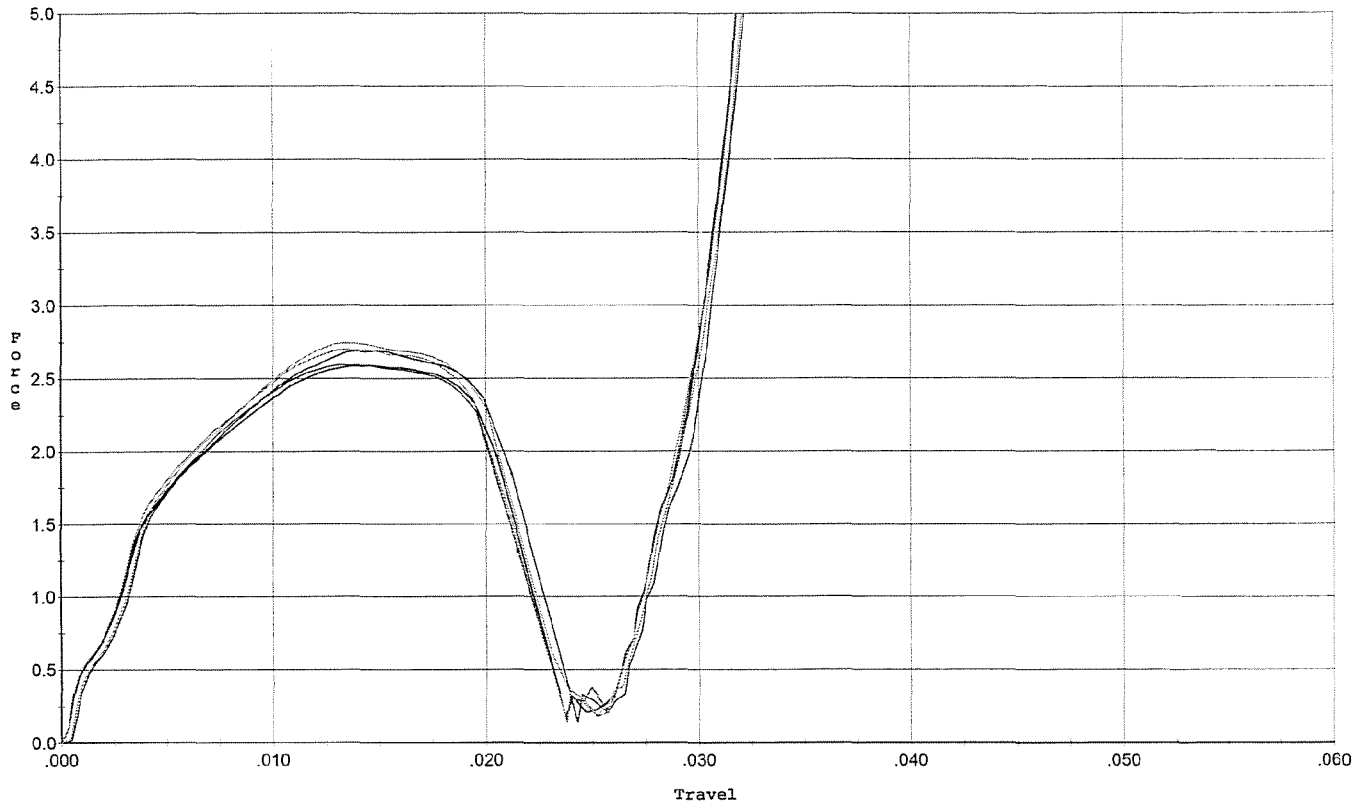
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.519	0.019	0.00	0.014	0.034		Single Action
2	2.611	0.021	0.00	0.014	0.038		Single Action
3	2.545	0.019	0.00	0.014	0.035		Single Action
4	2.623	0.019	0.00	0.014	0.036		Single Action
5	2.528	0.020	0.00	0.014	0.036		Single Action

A-2-56

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



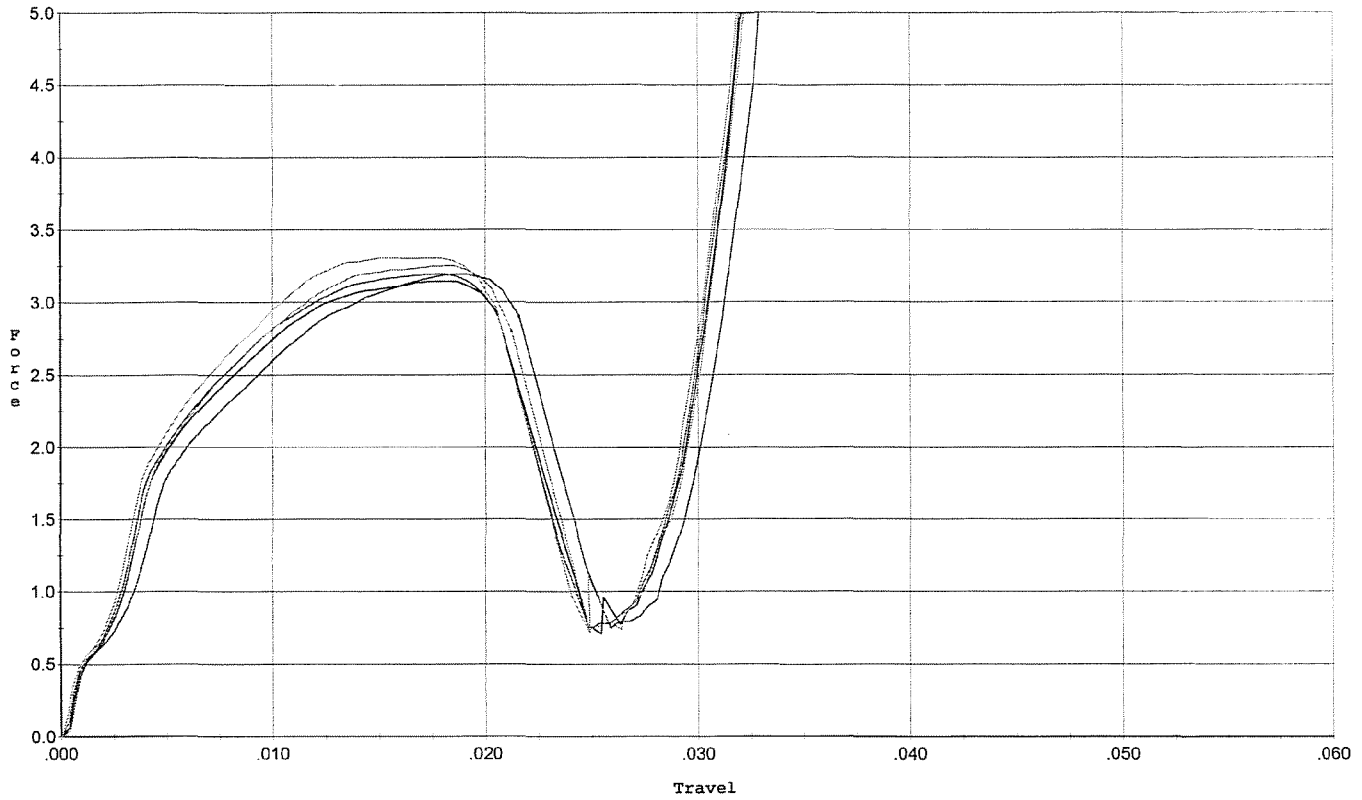
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.693	0.021	0.00	0.014	0.041		Single Action
2	2.591	0.021	0.00	0.014	0.039		Single Action
3	2.594	0.022	0.00	0.014	0.041		Single Action
4	2.745	0.020	0.00	0.014	0.039		Single Action
5	2.699	0.021	0.00	0.014	0.041		Single Action

A-2-66

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs ini +/- .75 lb



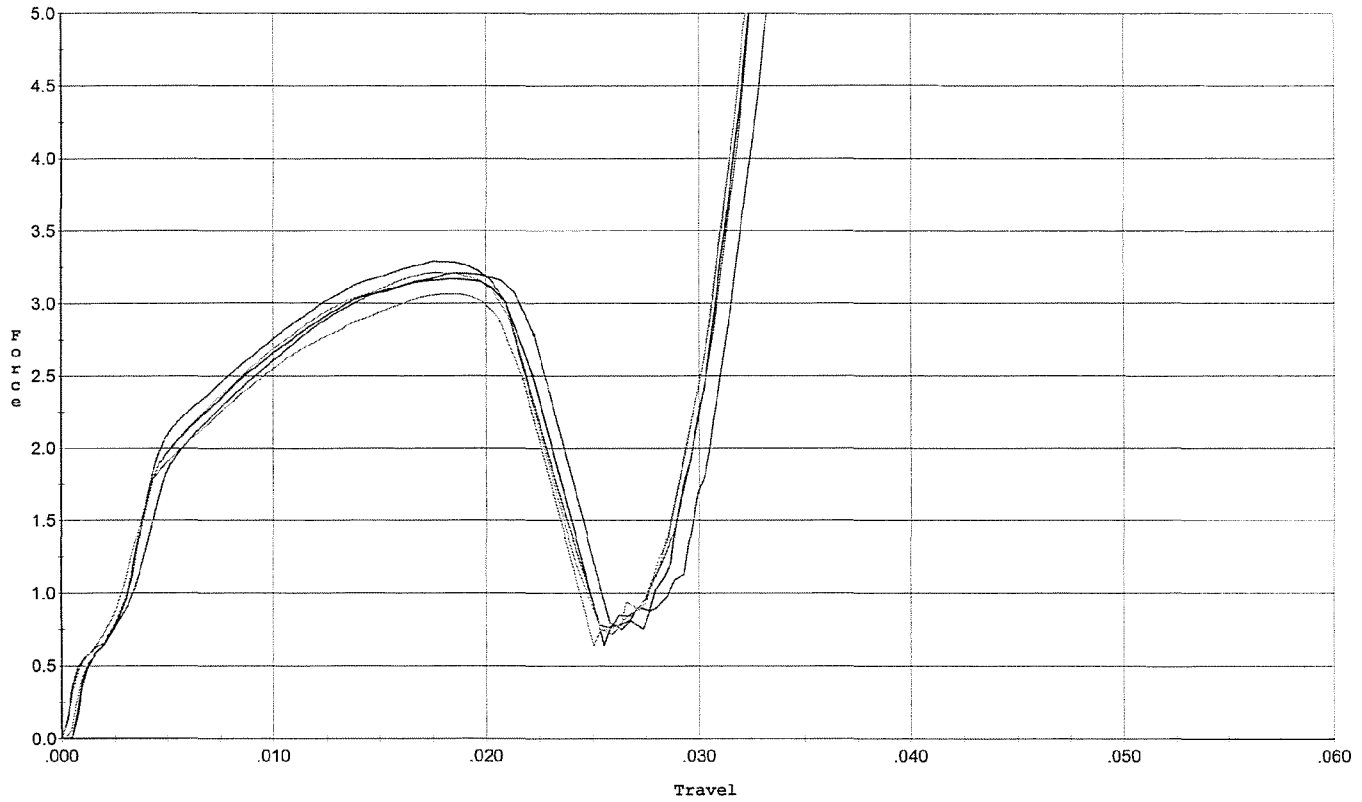
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.194	0.022	0.00	0.012	0.048		Single Action
2	3.143	0.021	0.00	0.012	0.046		Single Action
3	3.194	0.021	0.00	0.012	0.047		Single Action
4	3.307	0.020	0.00	0.012	0.049		Single Action
5	3.250	0.021	0.00	0.012	0.049		Single Action

A-3.21

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



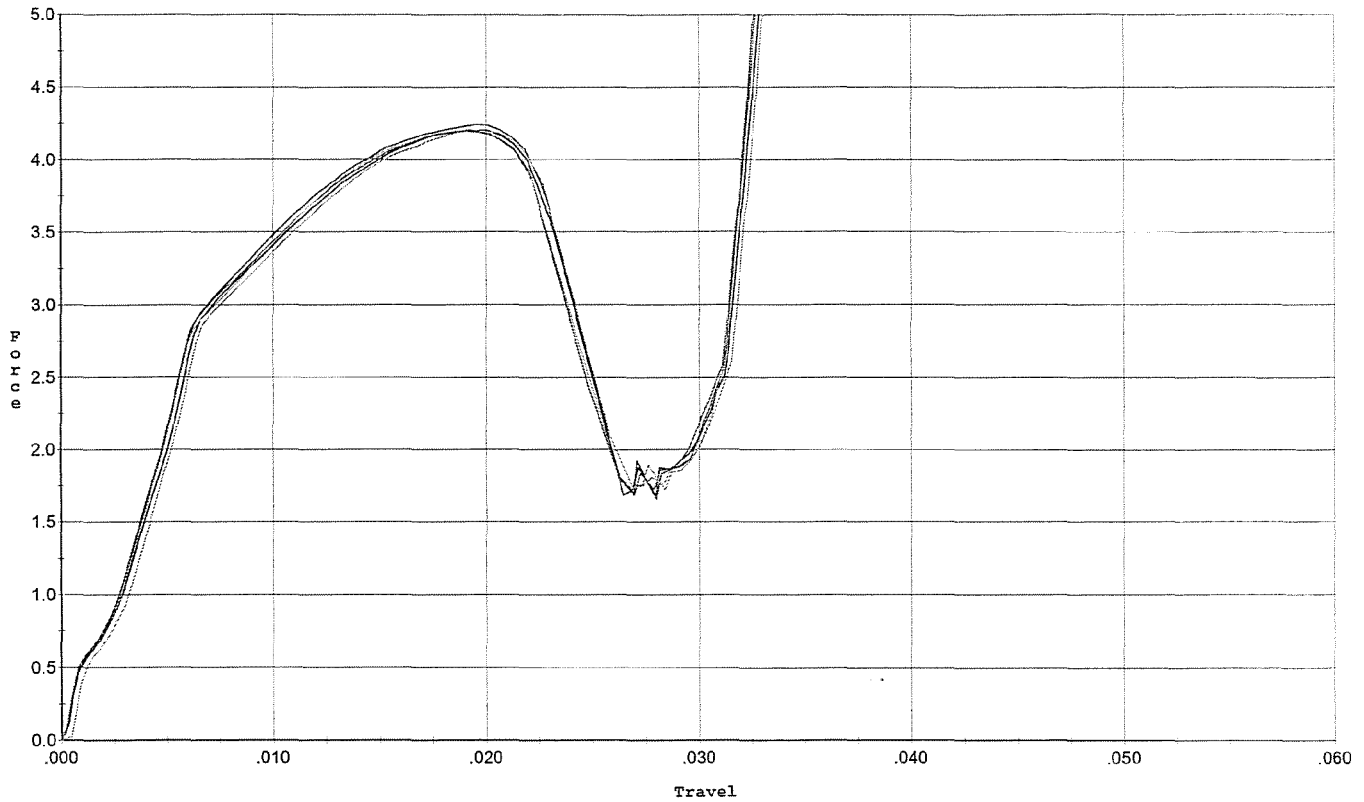
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.208	0.022	0.00	0.012	0.050		Single Action
2	3.166	0.022	0.00	0.012	0.050		Single Action
3	3.289	0.021	0.00	0.012	0.048		Single Action
4	3.214	0.021	0.00	0.012	0.047		Single Action
5	3.064	0.022	0.00	0.012	0.047		Single Action

A3.18

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/25/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



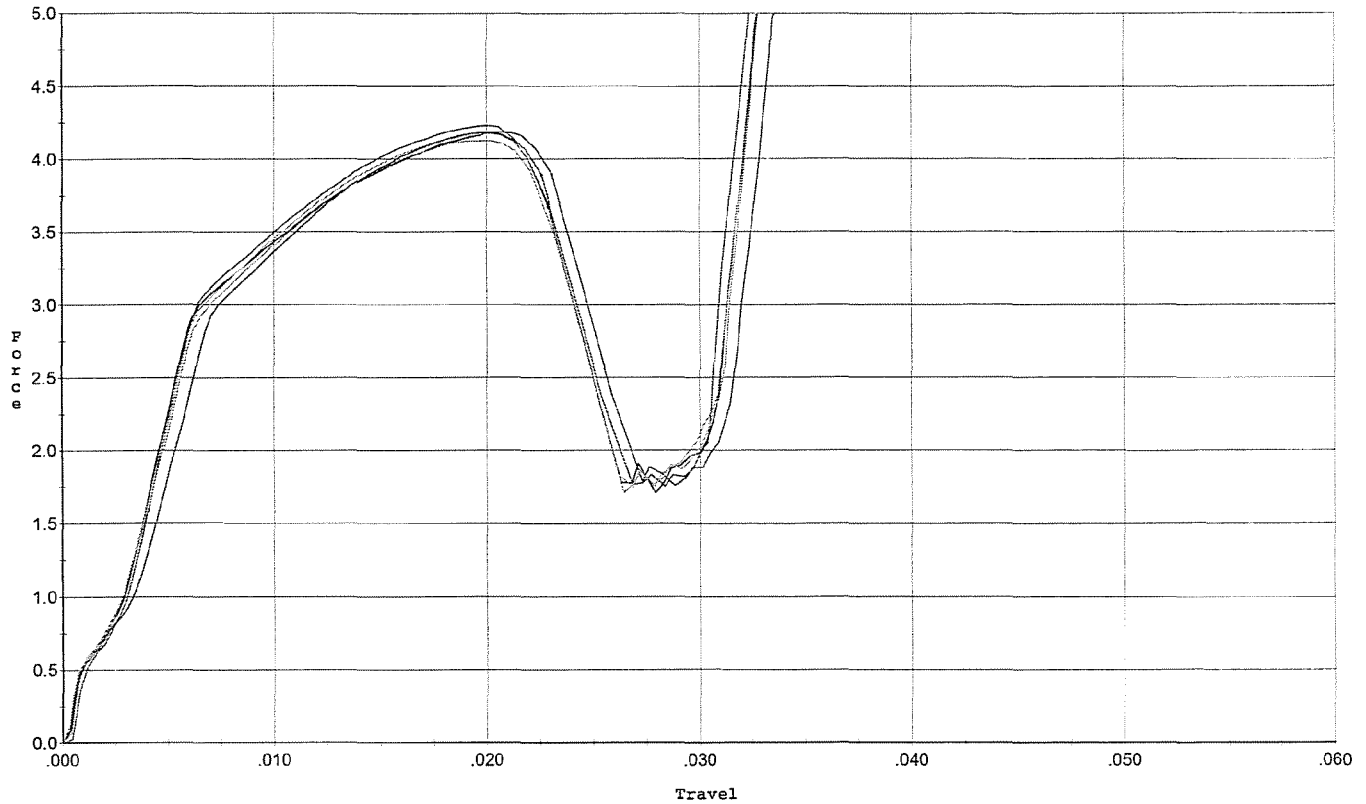
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.023	0.00	0.009	0.066		Single Action
2	4.202	0.023	0.00	0.009	0.066		Single Action
3	4.196	0.022	0.00	0.009	0.064		Single Action
4	4.196	0.022	0.00	0.009	0.063		Single Action
5	4.204	0.023	0.00	0.010	0.064		Single Action

H. 4.20

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



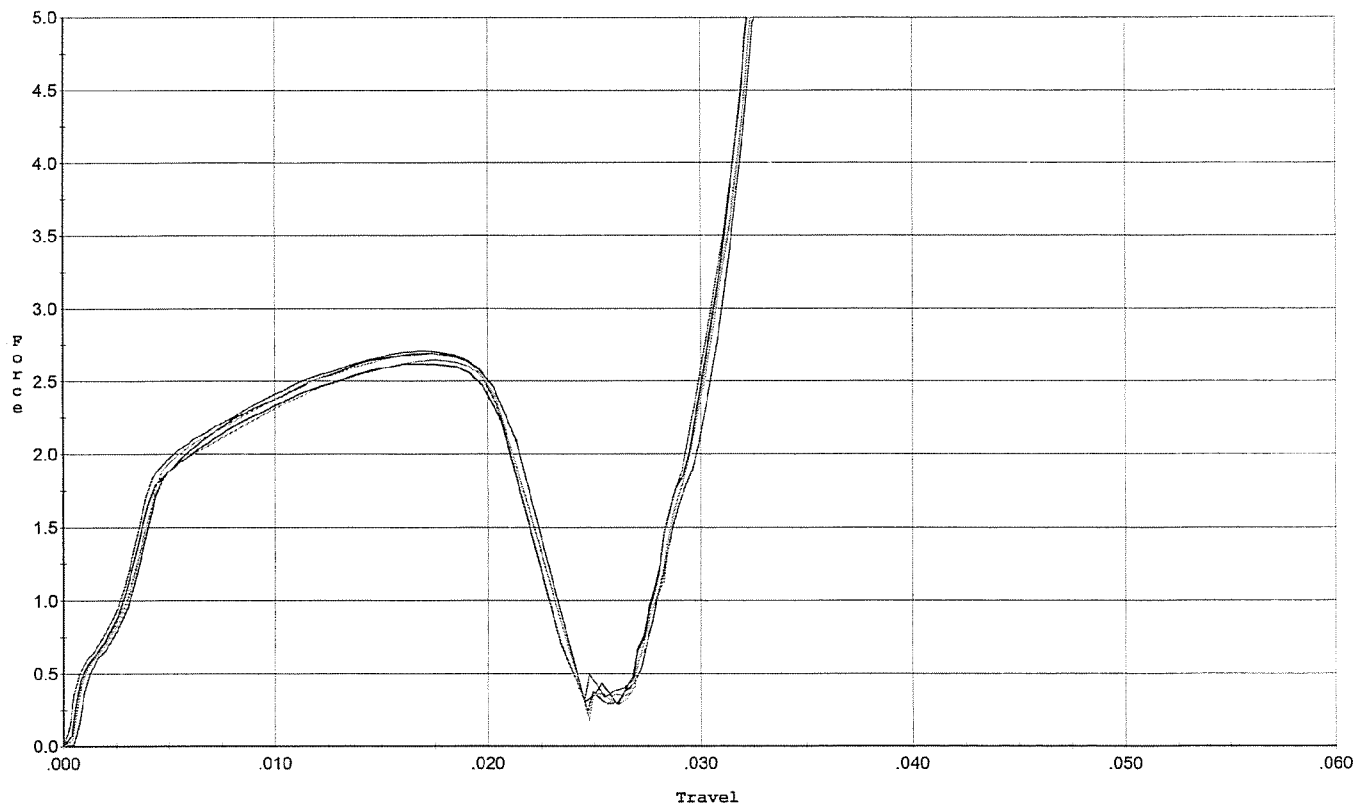
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.023	0.00	0.009	0.066		Single Action
2	4.179	0.023	0.00	0.009	0.066		Single Action
3	4.228	0.023	0.00	0.008	0.066		Single Action
4	4.175	0.023	0.00	0.009	0.066		Single Action
5	4.123	0.023	0.00	0.009	0.066		Single Action

A-4-17

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



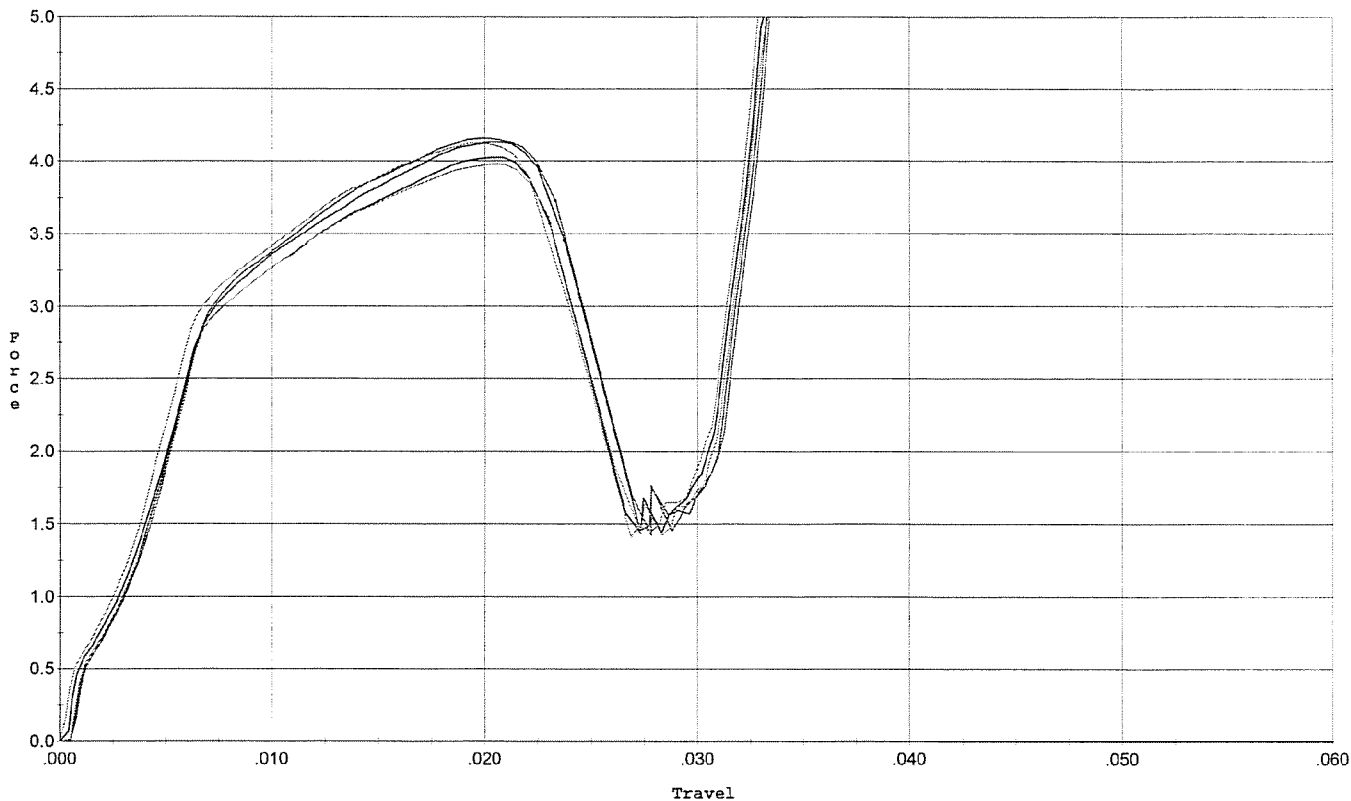
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.021	0.00	0.014	0.042		Single Action
2	2.618	0.021	0.00	0.014	0.040		Single Action
3	2.709	0.020	0.00	0.014	0.041		Single Action
4	2.689	0.022	0.00	0.014	0.044		Single Action
5	2.647	0.022	0.00	0.014	0.043		Single Action

A-2.67

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/25/2009

Model: M/24
 Serial No: Form# F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.024	0.00	0.009	0.067		Single Action
2	4.026	0.023	0.00	0.010	0.064		Single Action
3	4.159	0.023	0.00	0.009	0.066		Single Action
4	3.980	0.023	0.00	0.010	0.063		Single Action
5	4.123	0.024	0.00	0.009	0.068		Single Action

A-4.08