

G6863639

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

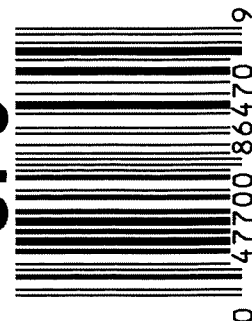
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6863639

UPC



GUN SERIAL #

G 686 3639

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SP
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX 2009 OPERATOR D	6-11-09	SP
470	DIS-ASSEMBLE ACTION		6-11-09	SP
472	SERIALIZE BOLT HANDLE		6-12-09	RT
480	MAGNAFLUX BBL ACTION		6-13-09	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-16-09	RT
510	DRILL AND TAP SIGHT HOLES		6-18-09	SP
520	GOFF BLAST BBL / REC		6-16-09	RT
540	APPLY COATINGS		7-1-09	✓
	(BARREL ACTION)			
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-16-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-22-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

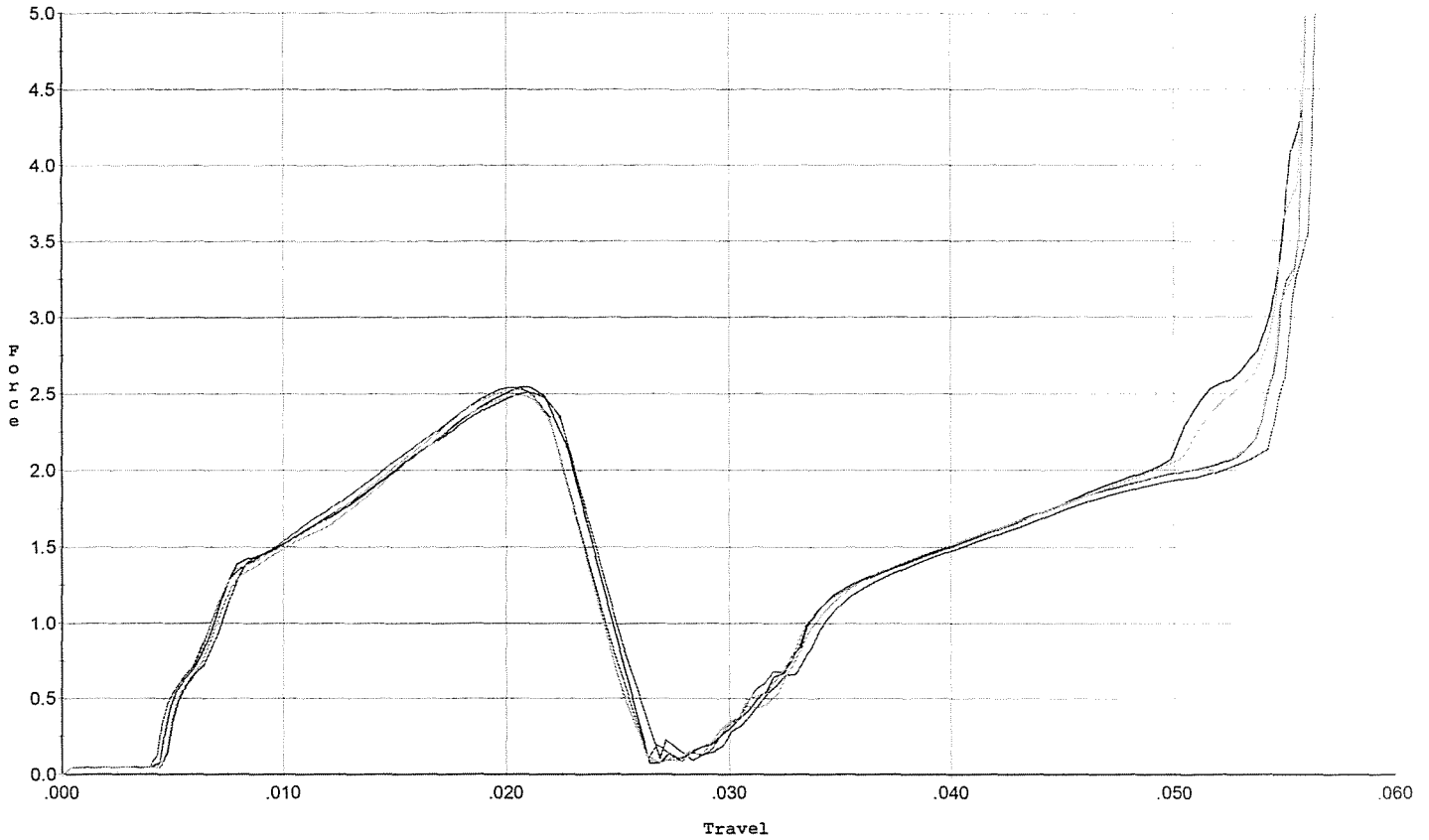
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4⁰</u>	<u>4⁰</u>	<u>4⁰</u>	8-5-09	XN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6⁰</u>	<u>6⁰</u>	<u>6⁰</u>	8-5-09	XN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.024</u>	<u>.034</u>	8-5-09	XN		
	J) ASSEMBLE STOCK					7-22-09	XN		
	K) ASSEMBLE SWIVEL STUDS					8-5-09	XN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		7/28	RL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A CORRECTION CORRECTION CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					7/28	TAR		
670	FINAL INSPECTION A) HEADSPACE					8-5-09	XN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>248</u>	<u>247</u>	<u>245</u>	<u>246</u>	<u>259</u>	8-4-09	XN
	C) FUNCTION							8-5-09	XN
690	PACK							8/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



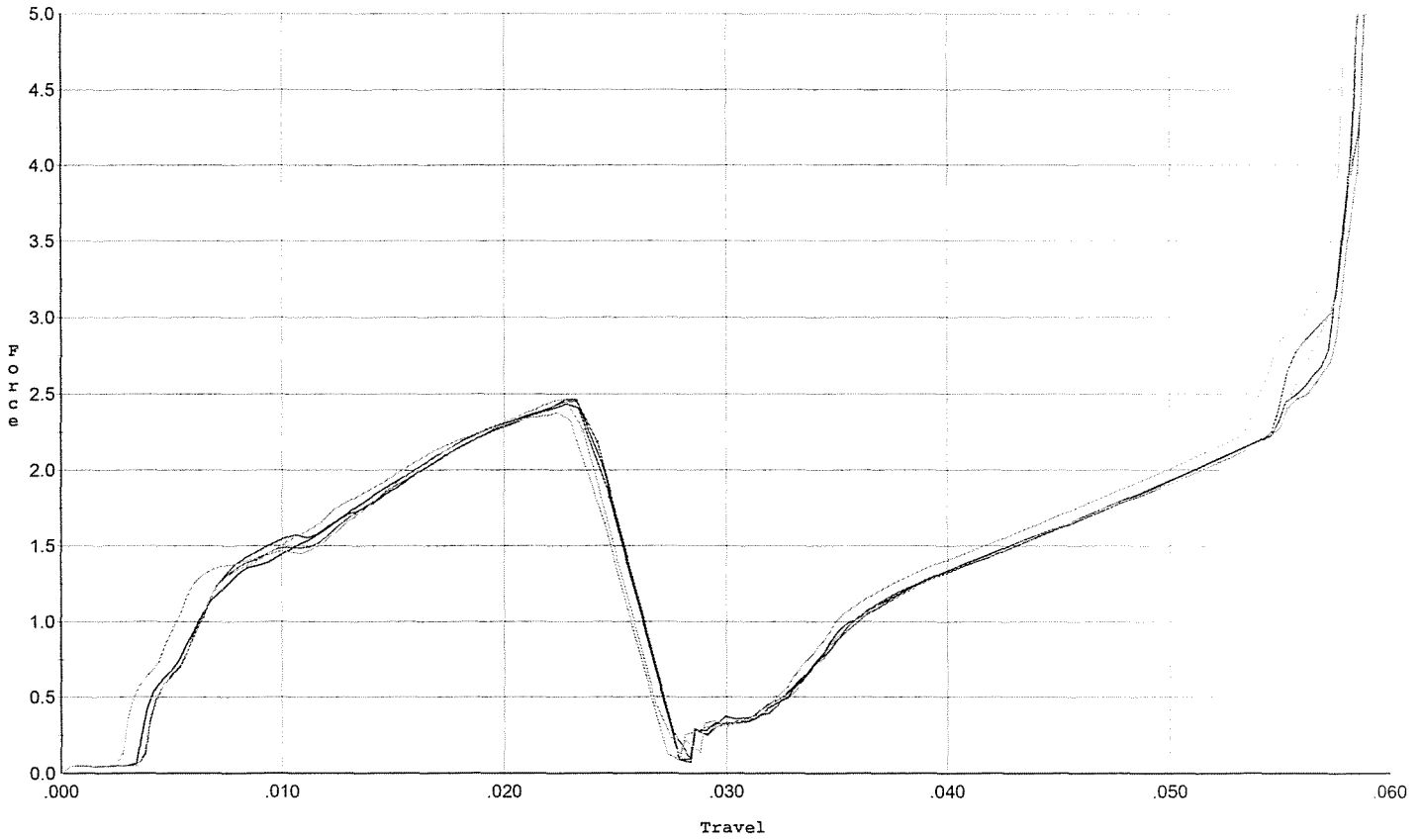
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.022	0.005	0.038	0.031		Set Trigger
2	2.543	0.023	0.005	0.037	0.032		Set Trigger
3	2.539	0.022	0.004	0.038	0.031		Set Trigger
4	2.527	0.022	0.005	0.038	0.031		Set Trigger
5	2.492	0.022	0.005	0.038	0.030		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



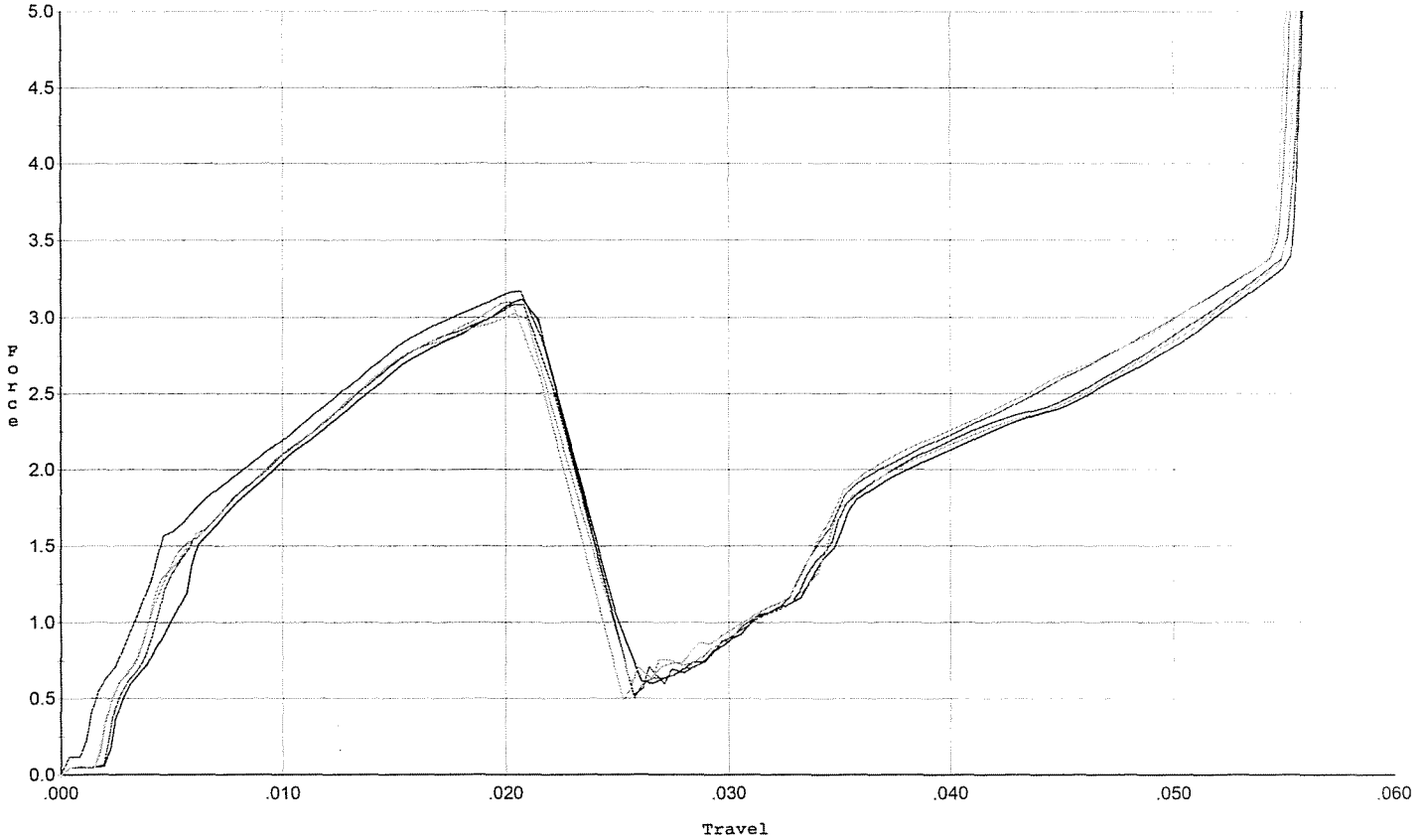
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.025	0.004	0.039	0.036		Set Trigger
2	2.466	0.024	0.004	0.039	0.035		Set Trigger
3	2.452	0.024	0.004	0.039	0.035		Set Trigger
4	2.467	0.024	0.004	0.040	0.034		Set Trigger
5	2.379	0.024	0.003	0.039	0.036		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.022	0.00	0.037	0.044		Set Trigger
2	3.120	0.021	0.002	0.037	0.040		Set Trigger
3	3.084	0.022	0.002	0.036	0.042		Set Trigger
4	3.027	0.021	0.00	0.037	0.040		Set Trigger
5	3.101	0.022	0.00	0.036	0.041		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile

SWS

Model:

M/24

GunType:

Rifle

Serial No:

Form #F005

Make:

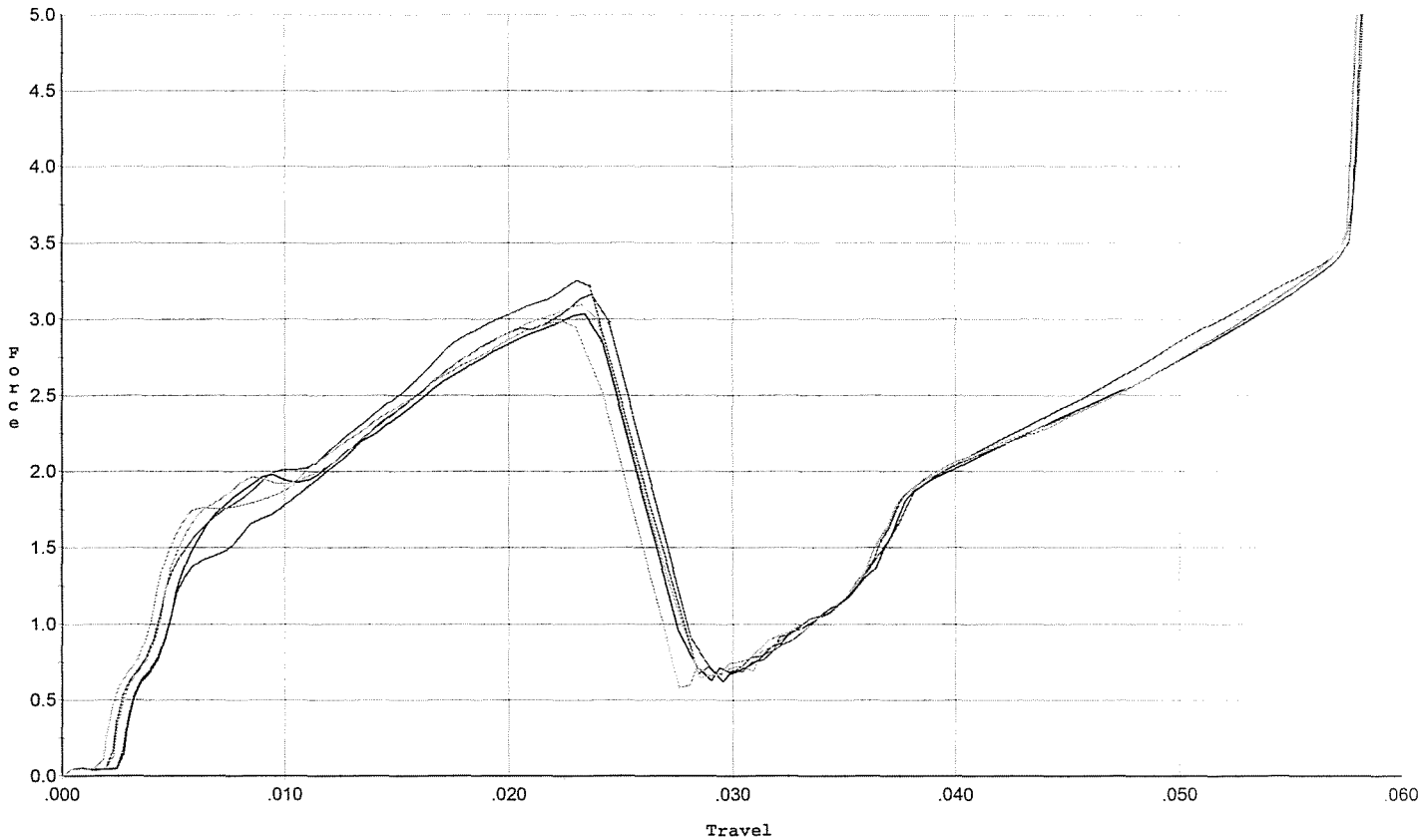
Remington

Trigger:

3.0 lbs. after 20 cycles +/- .75 lbs.

Note:

R.P. 6/26/09



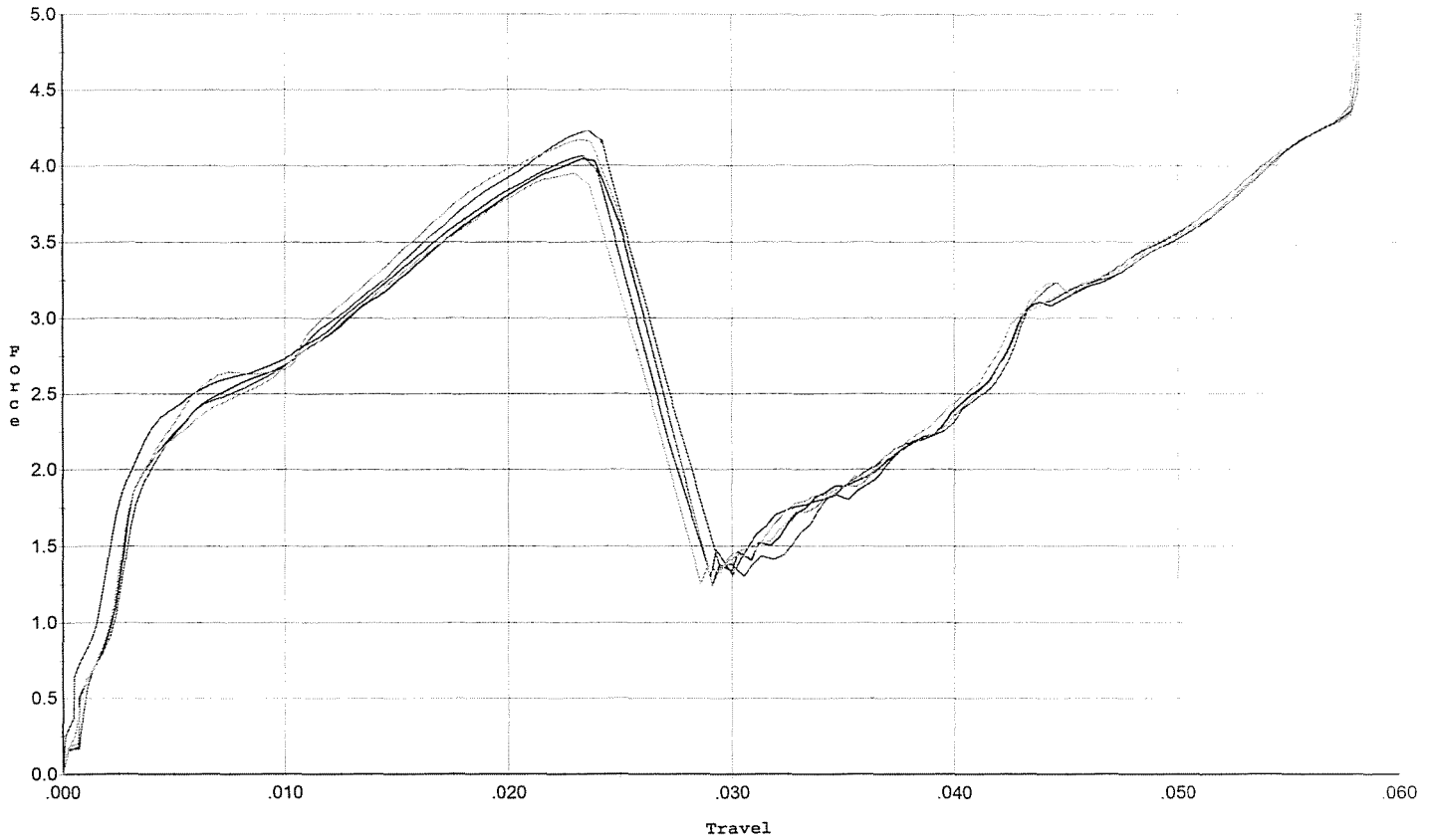
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.163	0.024	0.003	0.037	0.046		Set Trigger
2	3.035	0.024	0.003	0.037	0.045		Set Trigger
3	3.249	0.024	0.00	0.037	0.047		Set Trigger
4	3.099	0.024	0.002	0.037	0.046		Set Trigger
5	2.982	0.024	0.002	0.037	0.046		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



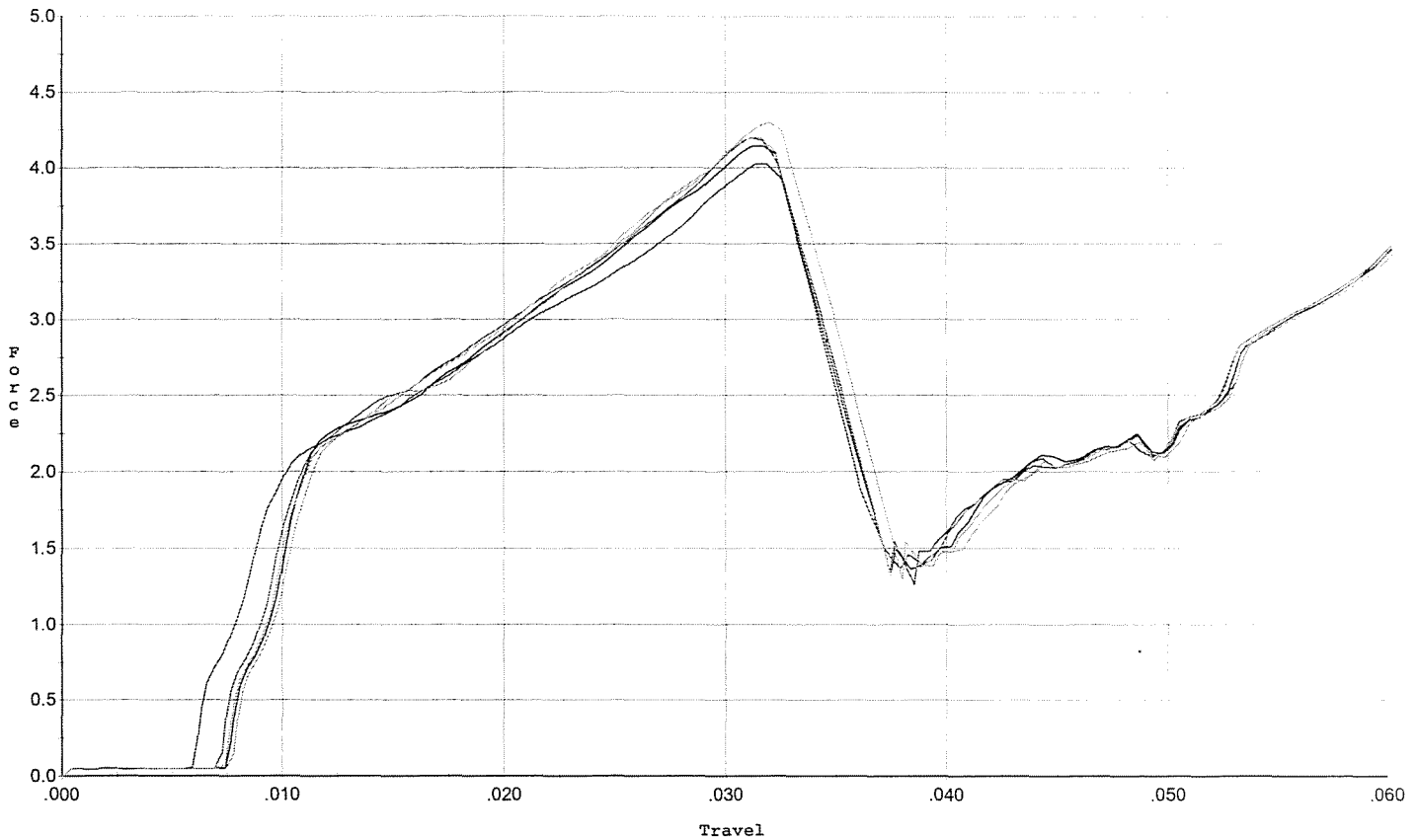
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.065	0.024	0.00	0.035	0.066		Set Trigger
2	4.047	0.025	0.00	0.035	0.067		Set Trigger
3	4.231	0.024	0.00	0.035	0.066		Set Trigger
4	3.951	0.026	0.00	0.035	0.068		Set Trigger
5	4.171	0.025	0.011	0.035	0.069		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



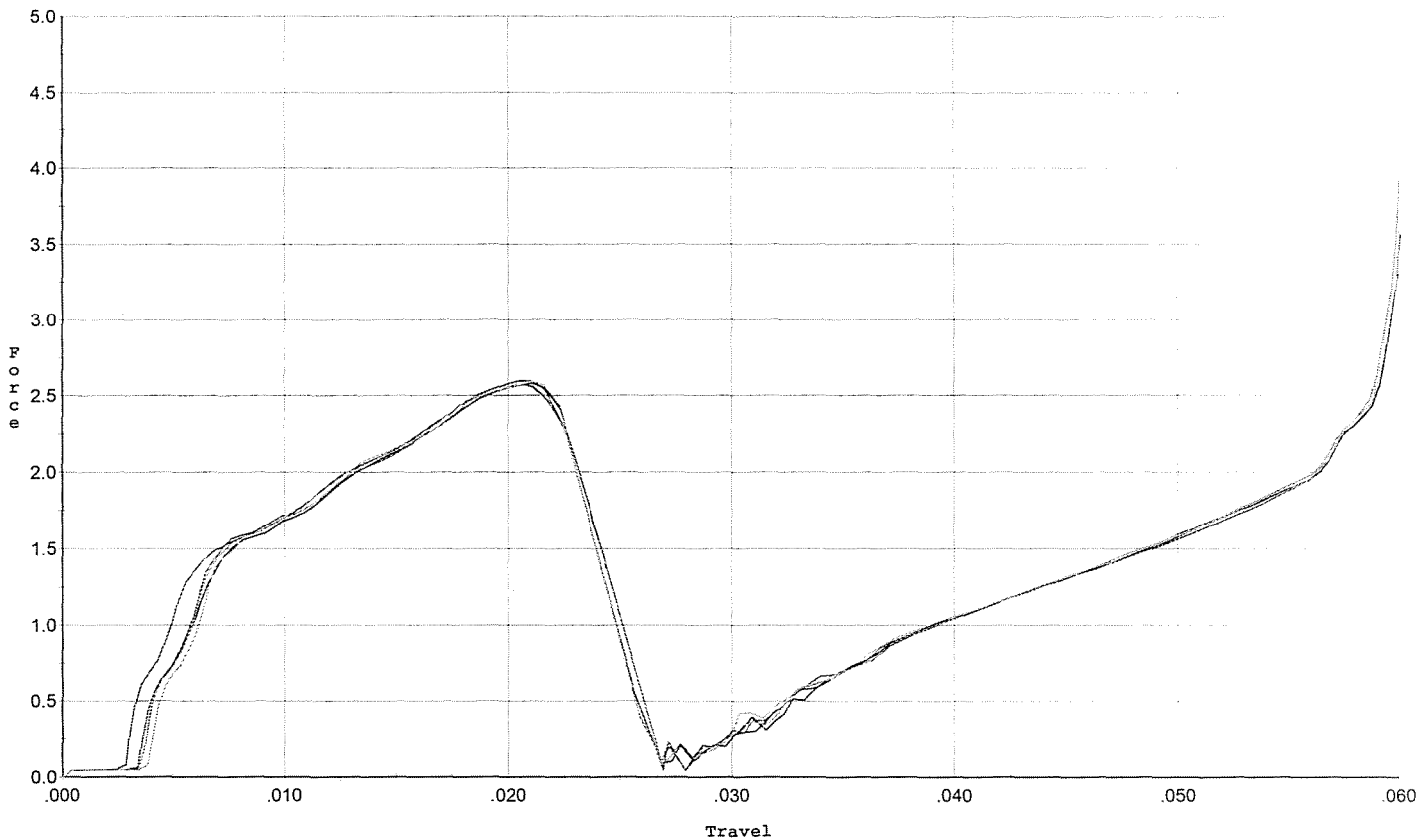
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.025	0.033	0.006	0.037	0.072		Set Trigger
2	4.142	0.035	0.008	0.035	0.076		Set Trigger
3	4.196	0.032	0.007	0.037	0.072		Set Trigger
4	4.199	0.035	0.008	0.035	0.077		Set Trigger
5	4.301	0.035	0.008	0.032	0.077		Set Trigger

Aug 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



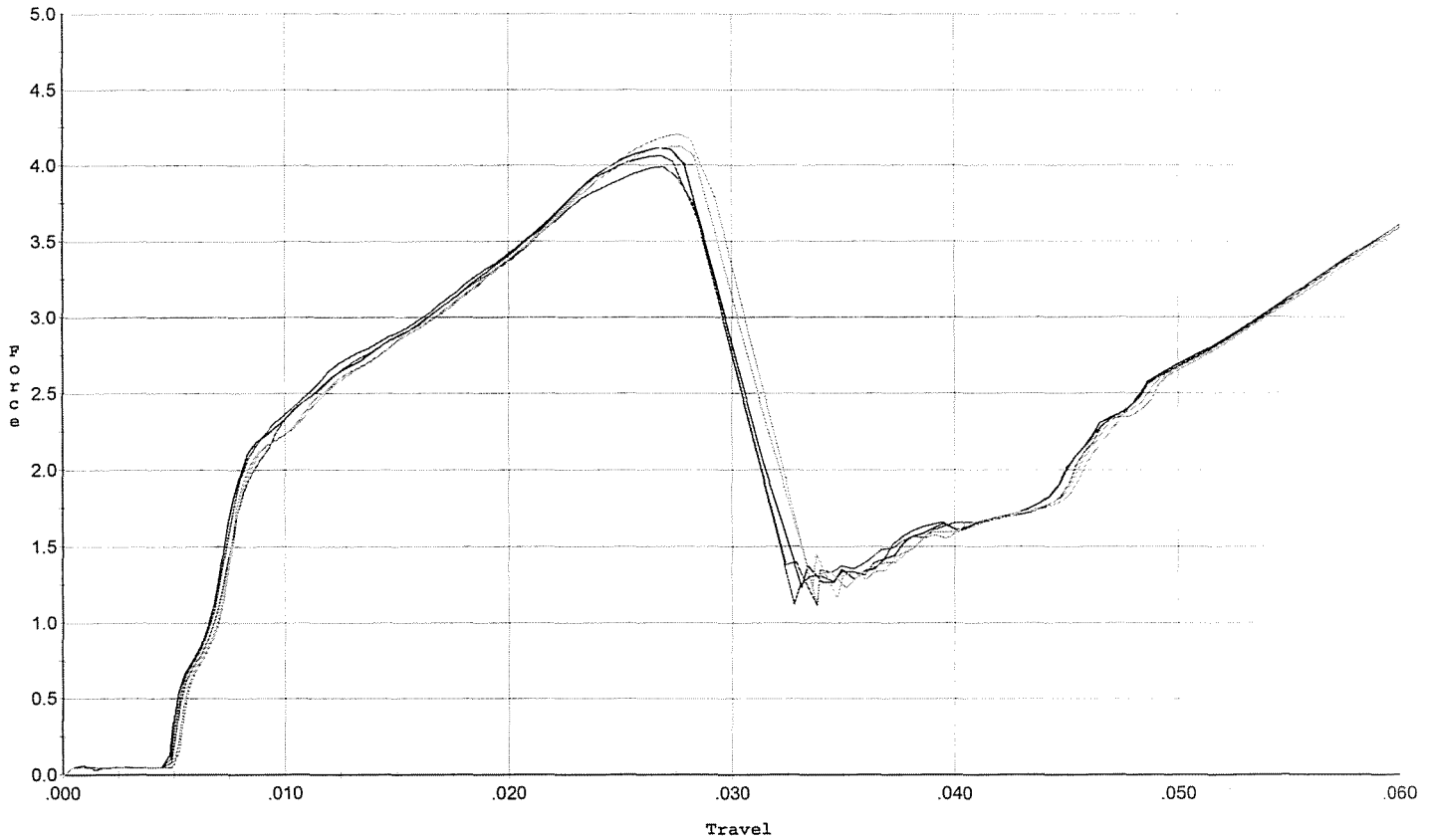
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.023	0.003	0.043	0.036		Set Trigger
2	2.580	0.024	0.004	0.042	0.037		Set Trigger
3	2.570	0.023	0.004	0.042	0.035		Set Trigger
4	2.569	0.023	0.004	0.042	0.035		Set Trigger
5	2.591	0.024	0.004	0.042	0.037		Set Trigger

Aug 2, 58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/26/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.063	0.028	0.005	0.038	0.067		Set Trigger
2	4.111	0.028	0.005	0.038	0.066		Set Trigger
3	3.988	0.028	0.005	0.038	0.066		Set Trigger
4	4.123	0.028	0.005	0.037	0.067		Set Trigger
5	4.204	0.029	0.005	0.037	0.070		Set Trigger

Avg 4.09