

G6863668

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

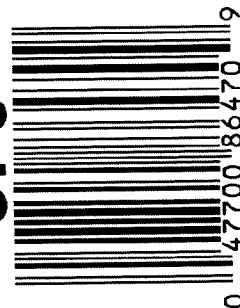


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863668

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6863668

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	SP
470	DIS-ASSEMBLE ACTION		6-10-09	SP
472	SERIALIZE BOLT HANDLE		6-11-09	KTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	PA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	KTU
540	APPLY COATINGS (BARREL ACTION)		6/24	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-16-09	KTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

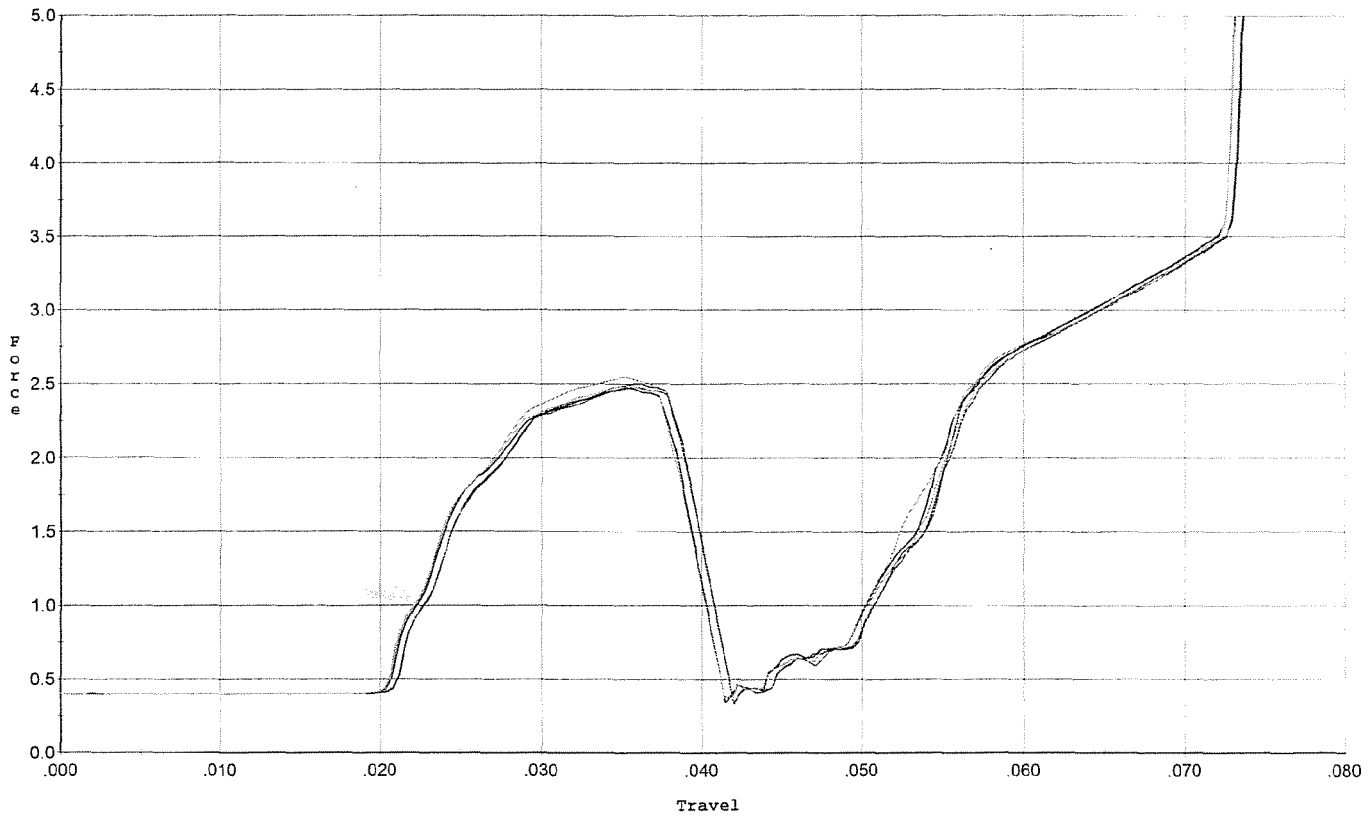
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/25/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	8/25/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	8/25/09	RB
	J) ASSEMBLE STOCK		8/25/09	RT
	K) ASSEMBLE SWIVEL STUDS		8/25/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-22-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-22-09	RP
670	FINAL INSPECTION A) HEADSPACE		8/25/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.71</u> <u>2.79</u> <u>2.84</u> <u>2.72</u>	8/24/09	RB
	C) FUNCTION		8/25/09	RB
690	PACK		8/25/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



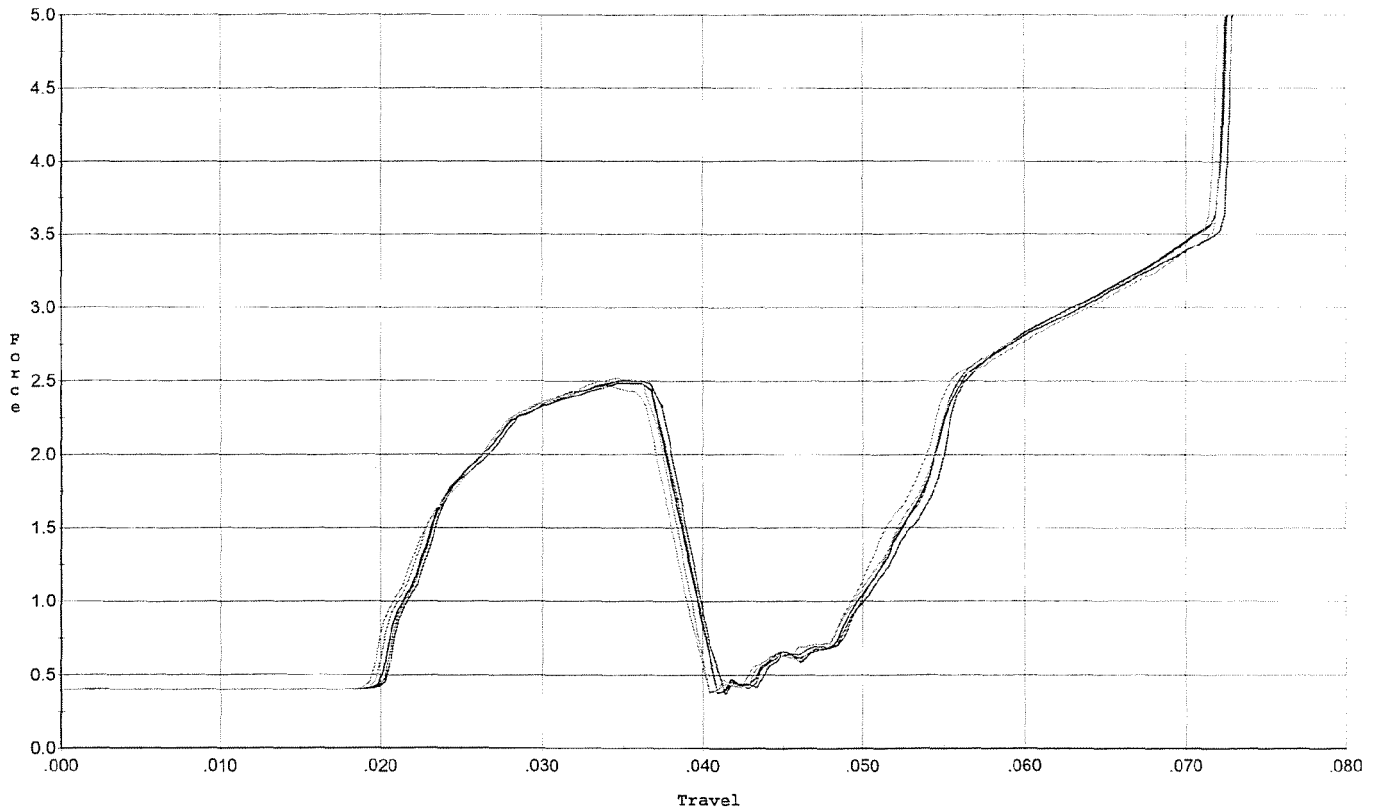
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.039	0.021	0.038	0.044		Set Trigger
2	2.475	0.038	0.021	0.038	0.044		Set Trigger
3	2.478	0.039	0.021	0.038	0.044		Set Trigger
4	2.493	0.039	0.021	0.039	0.044		Set Trigger
5	2.548	0.039	0.021	0.039	0.045		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



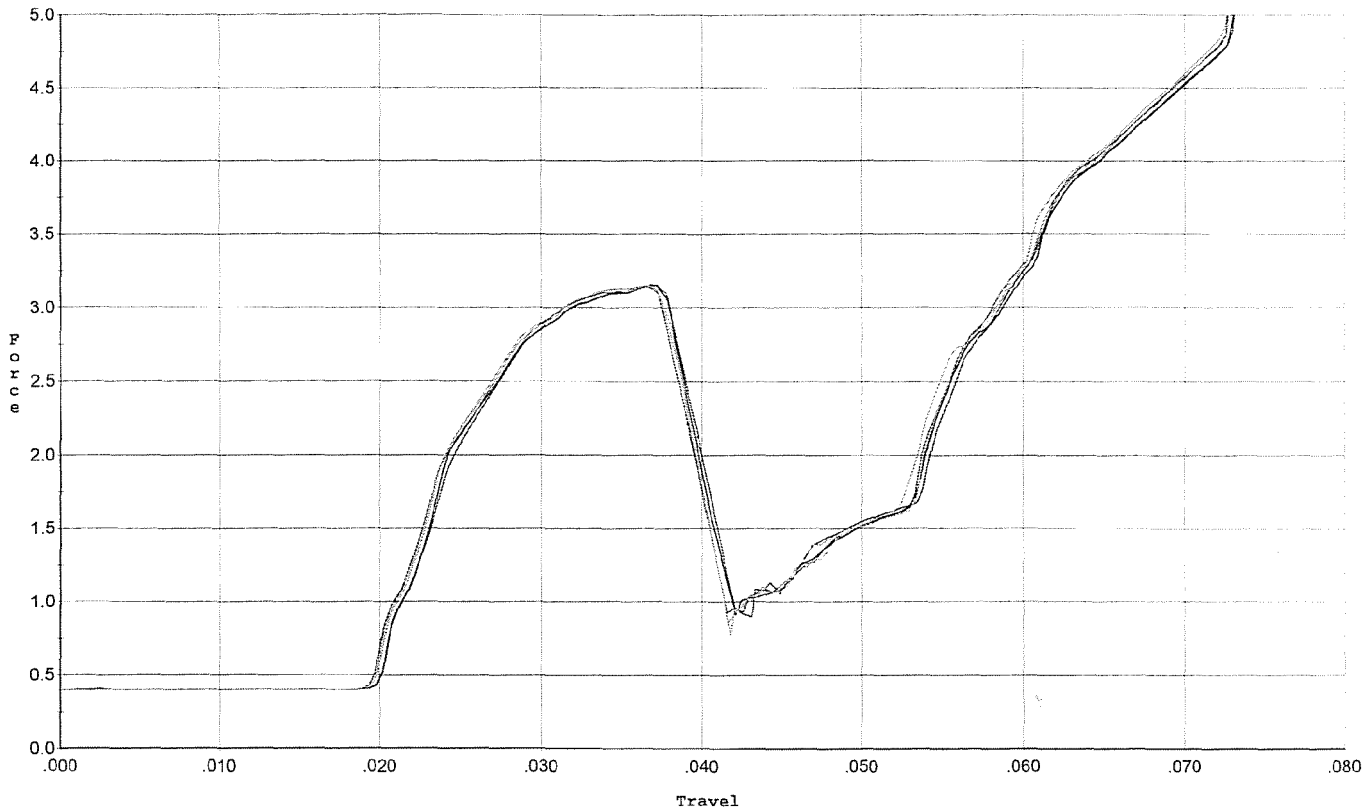
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.037	0.021	0.040	0.043		Set Trigger
2	2.485	0.039	0.020	0.039	0.045		Set Trigger
3	2.505	0.038	0.020	0.041	0.045		Set Trigger
4	2.520	0.037	0.020	0.041	0.043		Set Trigger
5	2.463	0.036	0.020	0.041	0.042		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



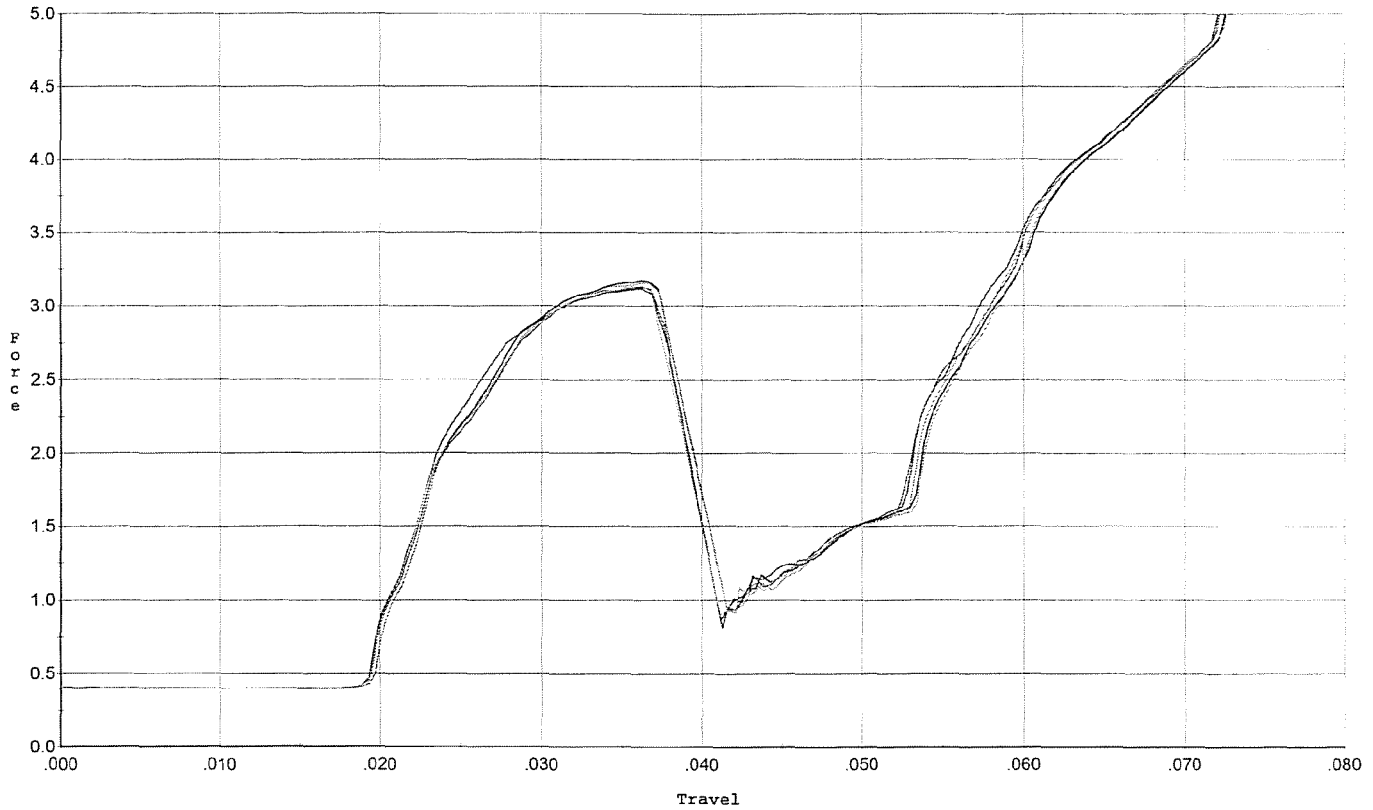
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.040	0.020	0.035	0.056		Set Trigger
2	3.151	0.038	0.020	0.036	0.053		Set Trigger
3	3.141	0.039	0.020	0.035	0.055		Set Trigger
4	3.145	0.038	0.020	0.035	0.054		Set Trigger
5	3.150	0.038	0.020	0.035	0.054		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



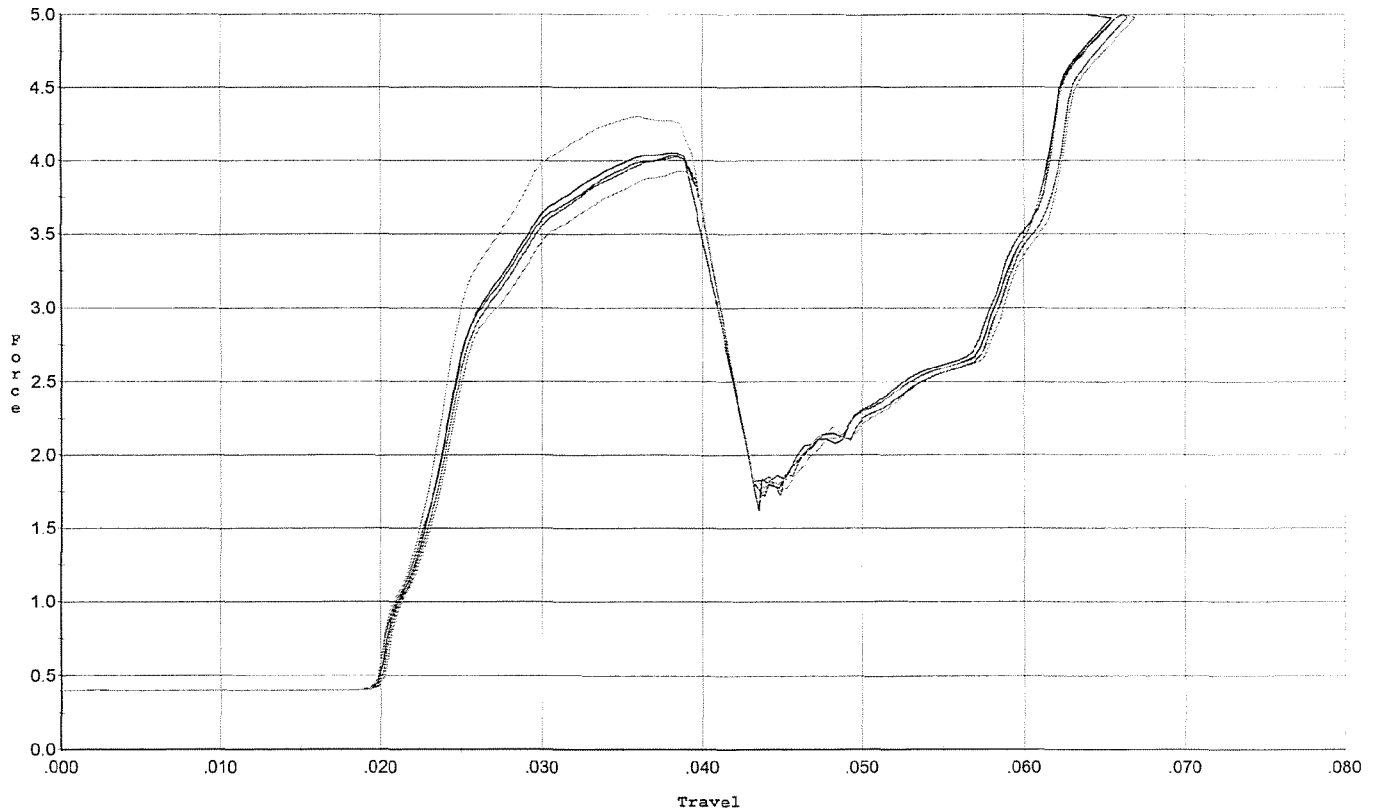
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.114	0.038	0.020	0.035	0.054		Set Trigger
2	3.175	0.039	0.020	0.035	0.056		Set Trigger
3	3.126	0.038	0.020	0.035	0.053		Set Trigger
4	3.136	0.039	0.020	0.035	0.054		Set Trigger
5	3.159	0.037	0.020	0.036	0.052		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



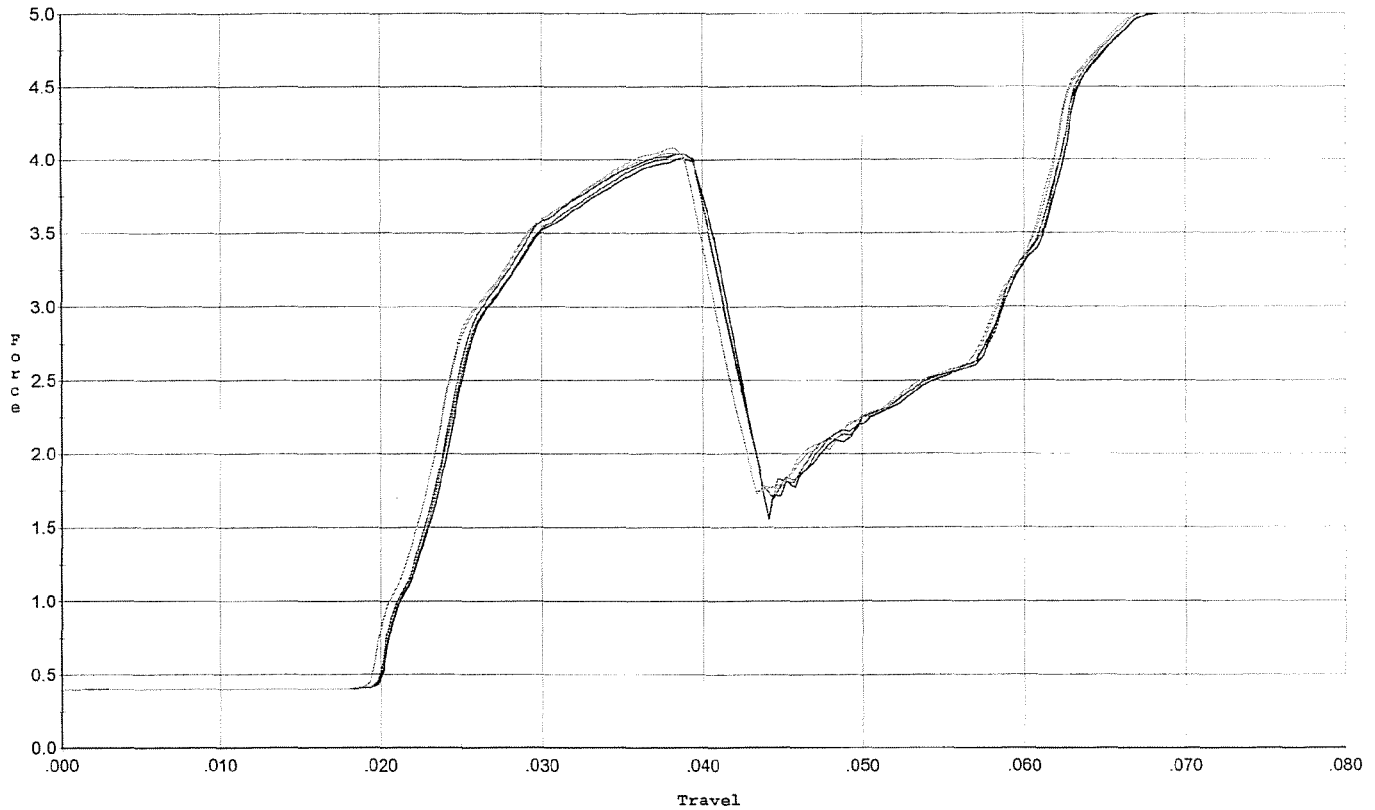
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.037	0.041	0.020	0.032	0.073		Set Trigger
2	4.055	0.040	0.020	0.032	0.071		Set Trigger
3	4.028	0.040	0.020	0.032	0.070		Set Trigger
4	4.303	0.039	0.020	0.032	0.075		Set Trigger
5	3.927	0.040	0.020	0.033	0.069		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



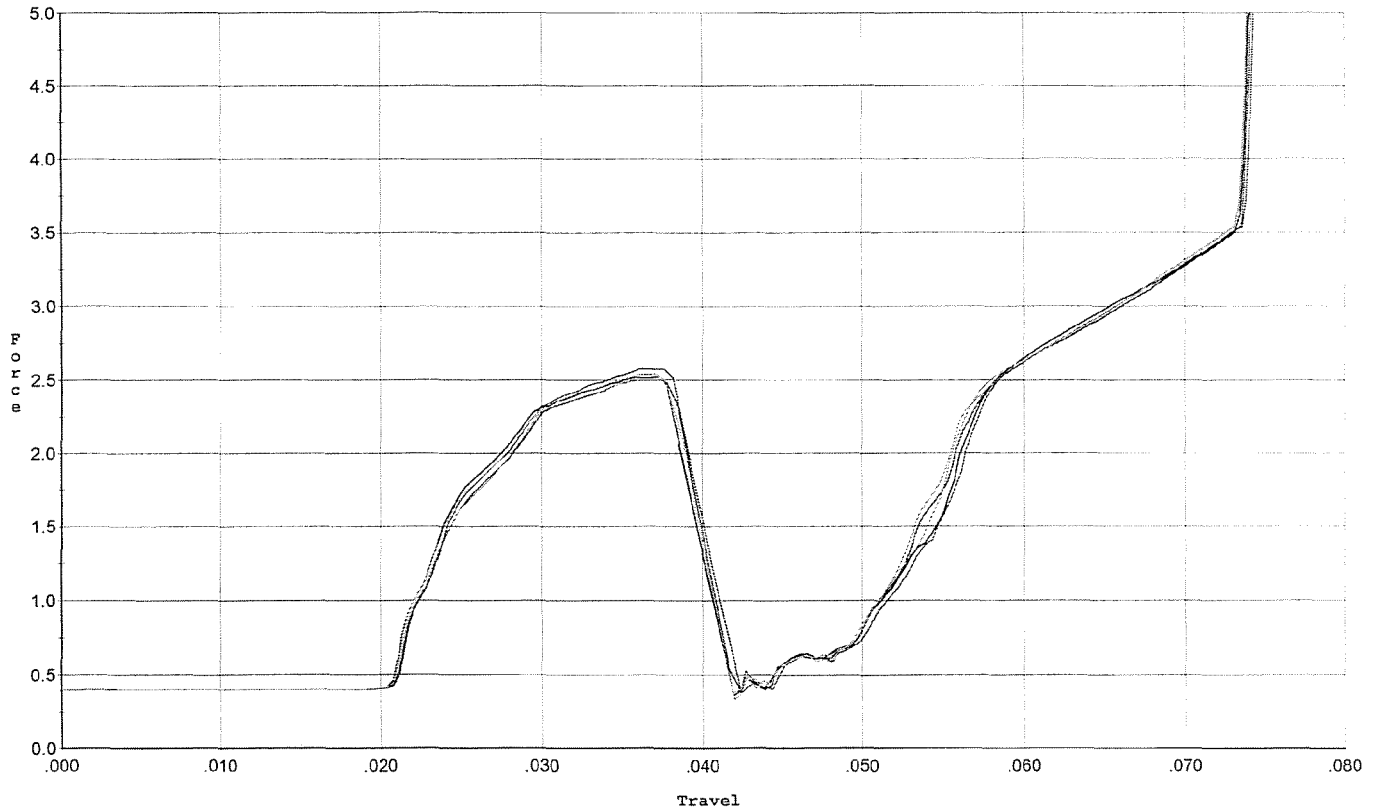
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.039	0.020	0.033	0.070		Set Trigger
2	4.013	0.041	0.020	0.032	0.072		Set Trigger
3	4.046	0.039	0.020	0.033	0.069		Set Trigger
4	4.083	0.039	0.020	0.033	0.070		Set Trigger
5	4.047	0.039	0.020	0.033	0.070		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



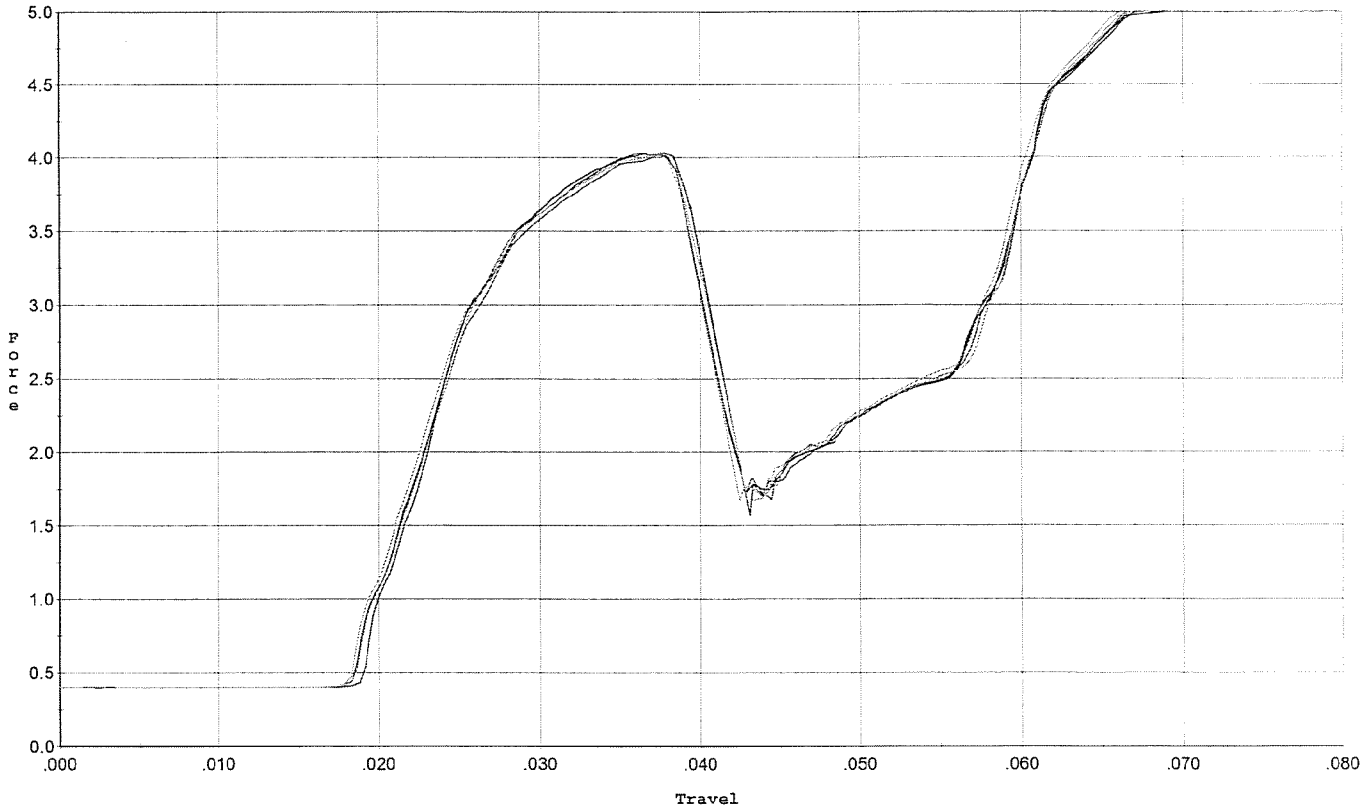
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.038	0.021	0.038	0.044		Set Trigger
2	2.523	0.038	0.021	0.040	0.043		Set Trigger
3	2.578	0.038	0.021	0.038	0.044		Set Trigger
4	2.539	0.040	0.021	0.038	0.046		Set Trigger
5	2.518	0.039	0.021	0.038	0.044		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.039	0.019	0.032	0.072		Set Trigger
2	4.023	0.039	0.019	0.032	0.070		Set Trigger
3	4.016	0.039	0.019	0.032	0.069		Set Trigger
4	4.028	0.040	0.019	0.032	0.073		Set Trigger
5	4.015	0.039	0.019	0.032	0.071		Set Trigger

Avg 4.02