

G 6863673

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



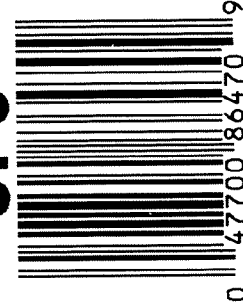
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863673

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6863673

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SPD
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SPD
460	CHECK HEADSPACE	MAGNA-FLUX	6-10-09	RP
470	DIS-ASSEMBLE ACTION		6-10-09	RP
472	SERIALIZE BOLT HANDLE		6-11-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	11TW
540	APPLY COATINGS (BARREL ACTION)		2/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-09	2 RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

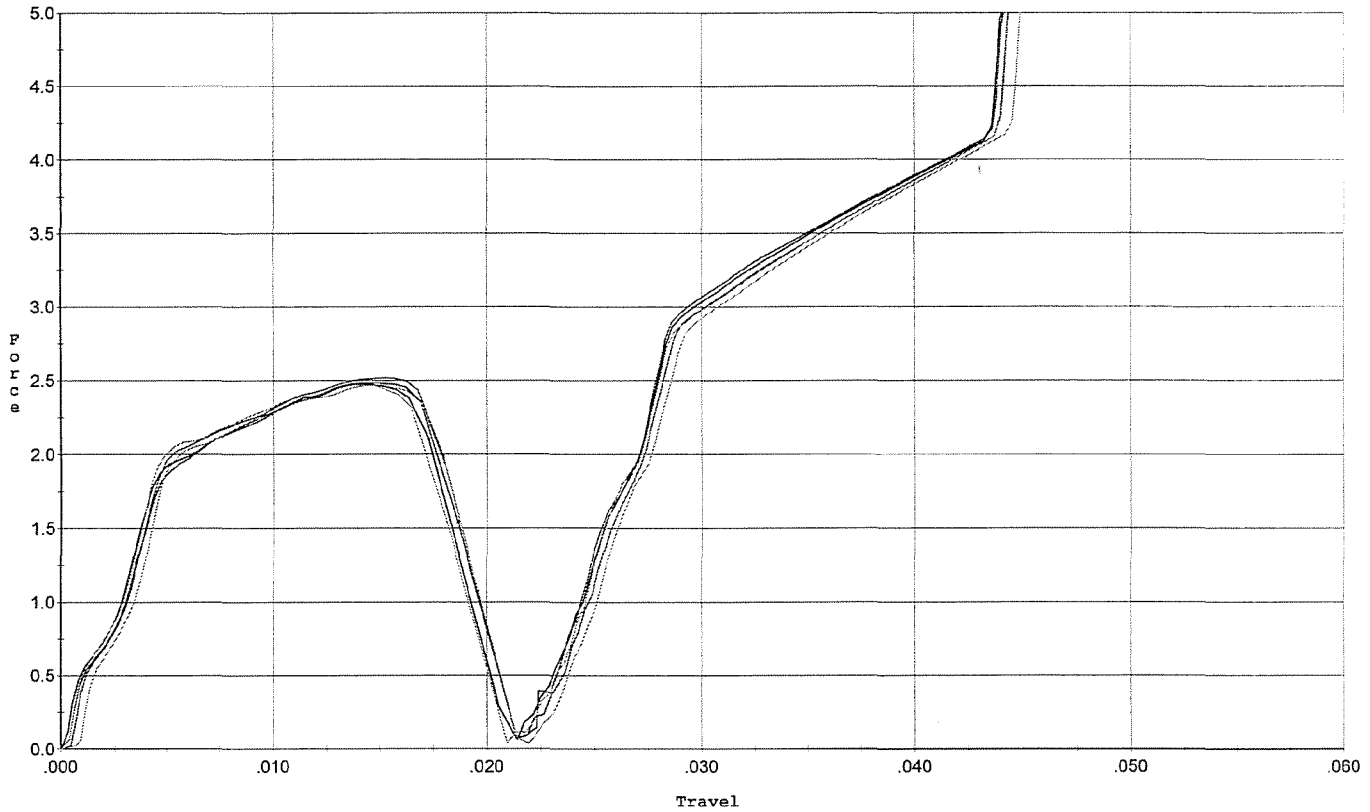
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/27/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2°</u> <u>2°</u> <u>2°</u>	8/27/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8/27/09	RB
	J) ASSEMBLE STOCK		8-26-09	29.
	K) ASSEMBLE SWIVEL STUDS		8/27/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-26-09	29.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-26-09	RP
670	FINAL INSPECTION A) HEADSPACE		8/27/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.69</u> <u>2.80</u> <u>2.67</u> <u>2.68</u>	8/27/09	RB
	C) FUNCTION		8/27/09	RB
690	PACK		8-28-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/25/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



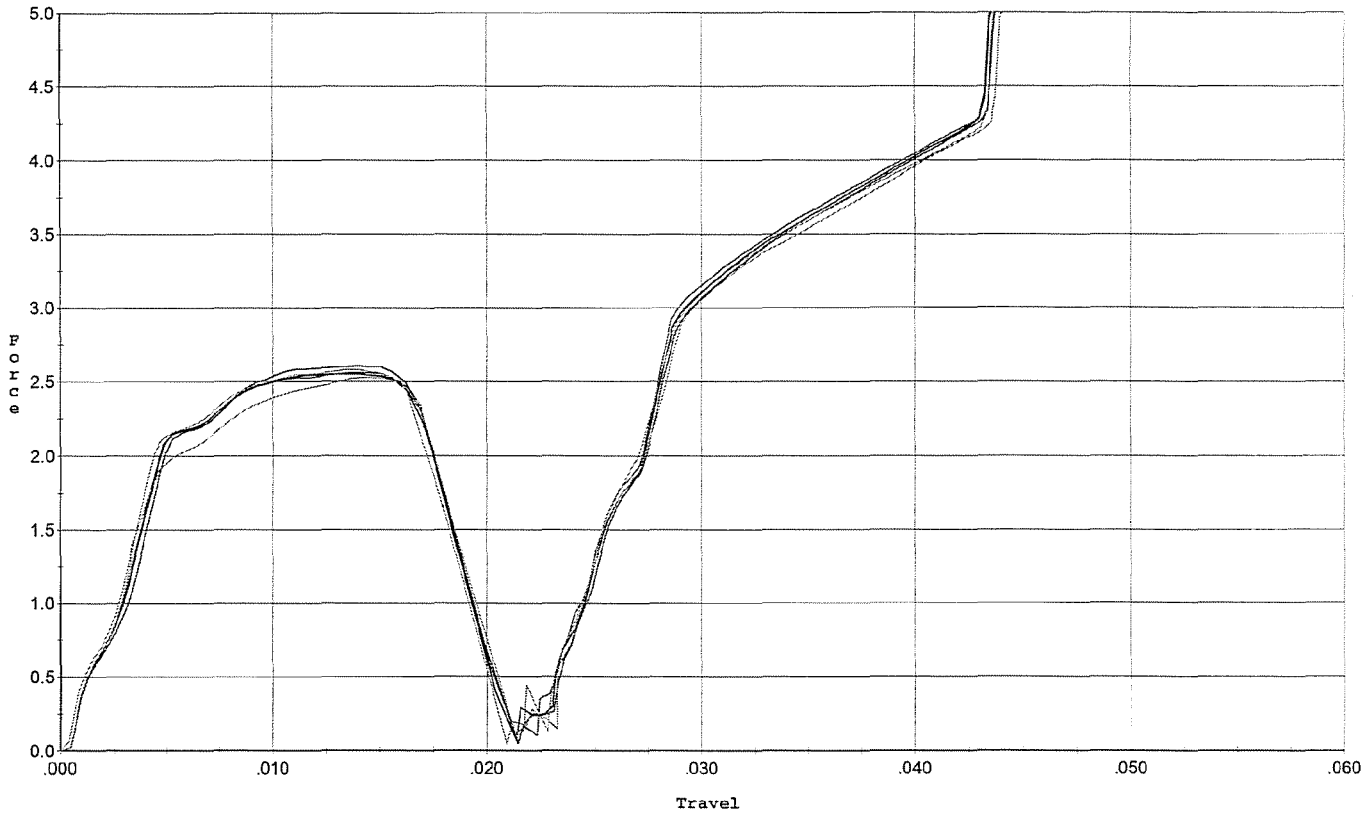
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.019	0.00	0.029	0.033		Single Action
2	2.472	0.017	0.00	0.029	0.031		Single Action
3	2.518	0.018	0.00	0.029	0.033		Single Action
4	2.472	0.018	0.00	0.029	0.032		Single Action
5	2.468	0.018	0.00	0.029	0.033		Single Action

A-2.48

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



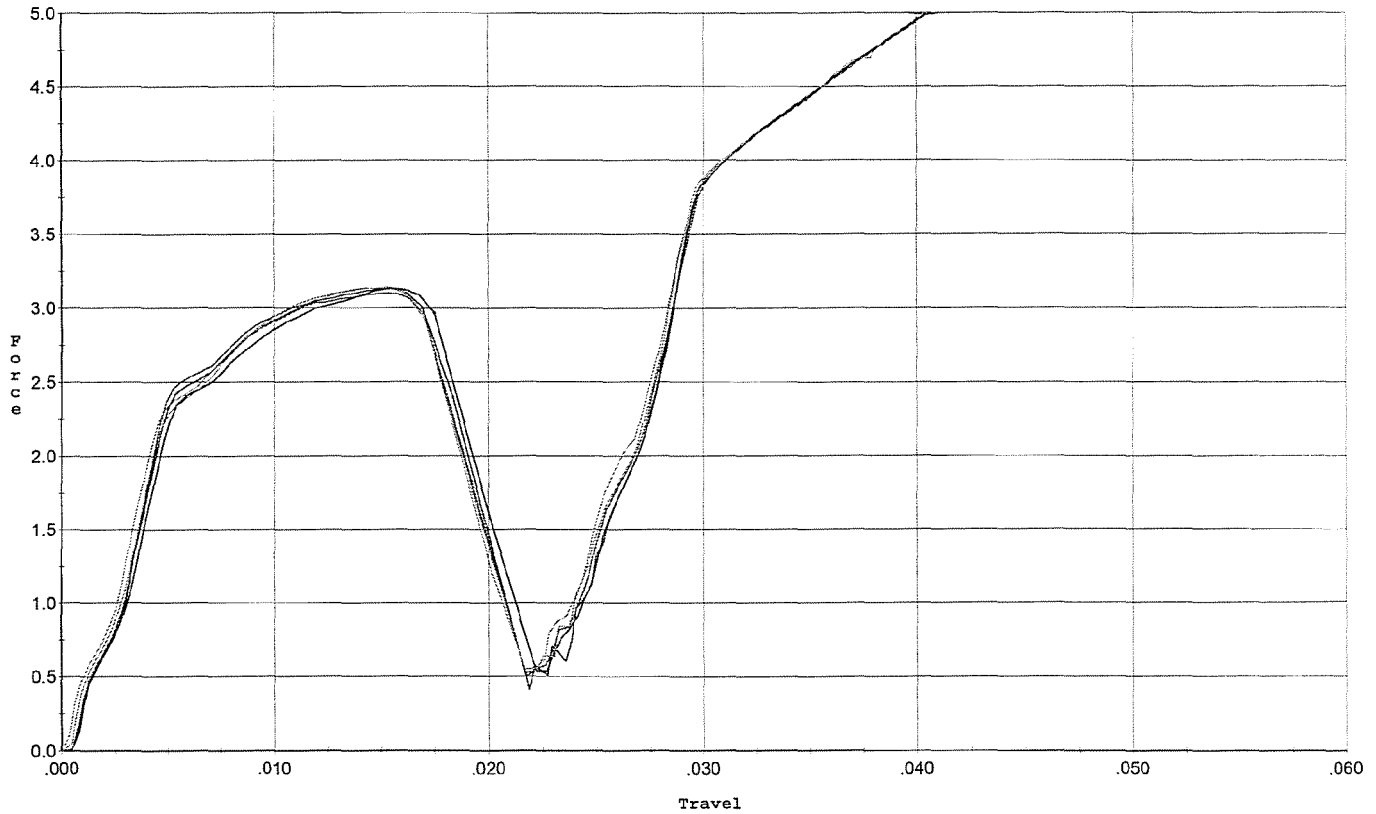
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.606	0.017	0.00	0.029	0.032		Single Action
2	2.550	0.017	0.00	0.029	0.032		Single Action
3	2.563	0.017	0.00	0.028	0.032		Single Action
4	2.527	0.017	0.00	0.029	0.031		Single Action
5	2.583	0.018	0.00	0.029	0.034		Single Action

A-2-56

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs ini +/- .75 lb



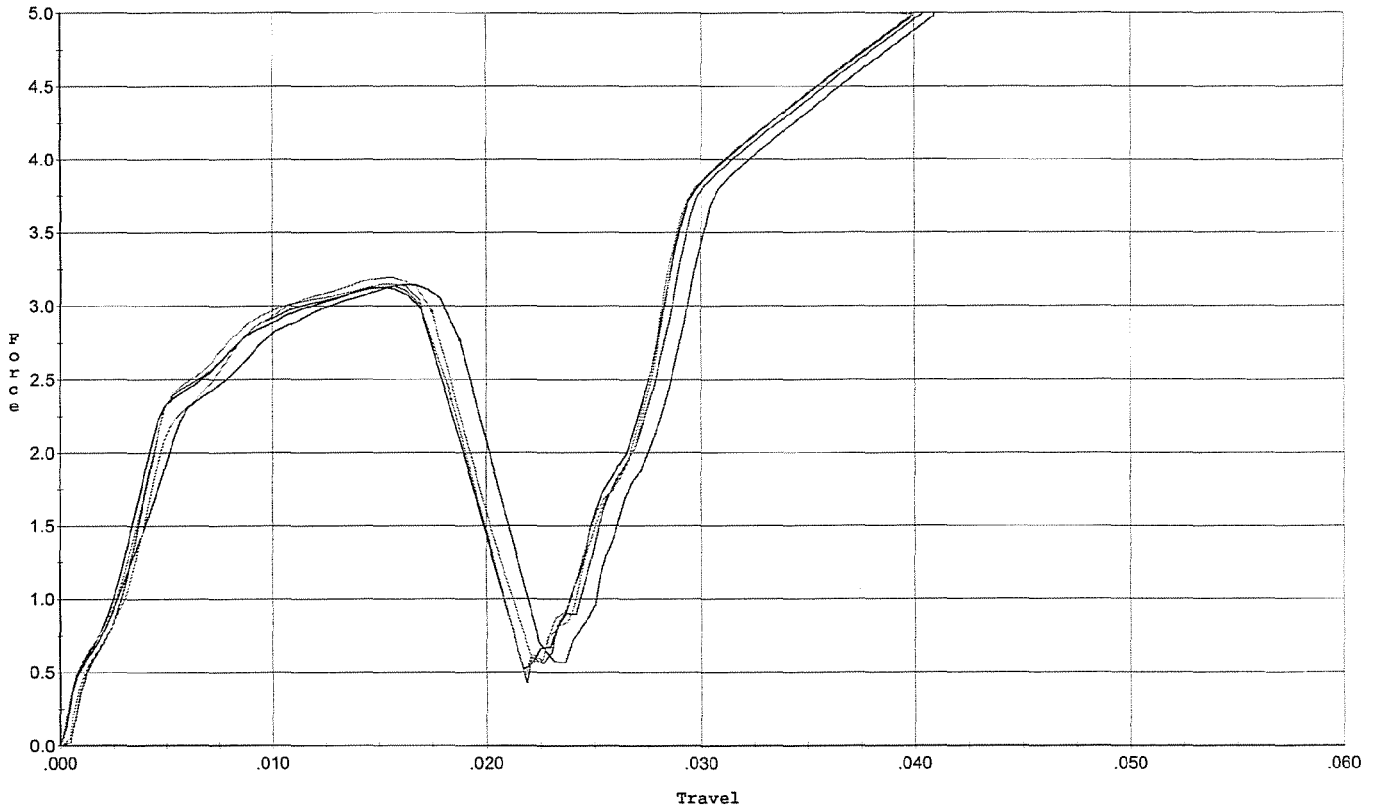
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.018	0.00	0.028	0.040		Single Action
2	3.128	0.017	0.00	0.028	0.038		Single Action
3	3.098	0.019	0.00	0.028	0.042		Single Action
4	3.136	0.017	0.00	0.028	0.038		Single Action
5	3.139	0.017	0.00	0.028	0.037		Single Action

A-3-12

Trigger Profile [lbs,inch]

Profile: COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb



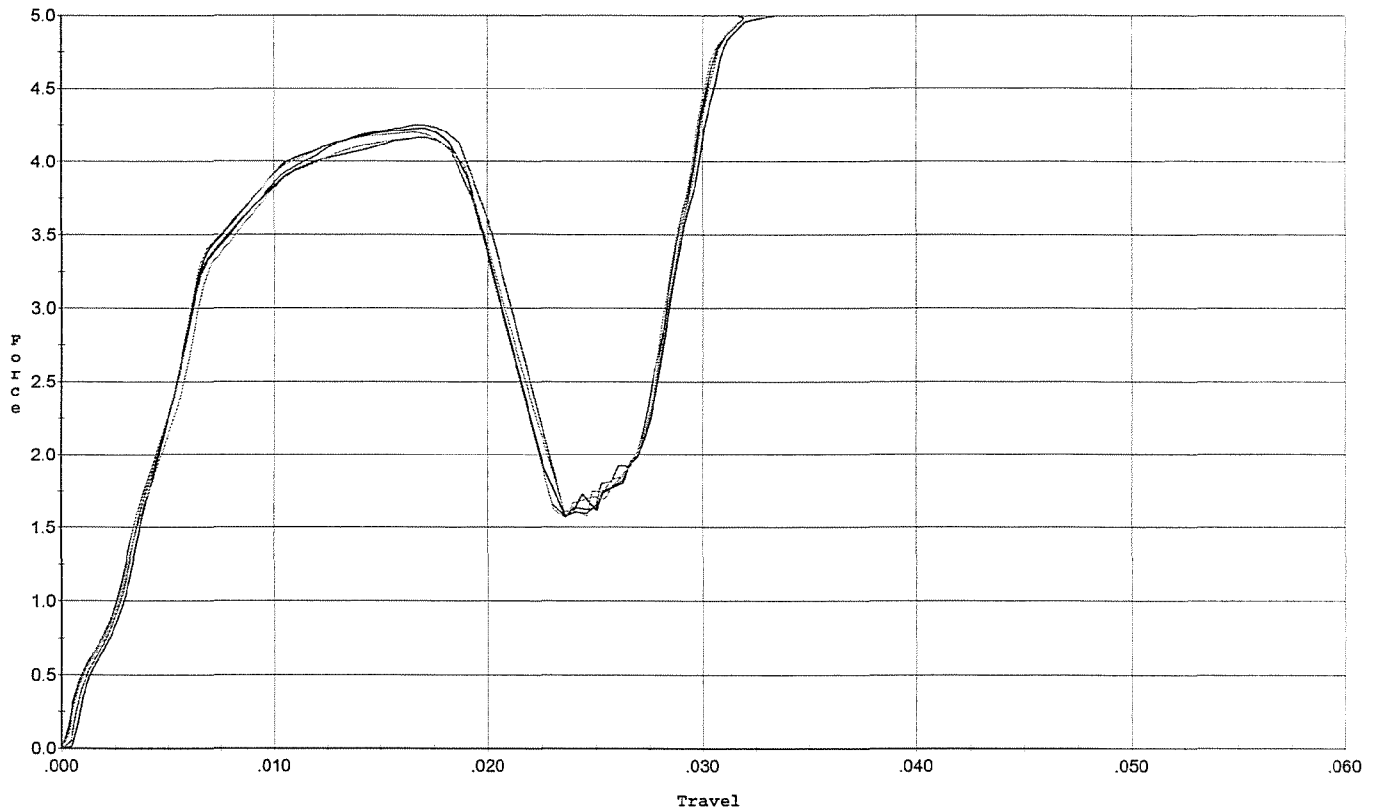
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.019	0.00	0.028	0.041		Single Action
2	3.129	0.019	0.00	0.027	0.042		Single Action
3	3.136	0.018	0.00	0.028	0.040		Single Action
4	3.195	0.017	0.00	0.027	0.038		Single Action
5	3.151	0.018	0.00	0.027	0.041		Single Action

A-3.15

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



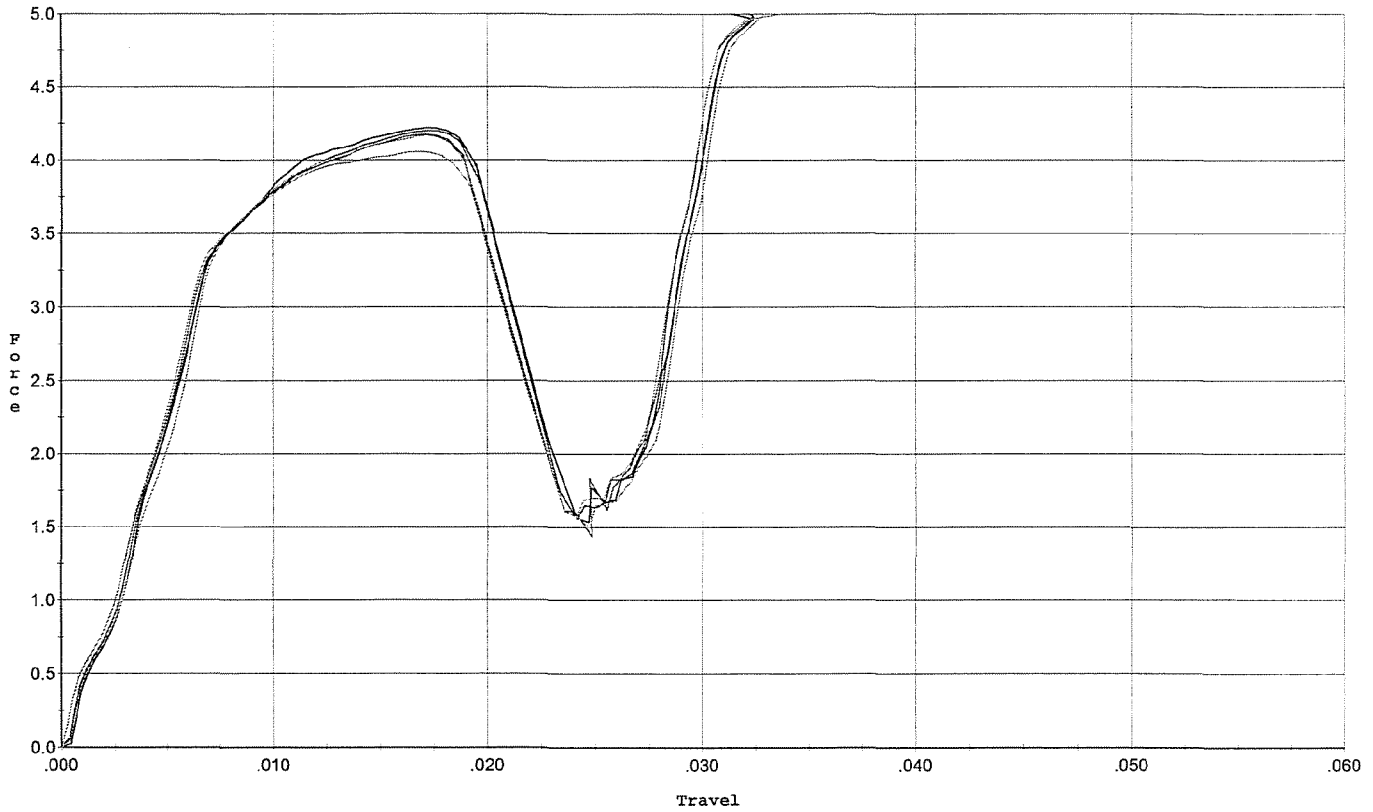
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.019	0.00	0.024	0.055		Single Action
2	4.226	0.019	0.00	0.024	0.055		Single Action
3	4.248	0.020	0.00	0.020	0.058		Single Action
4	4.202	0.019	0.00	0.023	0.056		Single Action
5	4.160	0.019	0.00	0.024	0.054		Single Action

A.4.20

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



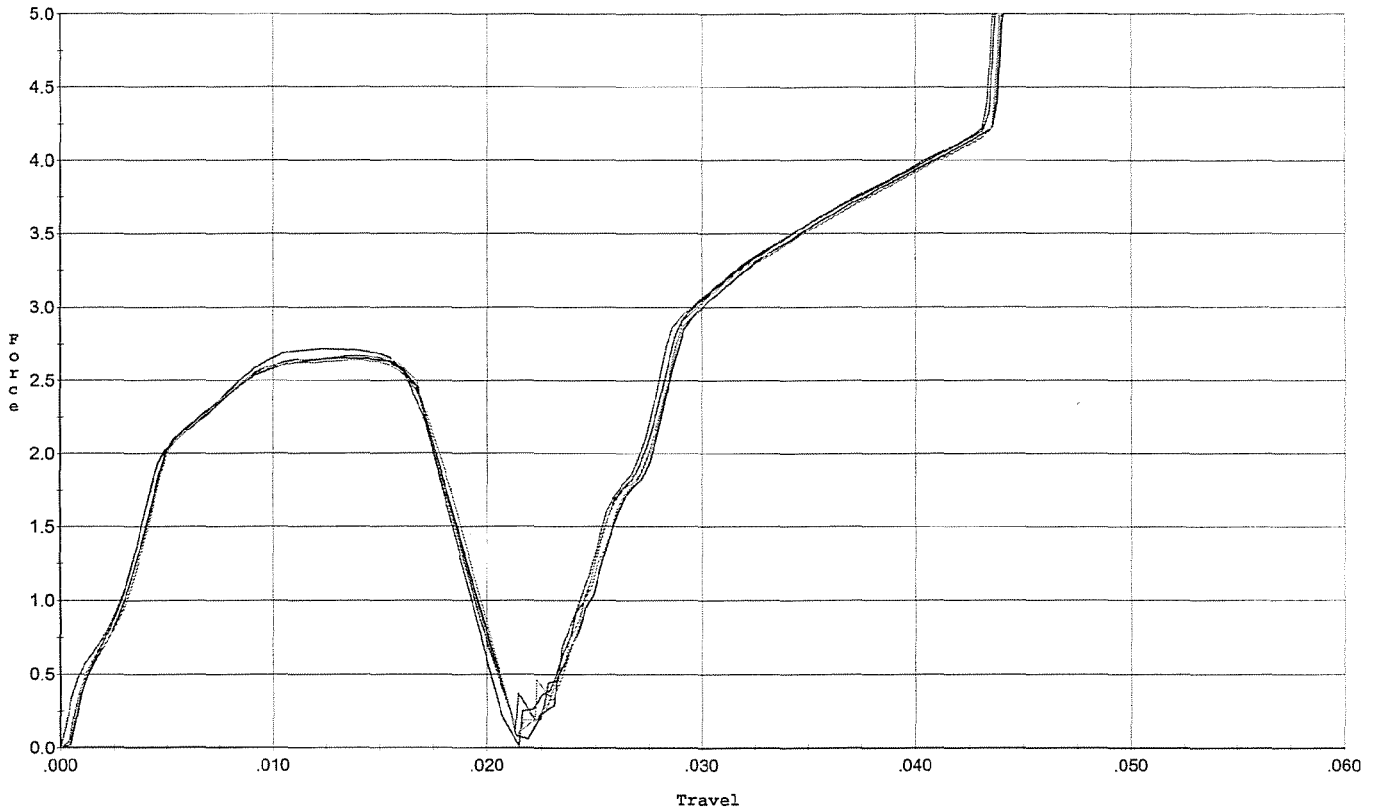
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.200	0.020	0.00	0.023	0.056		Single Action
2	4.216	0.019	0.00	0.024	0.056		Single Action
3	4.175	0.019	0.00	0.024	0.054		Single Action
4	4.171	0.019	0.00	0.024	0.054		Single Action
5	4.058	0.019	0.00	0.025	0.053		Single Action

A-4.16

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/25/2009

Model: M/24
 Serial No: Form# F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



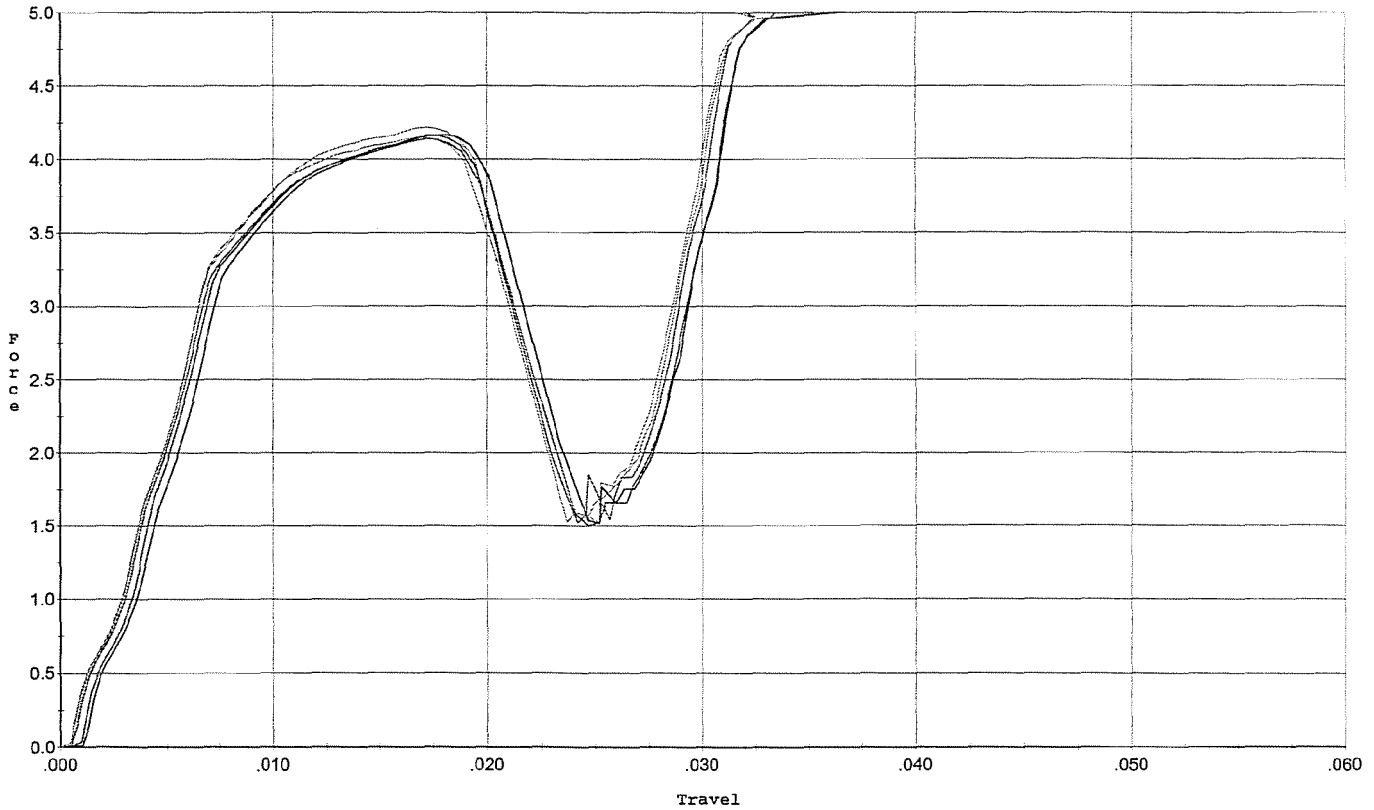
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.719	0.017	0.00	0.029	0.033		Single Action
2	2.652	0.017	0.00	0.029	0.032		Single Action
3	2.669	0.017	0.00	0.029	0.033		Single Action
4	2.665	0.018	0.00	0.029	0.035		Single Action
5	2.640	0.017	0.00	0.029	0.032		Single Action

A-2.66

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.163	0.019	0.00	0.025	0.054		Single Action
2	4.164	0.020	0.00	0.023	0.055		Double Action
3	4.139	0.020	0.00	0.024	0.055		Single Action
4	4.216	0.019	0.00	0.024	0.055		Single Action
5	4.146	0.020	0.00	0.024	0.058		Single Action

A 4.16