

66869832

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

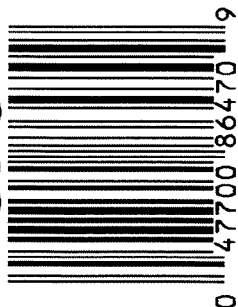


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869832

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 686 9832

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SP
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SP
470	DIS-ASSEMBLE ACTION		7-14-09	SP
472	SERIALIZE BOLT HANDLE		7-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	7-18-09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	DLW
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	gub
540	APPLY COATINGS (BARREL ACTION)		8/1/09	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

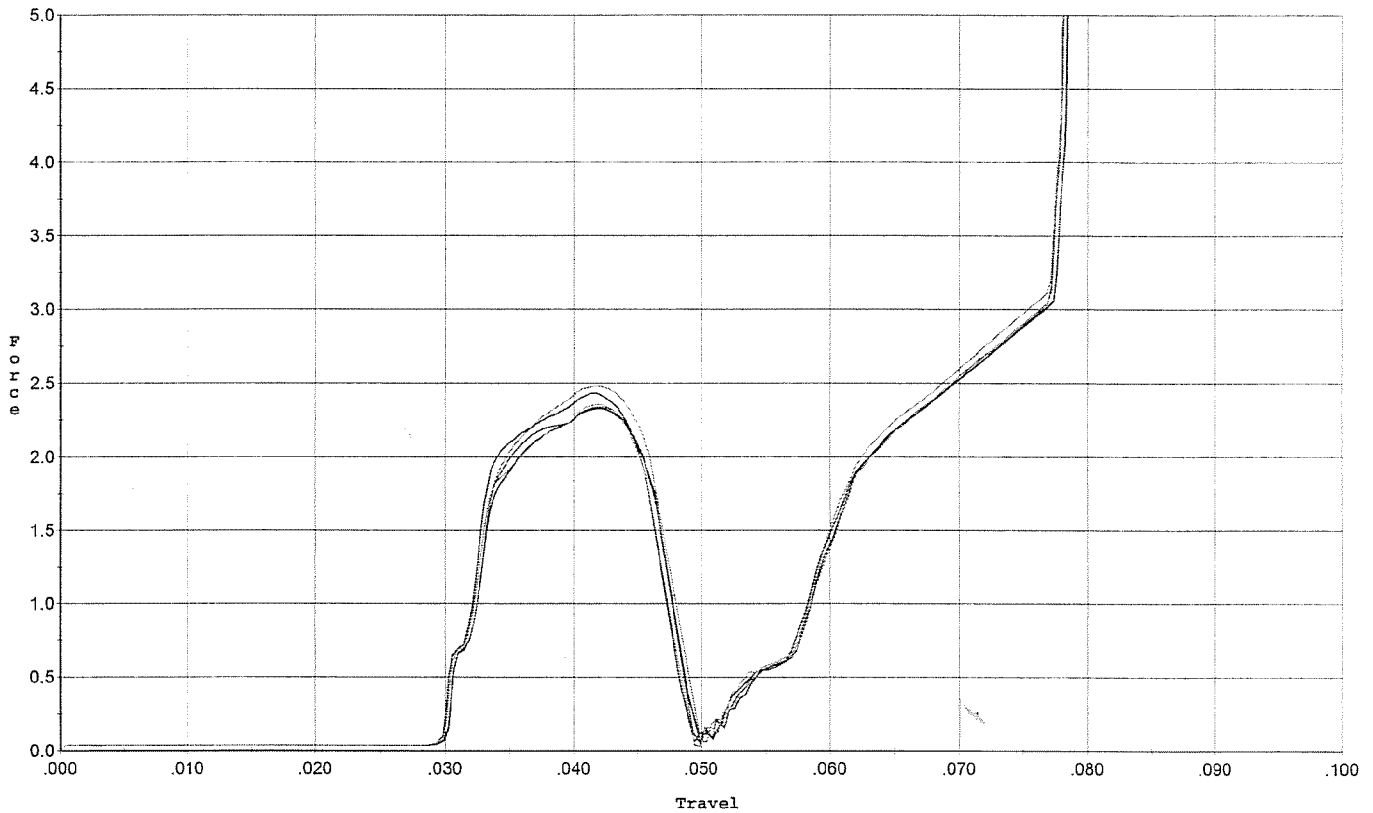
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	8/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	8/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>023</u>	<u>024</u>	<u>023</u>	8/21/09	RB		
	J) ASSEMBLE STOCK					8/17/09	KTL		
	K) ASSEMBLE SWIVEL STUDS					8/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-20-09	S.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-20-09	SP		
670	FINAL INSPECTION A) HEADSPACE					8/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u>	<u>2.87</u>	<u>2.70</u>	<u>2.73</u>	<u>2.68</u>	8/21/09	RB
	C) FUNCTION					8/21/09	RB		
690	PACK					8/21/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



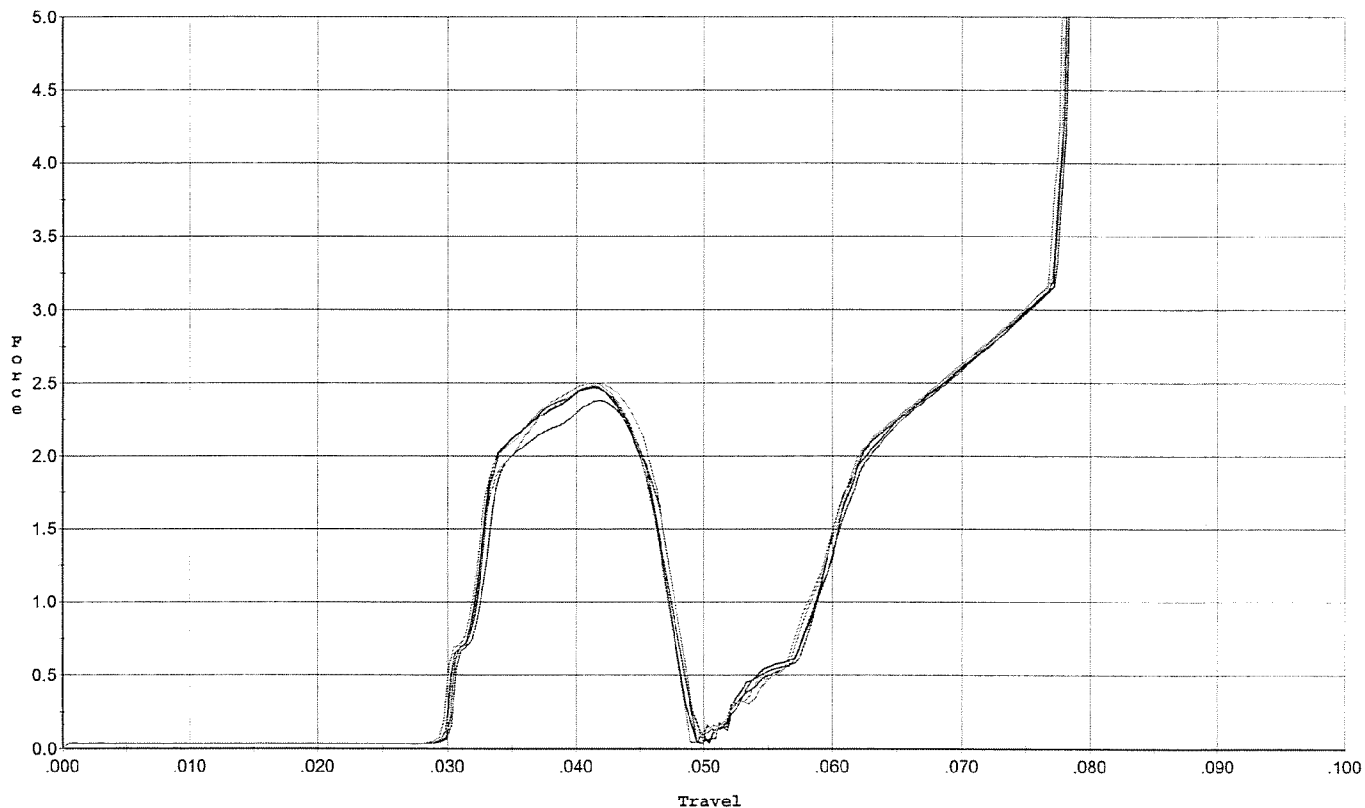
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.046	0.030	0.036	0.033		Set Trigger
2	2.329	0.046	0.030	0.036	0.032		Set Trigger
3	2.338	0.046	0.030	0.036	0.033		Set Trigger
4	2.356	0.046	0.030	0.036	0.032		Set Trigger
5	2.483	0.048	0.030	0.035	0.035		Set Trigger

A2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



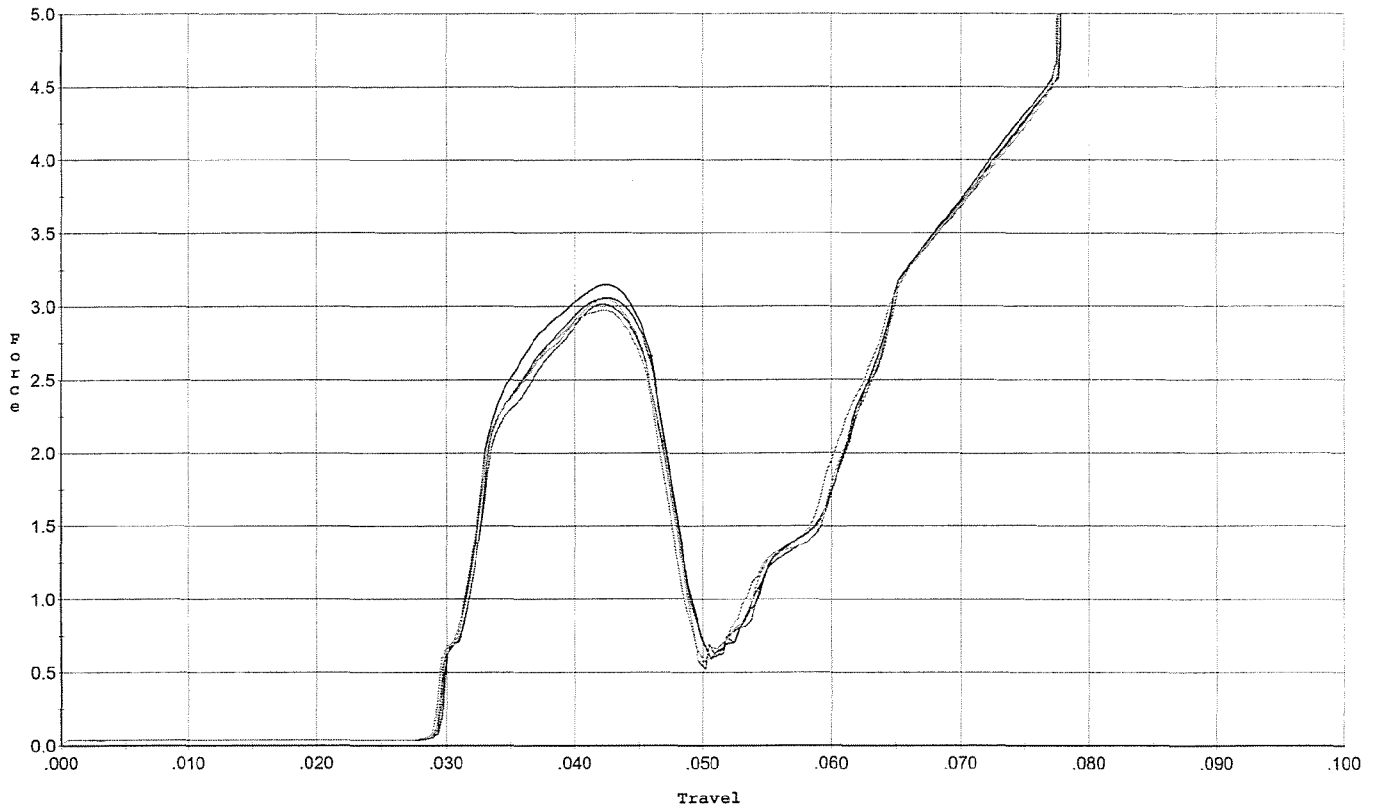
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.046	0.030	0.036	0.033		Set Trigger
2	2.472	0.046	0.030	0.036	0.033		Set Trigger
3	2.382	0.046	0.030	0.036	0.032		Set Trigger
4	2.491	0.046	0.030	0.036	0.034		Set Trigger
5	2.495	0.046	0.030	0.035	0.034		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



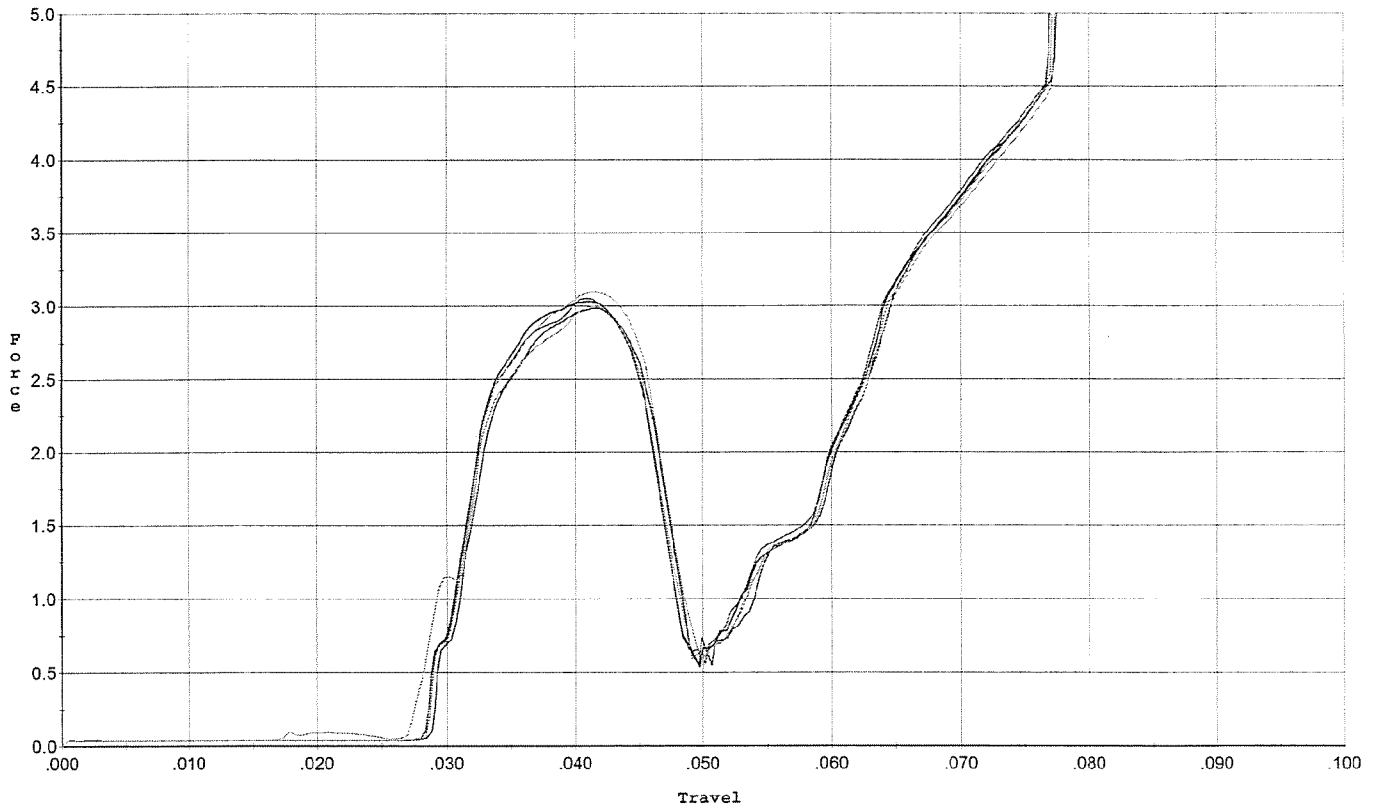
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.060	0.046	0.030	0.034	0.042		Set Trigger
2	3.150	0.046	0.029	0.034	0.044		Set Trigger
3	3.012	0.047	0.030	0.034	0.042		Set Trigger
4	3.053	0.047	0.029	0.034	0.043		Set Trigger
5	2.975	0.046	0.029	0.034	0.041		Set Trigger

A3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs iafter 20 cycles/- .75 lb



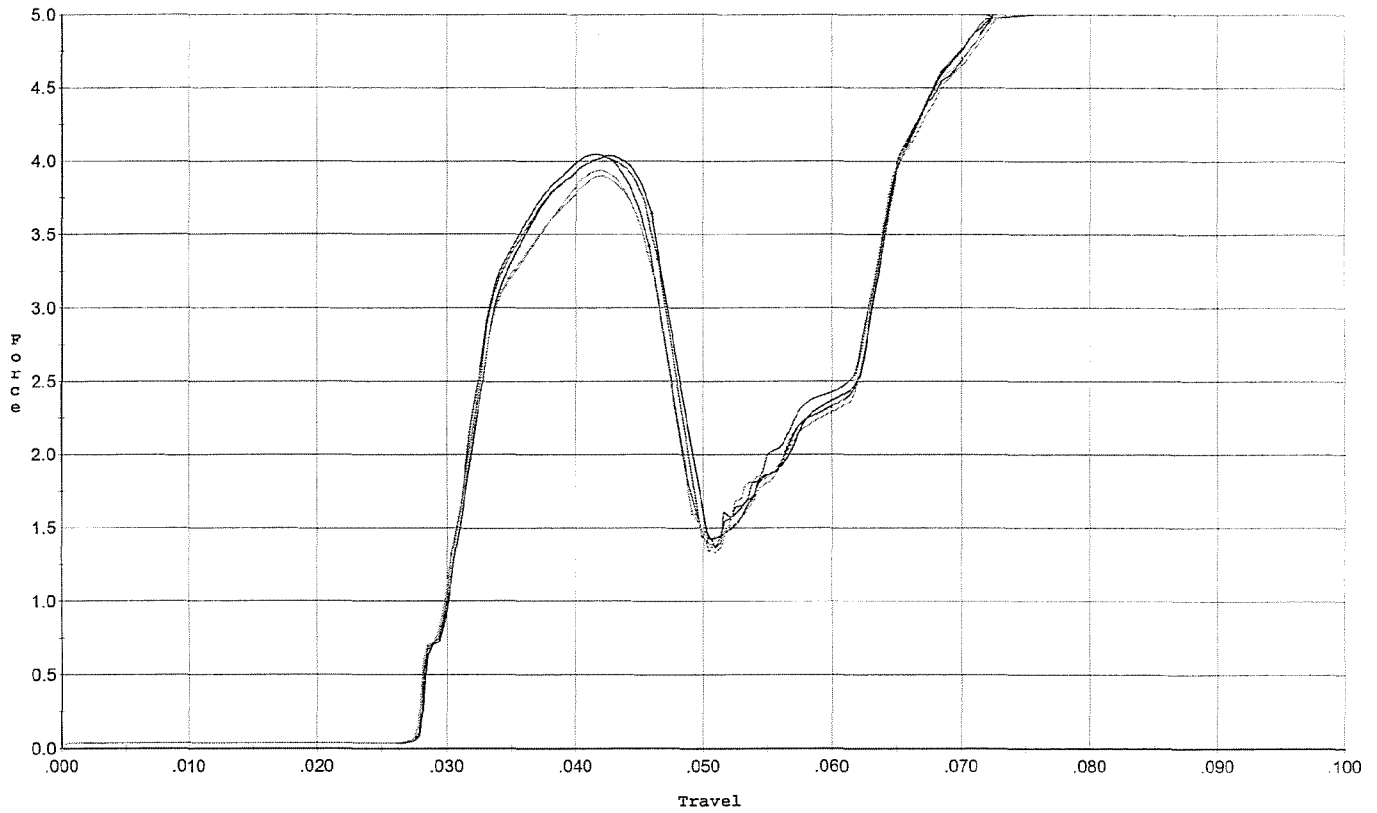
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.986	0.046	0.029	0.034	0.042		Set Trigger
2	3.031	0.045	0.029	0.034	0.043		Set Trigger
3	3.053	0.045	0.029	0.034	0.043		Set Trigger
4	3.094	0.046	0.027	0.034	0.046		Set Trigger
5	2.997	0.045	0.029	0.034	0.041		Set Trigger

A-303

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



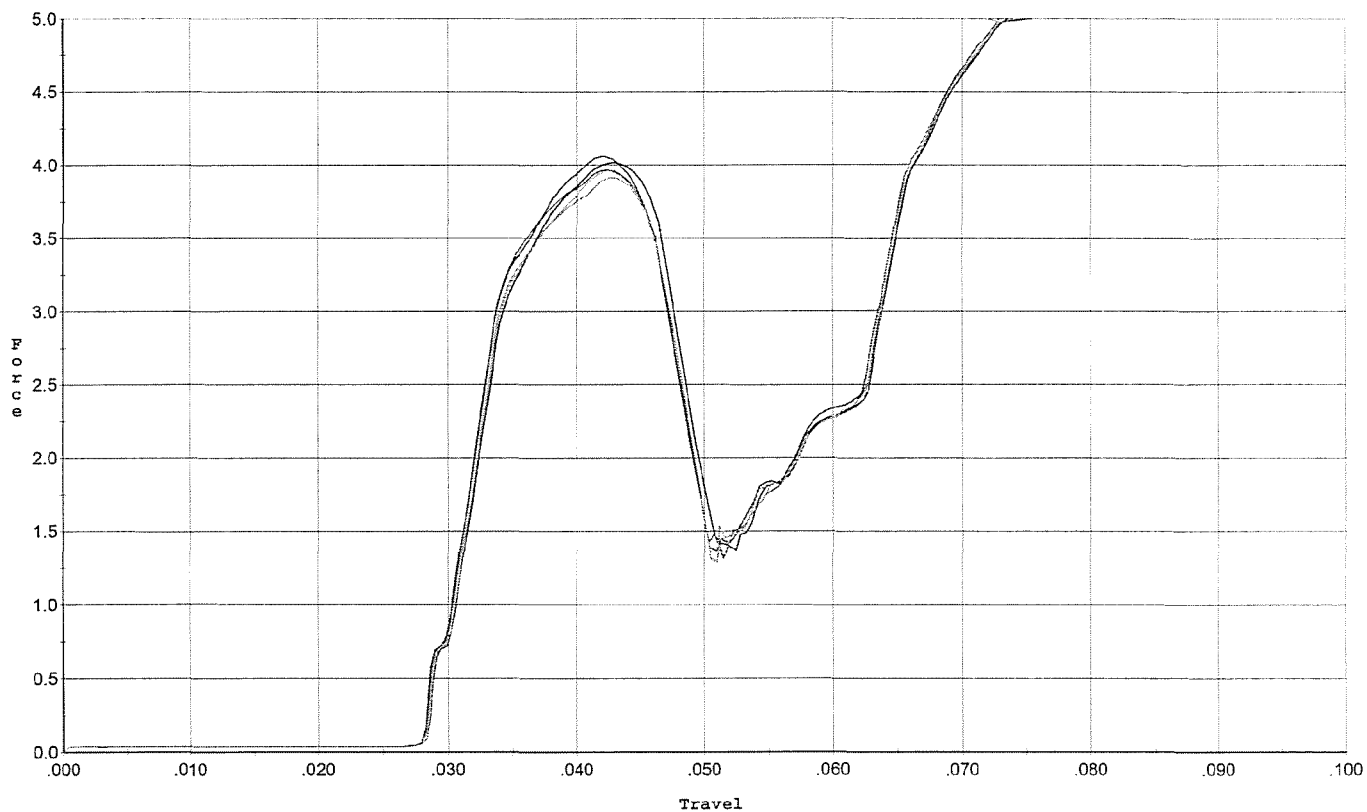
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.046	0.028	0.032	0.059		Set Trigger
2	4.038	0.046	0.028	0.032	0.060		Set Trigger
3	4.028	0.046	0.028	0.032	0.061		Set Trigger
4	3.902	0.046	0.028	0.032	0.057		Set Trigger
5	3.937	0.046	0.028	0.032	0.057		Set Trigger

A 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.046	0.028	0.032	0.059		Set Trigger
2	4.017	0.047	0.029	0.032	0.059		Set Trigger
3	3.967	0.046	0.028	0.032	0.059		Set Trigger
4	3.912	0.048	0.029	0.032	0.060		Set Trigger
5	3.965	0.048	0.028	0.032	0.060		Set Trigger

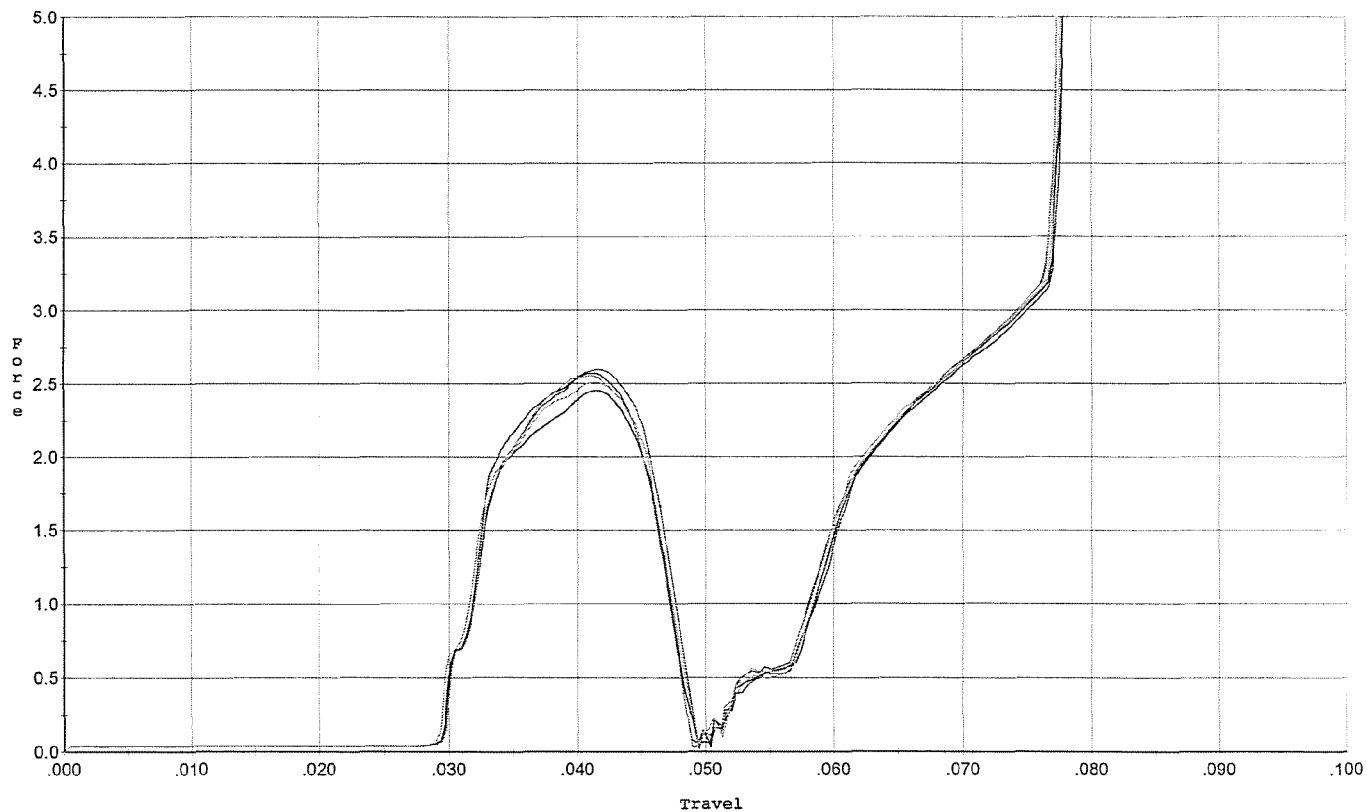
A.3-98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb

for final test



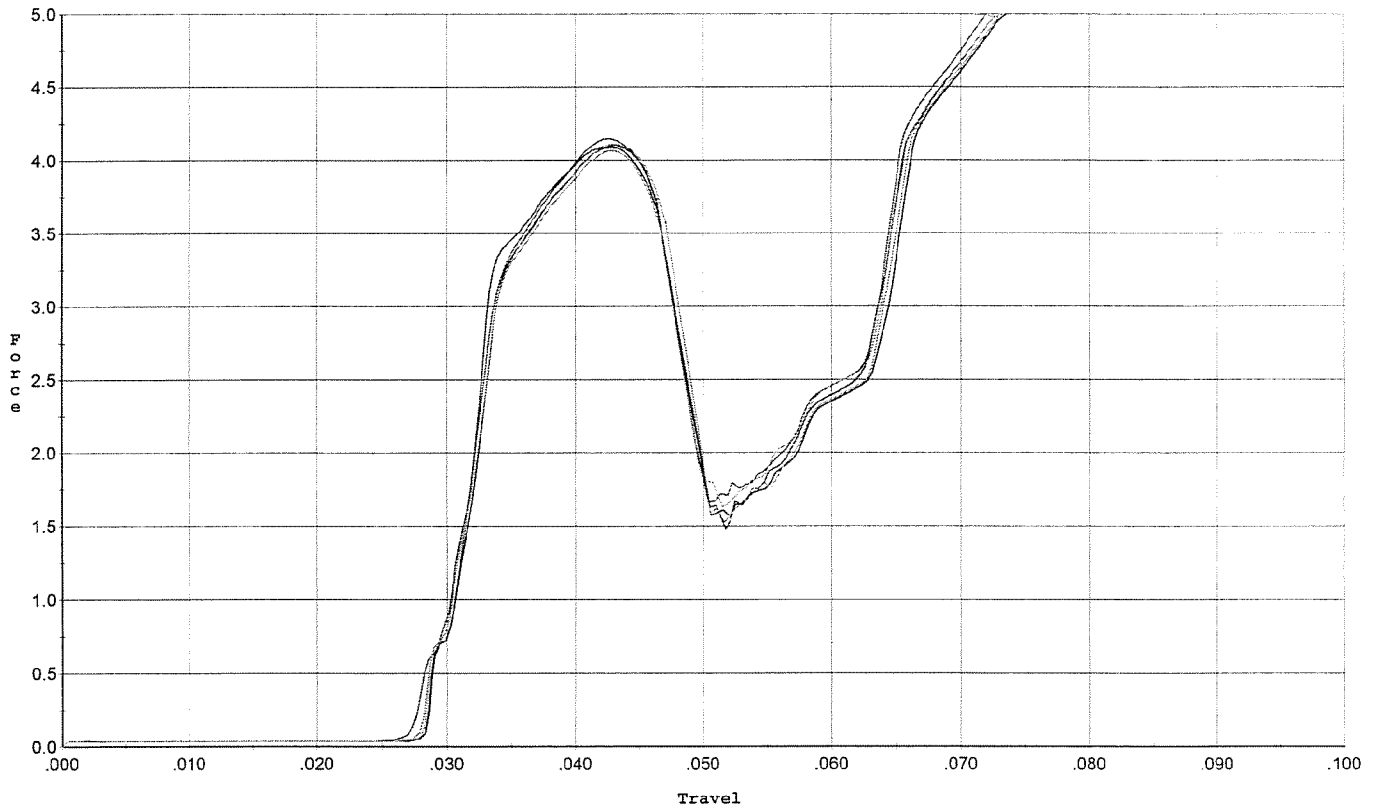
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.046	0.030	0.036	0.035		Set Trigger
2	2.452	0.046	0.030	0.036	0.033		Set Trigger
3	2.597	0.046	0.030	0.035	0.036		Set Trigger
4	2.507	0.045	0.030	0.035	0.034		Set Trigger
5	2.554	0.046	0.029	0.035	0.035		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for targret & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.105	0.046	0.029	0.032	0.061		Set Trigger
2	4.092	0.046	0.029	0.032	0.060		Set Trigger
3	4.147	0.046	0.028	0.032	0.062		Set Trigger
4	4.109	0.047	0.028	0.032	0.063		Set Trigger
5	4.068	0.047	0.028	0.032	0.060		Set Trigger

A. 4.10