

G6869854

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



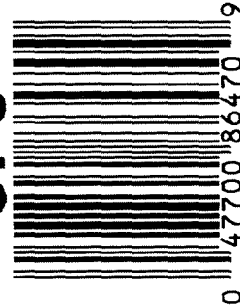
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6869854

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 686 9854

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SP
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SP
470	DIS-ASSEMBLE ACTION		6-24-09	SP
472	SERIALIZE BOLT HANDLE		6-30-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	7/1/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-10-09	OWB
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/10	RSM
540	APPLY COATINGS (BARREL ACTION)		7/16	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-10-09	RJZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

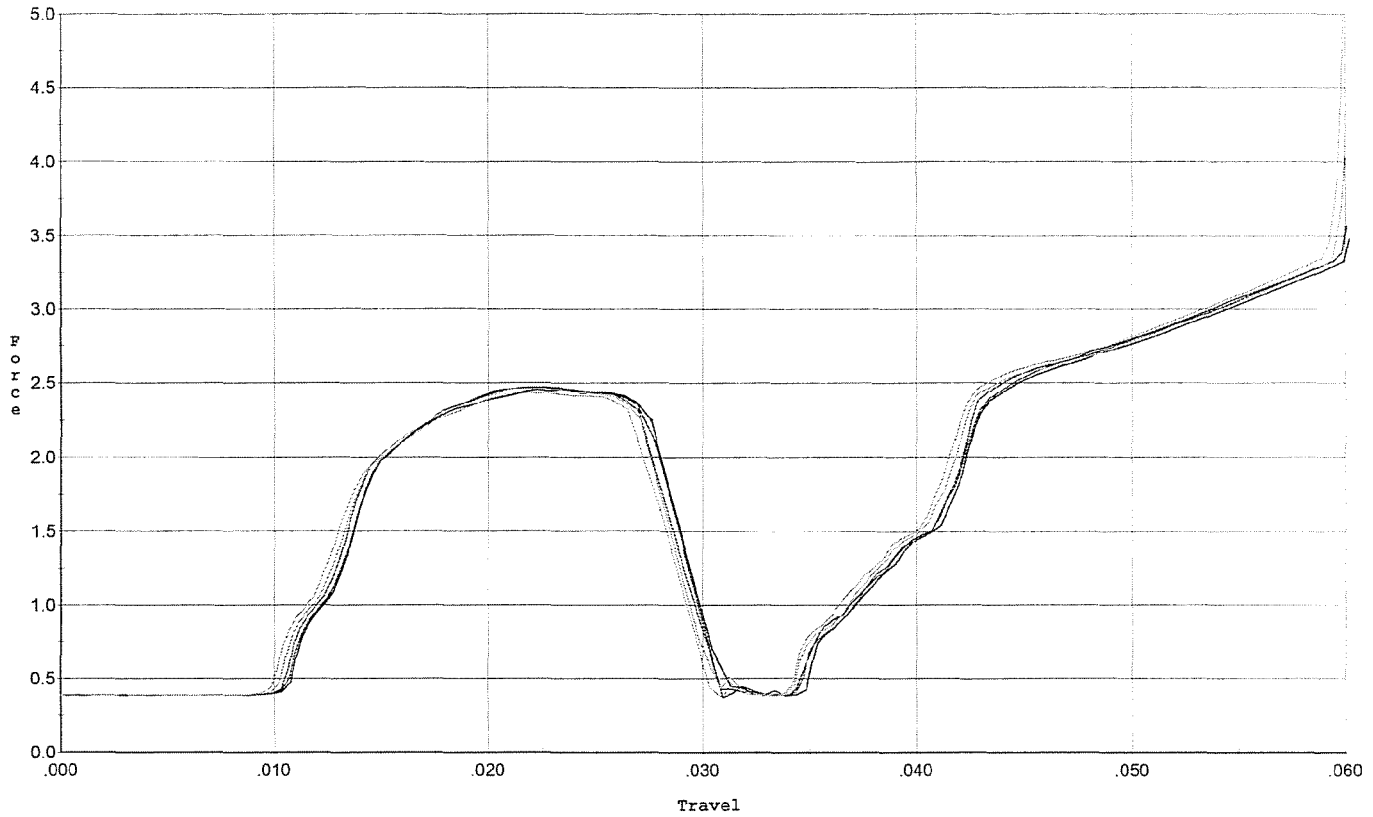
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	8/25/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>1°</u>	<u>1°</u>	<u>2°</u>	8/25/09	RD		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	8/25/09	RB		
	J) ASSEMBLE STOCK					8/10/09	RT		
	K) ASSEMBLE SWIVEL STUDS					8/25/09	RD		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/22/09	RB		
			PASS	FAIL					
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
660	INSPECT FOR LIVE AMMO					8/22/09 CMS	CMS		
670	FINAL INSPECTION A) HEADSPACE					8/25/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u>	<u>2.75</u>	<u>2.78</u>	<u>2.75</u>	<u>2.72</u>	8/25/09	RB
	C) FUNCTION					8/25/09	RB		
690	PACK					8/25/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



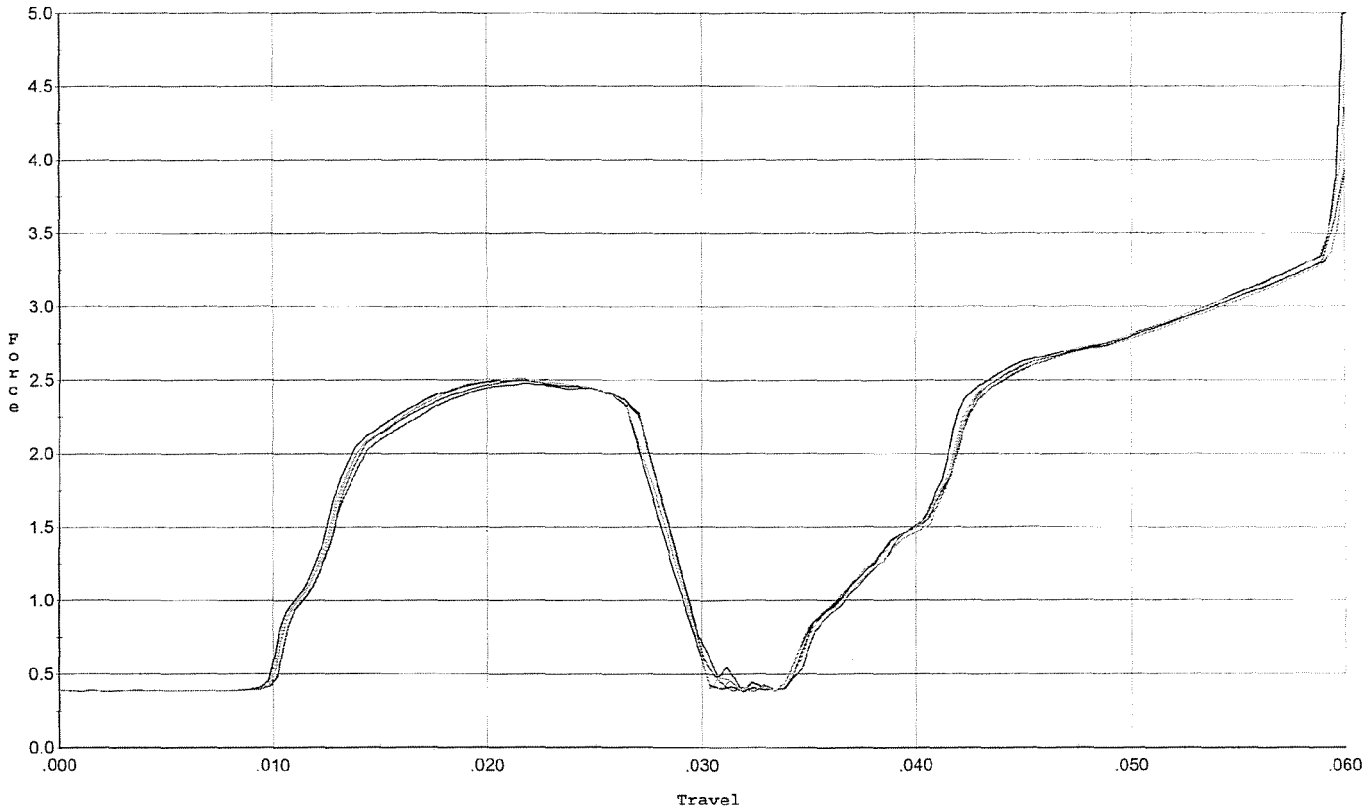
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.471	0.028	0.011	0.037	0.039		Set Trigger
2	2.450	0.028	0.011	0.038	0.039		Set Trigger
3	2.470	0.027	0.011	0.038	0.038		Set Trigger
4	2.464	0.027	0.010	0.038	0.038		Set Trigger
5	2.435	0.028	0.010	0.037	0.039		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



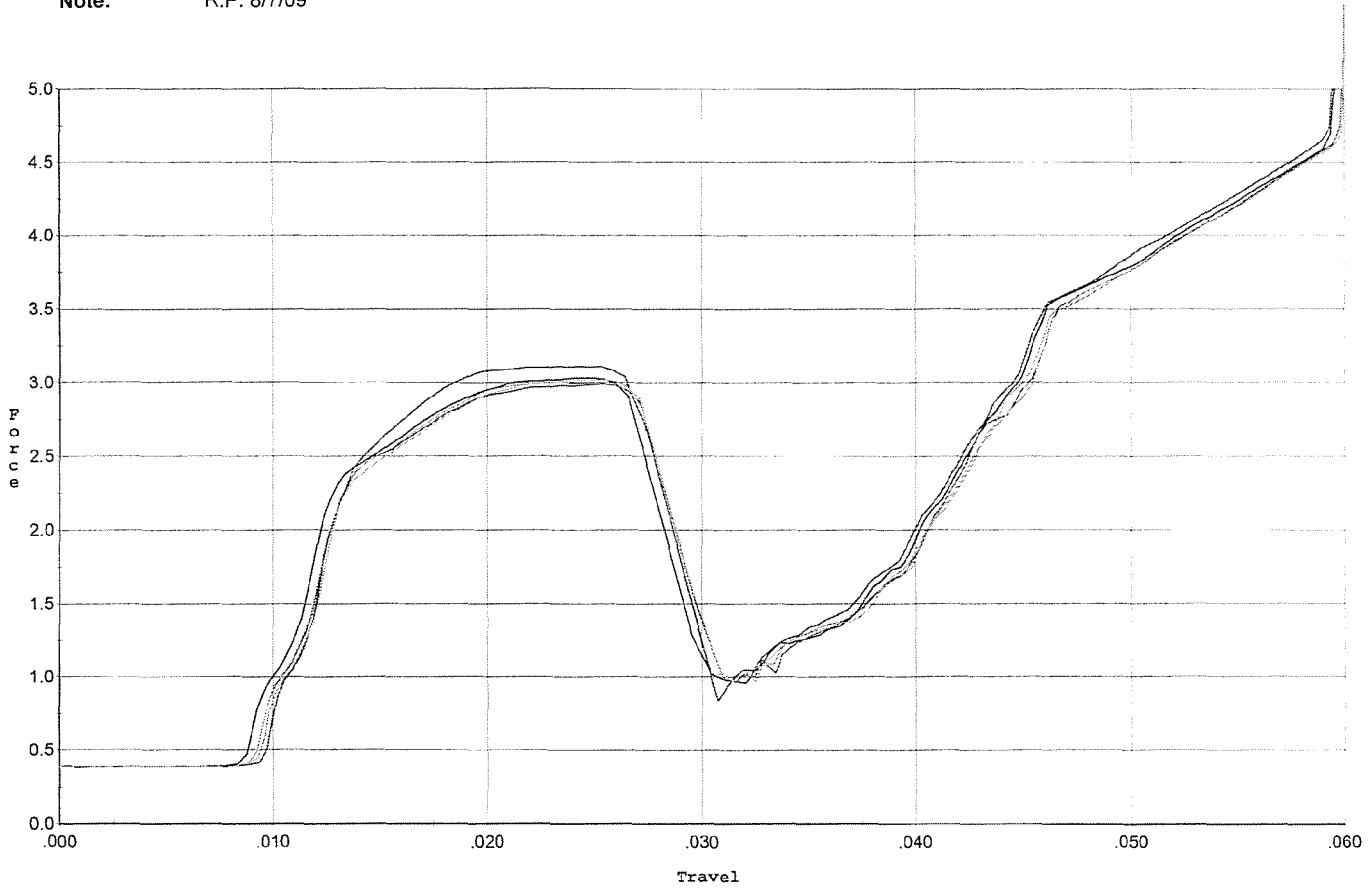
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.027	0.010	0.038	0.039		Set Trigger
2	2.502	0.026	0.010	0.038	0.039		Set Trigger
3	2.496	0.027	0.010	0.038	0.039		Set Trigger
4	2.510	0.028	0.010	0.038	0.041		Set Trigger
5	2.514	0.028	0.010	0.038	0.041		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



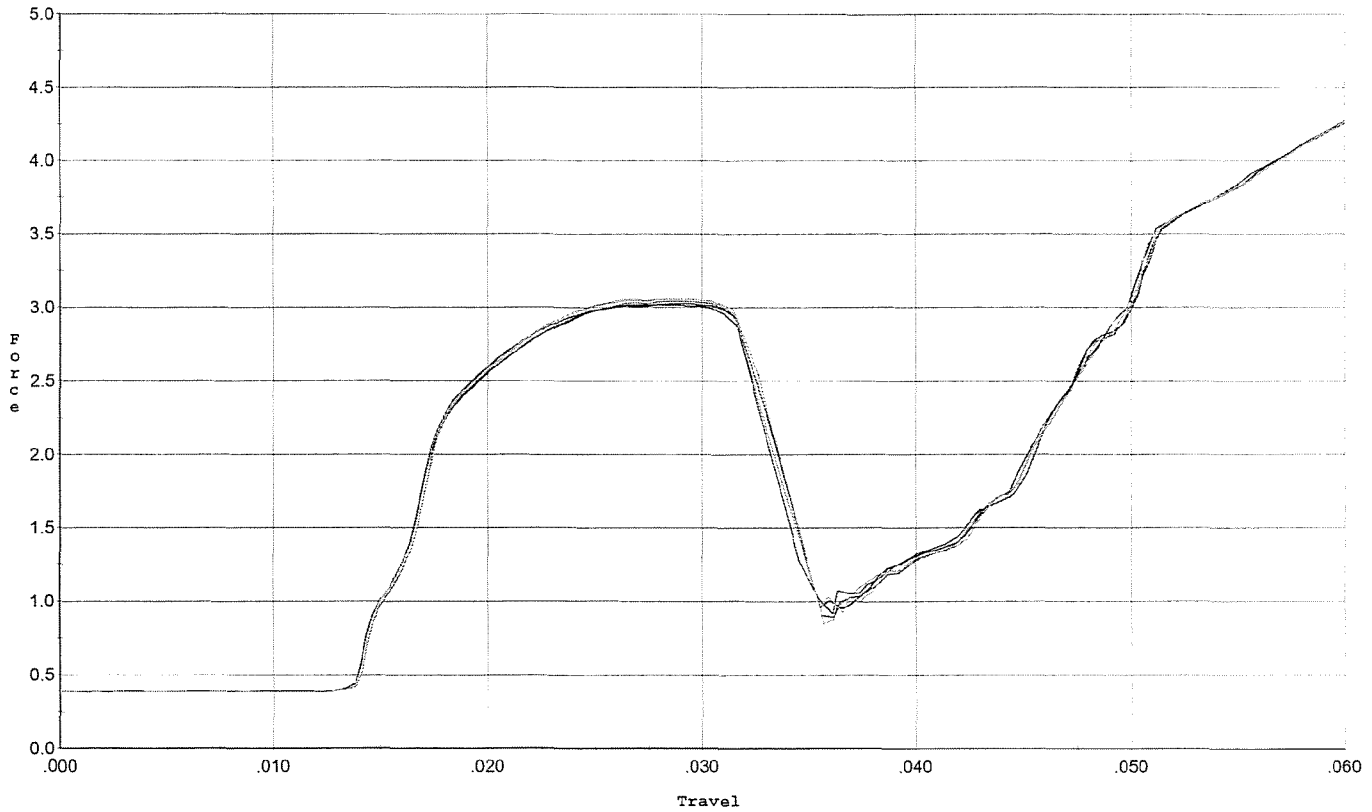
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.027	0.010	0.035	0.049		Set Trigger
2	3.032	0.027	0.009	0.036	0.047		Set Trigger
3	2.989	0.027	0.009	0.036	0.047		Set Trigger
4	3.022	0.027	0.009	0.036	0.047		Set Trigger
5	3.004	0.027	0.010	0.036	0.047		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



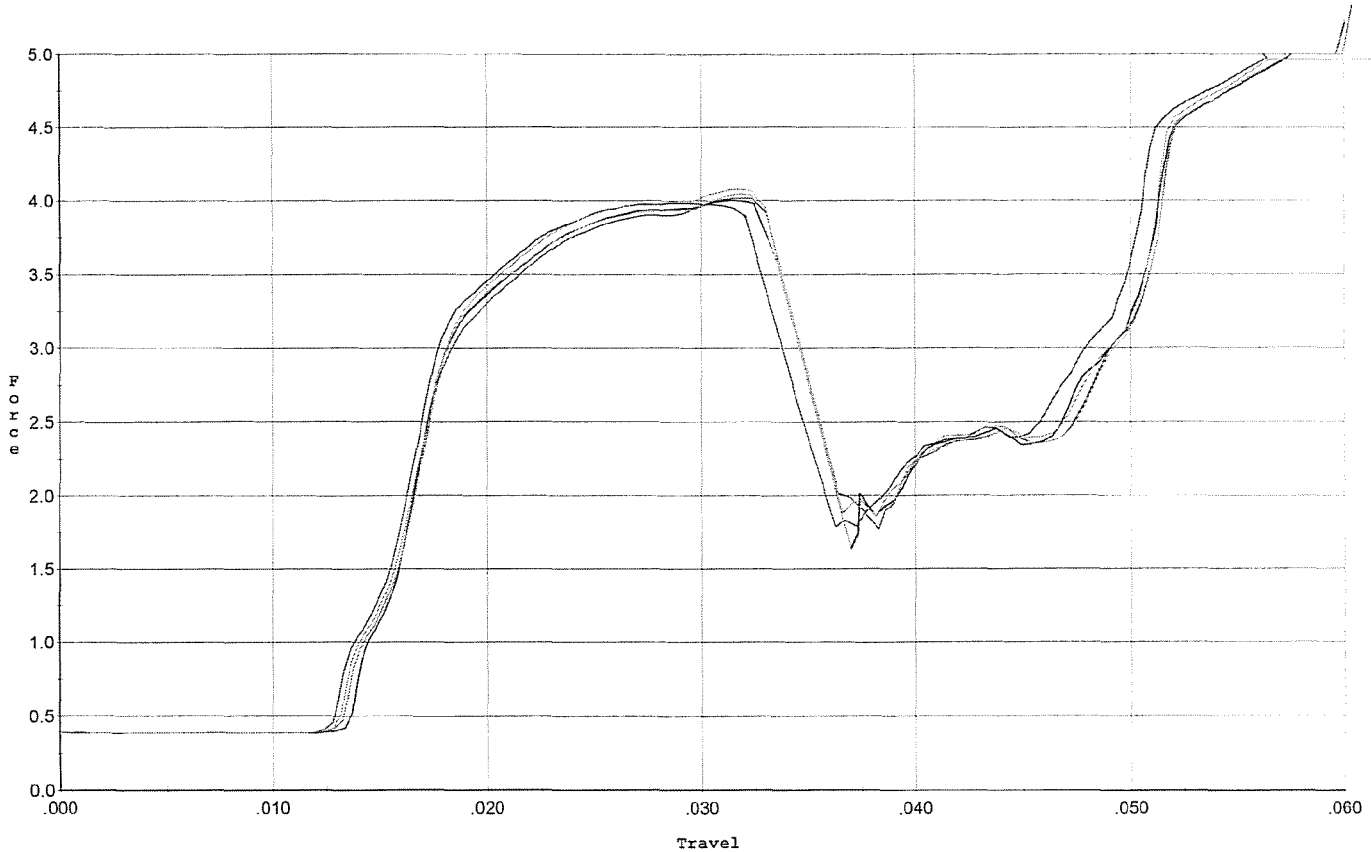
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.017	0.032	0.014	0.037	0.050		Set Trigger
2	3.027	0.032	0.014	0.037	0.050		Set Trigger
3	3.041	0.033	0.014	0.036	0.052		Set Trigger
4	3.058	0.032	0.014	0.037	0.050		Set Trigger
5	3.054	0.033	0.014	0.036	0.052		Set Trigger

Aug 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



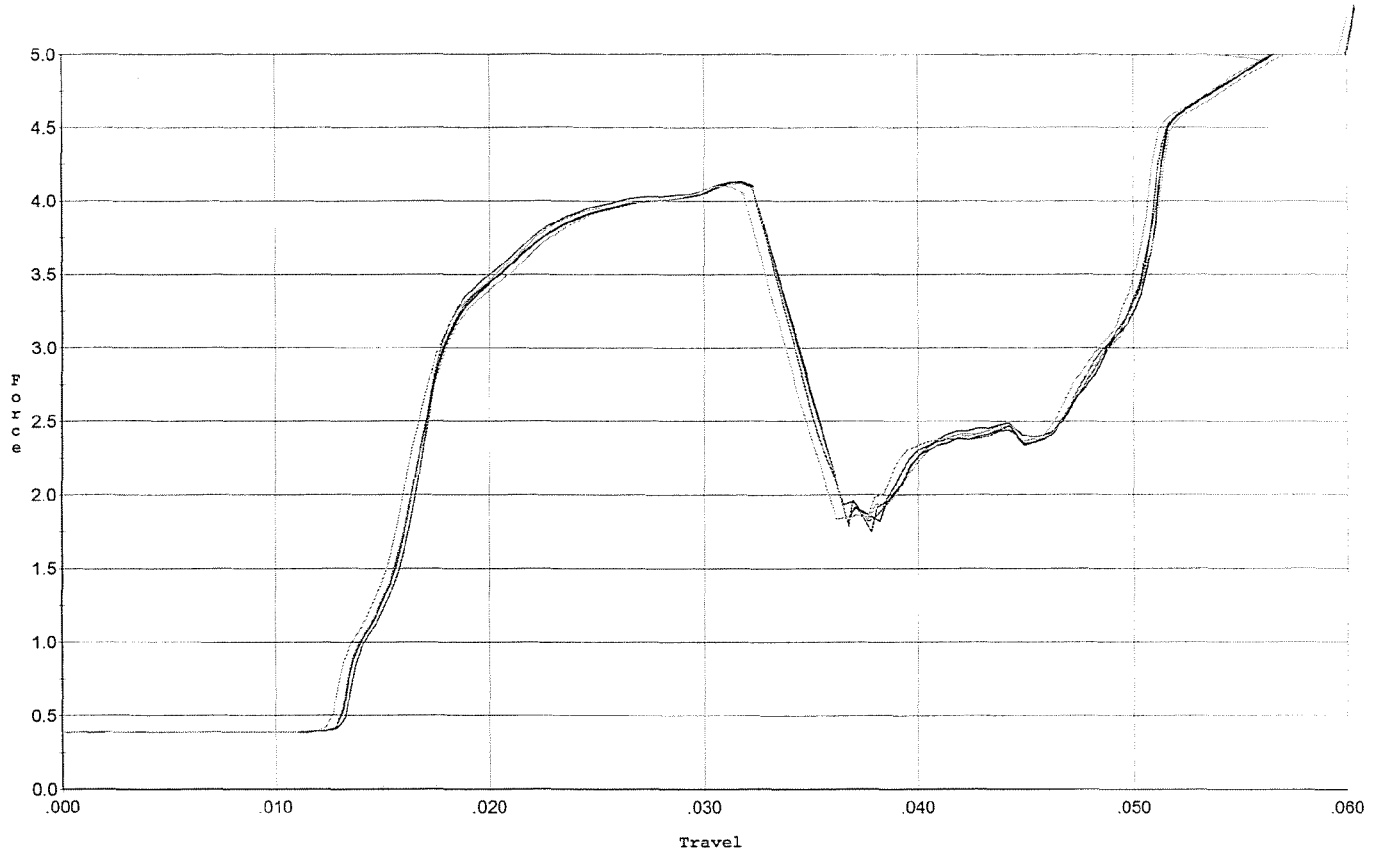
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.982	0.032	0.013	0.029	0.067		Set Trigger
2	4.005	0.034	0.014	0.029	0.070		Set Trigger
3	4.016	0.033	0.013	0.030	0.069		Set Trigger
4	4.047	0.034	0.013	0.030	0.070		Set Trigger
5	4.079	0.033	0.013	0.029	0.070		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



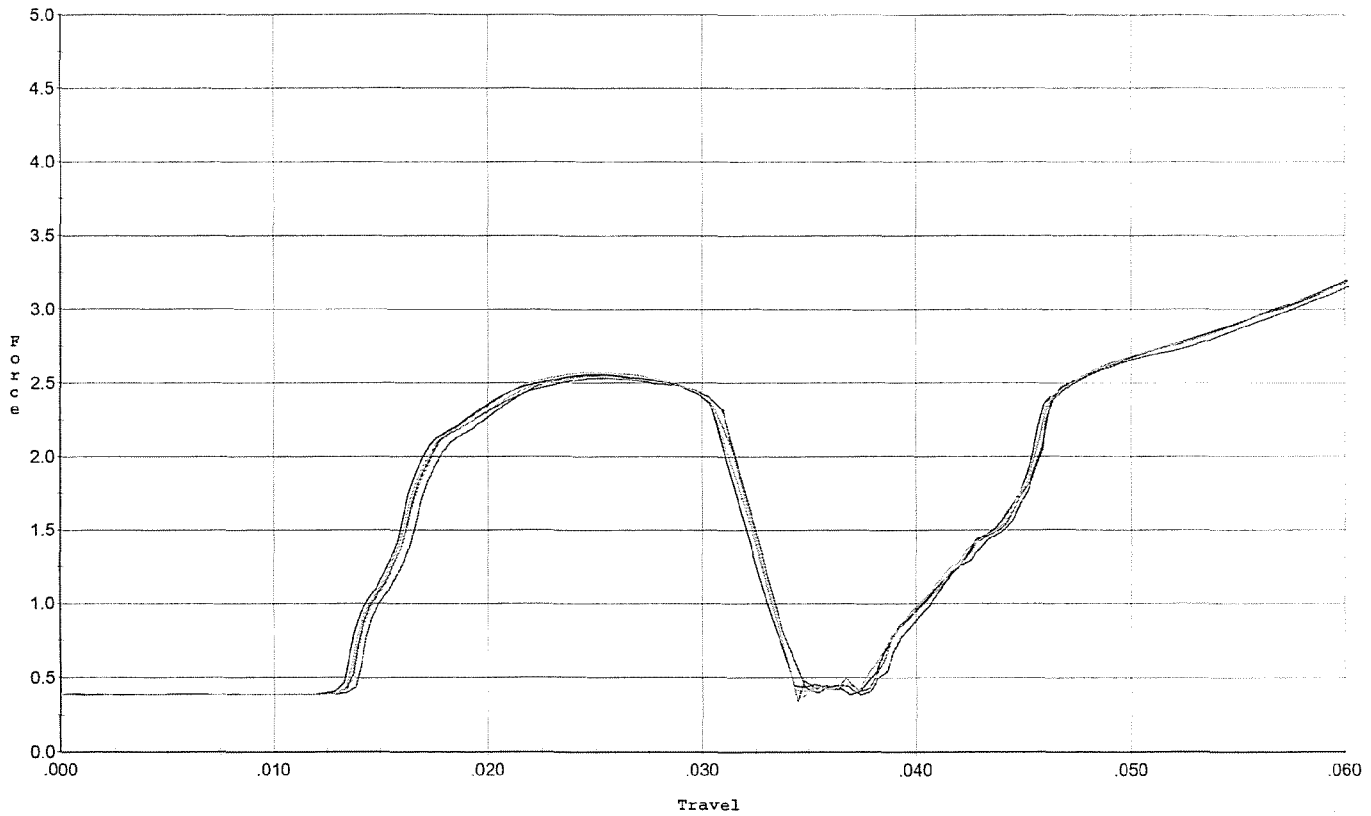
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.034	0.013	0.028	0.073		Set Trigger
2	4.127	0.032	0.013	0.029	0.068		Set Trigger
3	4.131	0.032	0.013	0.029	0.069		Set Trigger
4	4.121	0.032	0.013	0.029	0.068		Set Trigger
5	4.104	0.032	0.013	0.029	0.068		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



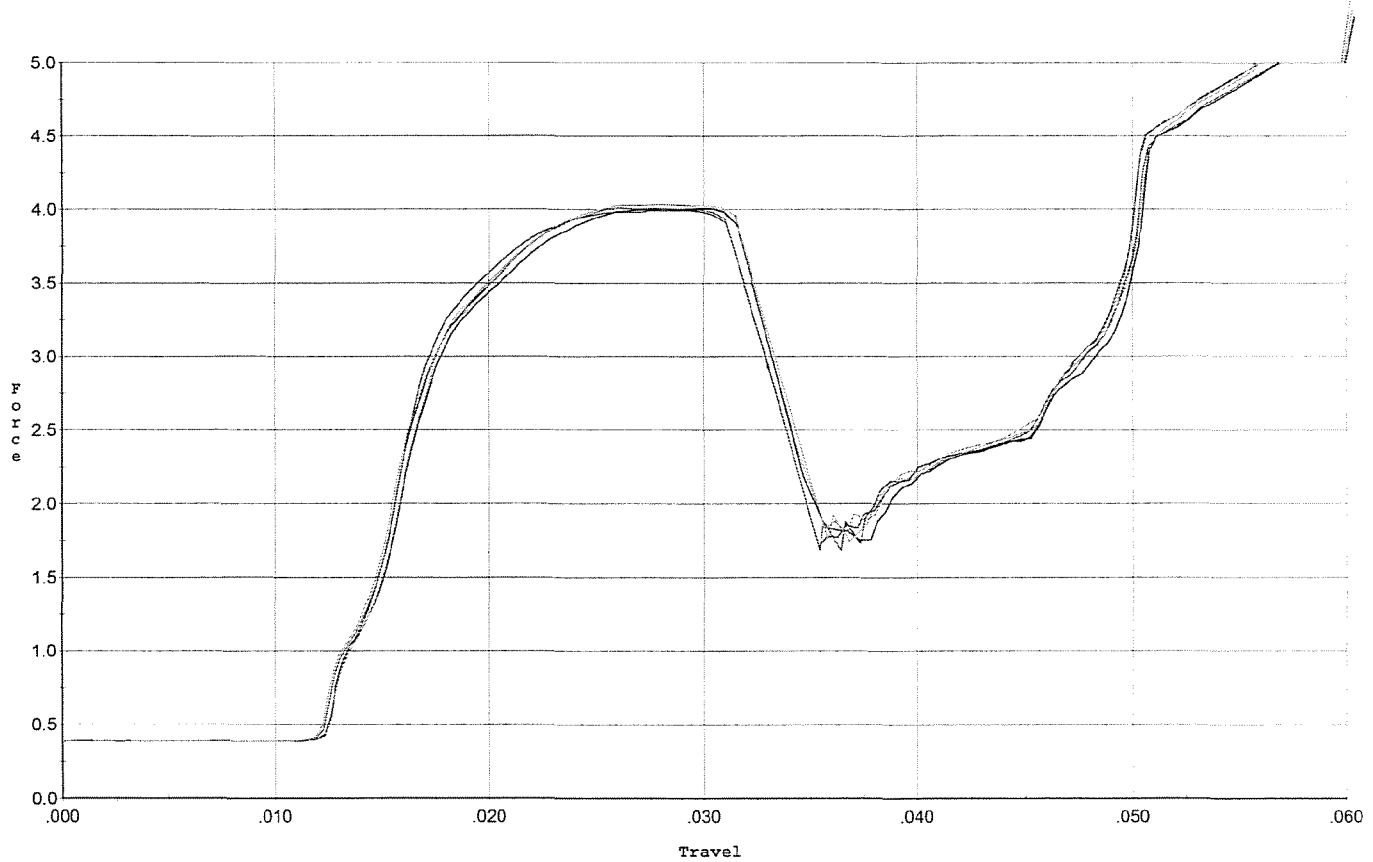
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.031	0.014	0.039	0.042		Set Trigger
2	2.561	0.030	0.013	0.038	0.042		Set Trigger
3	2.534	0.031	0.014	0.038	0.043		Set Trigger
4	2.547	0.031	0.014	0.038	0.043		Set Trigger
5	2.572	0.032	0.014	0.038	0.044		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.991	0.033	0.013	0.029	0.070		Set Trigger
2	4.005	0.032	0.013	0.030	0.066		Set Trigger
3	4.012	0.033	0.012	0.029	0.070		Set Trigger
4	4.033	0.031	0.013	0.029	0.067		Set Trigger
5	4.034	0.032	0.012	0.029	0.067		Set Trigger

Aug 4.01