

67685 2299

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



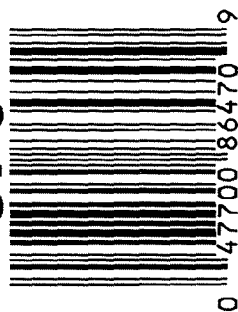
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852299

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 685 2299

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE	MAG 1A - FLUX	5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RP
480	MAGNAFLUX BBL ACTION		5/8/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/12/09	Rsm
540	APPLY COATINGS (BARREL ACTION)		5/18	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-28-09	SP, D
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

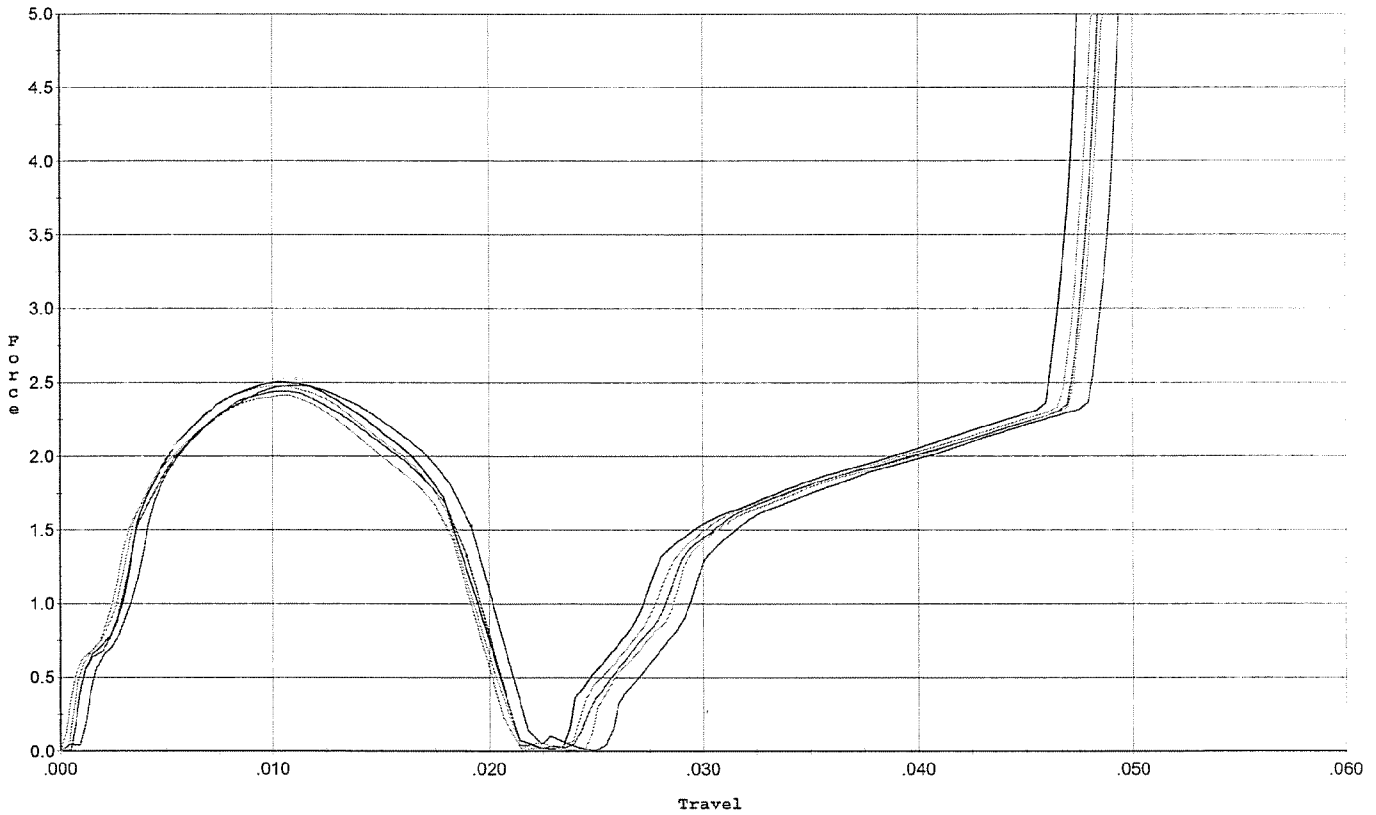
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4⁰</u> <u>4⁰</u> <u>4⁰</u>	6-22-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6⁰</u> <u>5⁰</u> <u>5⁰</u>	6-22-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	6-22-09	LN
	J) ASSEMBLE STOCK		5-28-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		6-22-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-9-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-9-09	RP
670	FINAL INSPECTION A) HEADSPACE		6-22-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>240</u> <u>232</u> <u>243</u> <u>260</u> <u>233</u>	6-19-09	LN
	C) FUNCTION		6-22-09	LN
690	PACK		7/20/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs



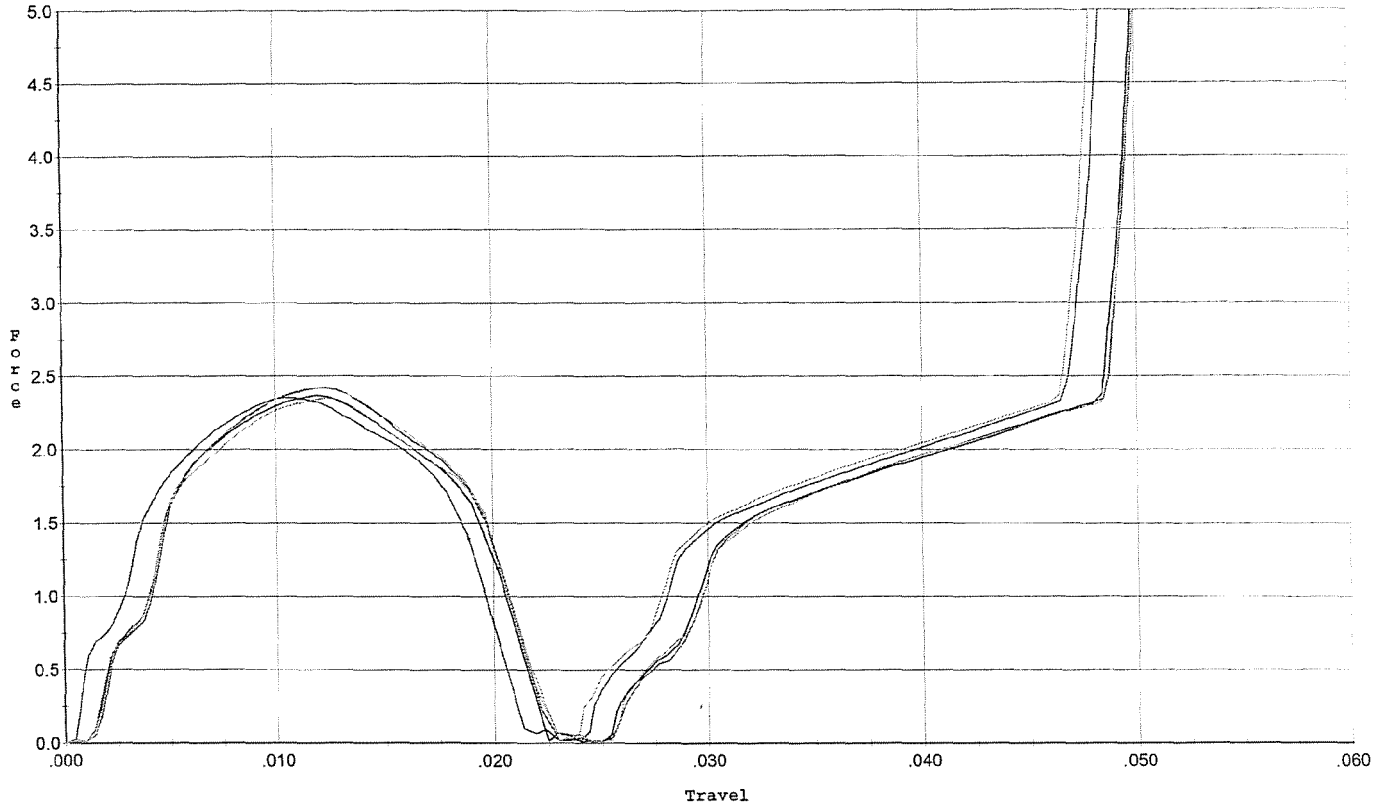
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.019	0.00	0.035	0.034		Set Trigger
2	2.507	0.019	0.00	0.033	0.035		Set Trigger
3	2.441	0.019	0.00	0.034	0.033		Set Trigger
4	2.477	0.018	0.00	0.035	0.032		Set Trigger
5	2.414	0.018	0.00	0.035	0.032		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs



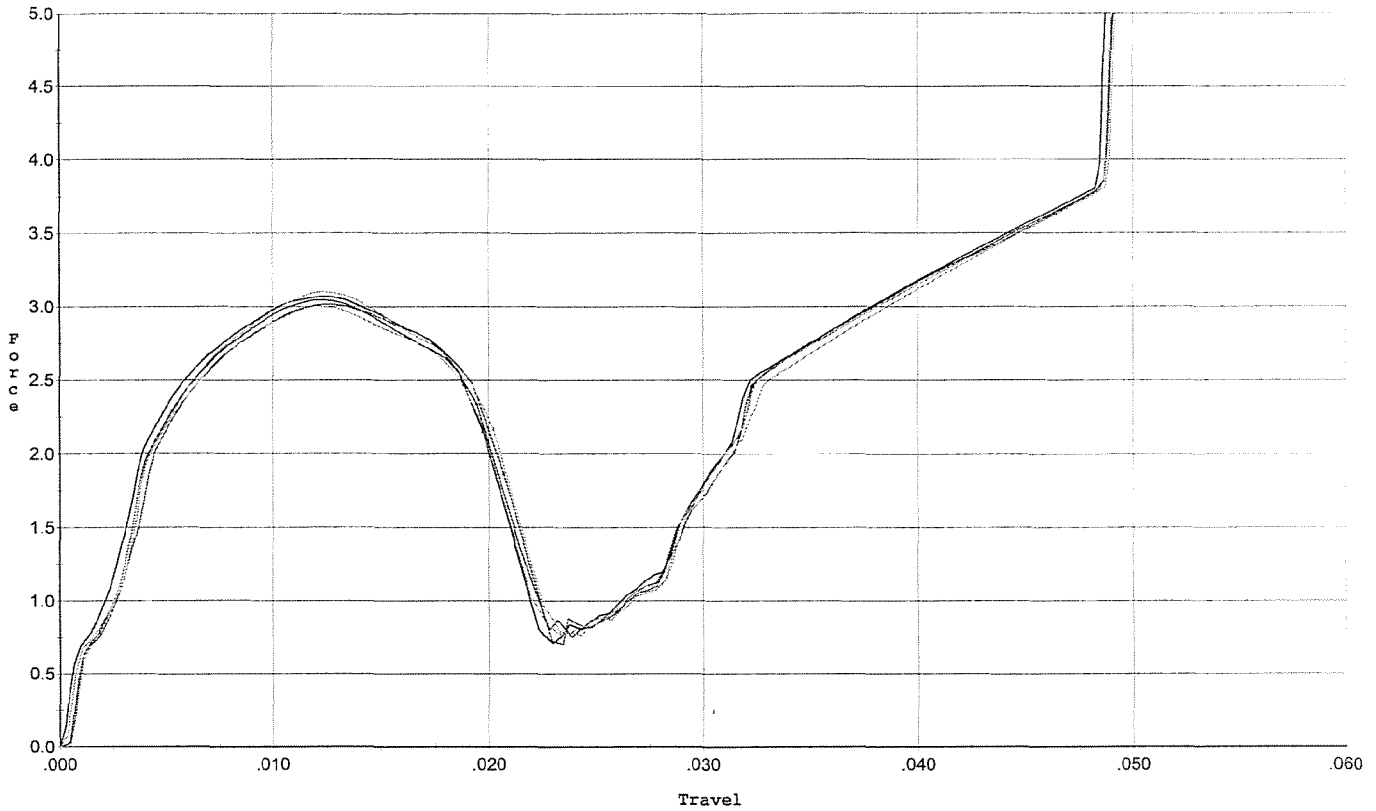
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.353	0.019	0.00	0.034	0.032		Set Trigger
2	2.370	0.020	0.00	0.035	0.033		Set Trigger
3	2.423	0.020	0.00	0.035	0.032		Set Trigger
4	2.418	0.020	0.00	0.033	0.032		Set Trigger
5	2.350	0.020	0.00	0.035	0.032		Set Trigger

Aug 238

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



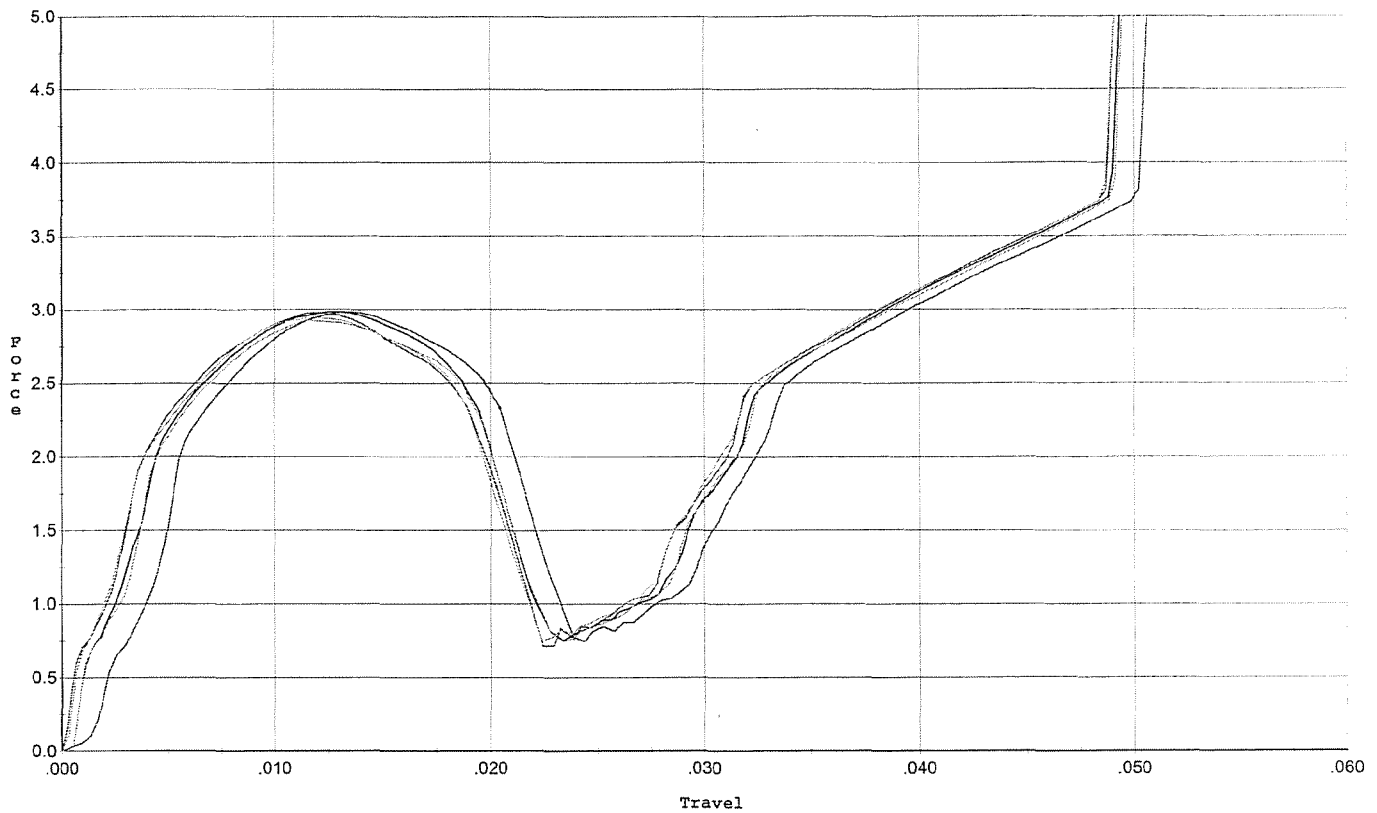
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.047	0.019	0.00	0.032	0.043		Set Trigger
2	3.069	0.020	0.00	0.032	0.044		Set Trigger
3	3.015	0.021	0.00	0.032	0.045		Set Trigger
4	3.102	0.020	0.00	0.032	0.045		Set Trigger
5	3.004	0.020	0.00	0.032	0.043		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



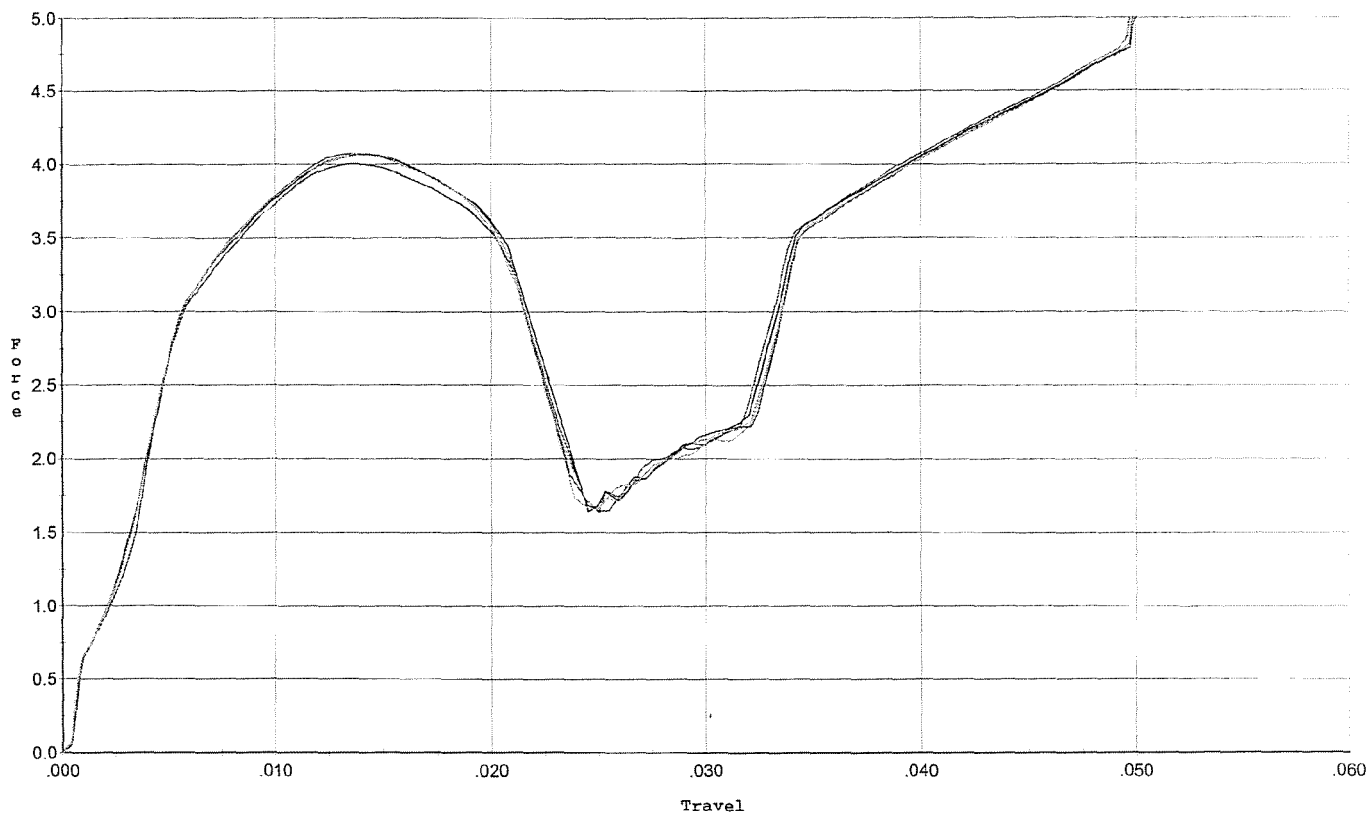
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.983	0.020	0.00	0.033	0.042		Set Trigger
2	2.983	0.019	0.00	0.032	0.042		Set Trigger
3	2.978	0.020	0.00	0.032	0.044		Set Trigger
4	2.945	0.019	0.00	0.033	0.042		Set Trigger
5	2.928	0.020	0.00	0.032	0.042		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



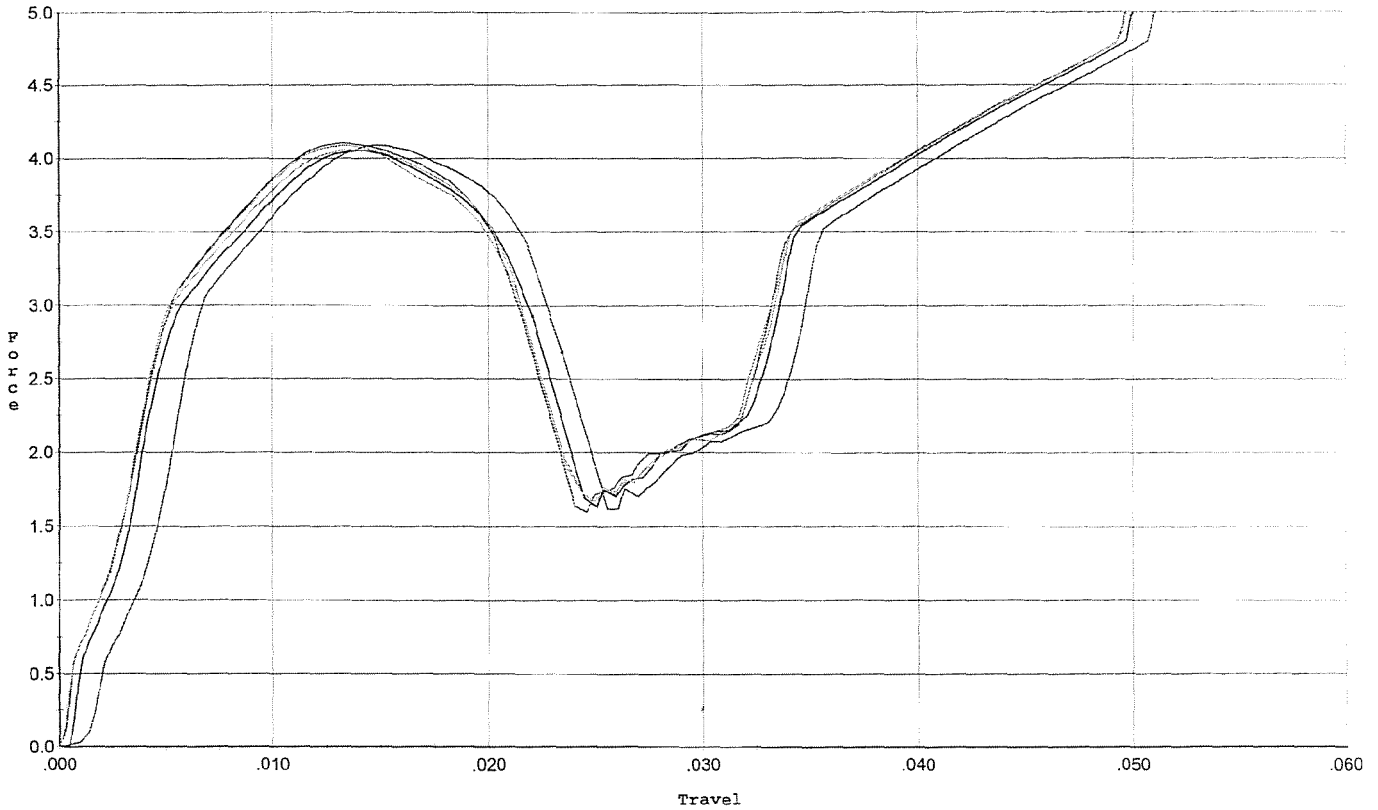
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.004	0.021	0.00	0.030	0.060		Set Trigger
2	4.063	0.023	0.00	0.030	0.065		Set Trigger
3	4.070	0.021	0.00	0.030	0.060		Set Trigger
4	4.074	0.021	0.00	0.030	0.061		Set Trigger
5	4.064	0.021	0.00	0.030	0.060		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



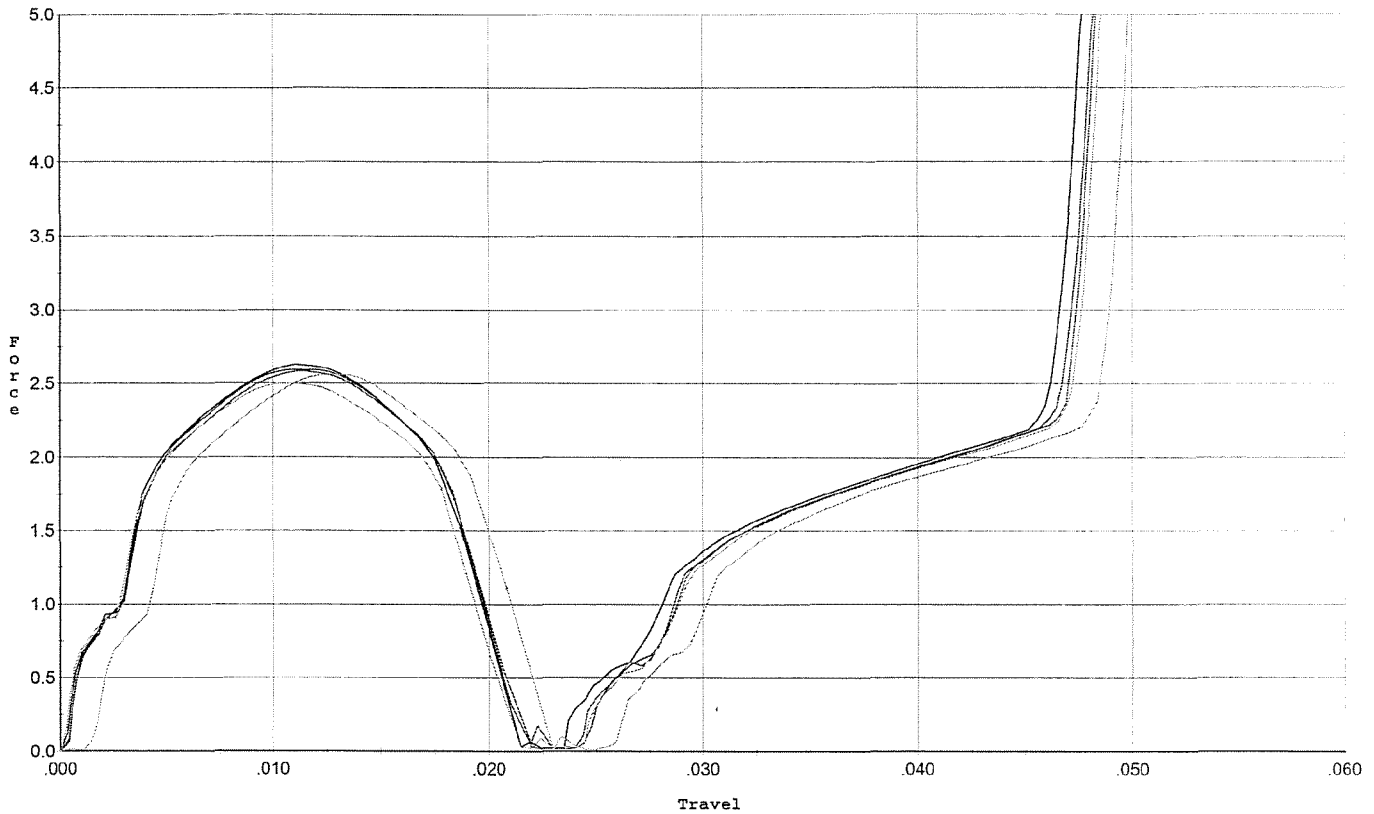
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.023	0.00	0.030	0.064		Set Trigger
2	4.053	0.022	0.00	0.030	0.063		Set Trigger
3	4.103	0.022	0.00	0.030	0.063		Set Trigger
4	4.058	0.021	0.00	0.030	0.061		Set Trigger
5	4.088	0.021	0.00	0.030	0.062		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



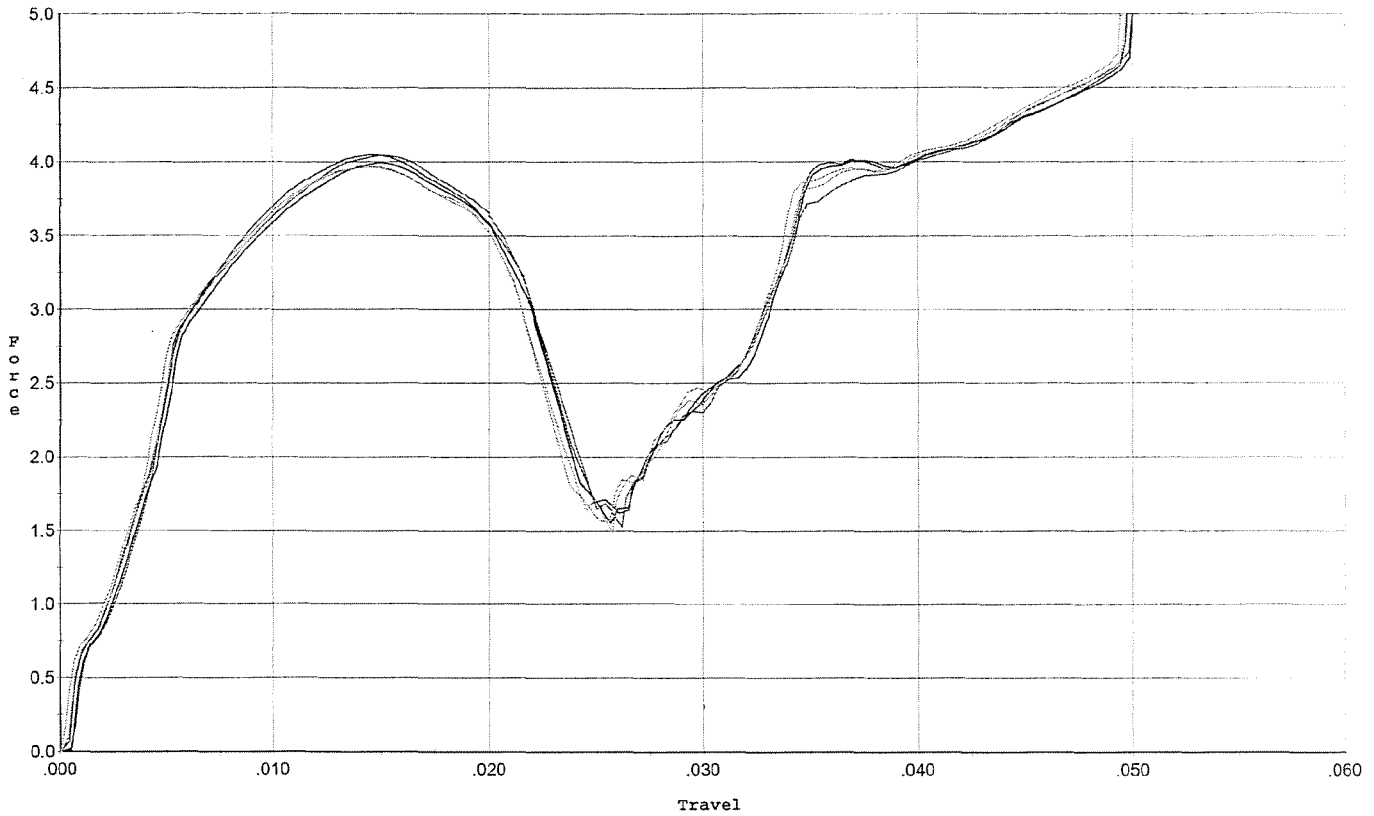
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.018	0.00	0.034	0.035		Set Trigger
2	2.627	0.019	0.00	0.034	0.035		Set Trigger
3	2.581	0.018	0.00	0.034	0.034		Set Trigger
4	2.499	0.018	0.00	0.035	0.033		Set Trigger
5	2.559	0.021	0.00	0.035	0.036		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.049	0.022	0.00	0.029	0.061		Set Trigger
2	3.996	0.022	0.00	0.029	0.061		Set Trigger
3	4.042	0.022	0.00	0.029	0.061		Set Trigger
4	3.966	0.021	0.00	0.030	0.059		Set Trigger
5	3.968	0.021	0.00	0.029	0.060		Set Trigger

Avg 4.00