

G6852320

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

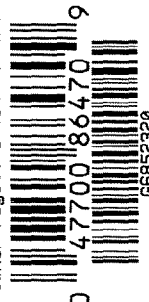
24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



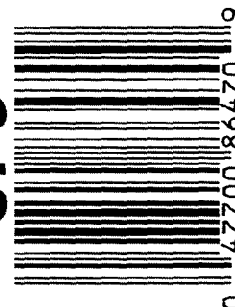
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852320

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852320

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	RP
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	RP
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-16-09	RP
475	DRILL AND TAP SIGHT HOLES		4-16-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	4/18/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
520	GOFF BLAST BBL / REC		4/21/09	L.M.
542	APPLY COATINGS (BARREL ACTION)		4-21	LT
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-28-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

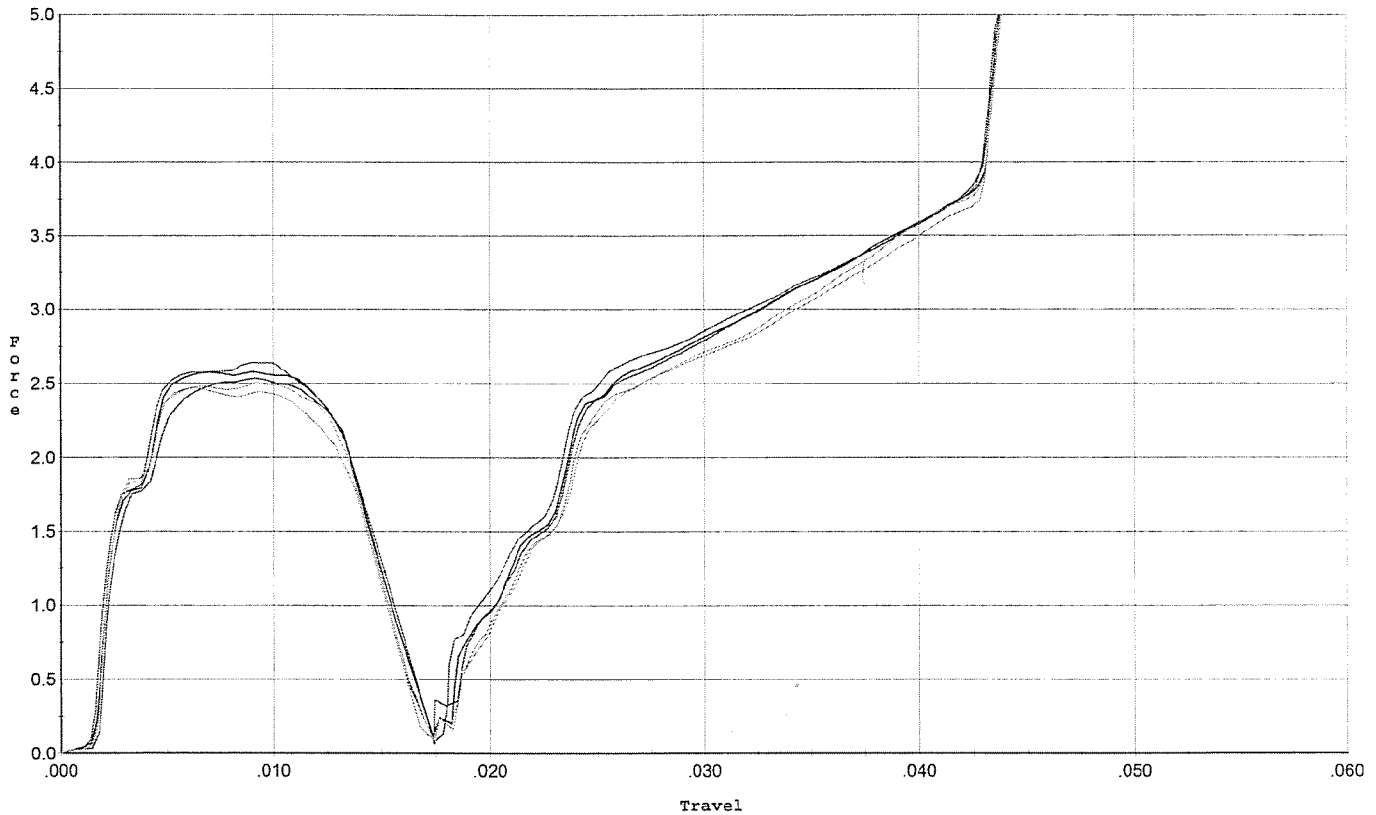
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.9</u>	<u>4.9</u>	<u>4.9</u>	5-7-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.9</u>	<u>5.9</u>	<u>5.9</u>	5-7-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	5-7-09	RP		
	J) ASSEMBLE STOCK					4-27-09	RP		
	K) ASSEMBLE SWIVEL STUDS					5-7-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		4-27-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					4-27-09	RP		
670	FINAL INSPECTION A) HEADSPACE					5-7-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u>	<u>2.79</u>	<u>2.77</u>	<u>2.85</u>	<u>2.58</u>	4-28-09	RP
	C) FUNCTION					5-7-09	RP		
690	PACK					5-7-09	RP		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



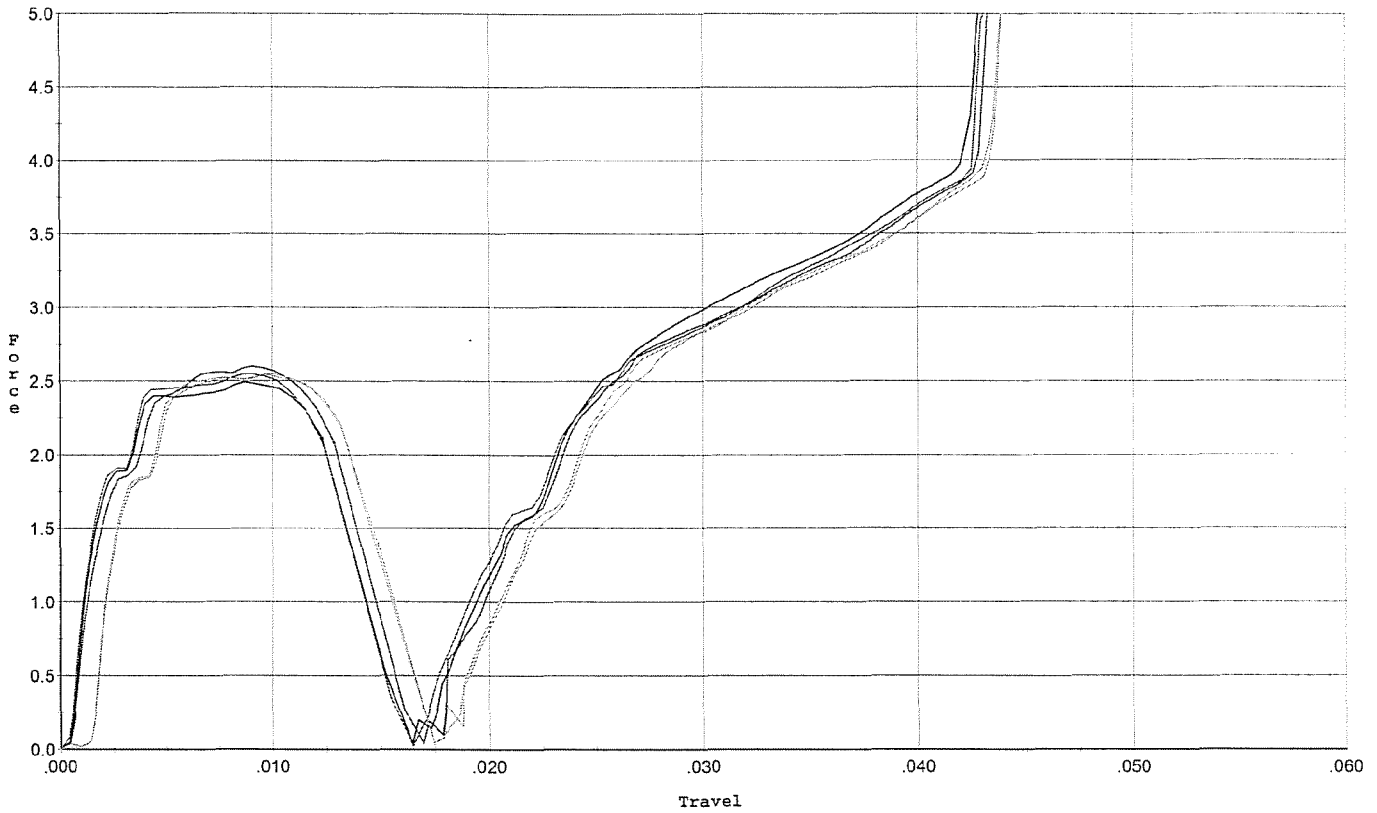
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.535	0.015	0.00	0.032	0.027		Set Trigger
2	2.580	0.013	0.00	0.033	0.024		Set Trigger
3	2.639	0.013	0.00	0.032	0.025		Set Trigger
4	2.504	0.013	0.00	0.033	0.024		Set Trigger
5	2.471	0.014	0.00	0.033	0.024		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles



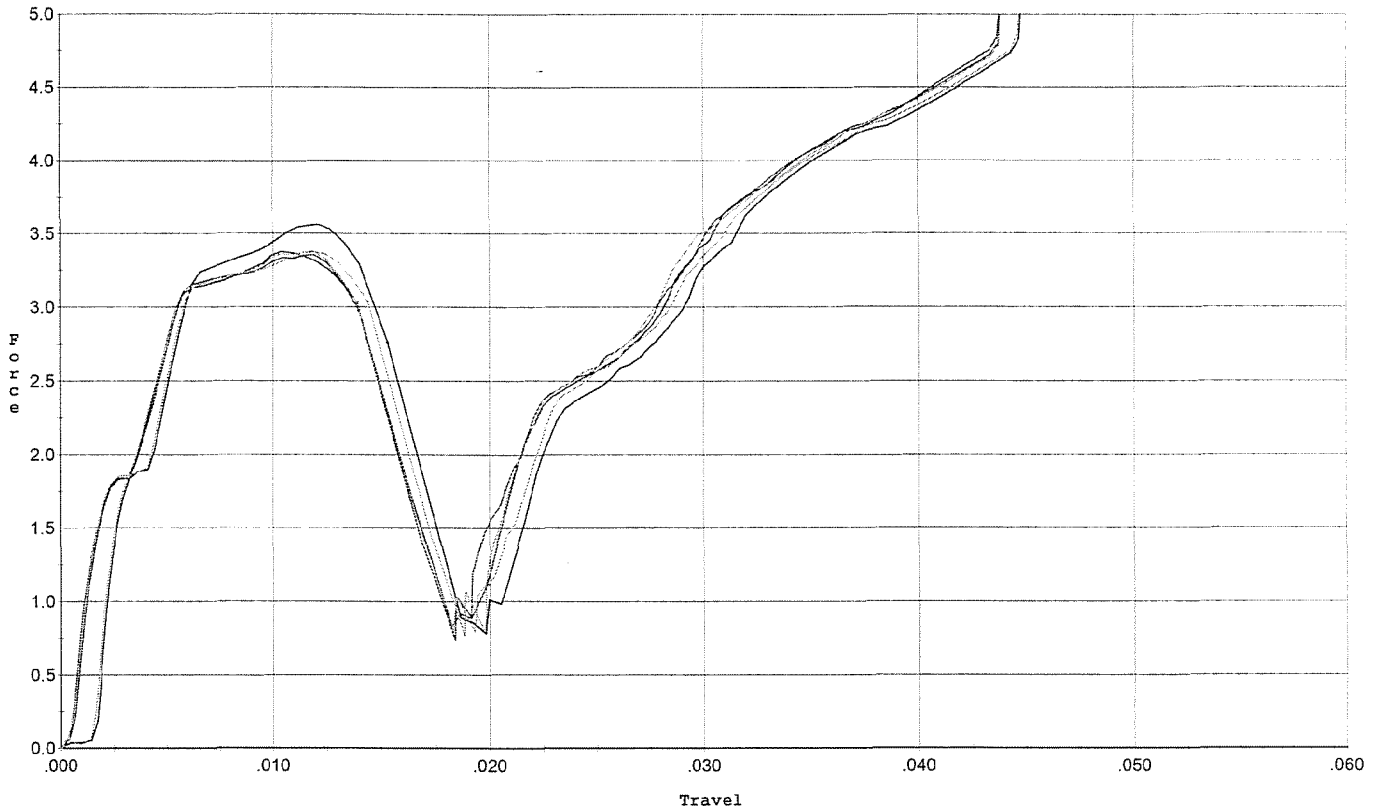
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.013	0.00	0.032	0.025		Set Trigger
2	2.494	0.012	0.00	0.032	0.023		Set Trigger
3	2.547	0.012	0.00	0.033	0.024		Set Trigger
4	2.547	0.013	0.00	0.032	0.024		Set Trigger
5	2.546	0.015	0.00	0.032	0.027		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.376	0.014	0.00	0.030	0.033		Set Trigger
2	3.561	0.015	0.00	0.030	0.036		Set Trigger
3	3.353	0.014	0.00	0.030	0.033		Set Trigger
4	3.374	0.014	0.00	0.030	0.033		Set Trigger
5	3.379	0.014	0.00	0.030	0.033		Set Trigger

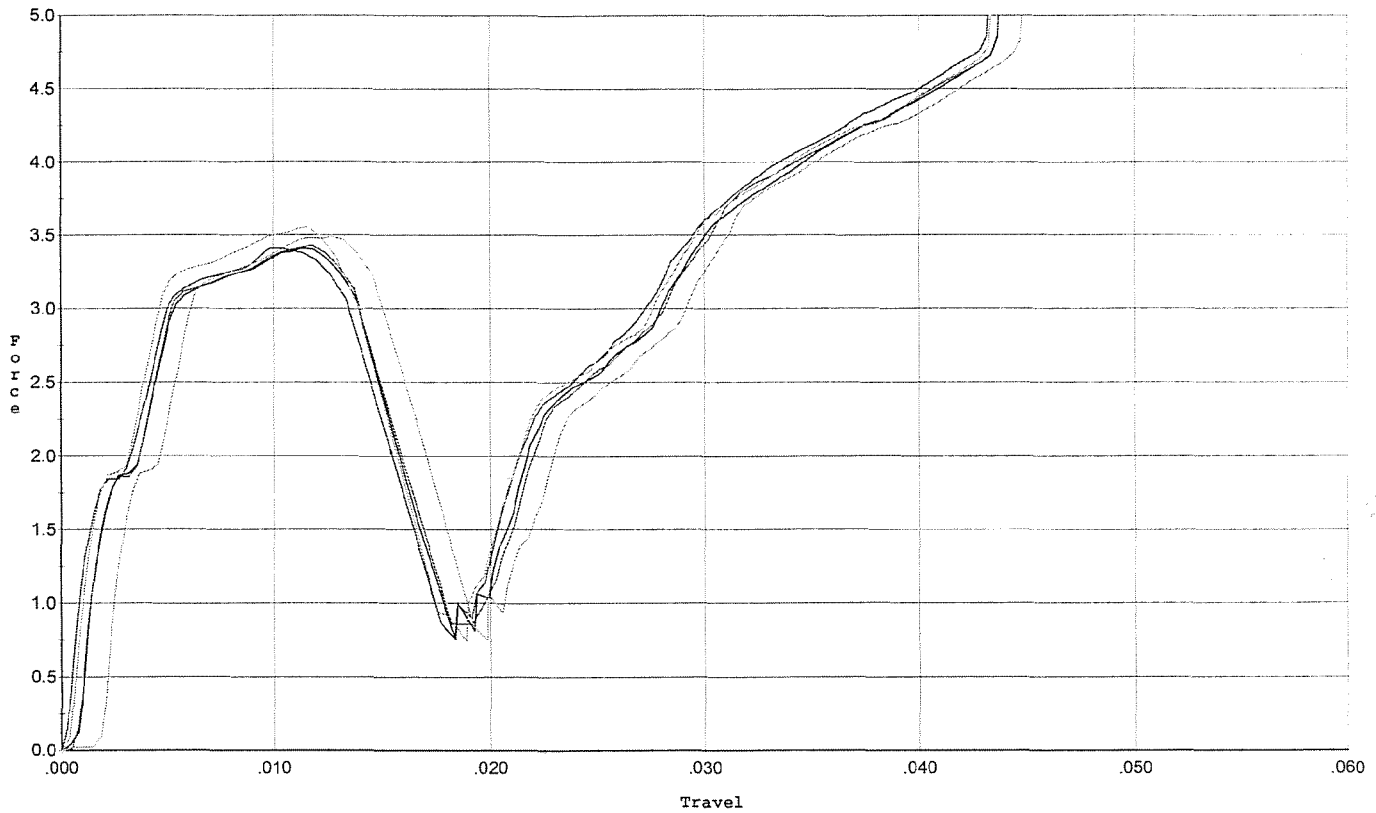
A-3-40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles

7/- .2516
chk 5



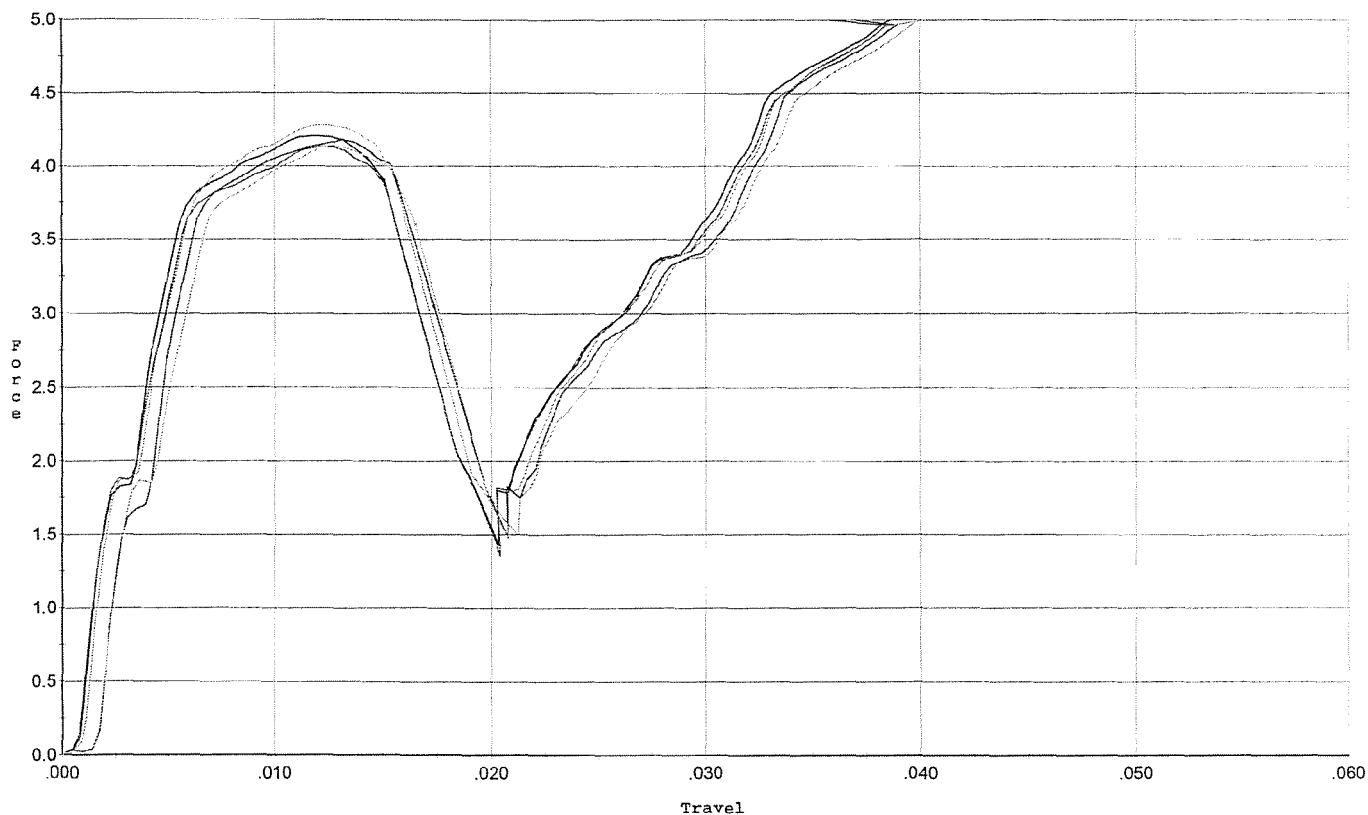
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.409	0.015	0.00	0.029	0.037		Set Trigger
2	3.408	0.014	0.00	0.030	0.033		Set Trigger
3	3.426	0.014	0.00	0.030	0.033		Set Trigger
4	3.556	0.014	0.00	0.029	0.035		Set Trigger
5	3.492	0.017	0.002	0.030	0.038		Set Trigger

A-3-45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



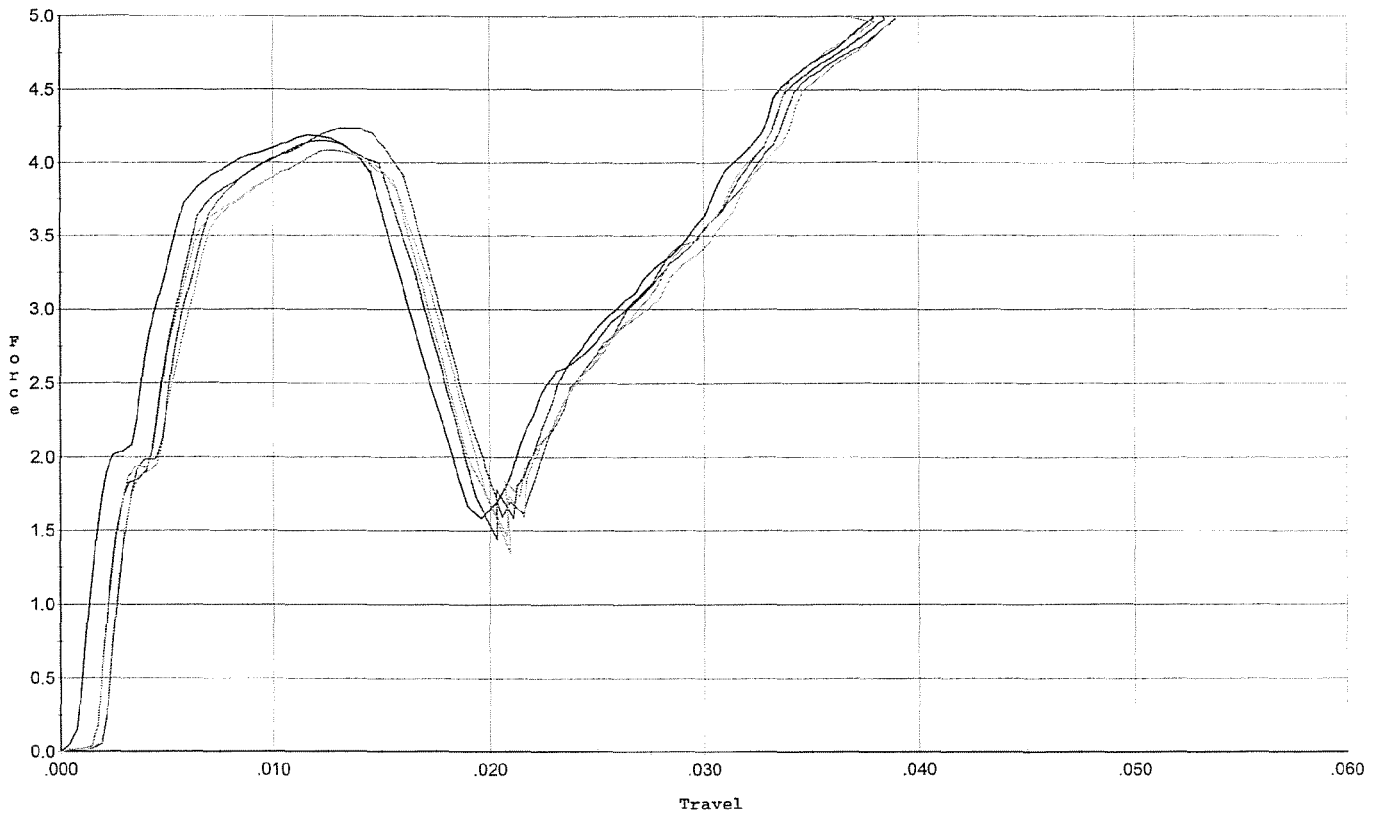
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.181	0.017	0.00	0.028	0.048		Set Trigger
2	4.205	0.015	0.00	0.028	0.044		Set Trigger
3	4.138	0.015	0.00	0.028	0.043		Set Trigger
4	4.144	0.017	0.00	0.028	0.045		Set Trigger
5	4.280	0.016	0.00	0.028	0.045		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles



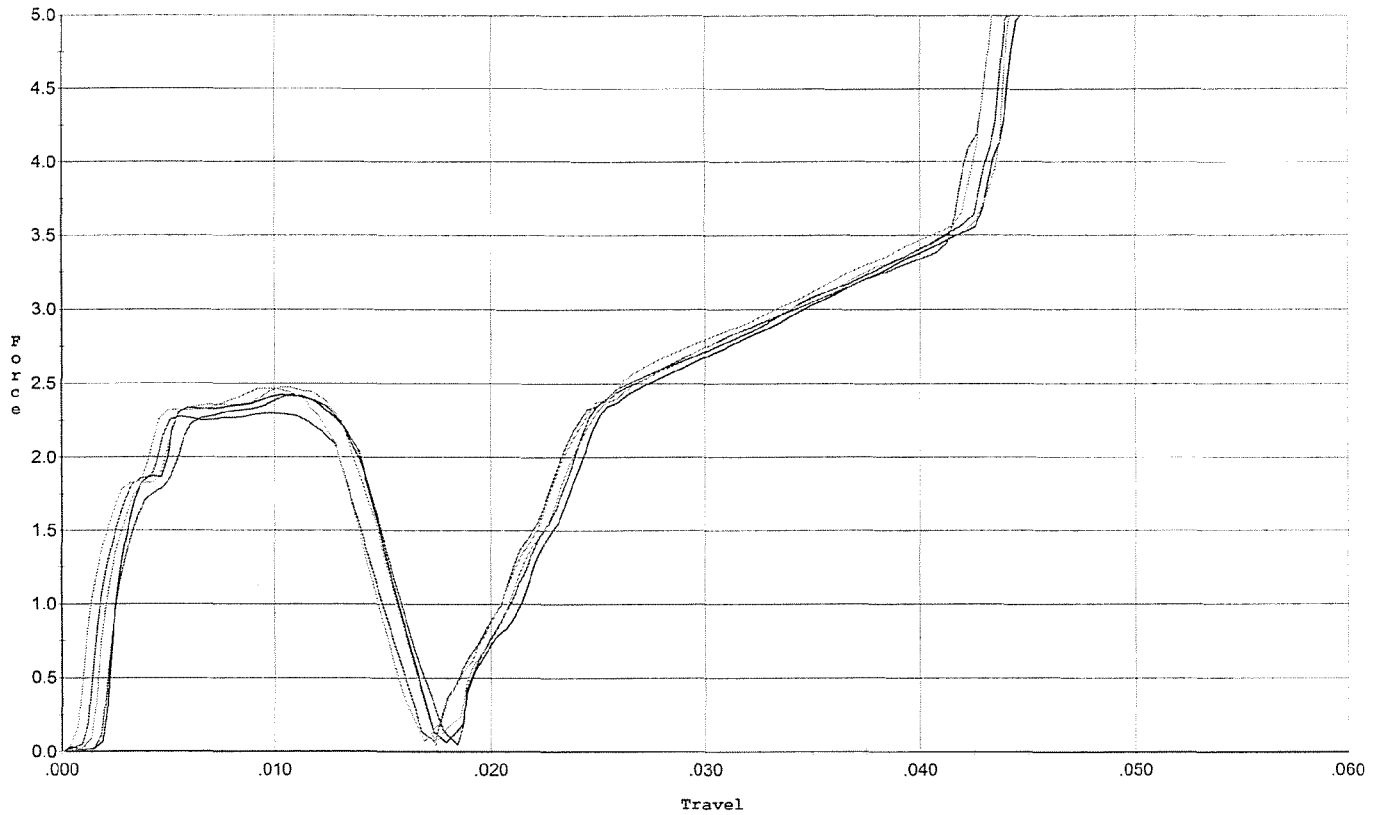
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.017	0.00	0.028	0.045		Set Trigger
2	4.189	0.015	0.00	0.029	0.042		Set Trigger
3	4.234	0.016	0.00	0.028	0.044		Set Trigger
4	4.087	0.017	0.00	0.029	0.045		Set Trigger
5	4.084	0.016	0.00	0.028	0.042		Set Trigger

A. 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



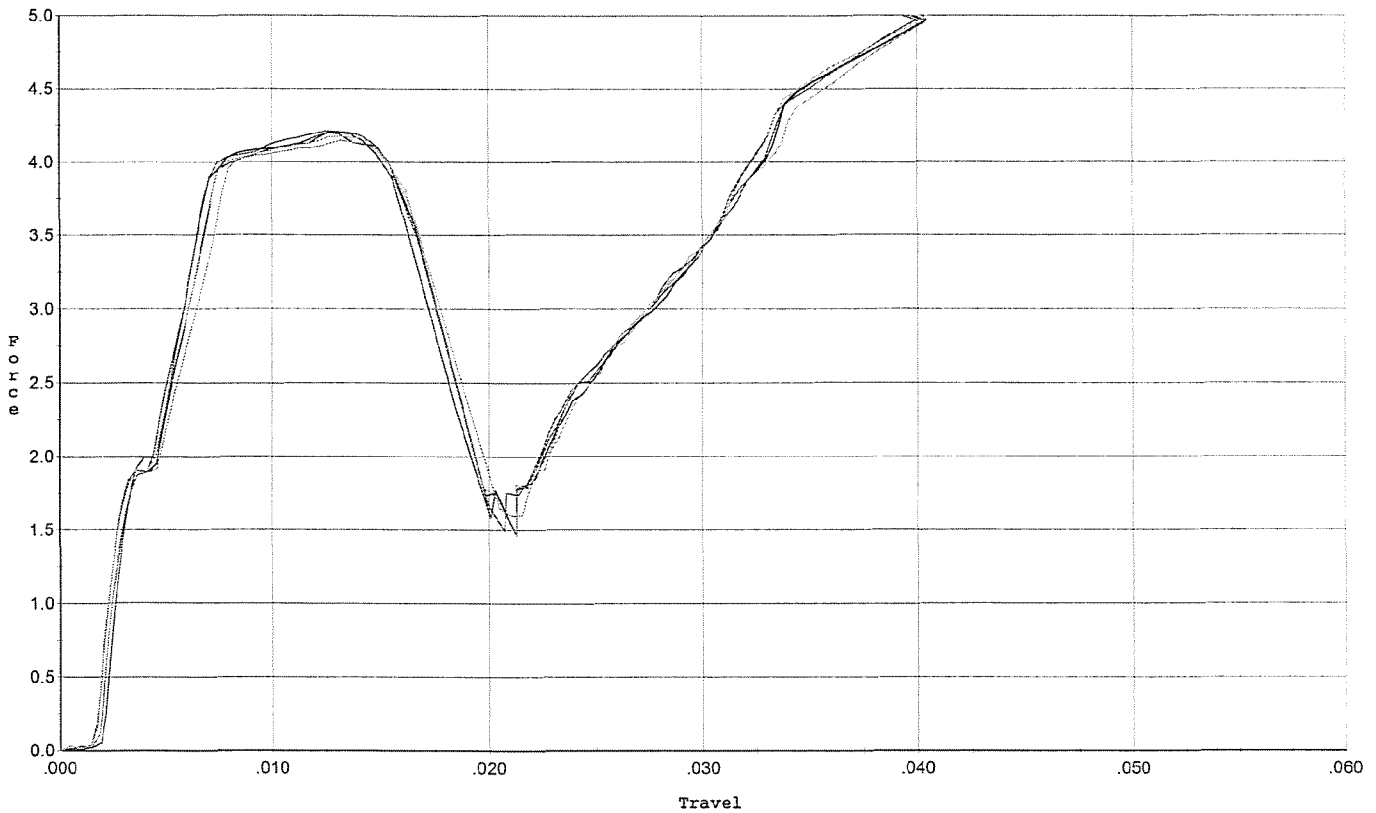
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.429	0.014	0.00	0.033	0.023		Set Trigger
2	2.424	0.014	0.00	0.033	0.024		Set Trigger
3	2.297	0.013	0.00	0.033	0.022		Set Trigger
4	2.466	0.013	0.00	0.033	0.023		Set Trigger
5	2.472	0.015	0.00	0.033	0.025		Set Trigger

A-2-41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.016	0.00	0.029	0.042		Set Trigger
2	4.201	0.017	0.00	0.028	0.045		Set Trigger
3	4.214	0.017	0.00	0.028	0.047		Set Trigger
4	4.177	0.016	0.00	0.028	0.045		Set Trigger
5	4.147	0.016	0.002	0.028	0.044		Set Trigger

A-4.18