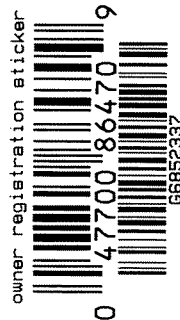
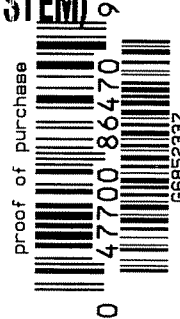


G6852337

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

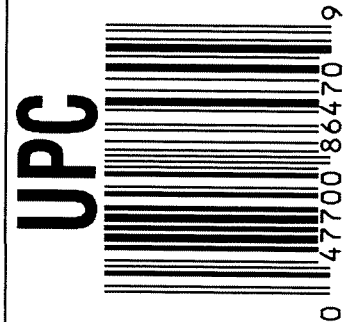


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

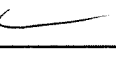
G6852337



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852337

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SP
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SP
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-16-09	RTZ
475	DRILL AND TAP SIGHT HOLES	APR 18 2009	4-16-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
520	GOFF BLAST BBL / REC		4/21/09	L.M.
542	APPLY COATINGS (BARREL ACTION)		4/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

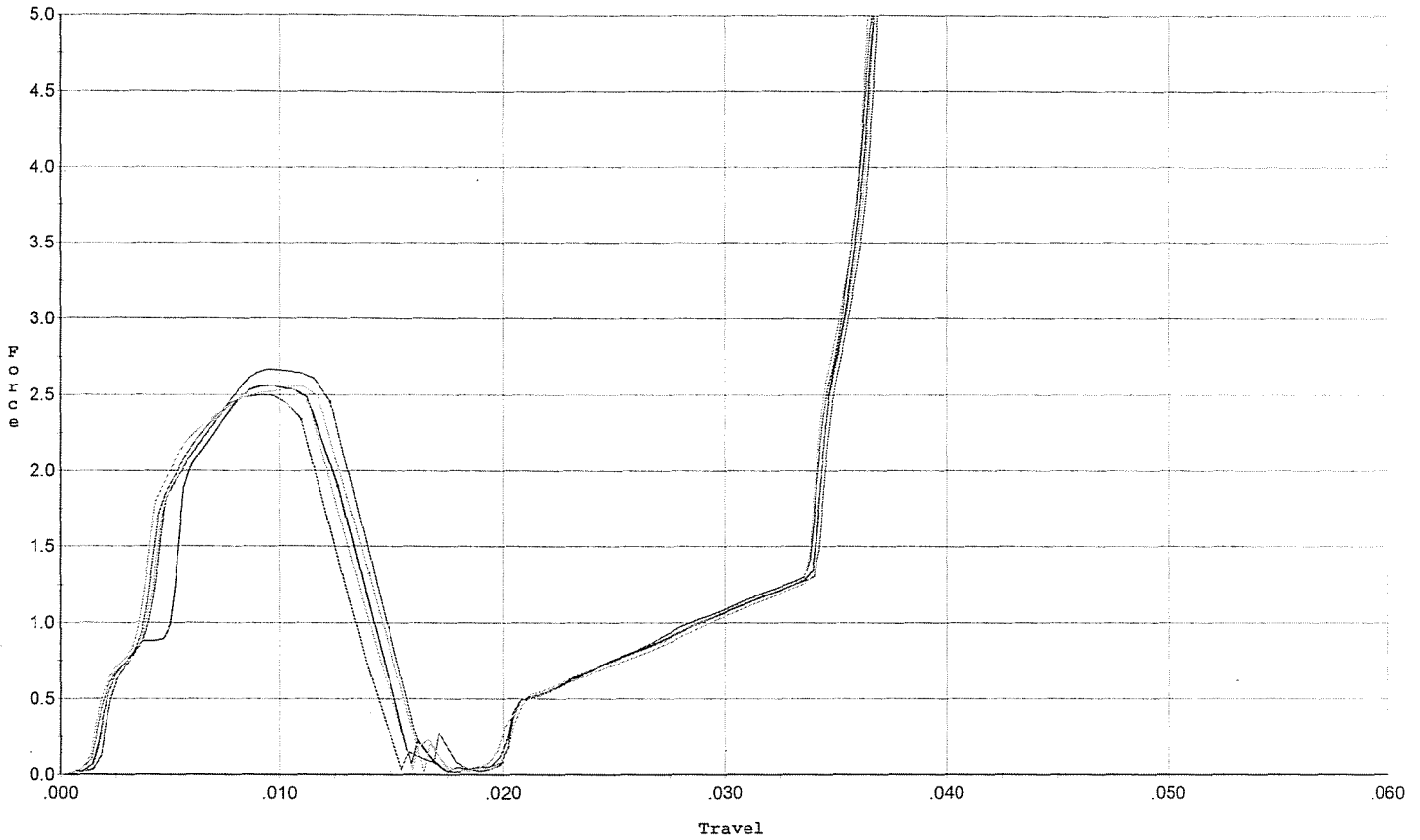
OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.0</u>	<u>2.0</u>	<u>2.0</u>	5-12-09	SPD		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	5-12-09	SPD		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	5-12-09	SPD		
	J) ASSEMBLE STOCK					4-30-09	RJR		
	K) ASSEMBLE SWIVEL STUDS					5-12-09	SPD		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		5-1-09	212		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					5-1-09	TGR		
670	FINAL INSPECTION A) HEADSPACE					5-12-09	SPD		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u>	<u>2.42</u>	<u>2.44</u>	<u>2.44</u>	<u>2.40</u>	5/1/09	RP
	C) FUNCTION					5-12-09	SPD		
690	PACK					4/18/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



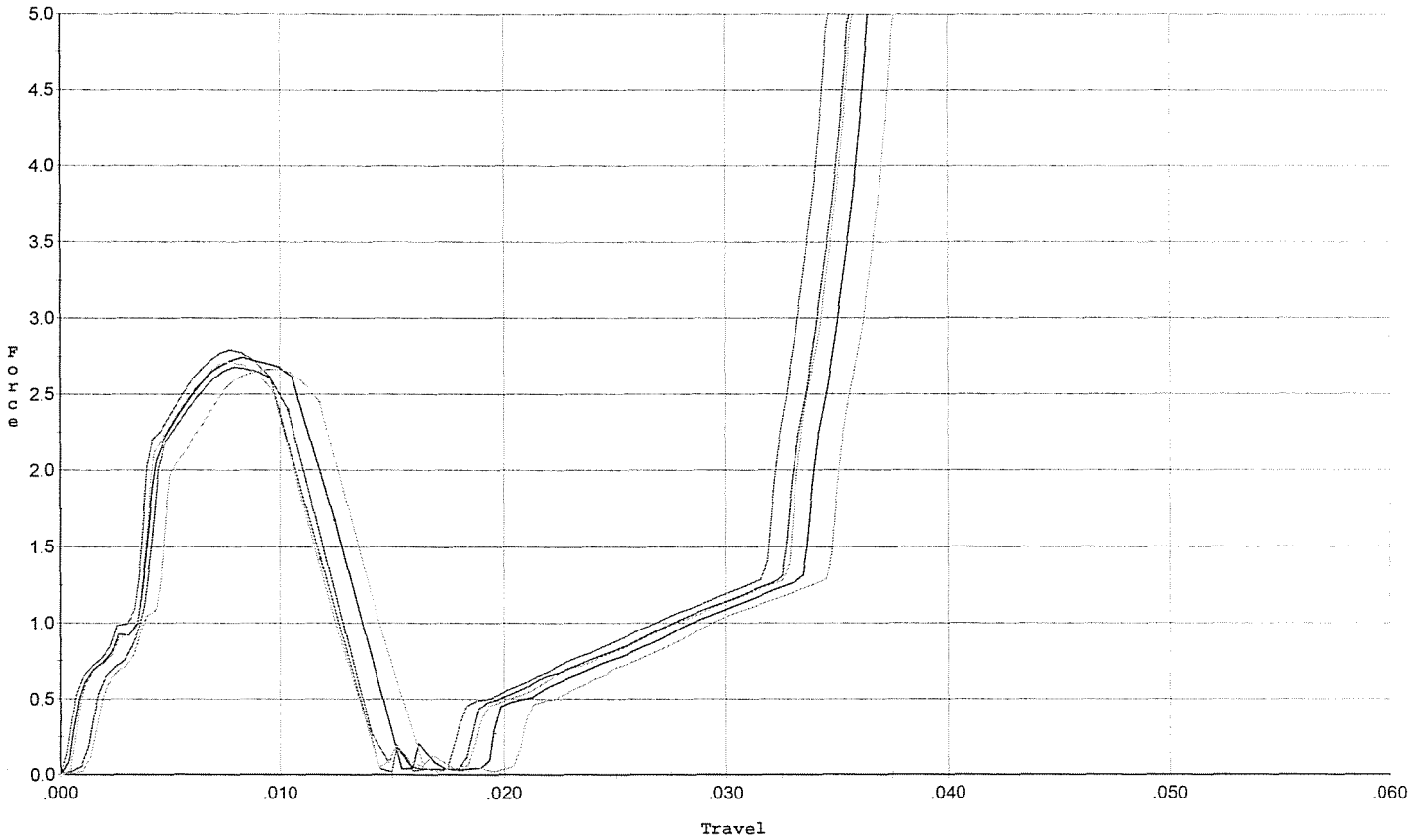
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.669	0.012	0.00	0.029	0.020		Set Trigger
2	2.564	0.013	0.00	0.029	0.019		Set Trigger
3	2.499	0.011	0.00	0.030	0.017		Set Trigger
4	2.536	0.011	0.00	0.030	0.018		Set Trigger
5	2.560	0.014	0.00	0.029	0.022		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



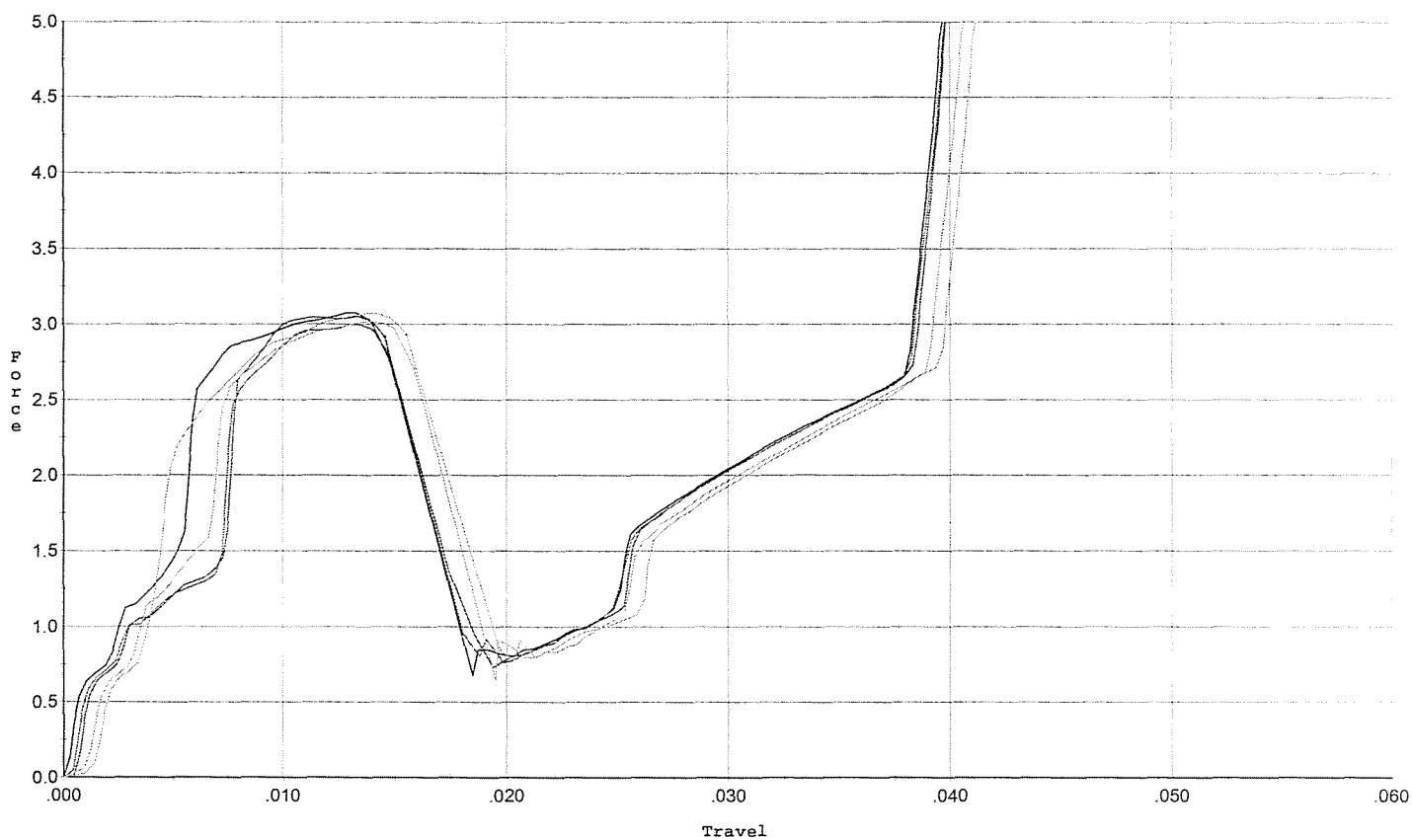
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.682	0.010	0.00	0.030	0.017		Set Trigger
2	2.743	0.012	0.00	0.030	0.022		Set Trigger
3	2.794	0.012	0.00	0.029	0.021		Set Trigger
4	2.714	0.010	0.00	0.030	0.016		Set Trigger
5	2.665	0.012	0.00	0.030	0.019		Set Trigger

A-2.72

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



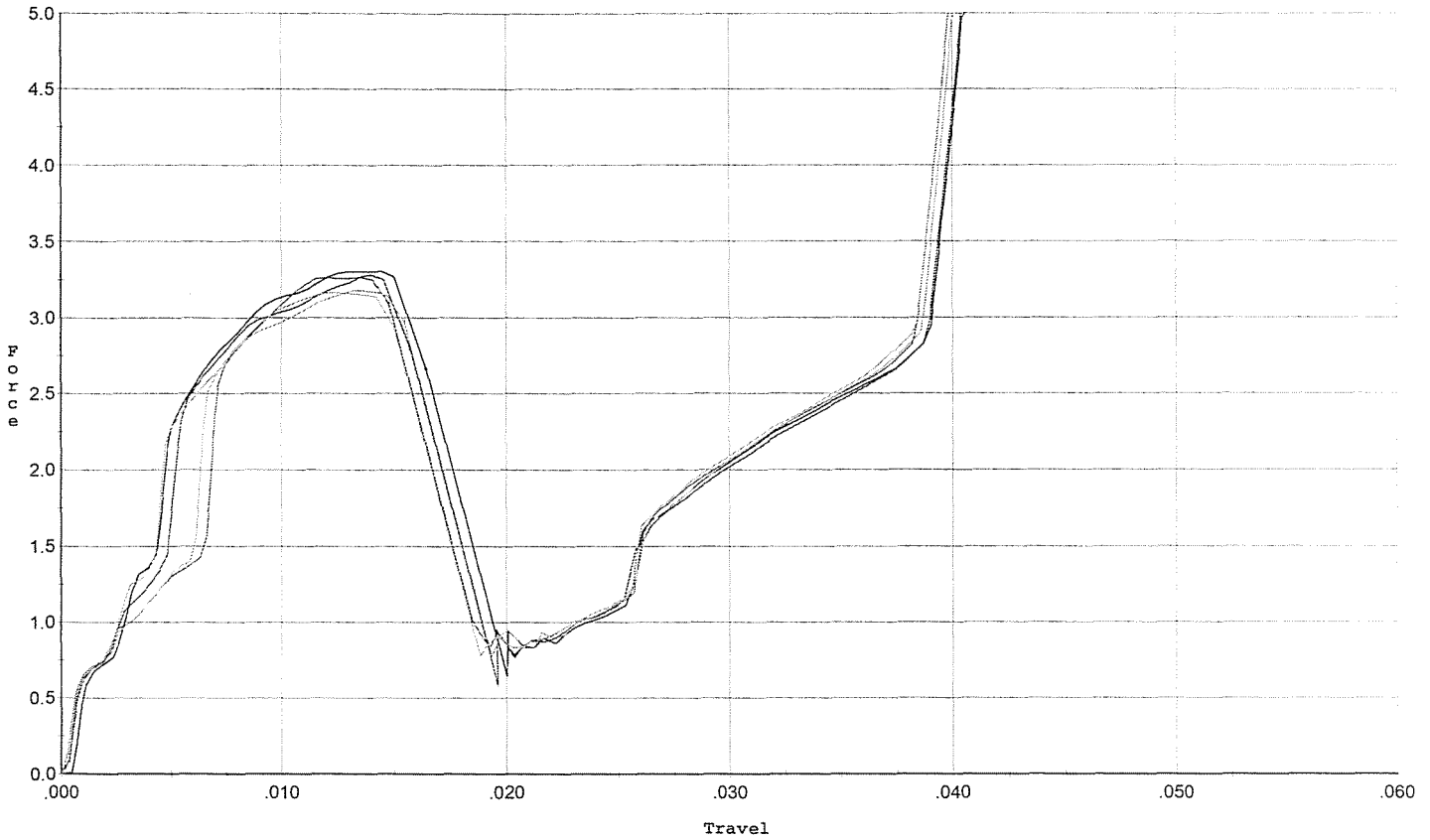
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.051	0.015	0.00	0.028	0.027		Set Trigger
2	3.073	0.015	0.00	0.028	0.030		Set Trigger
3	2.998	0.015	0.00	0.028	0.027		Set Trigger
4	3.018	0.016	0.00	0.028	0.030		Set Trigger
5	3.072	0.016	0.00	0.028	0.031		Set Trigger

A.3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



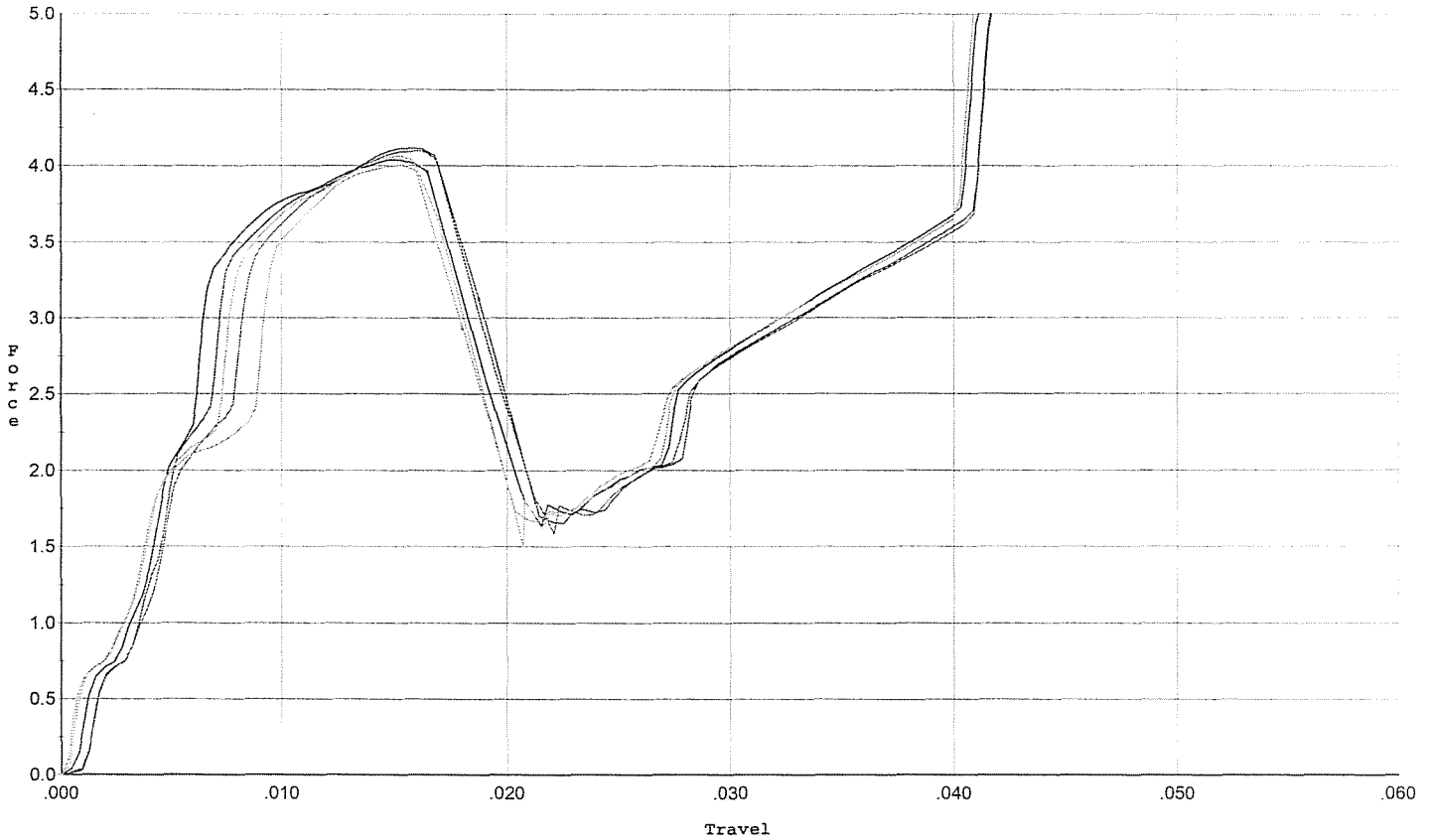
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.280	0.016	0.00	0.028	0.034		Set Trigger
2	3.304	0.016	0.00	0.027	0.036		Set Trigger
3	3.265	0.015	0.00	0.028	0.030		Set Trigger
4	3.166	0.015	0.00	0.028	0.030		Set Trigger
5	3.177	0.015	0.00	0.027	0.033		Set Trigger

A-3-23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



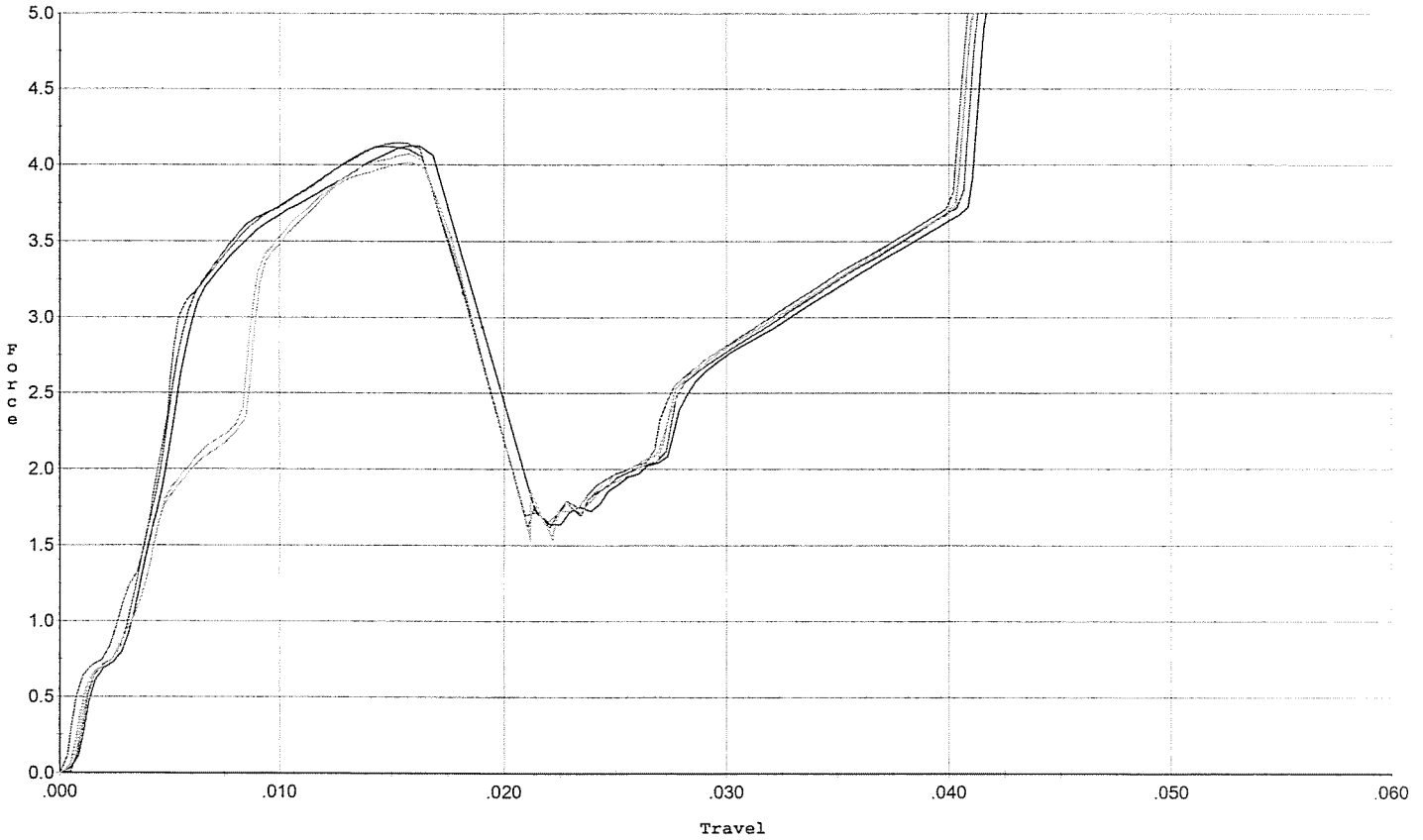
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.019	0.00	0.025	0.048		Set Trigger
2	4.039	0.016	0.00	0.026	0.043		Set Trigger
3	4.098	0.017	0.00	0.026	0.042		Set Trigger
4	4.064	0.017	0.00	0.026	0.043		Set Trigger
5	4.004	0.018	0.00	0.025	0.044		Set Trigger

A. 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: ~~4.0~~ 4.0 lbs after 20 cycles +/- 1.0 lb



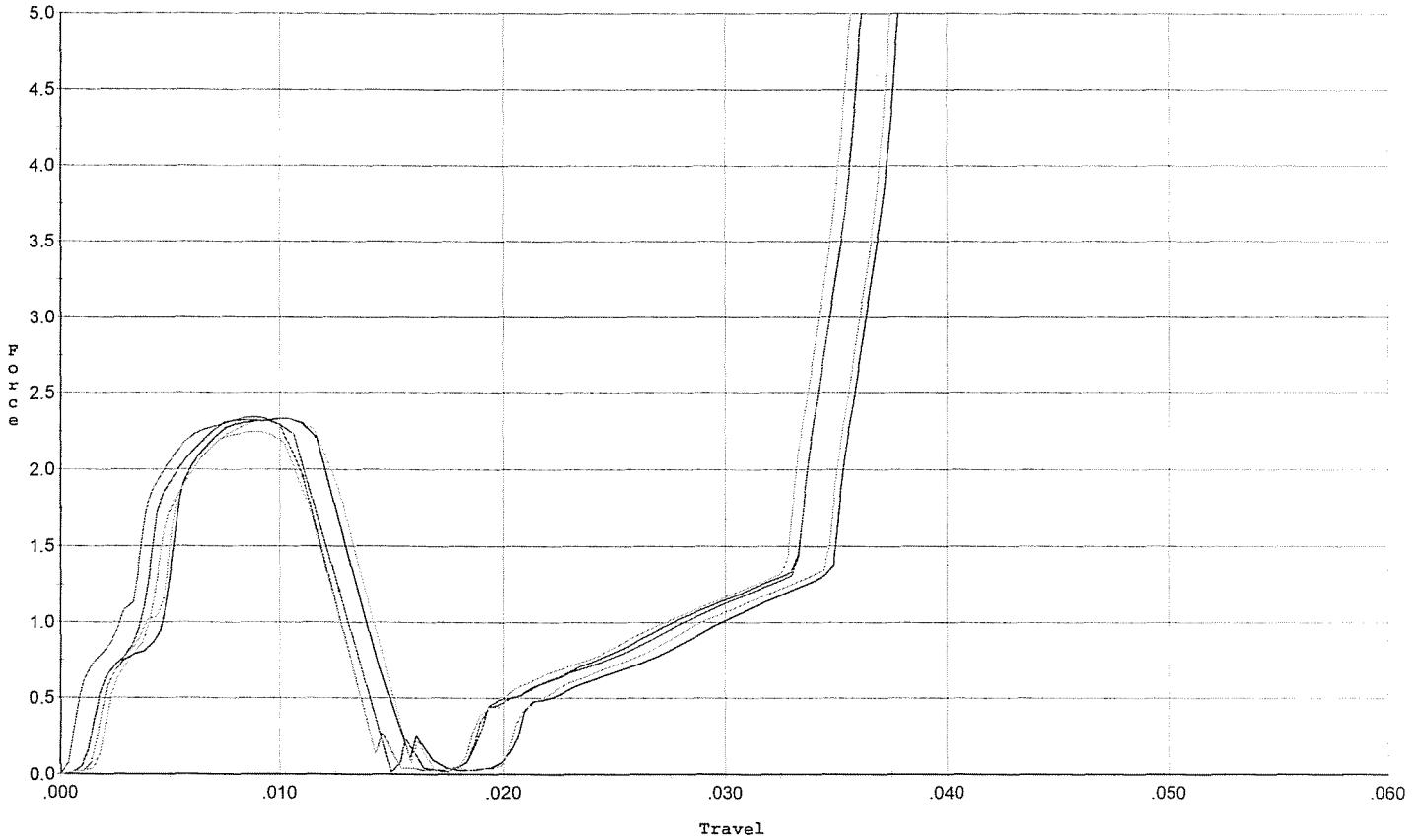
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.018	0.00	0.025	0.049		Set Trigger
2	4.123	0.019	0.00	0.025	0.051		Set Trigger
3	4.144	0.018	0.00	0.025	0.049		Set Trigger
4	4.070	0.018	0.00	0.025	0.043		Set Trigger
5	4.012	0.018	0.00	0.025	0.043		Set Trigger

A 4.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for tfinal test



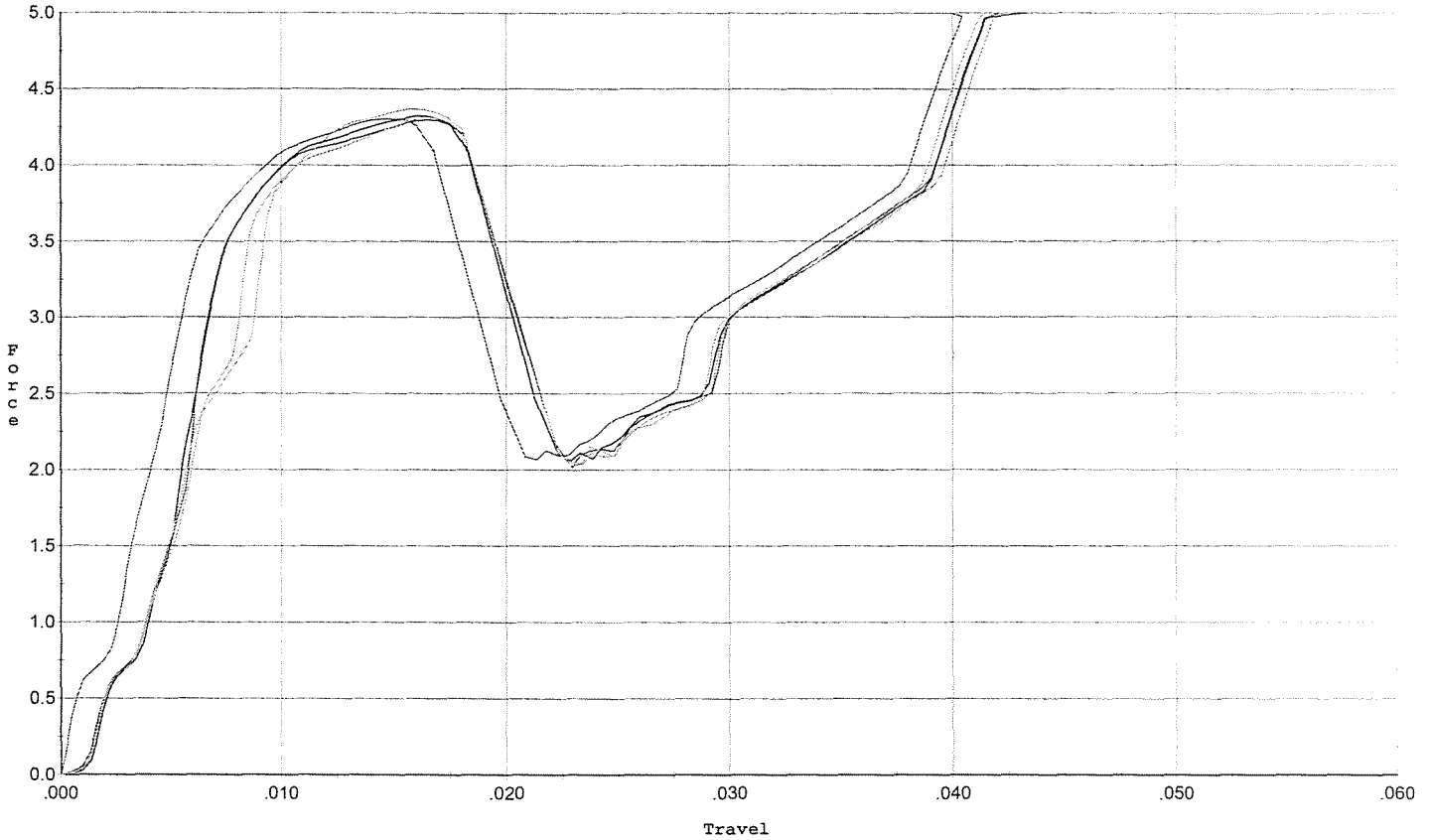
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.323	0.013	0.00	0.030	0.019		Set Trigger
2	2.334	0.012	0.00	0.031	0.017		Set Trigger
3	2.346	0.011	0.00	0.030	0.017		Set Trigger
4	2.338	0.013	0.00	0.030	0.018		Set Trigger
5	2.250	0.011	0.00	0.030	0.015		Set Trigger

A-2-31

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.298	0.018	0.00	0.024	0.050		Set Trigger
2	4.323	0.018	0.00	0.024	0.050		Set Trigger
3	4.304	0.017	0.00	0.025	0.049		Set Trigger
4	4.369	0.020	0.00	0.024	0.054		Set Trigger
5	4.318	0.018	0.00	0.025	0.048		Set Trigger

A-4.32