

G 6858466

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



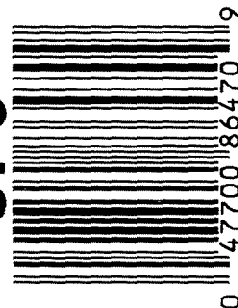
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6858466

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6858466

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SPD
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SPD
460	CHECK HEADSPACE	MAGFLUX - FLUX	6-16-09	SPD
470	DIS-ASSEMBLE ACTION		6-16-09	SPD
472	SERIALIZE BOLT HANDLE		6-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/20/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6/23	SP
540	APPLY COATINGS (BARREL ACTION)		7/25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8/26/09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

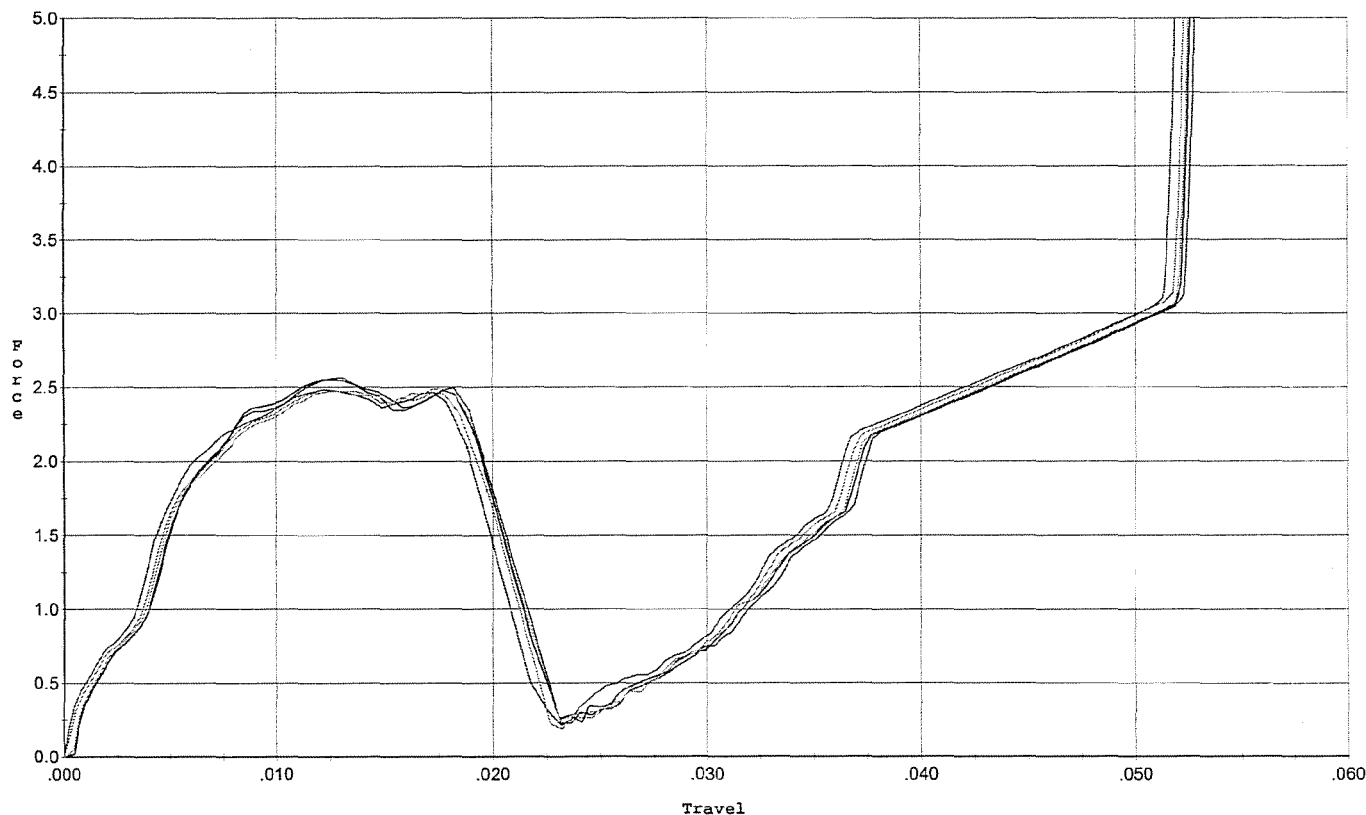
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/28/09	RB
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5°</u> <u>5°</u> <u>5°</u>	8/28/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	8/28/09	RB
	J) ASSEMBLE STOCK		8-26-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		8/28/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-27-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-27-09	L.P.D.
670	FINAL INSPECTION A) HEADSPACE		8/28/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.74</u> <u>2.80</u> <u>2.50</u> <u>2.67</u>	8/28/09	RB
	C) FUNCTION		8/28/09	RB
690	PACK		8-29-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



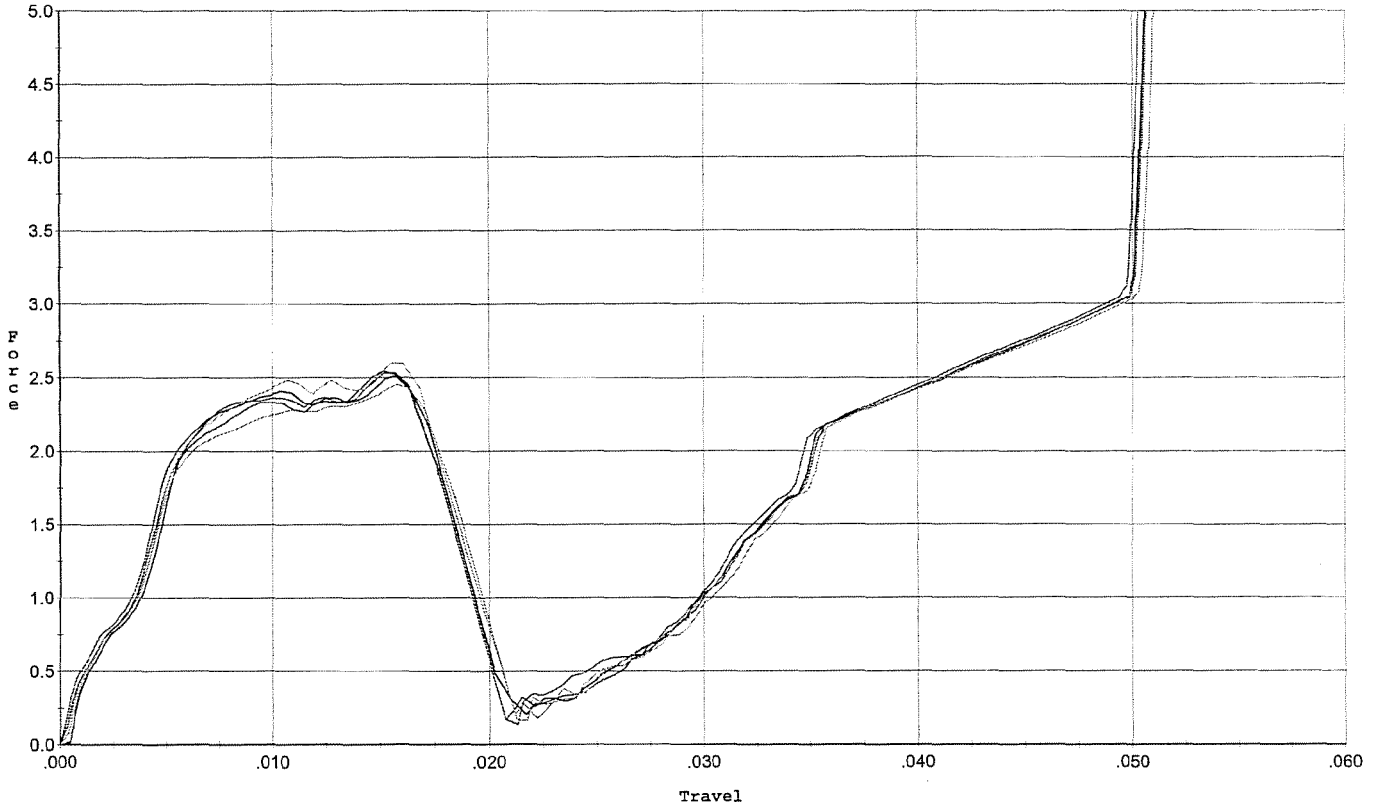
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.565	0.019	0.00	0.037	0.034		Set Trigger
2	2.553	0.019	0.00	0.037	0.035		Set Trigger
3	2.485	0.019	0.00	0.036	0.034		Set Trigger
4	2.488	0.019	0.00	0.037	0.034		Set Trigger
5	2.473	0.020	0.00	0.037	0.036		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



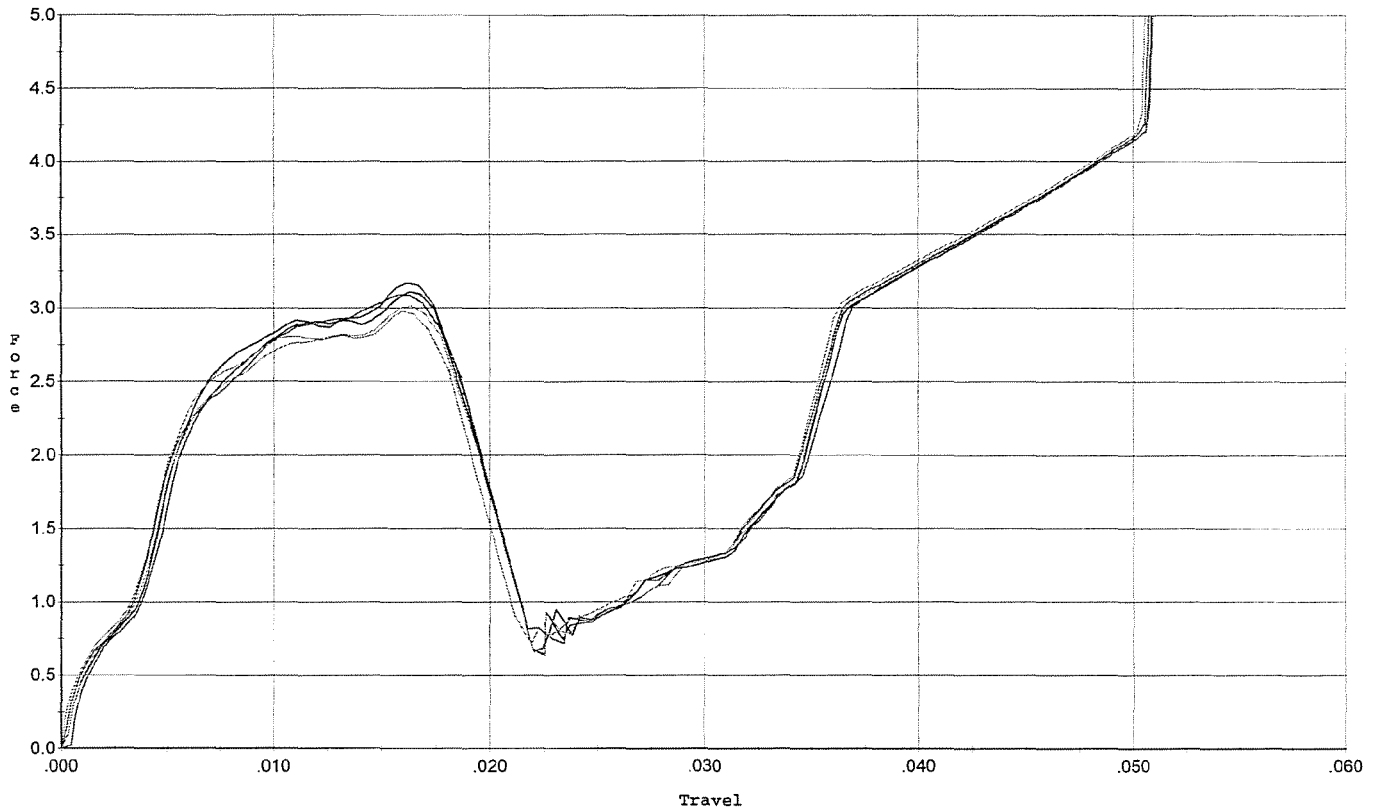
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.549	0.018	0.00	0.036	0.031		Set Trigger
2	2.510	0.017	0.00	0.036	0.030		Set Trigger
3	2.534	0.018	0.00	0.036	0.032		Set Trigger
4	2.599	0.017	0.00	0.036	0.030		Set Trigger
5	2.456	0.018	0.00	0.036	0.032		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



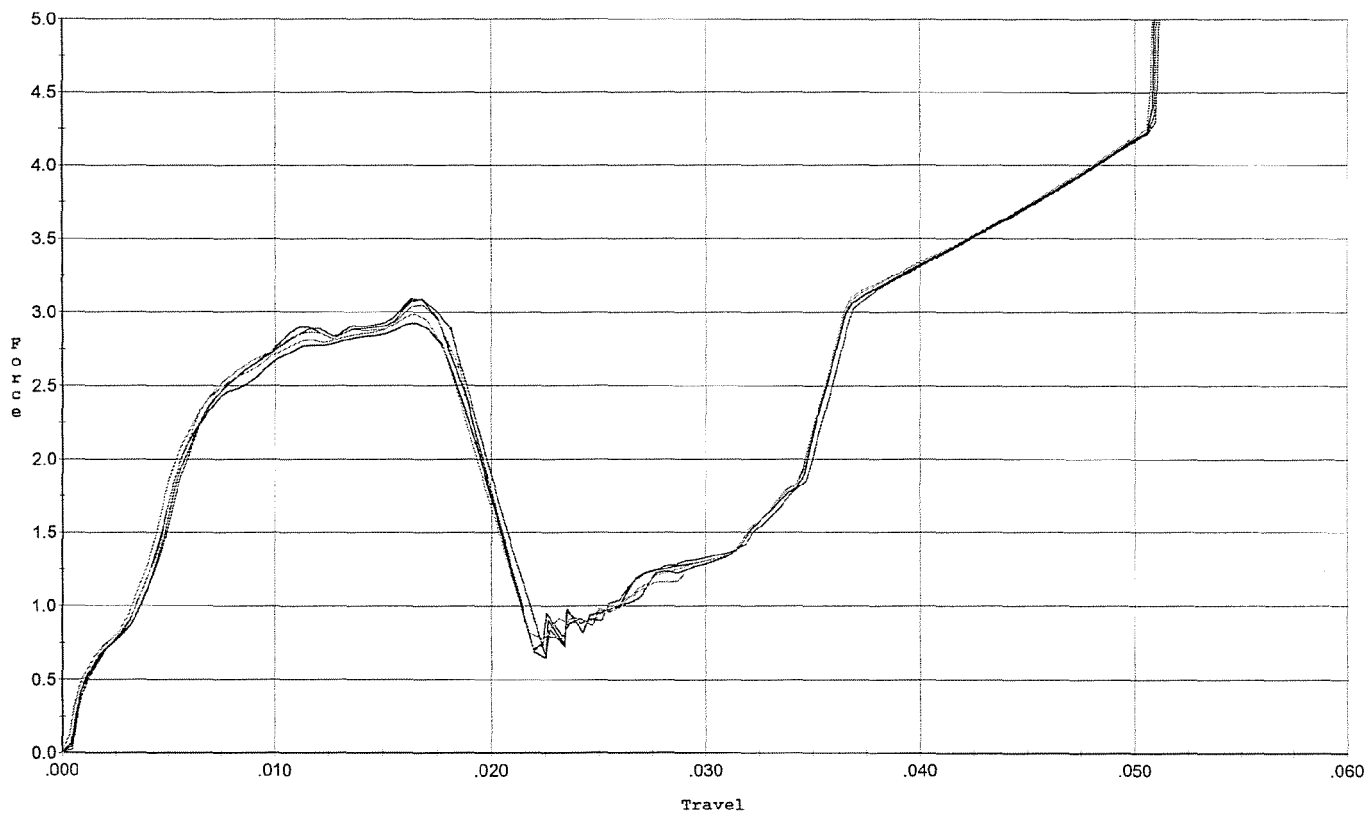
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.169	0.019	0.00	0.035	0.039		Set Trigger
2	3.111	0.019	0.00	0.035	0.040		Set Trigger
3	3.089	0.019	0.00	0.035	0.039		Set Trigger
4	3.015	0.019	0.00	0.035	0.040		Set Trigger
5	2.980	0.018	0.00	0.035	0.037		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



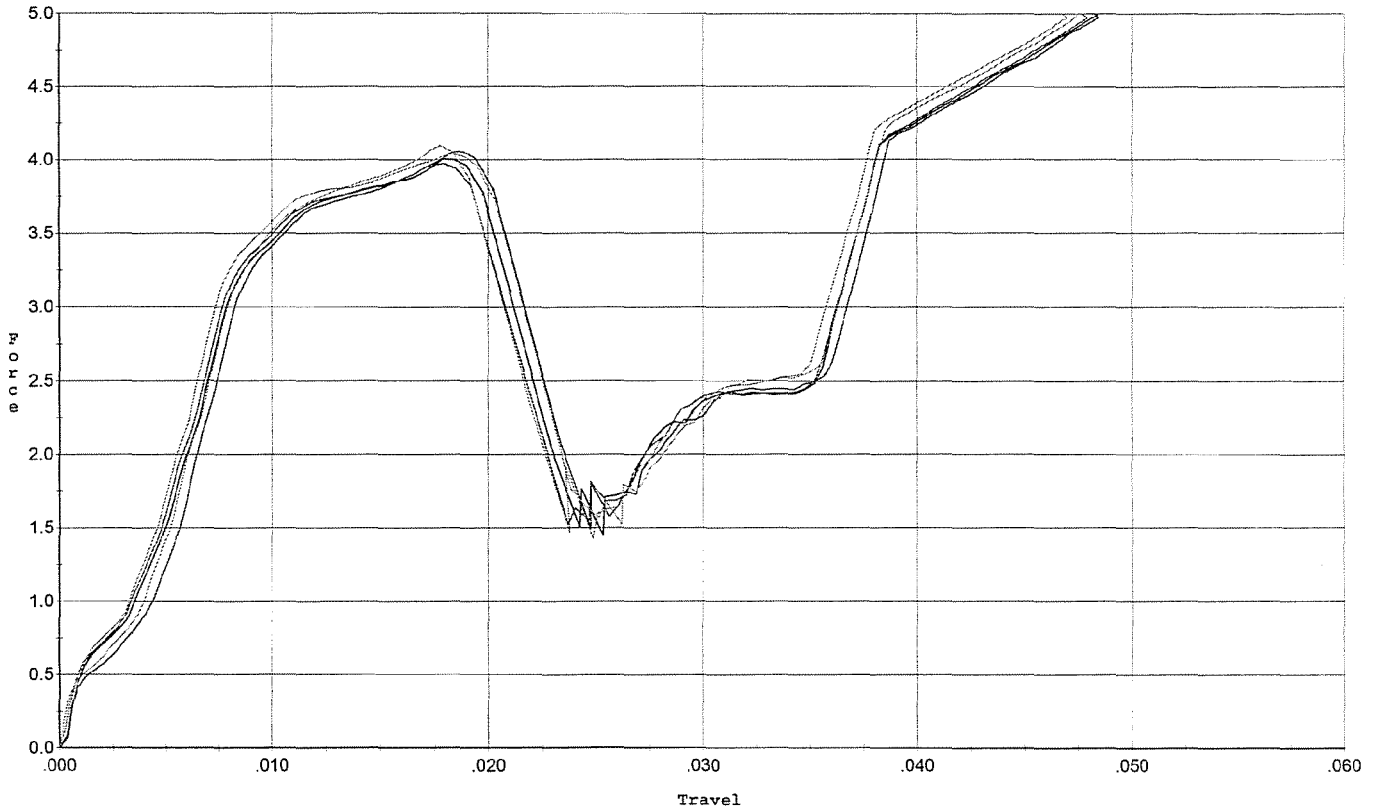
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.087	0.019	0.00	0.035	0.039		Set Trigger
2	2.928	0.019	0.00	0.035	0.039		Set Trigger
3	3.088	0.018	0.00	0.035	0.037		Set Trigger
4	2.990	0.020	0.00	0.035	0.041		Set Trigger
5	3.049	0.018	0.00	0.035	0.038		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



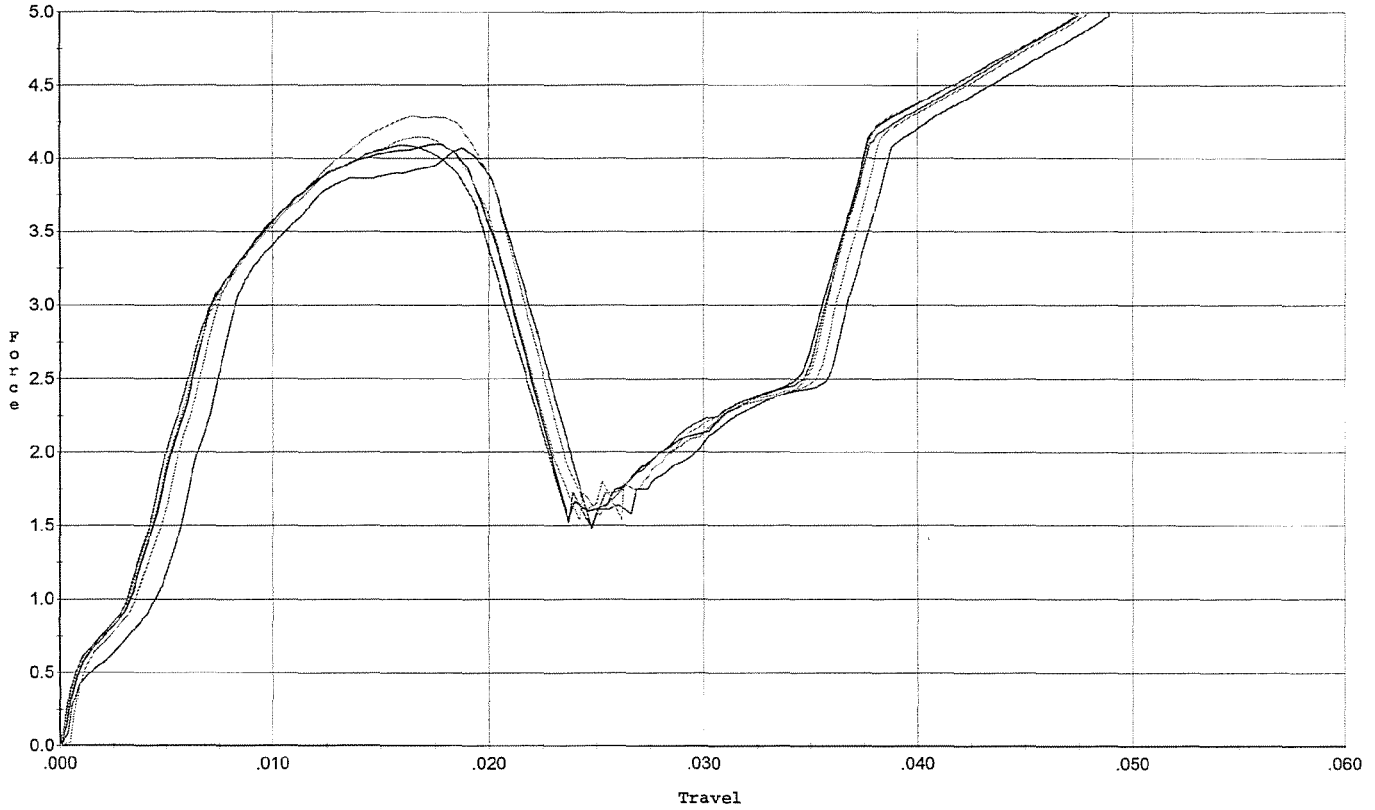
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.056	0.020	0.00	0.032	0.052		Set Trigger
2	4.004	0.020	0.00	0.032	0.051		Set Trigger
3	3.974	0.019	0.00	0.033	0.050		Set Trigger
4	4.042	0.020	0.00	0.032	0.053		Set Trigger
5	4.096	0.019	0.00	0.032	0.051		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



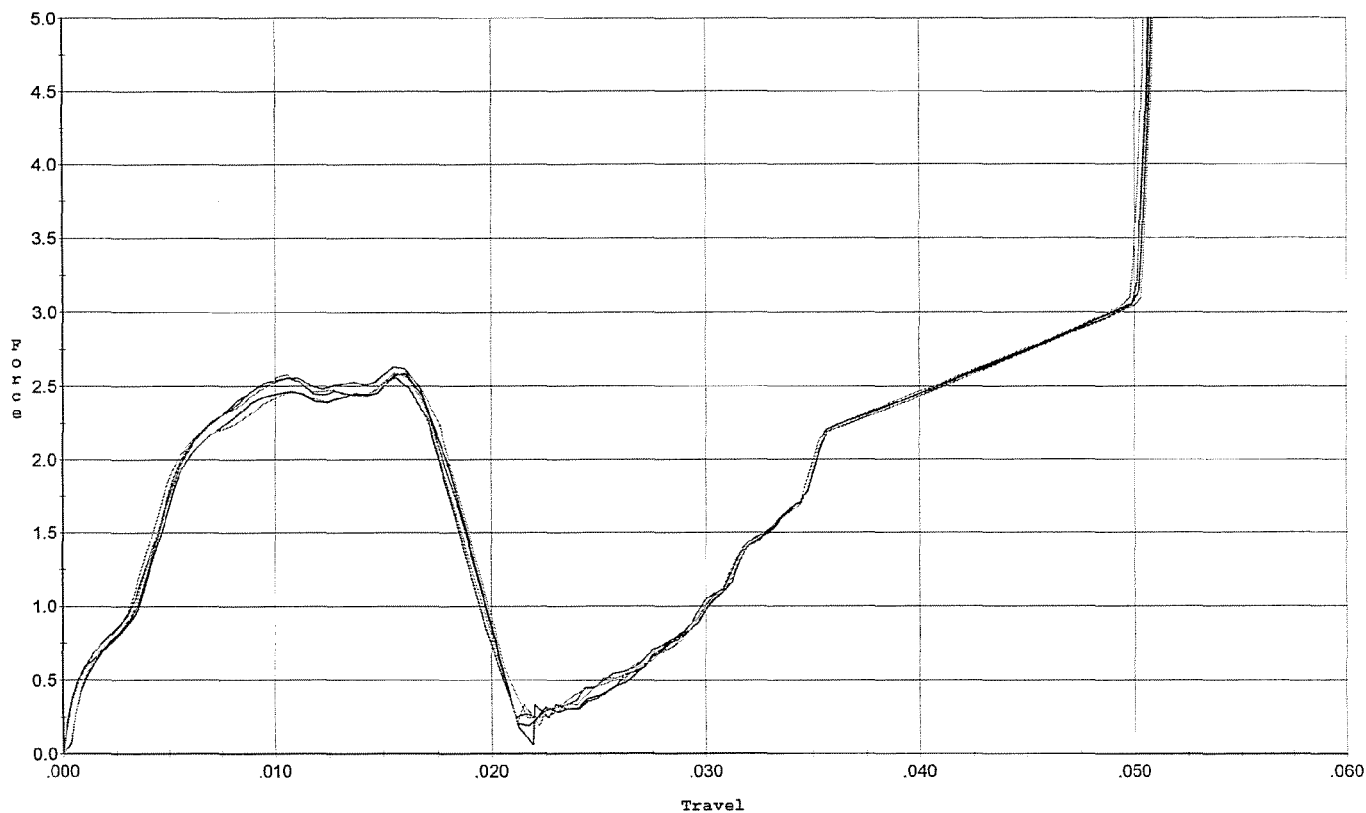
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.073	0.022	0.00	0.032	0.057		Set Trigger
2	4.097	0.020	0.00	0.032	0.055		Set Trigger
3	4.088	0.019	0.00	0.032	0.053		Set Trigger
4	4.150	0.020	0.00	0.032	0.055		Set Trigger
5	4.291	0.020	0.00	0.032	0.055		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



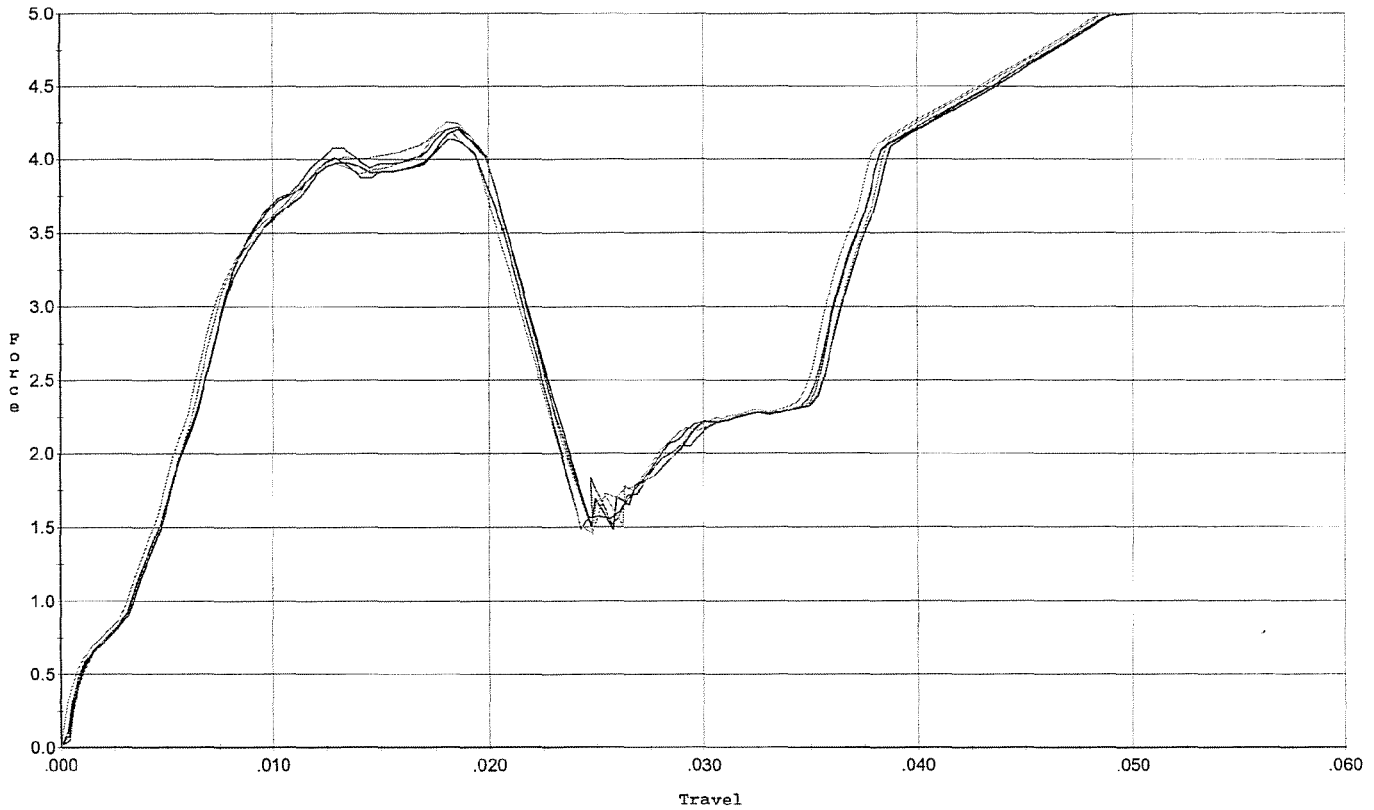
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.018	0.00	0.036	0.034		Set Trigger
2	2.582	0.018	0.00	0.036	0.032		Set Trigger
3	2.558	0.017	0.00	0.036	0.031		Set Trigger
4	2.596	0.018	0.00	0.036	0.032		Set Trigger
5	2.590	0.017	0.00	0.036	0.031		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.021	0.00	0.032	0.056		Set Trigger
2	4.204	0.020	0.00	0.032	0.054		Set Trigger
3	4.218	0.020	0.00	0.032	0.055		Set Trigger
4	4.204	0.022	0.00	0.032	0.059		Set Trigger
5	4.257	0.020	0.00	0.032	0.055		Set Trigger

Aug 4.20