

G 652 / 227

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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UPC



SERIAL NO.



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400098272

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



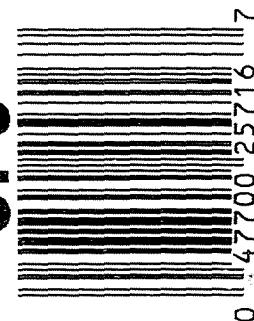
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6521227

UPC



DD FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6521227

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		10/20/05	CD
440	PROOF		10/20/05	CD
460	CHECK HEADSPACE		10/20/05	CD
470	DIS-ASSEMBLE ACTION		10/20/05	CD
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	480 mm	10/26/05	mm
500	ROLLMARK CALIBER		10/26/05	CW
510	DRILL AND TAP SIGHT HOLES		10/26/05	BR
520	GOFF BLAST BBL / REC		10/28/05	LB
530 & 540	APPLY COATINGS (BARREL ACTION)		11/3/05	RB
	(BOLT)		11/3/05	RB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		11/4/05	mm
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/4/05	mm
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/4/05	mm
	D) OIL FIRING PIN ASSEMBLY		11-18-05	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12-16-05	FG
REV-8405				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.25</u> <u>5.25</u>	12-16-05	TRW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	12-16-05	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.023</u>	12-16-05	TRW
	J) ASSEMBLE STOCK		11-18-05	RTL
	K) ASSEMBLE SWIVEL STUDS		12-16-05	BG
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-30-05	BG
	M) IRON SIGHT ALIGNMENT		11-30-05	BG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-30-05	BG
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-7-05	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-7-05	RP
670	FINAL INSPECTION A) HEADSPACE		12-16-05	BG
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.52</u> <u>2.46</u> <u>2.45</u> <u>2.48</u>	12/12/05	R.P.
	C) FUNCTION		12-16-05	BG
690	PACK		1-6-06	BA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 11-17-05

TESTER S.F.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.46	2.69		2.58	
PULL #2	2.46	2.64		2.53	
PULL #3	2.48	2.55		2.51	
PULL #4	2.48	2.66		2.58	
PULL #5	2.51	2.64		2.57	
TOTAL	12.39	13.18		12.77	
AVERAGE	2.48	2.64		2.55	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.11		
PULL #2	3.15	3.09		
PULL #3	3.09	2.96		
PULL #4	3.04	3.07		
PULL #5	3.05	3.06		
TOTAL	15.38	15.29		
AVERAGE	3.08	3.06		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.19	4.14		3.82
PULL #2	4.23	4.24		4.09
PULL #3	4.18	4.21		4.14
PULL #4	4.24	4.20		4.05
PULL #5	4.28	4.06		4.16
TOTAL	21.12	20.85		20.26
AVERAGE	4.22	4.17		4.05

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521227.___0
FILE DATE AND TIME: 12/07/2005 14:21

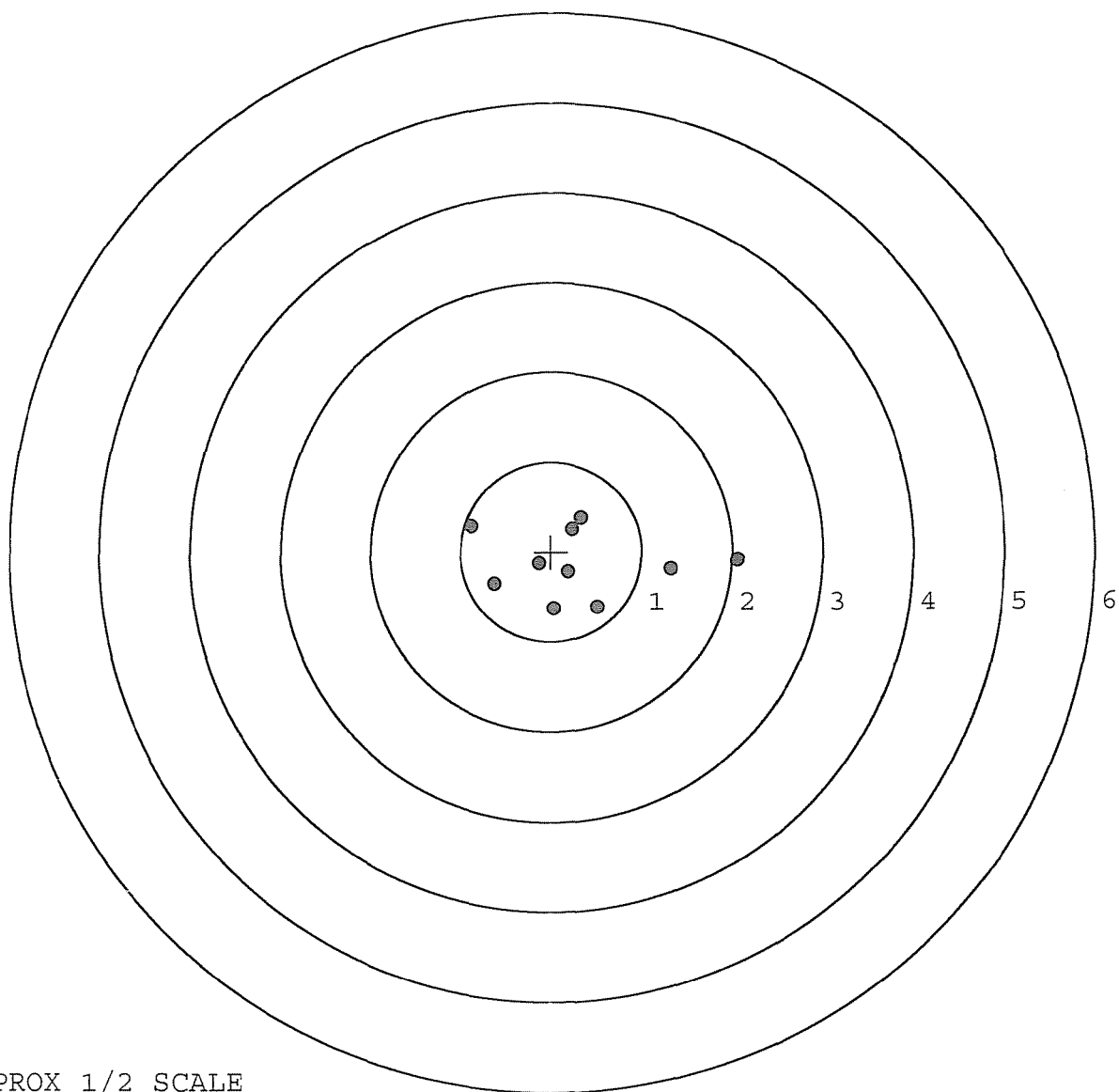
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.082
The Average Y Centroid of the Five Target Set:	-0.083
The Average Point of Impact of the Five Target Set:	0.116
The Average Mean Radius of the Five Target Set:	0.781
The Distance from POA to Centroid Target #1:	0.335
The Distance from Centroid Target #2 to Centroid Target #1:	0.374
The Distance from Centroid Target #3 to Centroid Target #1:	0.294
The Distance from Centroid Target #4 to Centroid Target #1:	0.333
The Distance from Centroid Target #5 to Centroid Target #1:	0.500

SERIAL NUMBER: G6521227.____0
TARGET NUMBER: 1
FILE DATE: 12/07/2005
FILE TIME: 14:21

X CENTROID: 0.308
Y CENTROID: -0.131
POA TO CENTROID: 0.335
HORZ SPREAD: 2.939
VERT SPREAD: 1.016
GROUP SPREAD: 2.963
MIN RADIUS: 0.145
MAX RADIUS: 1.752
MEAN RADIUS: 0.758
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	2.059	-0.087
2:	1.323	-0.189
3:	0.337	0.382
4:	0.240	0.254
5:	0.520	-0.618
6:	0.040	-0.634
7:	0.195	-0.223
8:	-0.130	-0.132
9:	-0.624	-0.358
10:	-0.880	0.291

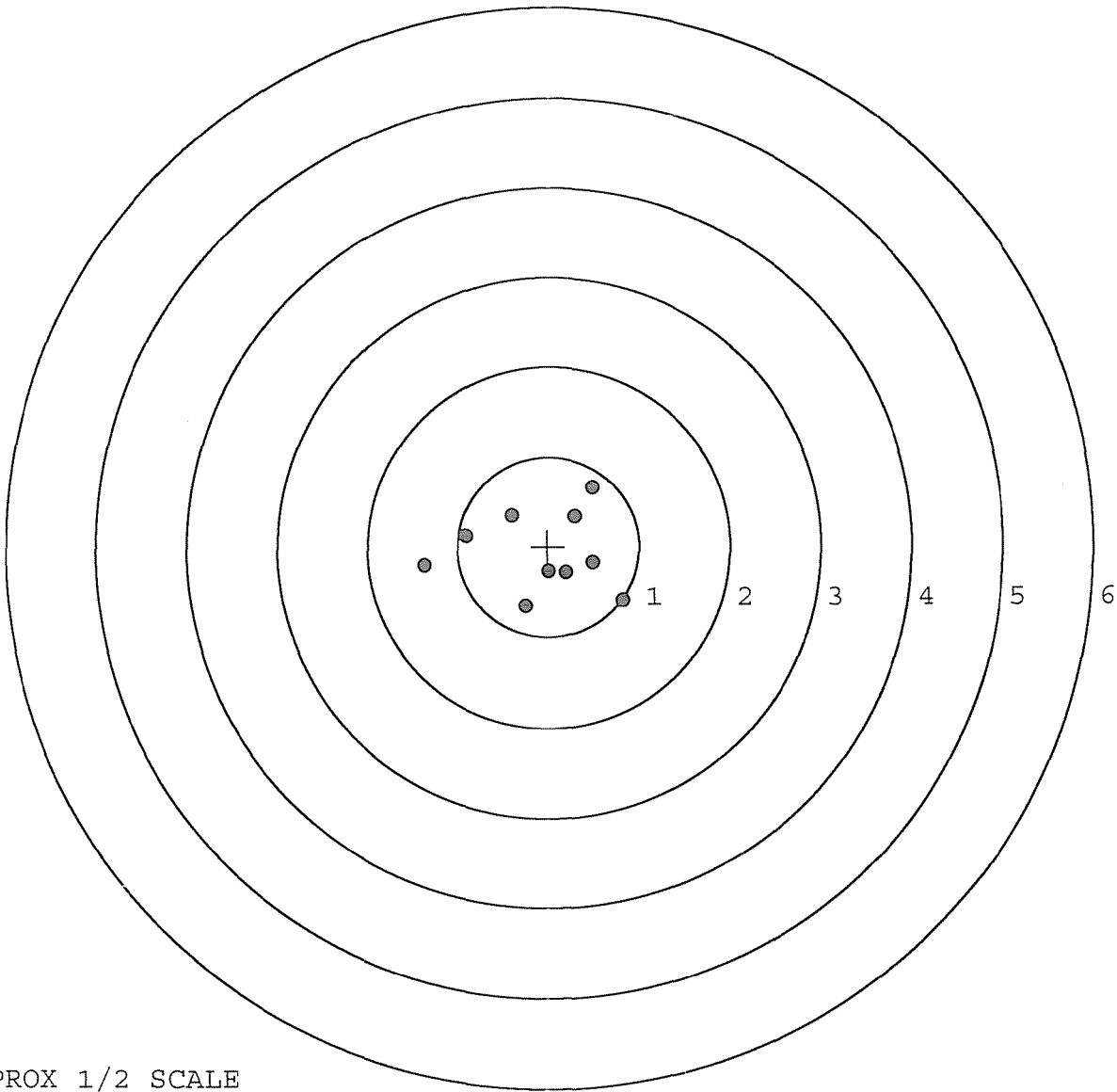


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521227.___0
TARGET NUMBER: 2
FILE DATE: 12/07/2005
FILE TIME: 14:21

X CENTROID: -0.062
Y CENTROID: -0.073
POA TO CENTROID: 0.095
HORZ SPREAD: 2.196
VERT SPREAD: 1.326
GROUP SPREAD: 2.231
MIN RADIUS: 0.214
MAX RADIUS: 1.316
MEAN RADIUS: 0.698
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.825	-0.599
2:	-0.251	-0.665
3:	0.496	-0.175
4:	0.204	-0.288
5:	0.007	-0.275
6:	0.298	0.346
7:	0.488	0.661
8:	-0.402	0.353
9:	-0.911	0.122
10:	-1.371	-0.207

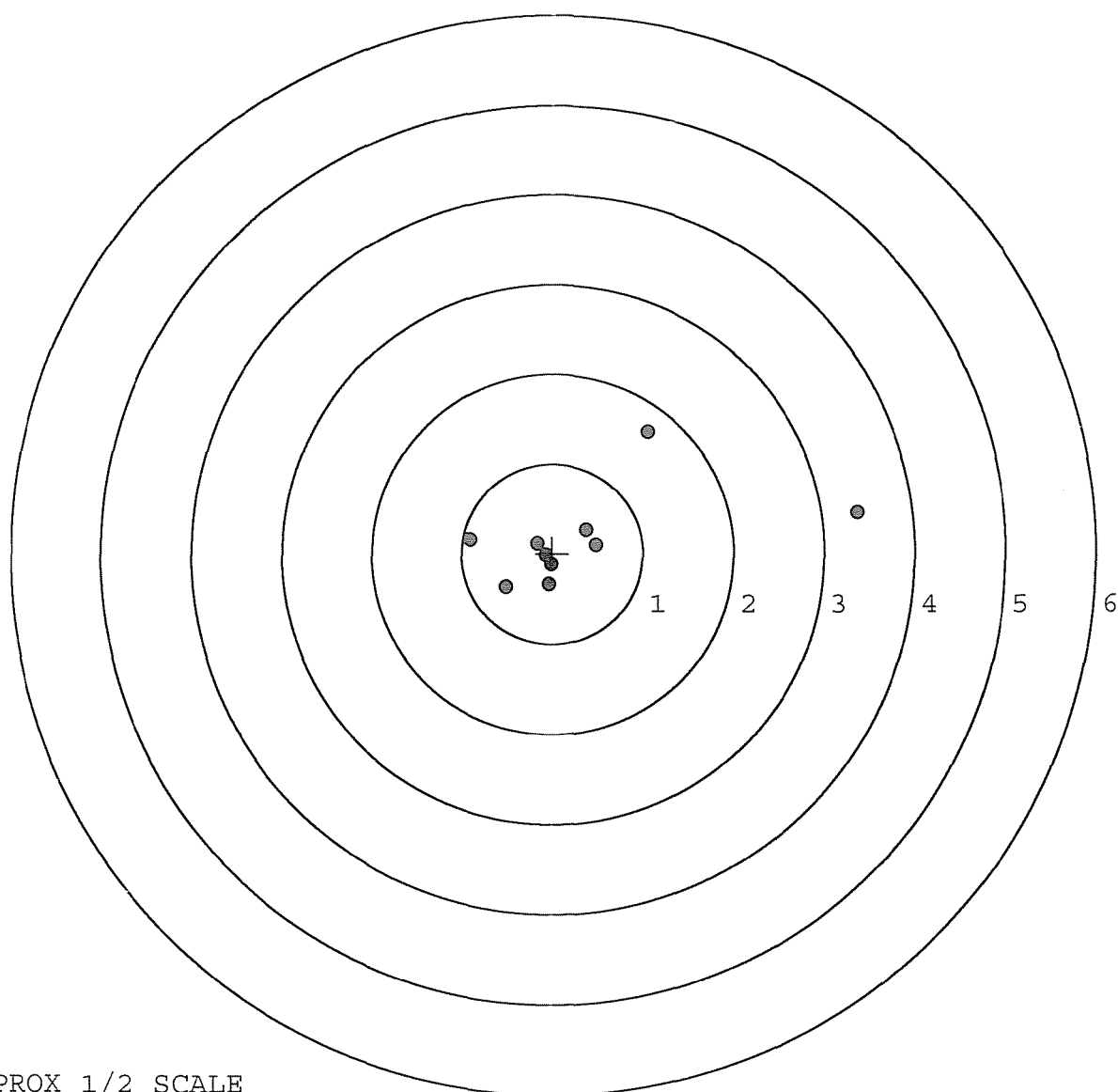


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521227.___0
TARGET NUMBER: 3
FILE DATE: 12/07/2005
FILE TIME: 14:21

X CENTROID: 0.355
Y CENTROID: 0.159
POA TO CENTROID: 0.389
HORZ SPREAD: 4.273
VERT SPREAD: 1.722
GROUP SPREAD: 4.283
MIN RADIUS: 0.107
MAX RADIUS: 3.023
MEAN RADIUS: 0.903
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.481	0.099
2:	0.379	0.263
3:	-0.513	-0.368
4:	-0.910	0.160
5:	-0.169	0.108
6:	-0.078	-0.026
7:	-0.019	-0.121
8:	-0.035	-0.341
9:	3.363	0.458
10:	1.053	1.354

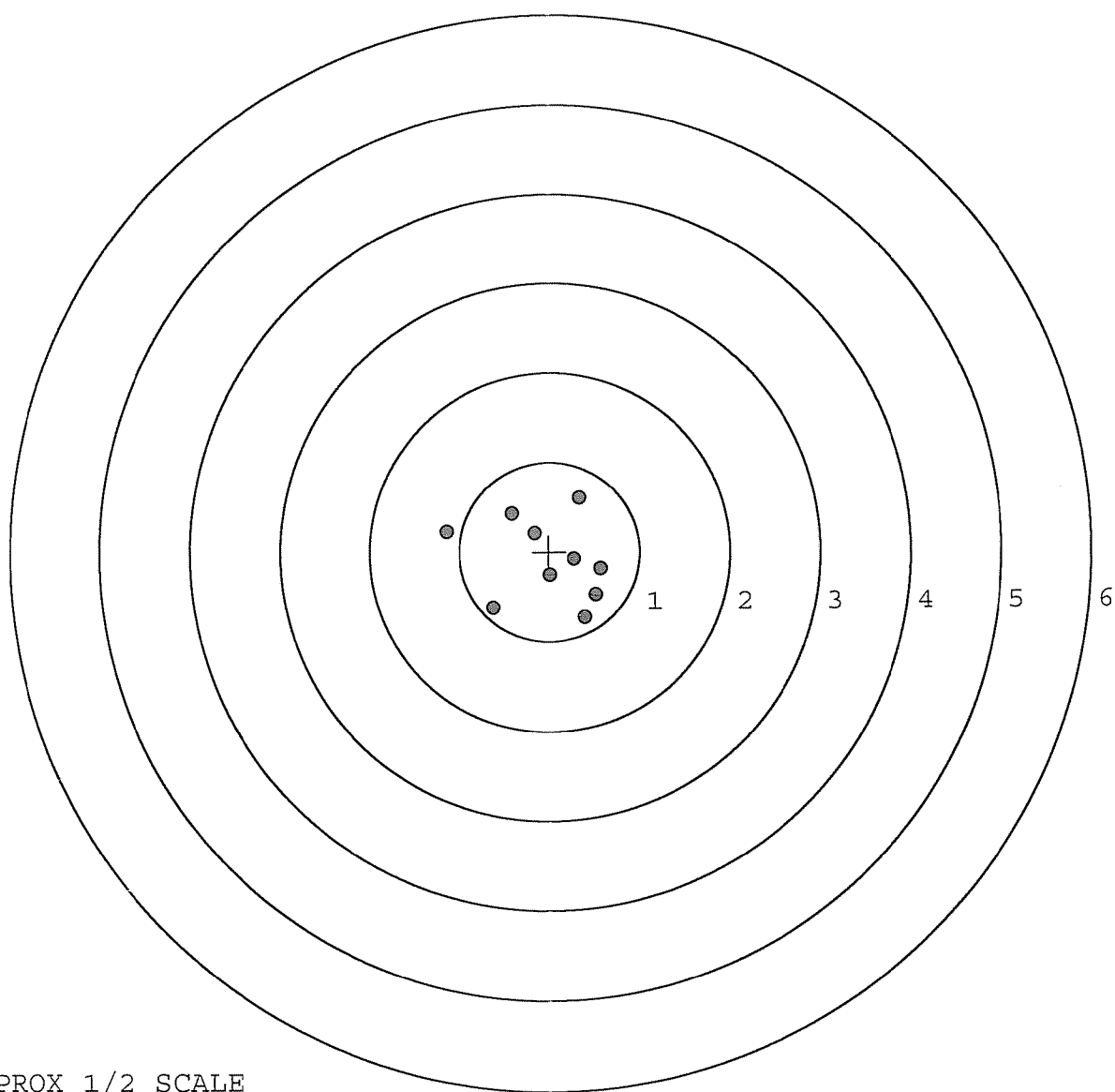


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521227.____0
 TARGET NUMBER: 4
 FILE DATE: 12/07/2005
 FILE TIME: 14:21

X CENTROID: -0.023
 Y CENTROID: -0.091
 POA TO CENTROID: 0.094
 HORZ SPREAD: 1.715
 VERT SPREAD: 1.342
 GROUP SPREAD: 1.817
 MIN RADIUS: 0.174
 MAX RADIUS: 1.165
 MEAN RADIUS: 0.625
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.620	-0.632
2:	0.338	0.606
3:	-0.163	0.212
4:	-0.414	0.428
5:	-1.143	0.230
6:	0.396	-0.736
7:	0.518	-0.482
8:	0.572	-0.189
9:	0.276	-0.083
10:	0.011	-0.261

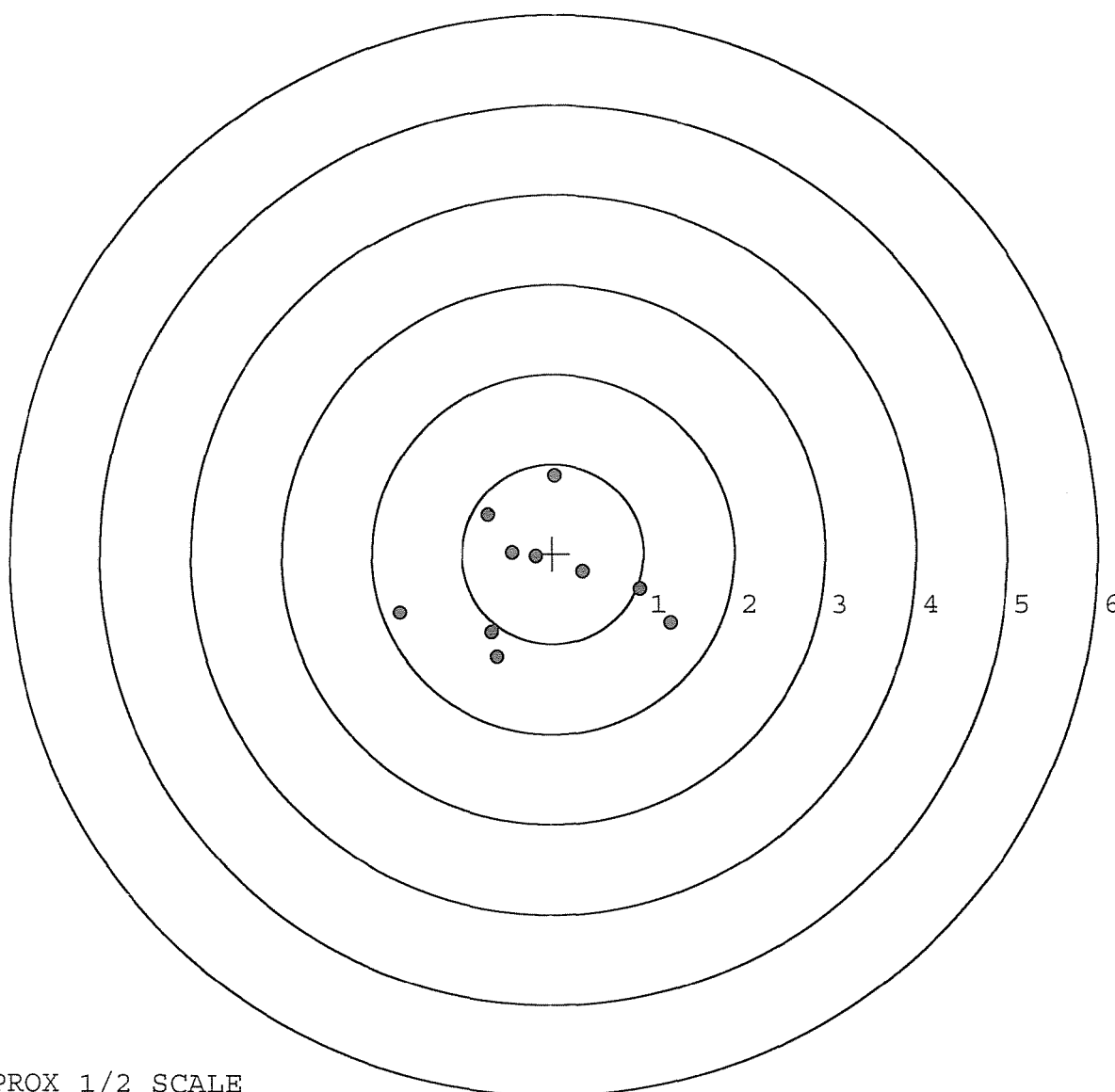


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521227.___0
TARGET NUMBER: 5
FILE DATE: 12/07/2005
FILE TIME: 14:21

X CENTROID: -0.170
Y CENTROID: -0.277
POA TO CENTROID: 0.325
HORZ SPREAD: 2.989
VERT SPREAD: 2.020
GROUP SPREAD: 2.991
MIN RADIUS: 0.243
MAX RADIUS: 1.566
MEAN RADIUS: 0.923
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.299	-0.769
2:	0.964	-0.392
3:	0.338	-0.196
4:	-0.607	-1.152
5:	-0.672	-0.880
6:	-1.690	-0.656
7:	0.020	0.868
8:	-0.718	0.433
9:	-0.448	0.007
10:	-0.189	-0.035



TARGET APPROX 1/2 SCALE