

E 6790525

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

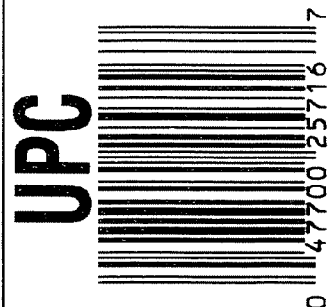


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790525



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

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Serial No. J
E6790525

Order No.
25716

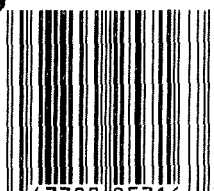
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Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Notice: Registered Trademark Deposee.

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MODEL 700™ M24

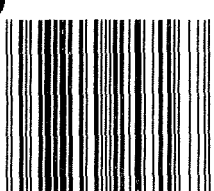
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MODEL 700™ M24

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SERIAL NO.



E6790525

CONTRACT #

GUN SERIAL # E6790525

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30	TA
	(BOLT)		11-30	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doog
	D) OIL FIRING PIN ASSEMBLY		12-18	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-24-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.50</u> <u>4.50</u> <u>4.25</u>	<u>1/22/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.50</u>	<u>1/22/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	<u>1/22/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-18-02</u>	<u>PH</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/22/02</u>	<u>PW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-21-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/22/02</u>	<u>PW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.23</u> <u>2.23</u> <u>2.26</u> <u>2.14</u>	<u>1/22/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/22/02</u>	<u>PW</u>
660	PACK		<u>1-24-02</u>	<u>DM</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EC 790525
DATE 1/16/02
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.26		2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.60		2.27	
PULL #3	2.29	2.49		2.29	
PULL #4	2.34	2.55		2.27	
PULL #5	2.44	2.52		2.28	
TOTAL					
AVG.					

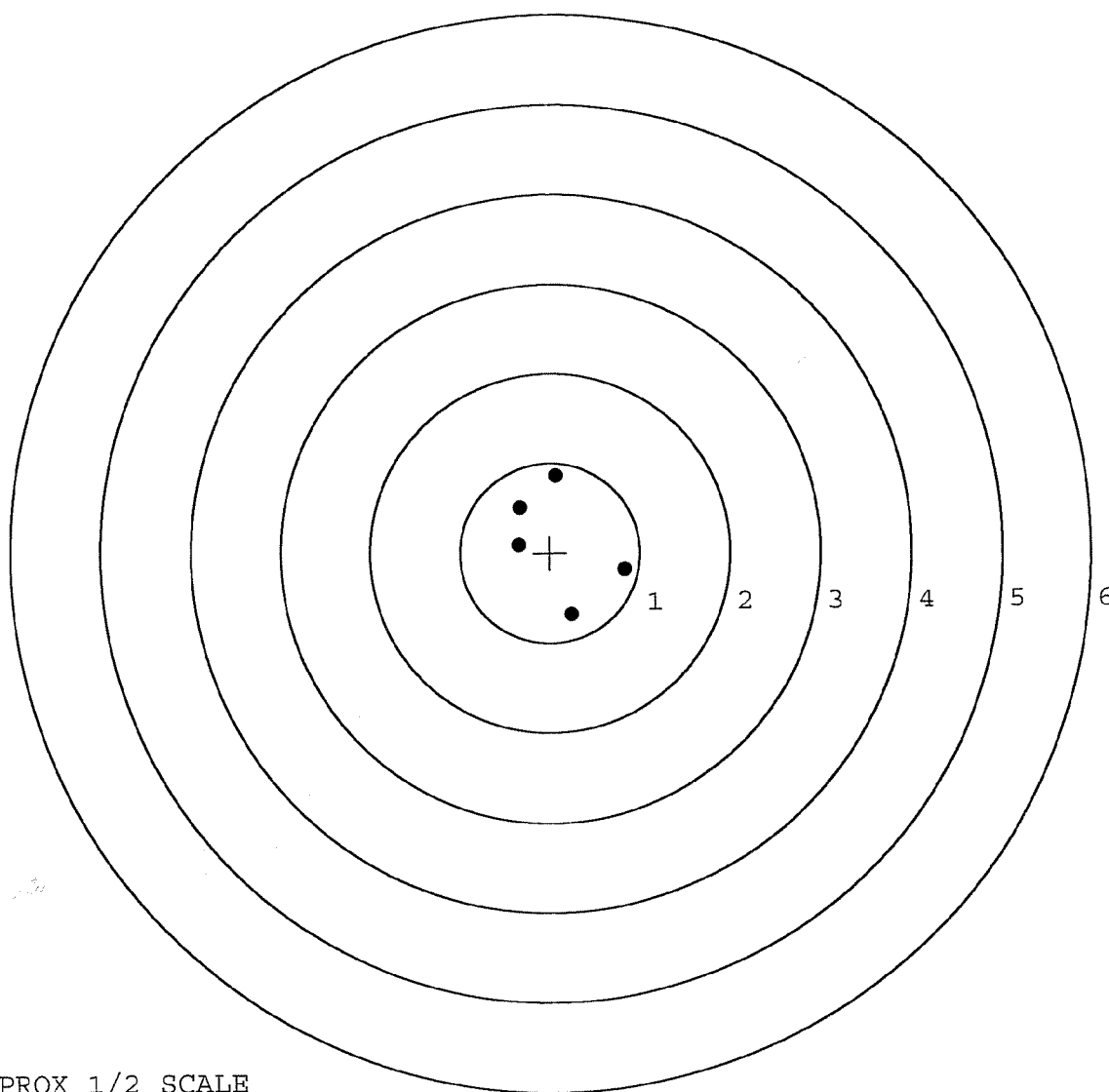
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.26		
PULL #2	3.14	3.01		
PULL #3	3.31	2.95		
PULL #4	3.10	3.06		
PULL #5	3.12	2.97		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.46	4.10		4.22
PULL #2	4.53	4.59		4.39
PULL #3	4.64	4.35		4.47
PULL #4	4.31	4.30		4.51
PULL #5	4.35	4.54		4.48
TOTAL				
AVG.				

SERIAL NUMBER: E6790525. __0
TARGET NUMBER: 1
FILE DATE: 01/21/2002
FILE TIME: 02:18

POINT#	X	Y
1:	0.072	0.854
2:	-0.337	0.504
3:	-0.351	0.088
4:	0.235	-0.690
5:	0.830	-0.190

X CENTROID: 0.090
Y CENTROID: 0.113
POA TO CENTROID: 0.144
HORZ SPREAD: 1.181
VERT SPREAD: 1.544
GROUP SPREAD: 1.553
MIN RADIUS: 0.442
MAX RADIUS: 0.816
MEAN RADIUS: 0.675
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

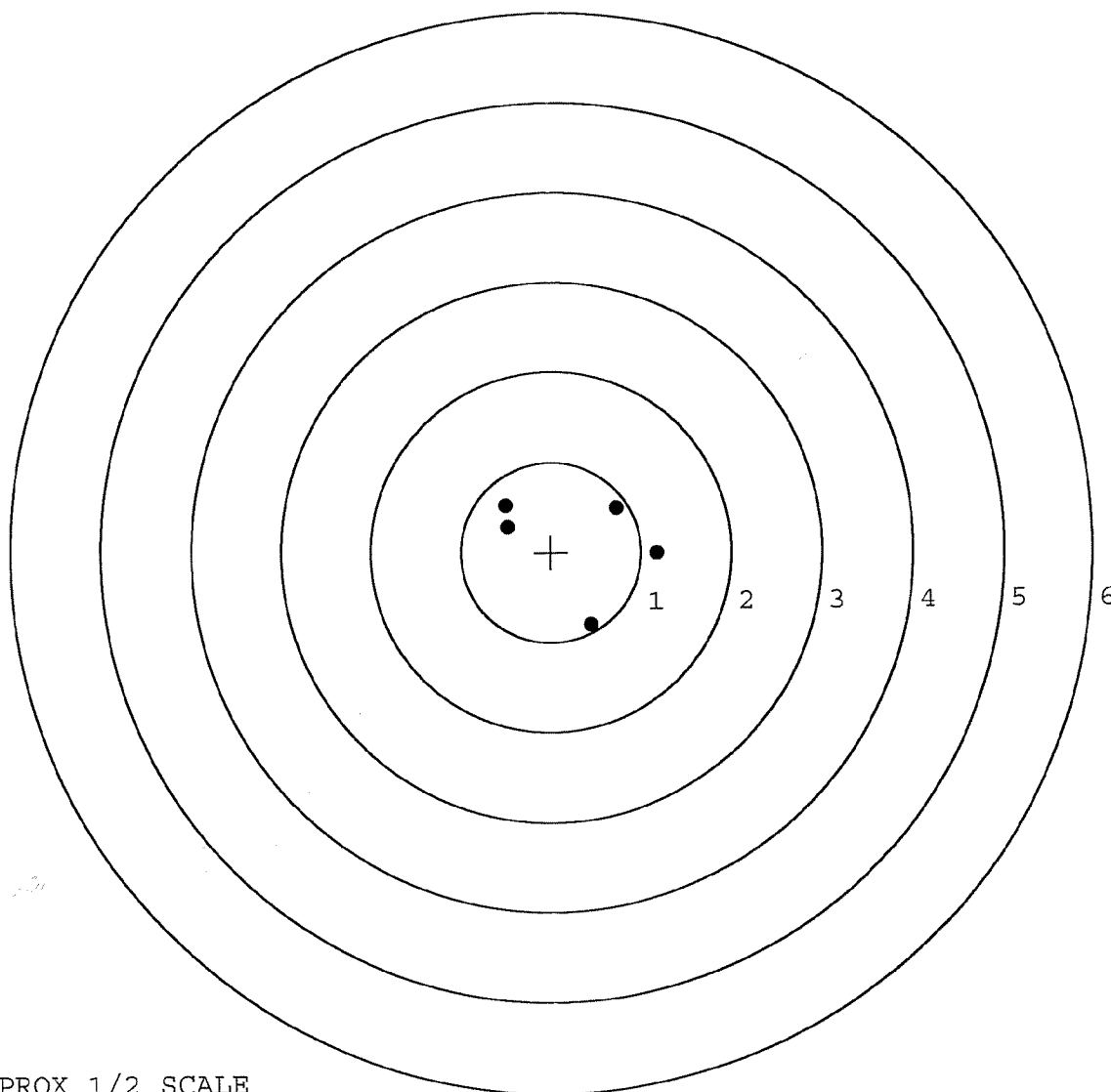


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790525. __0
TARGET NUMBER: 2
FILE DATE: 01/21/2002
FILE TIME: 02:18

POINT#	X	Y
1:	-0.501	0.521
2:	-0.482	0.280
3:	0.728	0.491
4:	1.177	-0.022
5:	0.446	-0.812

X CENTROID: 0.274
Y CENTROID: 0.092
POA TO CENTROID: 0.289
HORZ SPREAD: 1.678
VERT SPREAD: 1.333
GROUP SPREAD: 1.635
MIN RADIUS: 0.605
MAX RADIUS: 0.920
MEAN RADIUS: 0.820
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE