

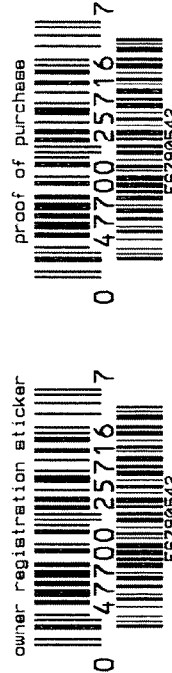
E6790542

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

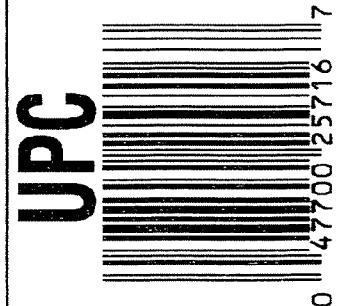
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790542



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Parque Deposee.

SERIAL NO. **E6790542**
ORDER NO. **25716**

46

22BW

5716 E6790542

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E6290542

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-09-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	Wm
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30	TH
	(BOLT)		11/29	TH
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doog
	D) OIL FIRING PIN ASSEMBLY		12-18	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-21-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.00</u> <u>4.25</u> <u>4.25</u>	1/18/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>2.75</u> <u>2.75</u>	1/18/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	1/18/02	D.M.
	J) ASSEMBLE STOCK		1/7/02	RW
	K) ASSEMBLE SWIVEL STUDS		1/19/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/17/02	RW
	M) IRON SIGHT ALIGNMENT		1/17/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/7/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-16-02	A
	A) MALFUNCTIONS	PASS FAIL	1-16-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-16-02	A
645	INSPECT FOR LIVE AMMO		1-16-02	A
655	FINAL INSPECTION A) HEADSPACE		1/19/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.68</u> <u>2.62</u> <u>2.66</u> <u>2.36</u>	1/18/02	D.M.
	C) FUNCTION		1/19/02	RW
660	PACK		1-21-02	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790542
DATE 1/2/02
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.28		2.30	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.53		2.28	
PULL #3	2.44	2.21		2.49	
PULL #4	2.25	2.37		2.39	
PULL #5	2.50	2.33		2.45	
TOTAL	12.03	11.72			
AVG.	2.41	2.34			

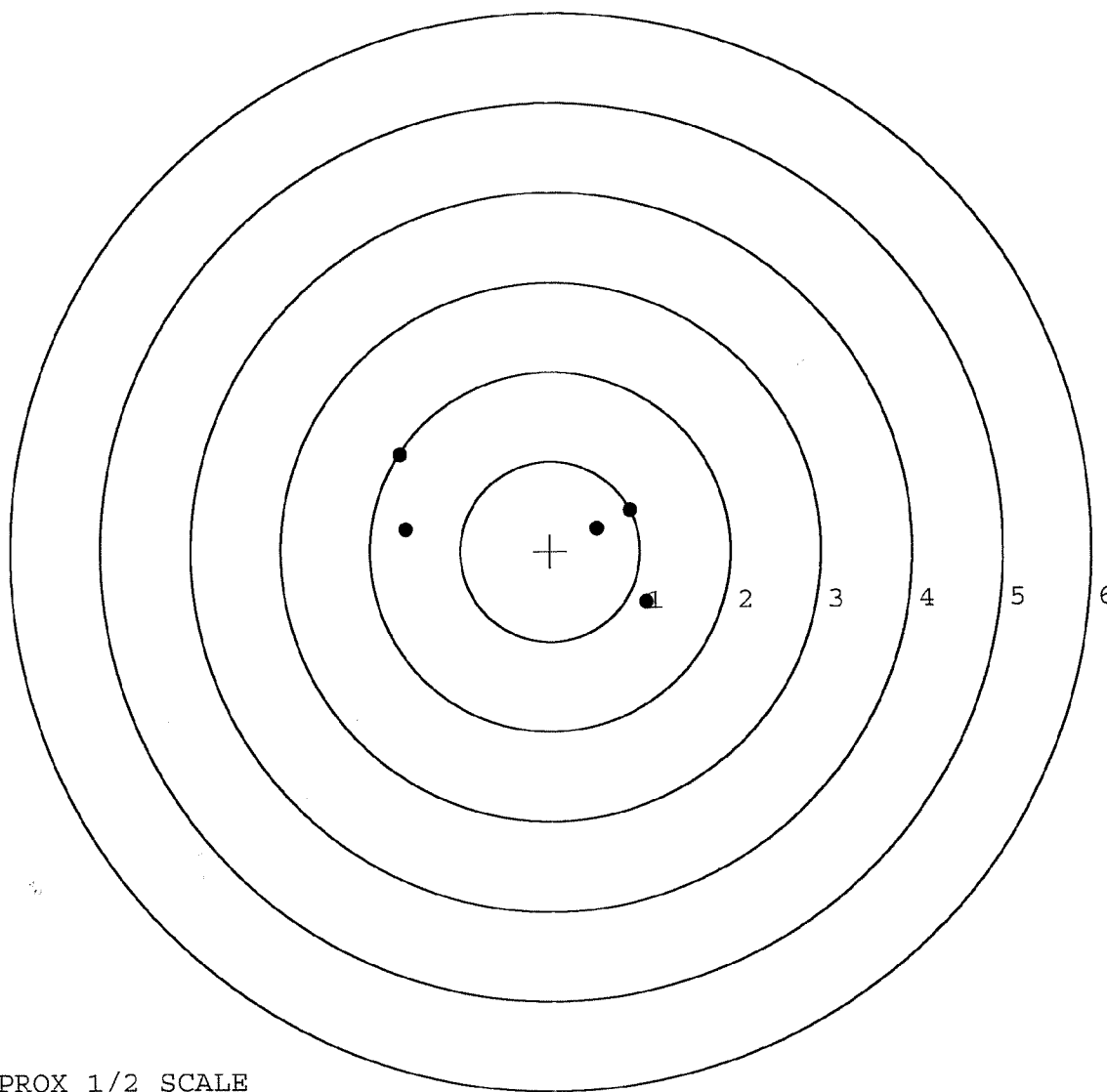
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.37		
PULL #2	3.30	3.33		
PULL #3	3.25	3.31		
PULL #4	3.08	3.39		
PULL #5	3.32	3.21		
TOTAL	16.28	16.62		
AVG.	3.26	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.33	4.33		4.24
PULL #2	4.31	4.11		4.47
PULL #3	4.34	4.47		4.58
PULL #4	4.54	4.39		4.41
PULL #5	4.33	4.36		4.59
TOTAL	21.85	21.66		22.29
AVG.	4.37	4.33		4.46

SERIAL NUMBER: E6790542. __0
TARGET NUMBER: 1
FILE DATE: 01/16/2002
FILE TIME: 02:19

POINT#	X	Y
1:	0.892	0.449
2:	0.521	0.248
3:	1.070	-0.575
4:	-1.666	1.080
5:	-1.605	0.248

X CENTROID: -0.158
Y CENTROID: 0.290
POA TO CENTROID: 0.330
HORZ SPREAD: 2.736
VERT SPREAD: 1.655
GROUP SPREAD: 3.198
MIN RADIUS: 0.680
MAX RADIUS: 1.703
MEAN RADIUS: 1.279
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 3

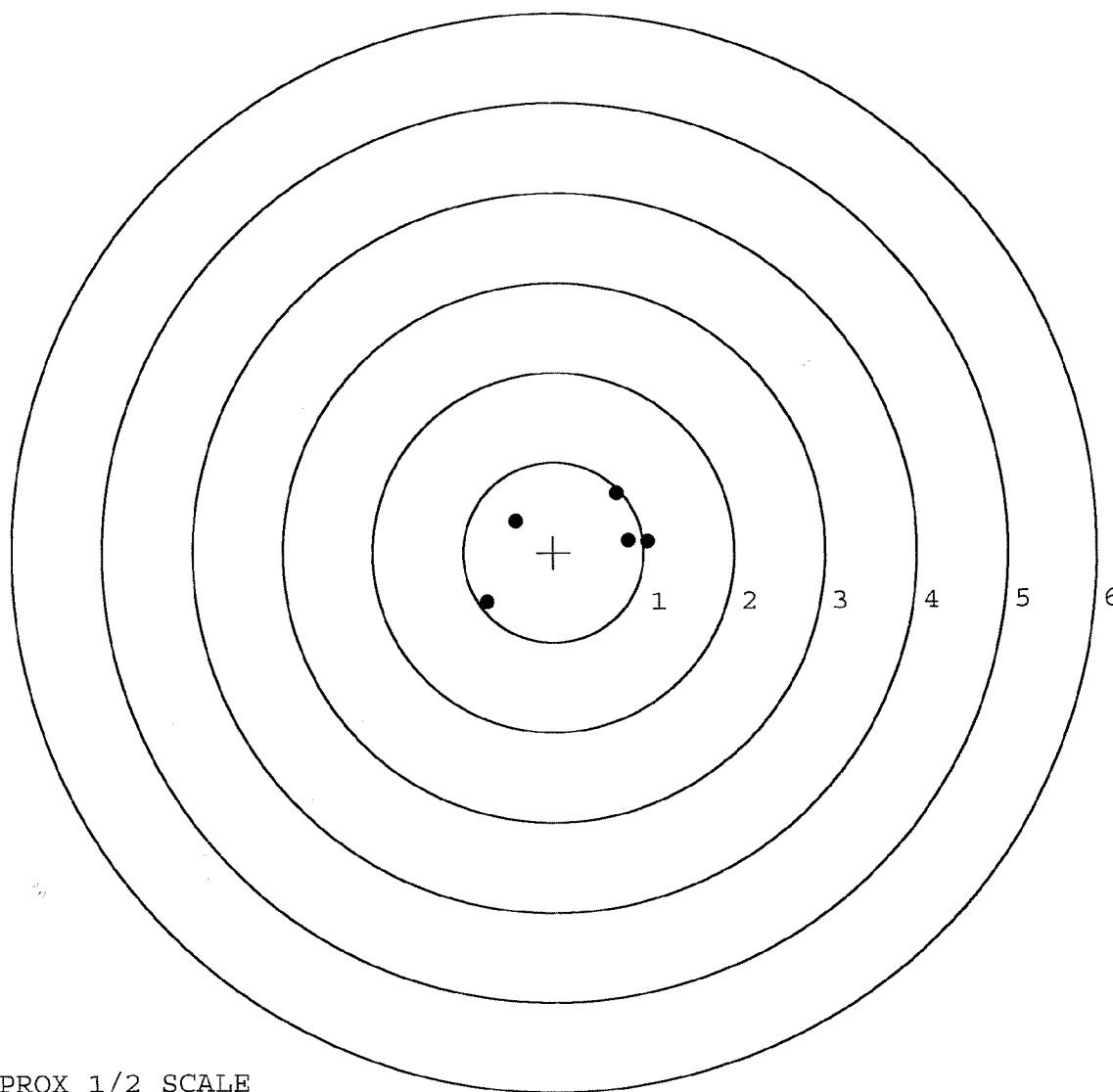


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790542. __0
TARGET NUMBER: 2
FILE DATE: 01/16/2002
FILE TIME: 02:19

POINT#	X	Y
1:	0.701	0.651
2:	1.042	0.116
3:	0.828	0.127
4:	-0.418	0.351
5:	-0.736	-0.549

X CENTROID: 0.283
Y CENTROID: 0.139
POA TO CENTROID: 0.316
HORZ SPREAD: 1.778
VERT SPREAD: 1.200
GROUP SPREAD: 1.898
MIN RADIUS: 0.545
MAX RADIUS: 1.230
MEAN RADIUS: 0.785
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE