

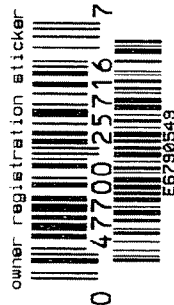
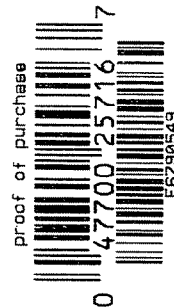
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MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

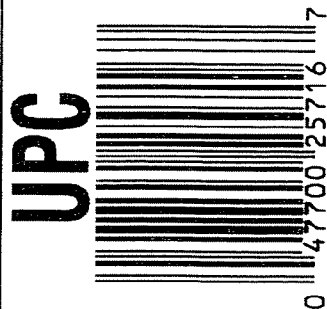


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790549



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee

SERIAL NO. **J**
E6790549

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22BW

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MODEL 700™ M24

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MODEL 700™ M24

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SERIAL NO.



CONTRACT #

GUN SERIAL # E6790549

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 9 2001	AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11/29	TA HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doug
	D) OIL FIRING PIN ASSEMBLY		12-18	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-21-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>4.00</u> <u>4.25</u>	1/18/02	
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.75</u> <u>3.75</u>	1/18/02	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	1/18/02	
	J) ASSEMBLE STOCK		1-8-02	PL
	K) ASSEMBLE SWIVEL STUDS		1/19/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/19/02	RW
	M) IRON SIGHT ALIGNMENT		1/19/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/19/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-16-02	A
	A) MALFUNCTIONS	PASS FAIL	1-16-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-16-02	A
645	INSPECT FOR LIVE AMMO		1-16-02	A
655	FINAL INSPECTION A) HEADSPACE		1/19/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.91</u> <u>2.63</u> <u>2.50</u> <u>2.55</u> <u>2.80</u>	1/18/02	D.N.
	C) FUNCTION		1/19/02	RW
660	PACK		1-26-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL790549
DATE 1/7/02
TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	237	249		253	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	257	238		235	
PULL #3	239	236		229	
PULL #4	243	232		225	
PULL #5	268	242		228	
TOTAL	1244	1197		1170	
AVG.	249	239		234	

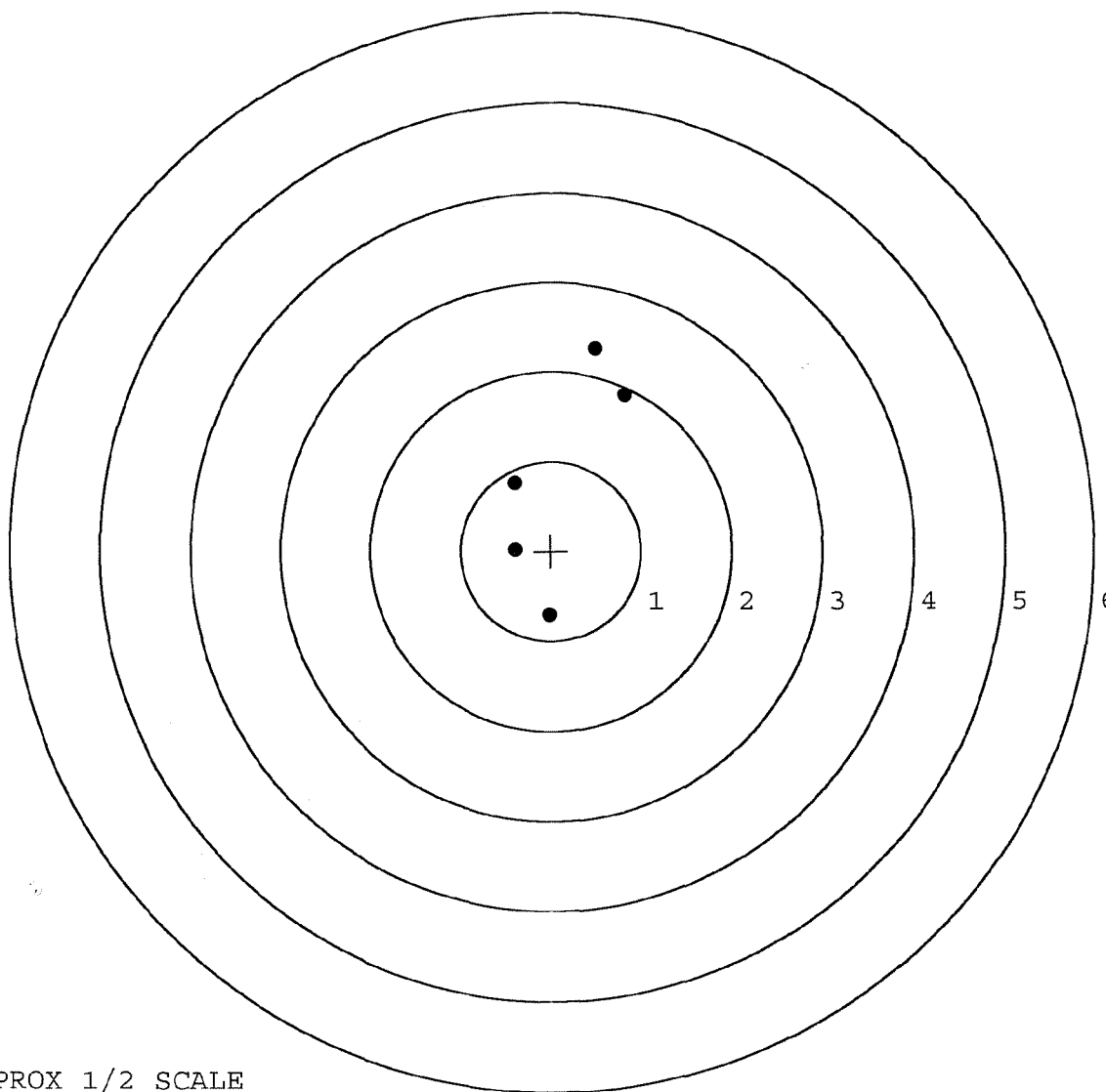
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	325	322		
PULL #2	322	321		
PULL #3	313	299		
PULL #4	311	303		
PULL #5	326	321		
TOTAL	1597	1566		
AVG.	319	312		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	410	418		426
PULL #2	418	408		442
PULL #3	417	411		434
PULL #4	408	411		433
PULL #5	400	403		429
TOTAL	2053	2051		2164
AVG.	411	410		433

SERIAL NUMBER: E6790549. __0
TARGET NUMBER: 1
FILE DATE: 01/16/2002
FILE TIME: 02:29

POINT#	X	Y
1:	-0.400	0.765
2:	-0.397	0.015
3:	-0.022	-0.715
4:	0.818	1.744
5:	0.497	2.254

X CENTROID: 0.099
Y CENTROID: 0.813
POA TO CENTROID: 0.819
HORZ SPREAD: 1.218
VERT SPREAD: 2.969
GROUP SPREAD: 3.014
MIN RADIUS: 0.501
MAX RADIUS: 1.532
MEAN RADIUS: 1.129
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4

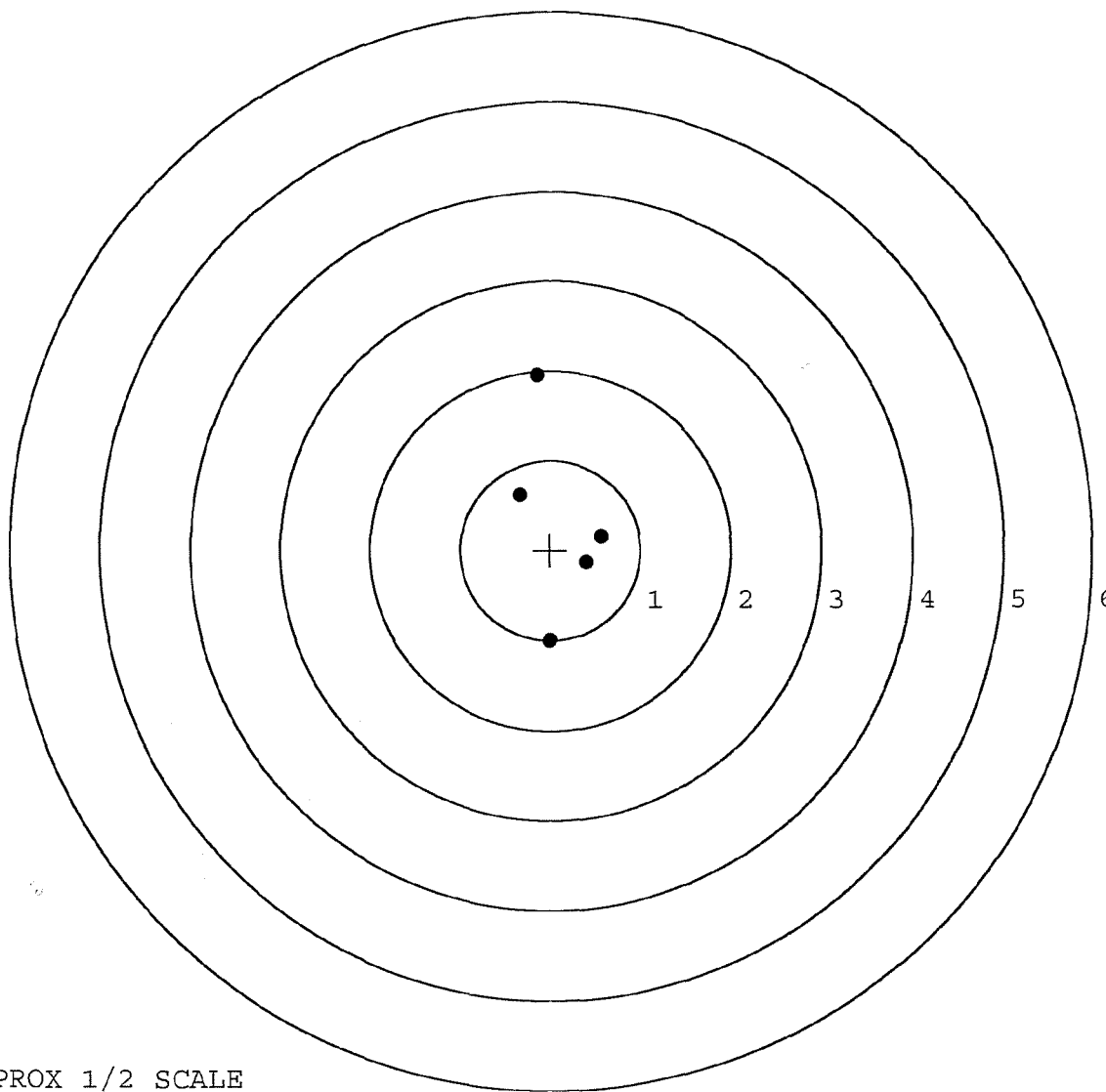


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790549. __0
TARGET NUMBER: 2
FILE DATE: 01/16/2002
FILE TIME: 02:29

POINT#	X	Y
1:	-0.340	0.618
2:	0.572	0.156
3:	0.404	-0.138
4:	-0.010	-1.007
5:	-0.153	1.951

X CENTROID: 0.095
Y CENTROID: 0.316
POA TO CENTROID: 0.330
HORZ SPREAD: 0.912
VERT SPREAD: 2.958
GROUP SPREAD: 2.961
MIN RADIUS: 0.503
MAX RADIUS: 1.654
MEAN RADIUS: 0.913
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE