

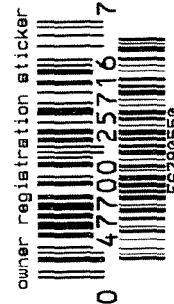
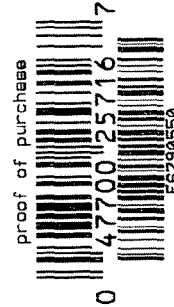
E6790550

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

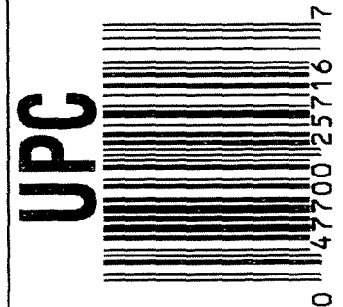


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790550



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **E6790550**
ORDER NO. **25716**

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5716 E6790550

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790550

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 9 2001 OPERATOR	AL
615	ROLLMARK CALIBER		11-9	Wm
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11/29	TA HHP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Boog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Boog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Boog
	D) OIL FIRING PIN ASSEMBLY		12-18	Boog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-24-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.75</u> <u>4.25</u> <u>5.00</u>	<u>1/23/02</u>	<u>D.M</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.00</u> <u>3.00</u>	<u>1/23/02</u>	<u>D.M</u>
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>g</u>	
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.026</u> <u>.025</u>	<u>1/23/02</u>	<u>D.M</u>
	J) ASSEMBLE STOCK		<u>1-22-02</u>	<u>RK</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/23/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-22-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/23/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.64</u> <u>2.64</u> <u>2.39</u> <u>2.38</u>	<u>1/23/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/23/02</u>	<u>RW</u>
660	PACK		<u>1-24-02</u>	<u>OA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E 4790550

DATE 12/31/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.66		2.30	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.53		2.40	
PULL #3	2.14	2.52		2.43	
PULL #4	2.62	2.33		2.29	
PULL #5	2.60	2.32		2.37	
TOTAL	12.74	12.36		11.79	
AVG.	2.55	2.47		2.36	

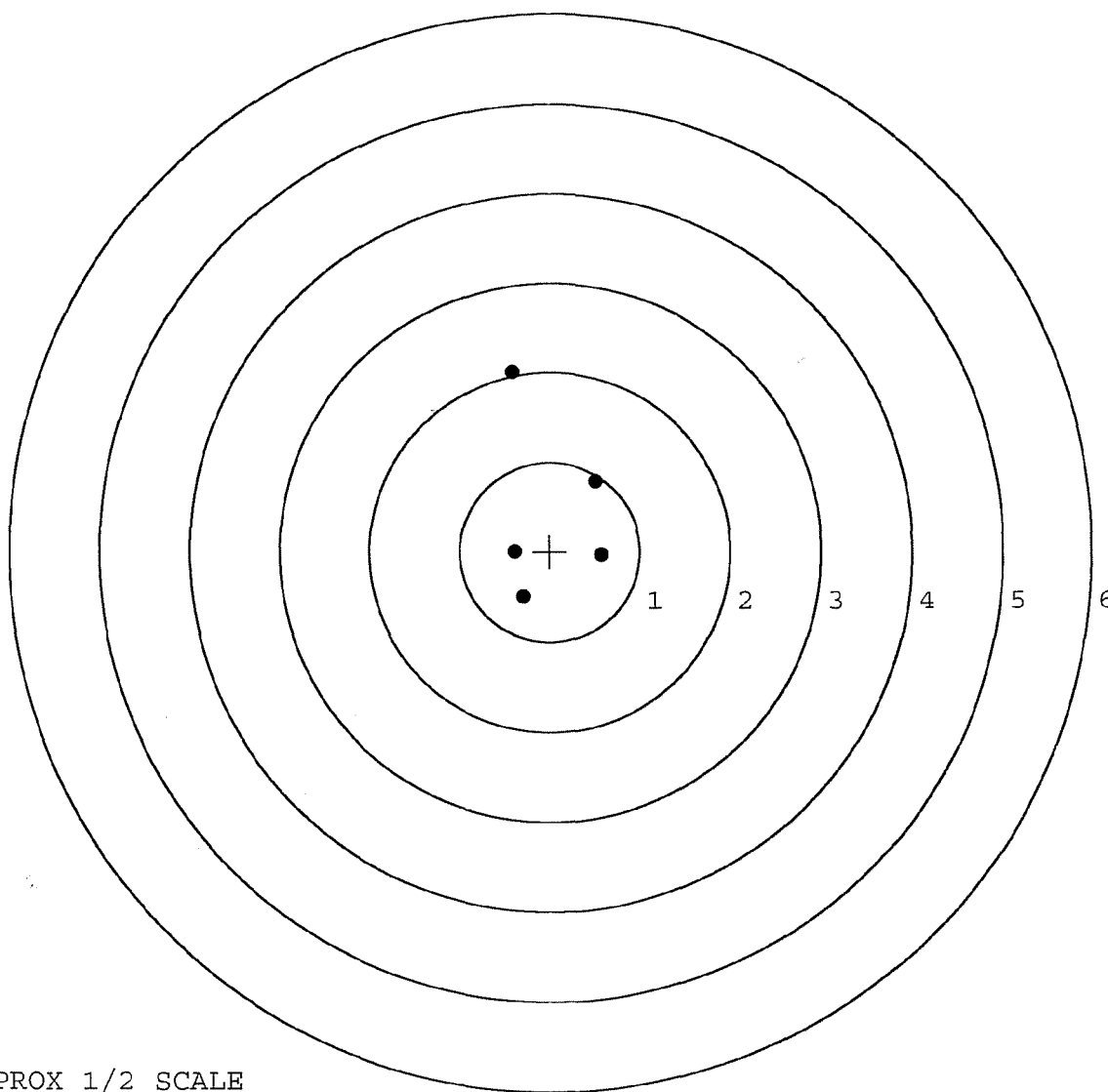
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.59		
PULL #2	3.28	3.54		
PULL #3	3.41	3.54		
PULL #4	3.39	3.12		
PULL #5	3.42	3.51		
TOTAL	16.62	17.30		
AVG.	3.32	3.46		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.34	4.55		4.21
PULL #2	4.34	4.53		4.23
PULL #3	4.30	4.35		4.22
PULL #4	4.34	4.24		4.28
PULL #5	4.26	4.25		4.21
TOTAL	21.58	21.92		21.15
AVG.	4.32	4.38		4.23

SERIAL NUMBER: E6790550. __0
TARGET NUMBER: .1
FILE DATE: 01/22/2002
FILE TIME: 02:58

POINT#	X	Y
1:	0.510	0.789
2:	0.574	-0.034
3:	-0.393	0.006
4:	-0.297	-0.513
5:	-0.420	2.004

X CENTROID: -0.005
Y CENTROID: 0.450
POA TO CENTROID: 0.450
HORZ SPREAD: 0.994
VERT SPREAD: 2.517
GROUP SPREAD: 2.520
MIN RADIUS: 0.590
MAX RADIUS: 1.608
MEAN RADIUS: 0.915
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790550. __0

TARGET NUMBER: 2

FILE DATE: 01/22/2002

FILE TIME: 02:58

POINT#	X	Y
1:	-0.341	0.320
2:	0.008	0.548
3:	0.222	0.378
4:	-0.465	-0.392
5:	-0.909	-0.498

X CENTROID: -0.297

Y CENTROID: 0.071

POA TO CENTROID: 0.305

HORZ SPREAD: 1.131

VERT SPREAD: 1.046

GROUP SPREAD: 1.431

MIN RADIUS: 0.253

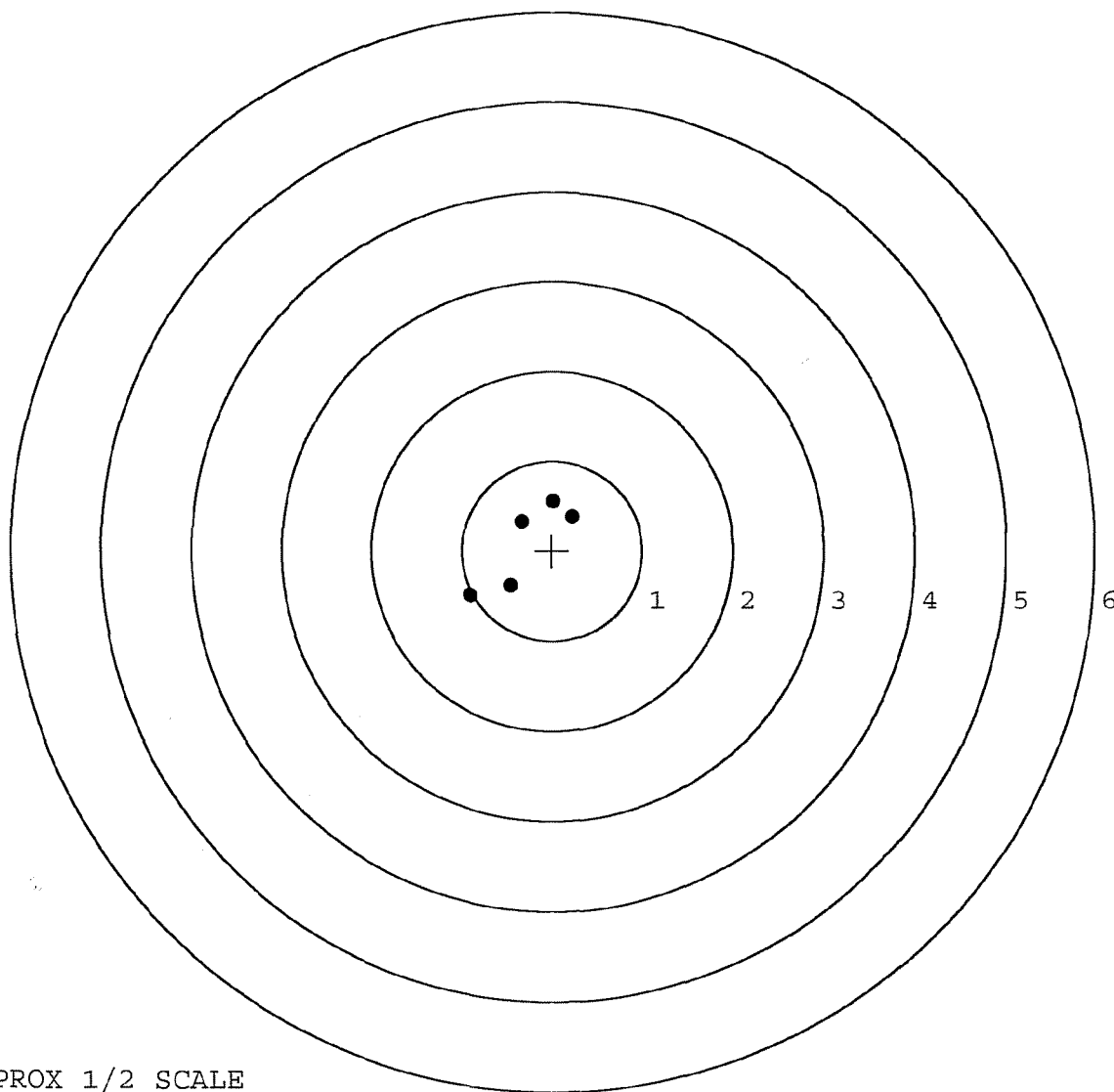
MAX RADIUS: 0.836

MEAN RADIUS: 0.550

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE