

15-6790558

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6790558

ORDER NO.
25716

19LW

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Remington-Union Square, New York



5716 E6790558

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

25716

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0 47700 25716 7

SERIAL NO.



E6790558

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

REMINGTON

46 FORM 1444

proof of purchase



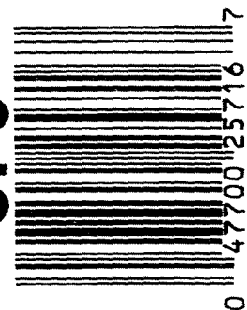
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790558

UPC



GUN SERIAL # E429 0558

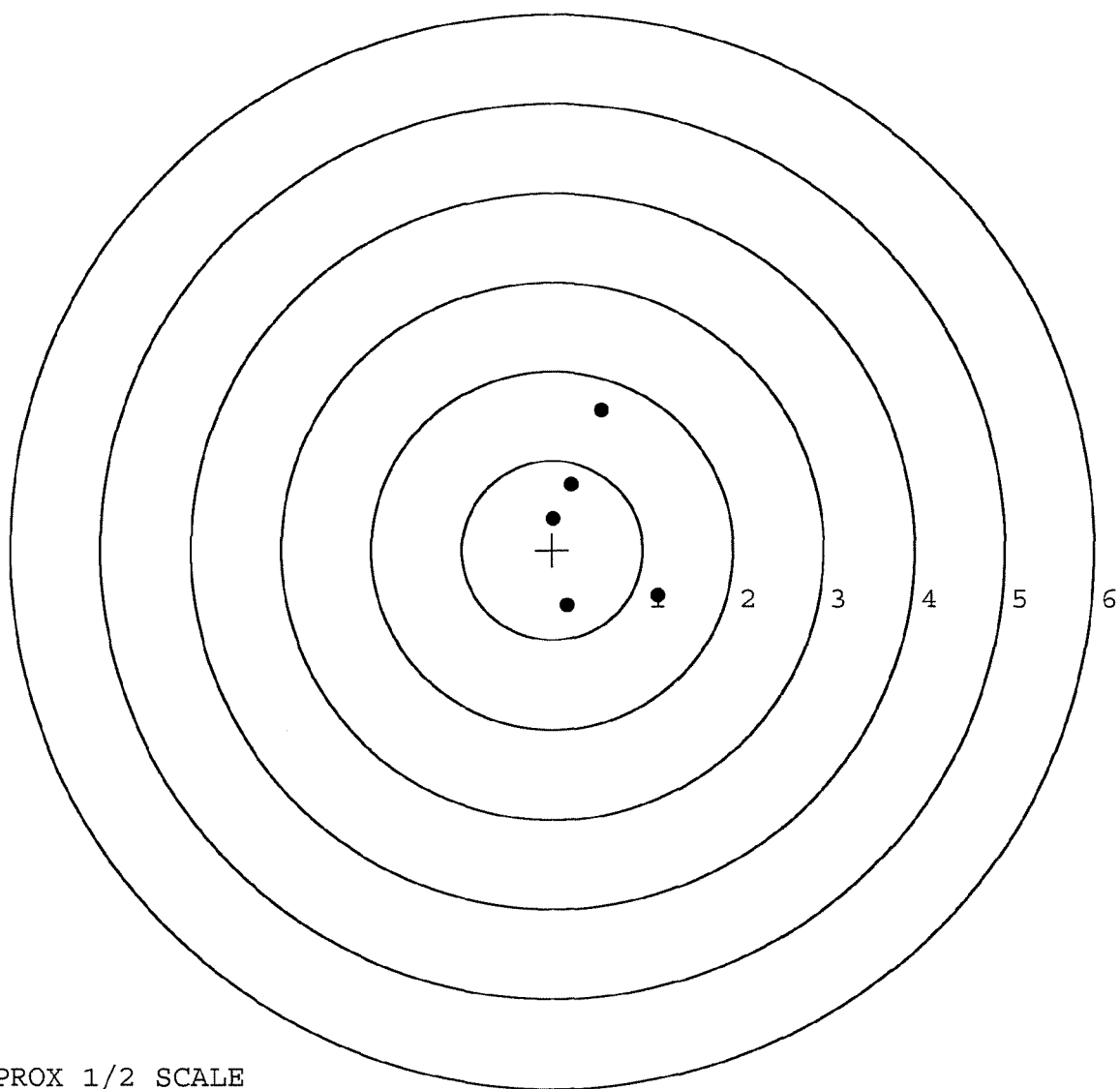
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	COL
600	PROOF		11-30-01	COL
607	CHECK HEADSPACE		11-30-01	COL
610	DIS-ASSEMBLE GUN		11-30-01	COL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		DEC 5 2001 AL	
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	MP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/12/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/18/02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>25.00</u> <u>5.25</u>	<u>1/28/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.25</u> <u>3.75</u> <u>3.25</u>	<u>1/28/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.025</u>	<u>1/28/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/27/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-28-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/15/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/15/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/15/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-23-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS <u>FAIL</u> <u>OH</u>	<u>1-23-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-23-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-23-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-28-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.37</u> <u>2.45</u> <u>2.35</u> <u>2.42</u>	<u>1/28/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1-28-02</u>	<u>RW</u>
660	PACK		<u>2/13/02</u>	<u>OH</u>

SERIAL NUMBER: E6790558. 0
TARGET NUMBER: 1
FILE DATE: 01/23/2002
FILE TIME: 02:35

POINT#	X	Y
1:	0.546	1.562
2:	0.212	0.727
3:	0.012	0.348
4:	1.170	-0.516
5:	0.166	-0.623

X CENTROID: 0.421
Y CENTROID: 0.300
POA TO CENTROID: 0.517
HORZ SPREAD: 1.158
VERT SPREAD: 2.185
GROUP SPREAD: 2.218
MIN RADIUS: 0.412
MAX RADIUS: 1.269
MEAN RADIUS: 0.844
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790558. __0

TARGET NUMBER: 2

FILE DATE: 01/23/2002

FILE TIME: 02:35

POINT#	X	Y
1:	0.513	1.017
2:	0.729	0.625
3:	0.283	0.151
4:	-0.226	-0.313
5:	-0.003	-1.095

X CENTROID: 0.259

Y CENTROID: 0.077

POA TO CENTROID: 0.270

HORZ SPREAD: 0.955

VERT SPREAD: 2.112

GROUP SPREAD: 2.174

MIN RADIUS: 0.078

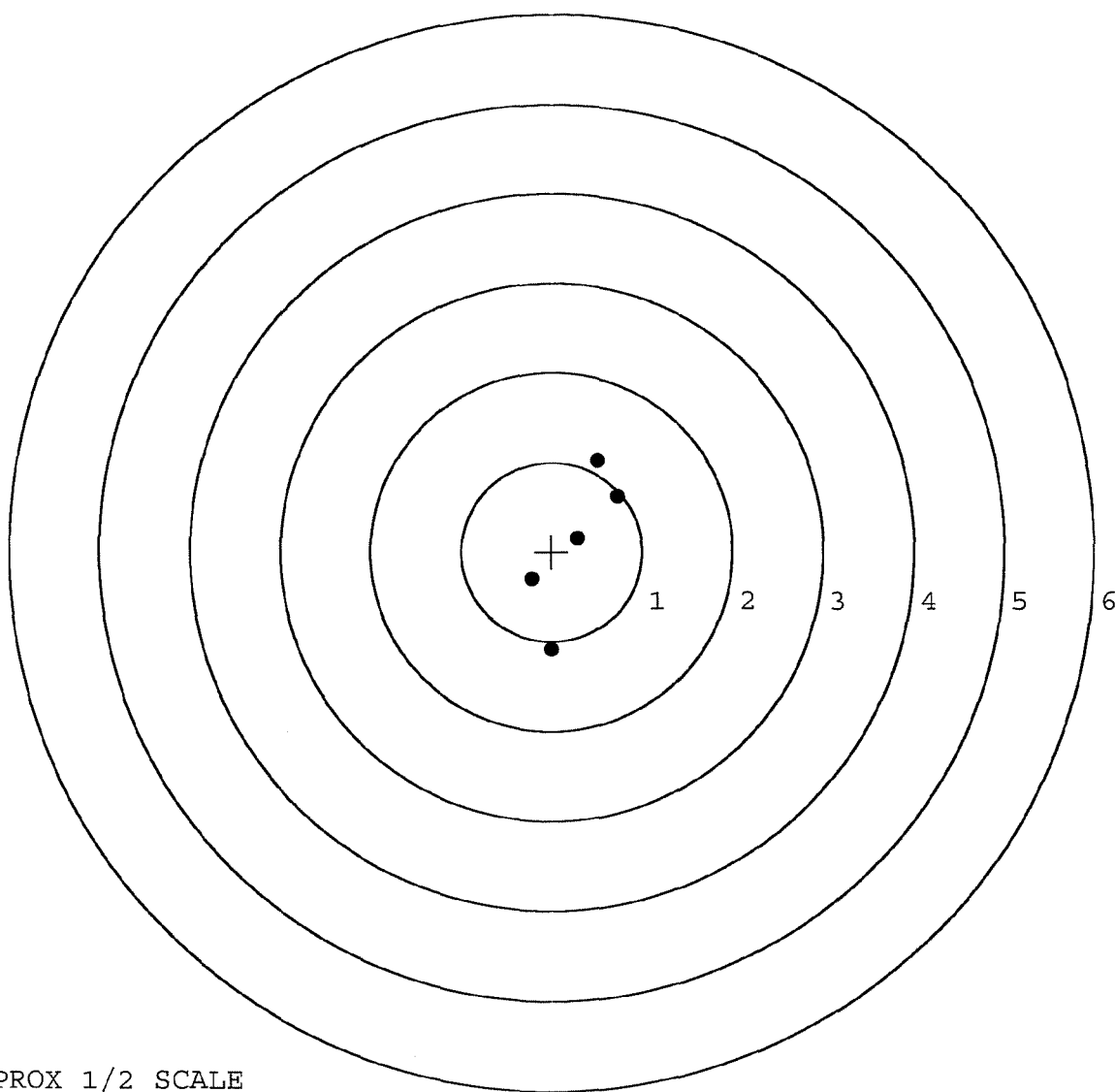
MAX RADIUS: 1.201

MEAN RADIUS: 0.719

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790538

DATE 1/19/02

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.27	2.31		2.28	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.35		2.43	
PULL #3	2.15	2.36		2.40	
PULL #4	2.21	2.25		2.59	
PULL #5	2.19	2.38		2.45	
TOTAL	11.11	11.65		12.15	
AVG.	2.22	2.33		2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.40		
PULL #2	3.34	3.58		
PULL #3	3.26	3.34		
PULL #4	3.33	3.37		
PULL #5	3.34	3.27		
TOTAL	16.32	14.96		
AVG.	3.26	3.39		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.34		4.48
PULL #2	4.51	4.58		4.41
PULL #3	4.28	4.17		4.37
PULL #4	4.45	4.59		4.39
PULL #5	4.58	4.44		4.42
TOTAL	21.99	22.12		22.07
AVG.	4.40	4.42		4.41