

E6290561

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
E6790561

ORDER NO.
25716

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MODEL 700™ M24

UPC



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

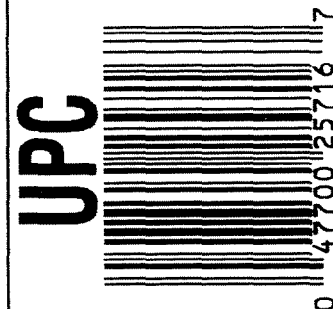


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790561



GUN SERIAL # E60790561

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RJK
600	PROOF		11-30-01	RJK
607	CHECK HEADSPACE		11-30-01	RJK
610	DIS-ASSEMBLE GUN		11-30-01	RJK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY		1/12/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-24-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.00</u> <u>7.25</u> <u>7.50</u>	<u>1/23/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.25</u> <u>4.00</u> <u>4.00</u>	<u>1/23/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	<u>1/23/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-22-02</u>	<u>RH</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/23/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-22-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/23/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.70</u> <u>2.77</u> <u>2.79</u> <u>2.68</u>	<u>1/23/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/23/02</u>	<u>RW</u>
660	PACK		<u>1-24-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790561
DATE 12/31/01
TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.52	2.19	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.55	2.24	
PULL #3	2.27	2.24	2.25	
PULL #4	2.24	2.40	2.13	
PULL #5	2.22	2.54	2.15	
TOTAL	11.49	12.25	10.96	
AVG.	2.30	2.45	2.19	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.19	3.30	
PULL #2	3.21	3.04	
PULL #3	3.33	3.10	
PULL #4	3.08	3.04	
PULL #5	3.01	3.05	
TOTAL	15.82	15.53	
AVG.	3.16	3.11	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.35	4.24		4.24
PULL #2	4.18	4.19		4.16
PULL #3	4.19	4.05		4.09
PULL #4	4.14	3.81		4.02
PULL #5	4.11	4.14		4.24
TOTAL	20.97	20.43		20.69
AVG.	4.19	4.09		4.14

SERIAL NUMBER: E6790561. __0

TARGET NUMBER: 1

FILE DATE: 01/22/2002

FILE TIME: 02:49

POINT#	X	Y
1:	-0.065	0.486
2:	0.279	0.360
3:	-0.149	-0.260
4:	-0.029	-0.285
5:	-0.407	-0.683

X CENTROID: -0.074

Y CENTROID: -0.076

POA TO CENTROID: 0.107

HORZ SPREAD: 0.686

VERT SPREAD: 1.169

GROUP SPREAD: 1.248

MIN RADIUS: 0.198

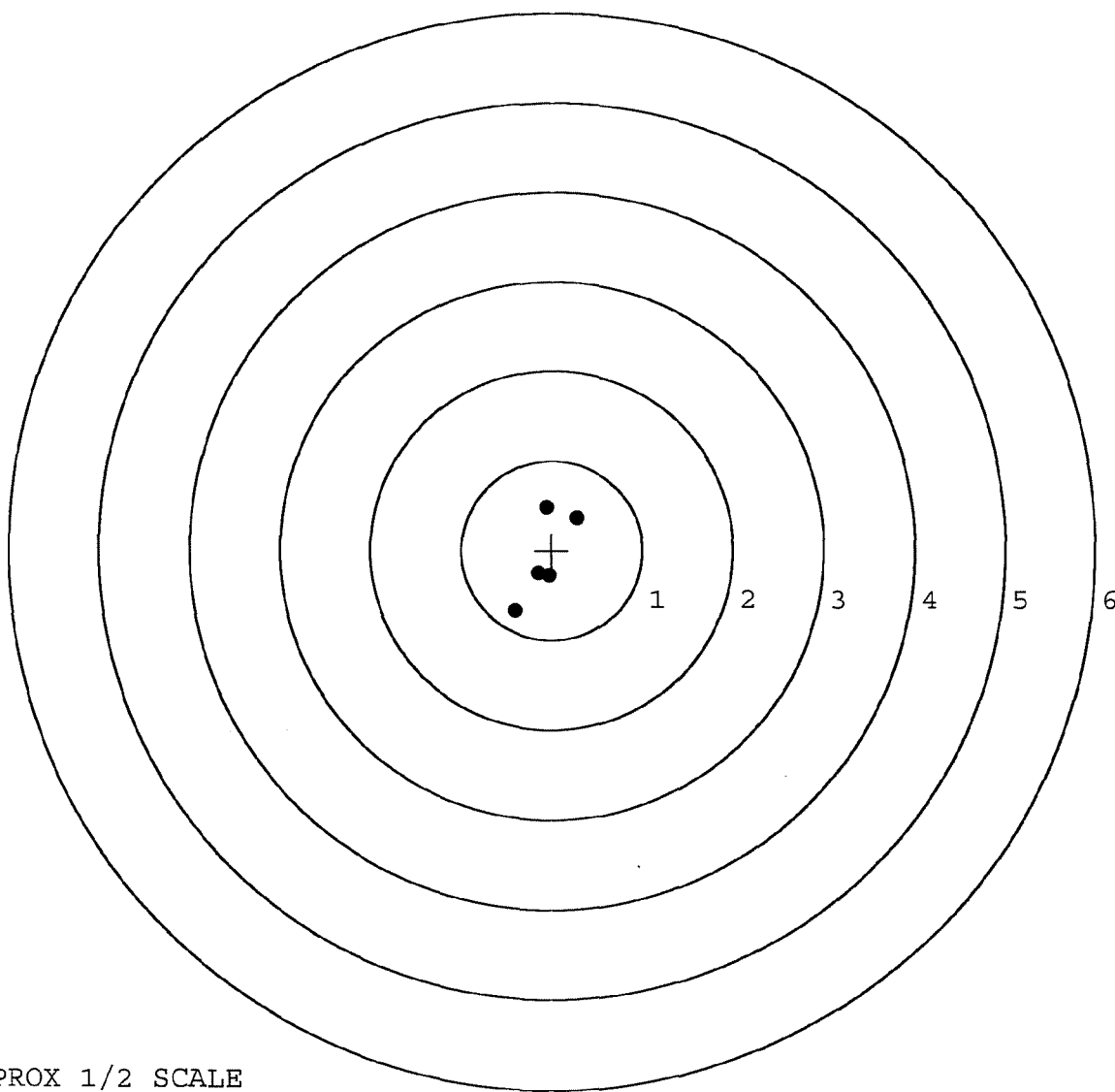
MAX RADIUS: 0.692

MEAN RADIUS: 0.445

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

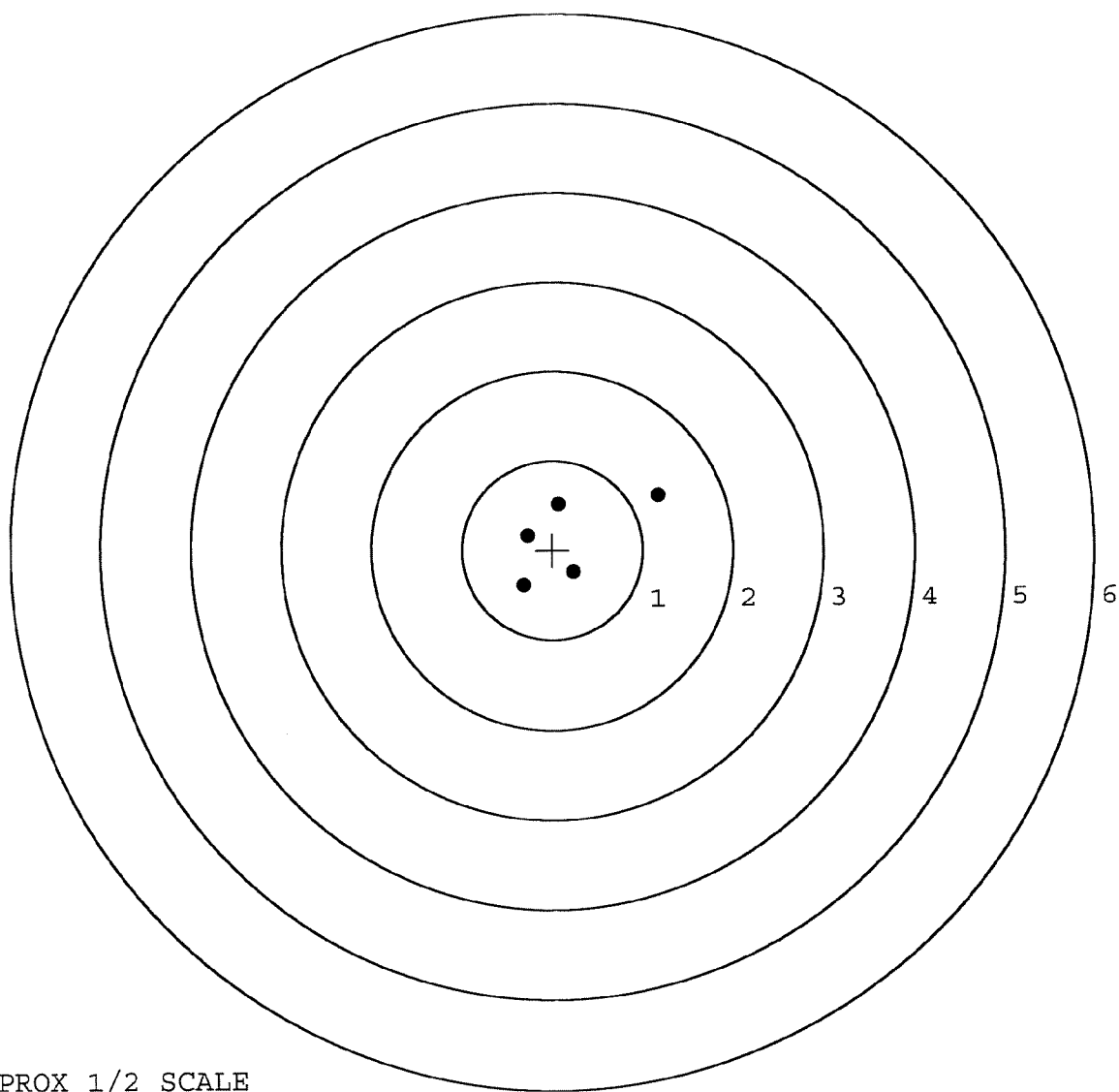


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790561. __0
TARGET NUMBER: 2
FILE DATE: 01/22/2002
FILE TIME: 02:49

POINT#	X	Y
1:	0.071	0.508
2:	-0.280	0.162
3:	-0.321	-0.396
4:	0.232	-0.248
5:	1.177	0.600

X CENTROID: 0.176
Y CENTROID: 0.125
POA TO CENTROID: 0.216
HORZ SPREAD: 1.498
VERT SPREAD: 0.996
GROUP SPREAD: 1.799
MIN RADIUS: 0.377
MAX RADIUS: 1.108
MEAN RADIUS: 0.612
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE