

EC790574

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY

Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
E6790574

ORDER NO.
25716

30B/W

1. The first part of the document discusses the importance of maintaining accurate records of all transactions and activities related to the business. It emphasizes the need for transparency and accountability in financial reporting.

2. The second part of the document outlines the various methods and techniques used to collect and analyze data. It includes a detailed description of the experimental setup and the procedures followed during the data collection process.

3. The third part of the document presents the results of the experiments and discusses the implications of the findings. It compares the observed outcomes with the theoretical predictions and provides a comprehensive analysis of the data.

4. The fourth part of the document concludes the study and offers suggestions for future research. It highlights the limitations of the current study and proposes potential areas for further investigation.

5. The fifth part of the document provides a summary of the key findings and a final conclusion. It reiterates the main points of the study and emphasizes the significance of the results.

ORDER 25716

MODEL 700™ M24

UPC

ORDER 25716

MODEL 700™ M24

UPC

SERIAL NO.



E6790574

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



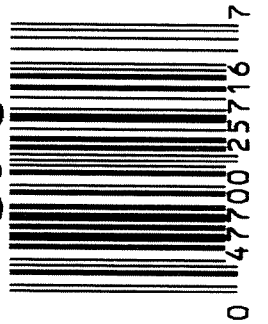
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790574

UPC



GUN SERIAL # E6290524

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 9 2001 AL	
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11-29	TA HA
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doog
	D) OIL FIRING PIN ASSEMBLY		12-18	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-28-02	AN

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6.5</u>	1-25-02	PW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3.5</u> <u>4</u>	1-25-02	PW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	1-25-02	PW
	J) ASSEMBLE STOCK		1-2-02	RJR
	K) ASSEMBLE SWIVEL STUDS		1-25-02	PW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-28-02	DA
	M) IRON SIGHT ALIGNMENT		1-28-02	DA
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-28-02	DA
640	GALLERY TEST AND TARGET	PASS FAIL	1-22-02	A
	A) MALFUNCTIONS	PASS FAIL	1-22-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-22-02	A
645	INSPECT FOR LIVE AMMO		1-22-02	A
655	FINAL INSPECTION A) HEADSPACE		1-25-02	PW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.70</u> <u>2.63</u> <u>2.49</u> <u>2.10</u>	1-25-02	PW
	C) FUNCTION		1-25-02	PW
660	PACK		1-28-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EG790574
DATE 12/31/01
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.15		2.16	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.73	2.28		2.25	
PULL #3	2.65	2.56		2.23	
PULL #4	2.41	2.22		2.10	
PULL #5	2.75	2.29		2.28	
TOTAL	12.84	11.50		11.02	
AVG.	2.57	2.30		2.20	

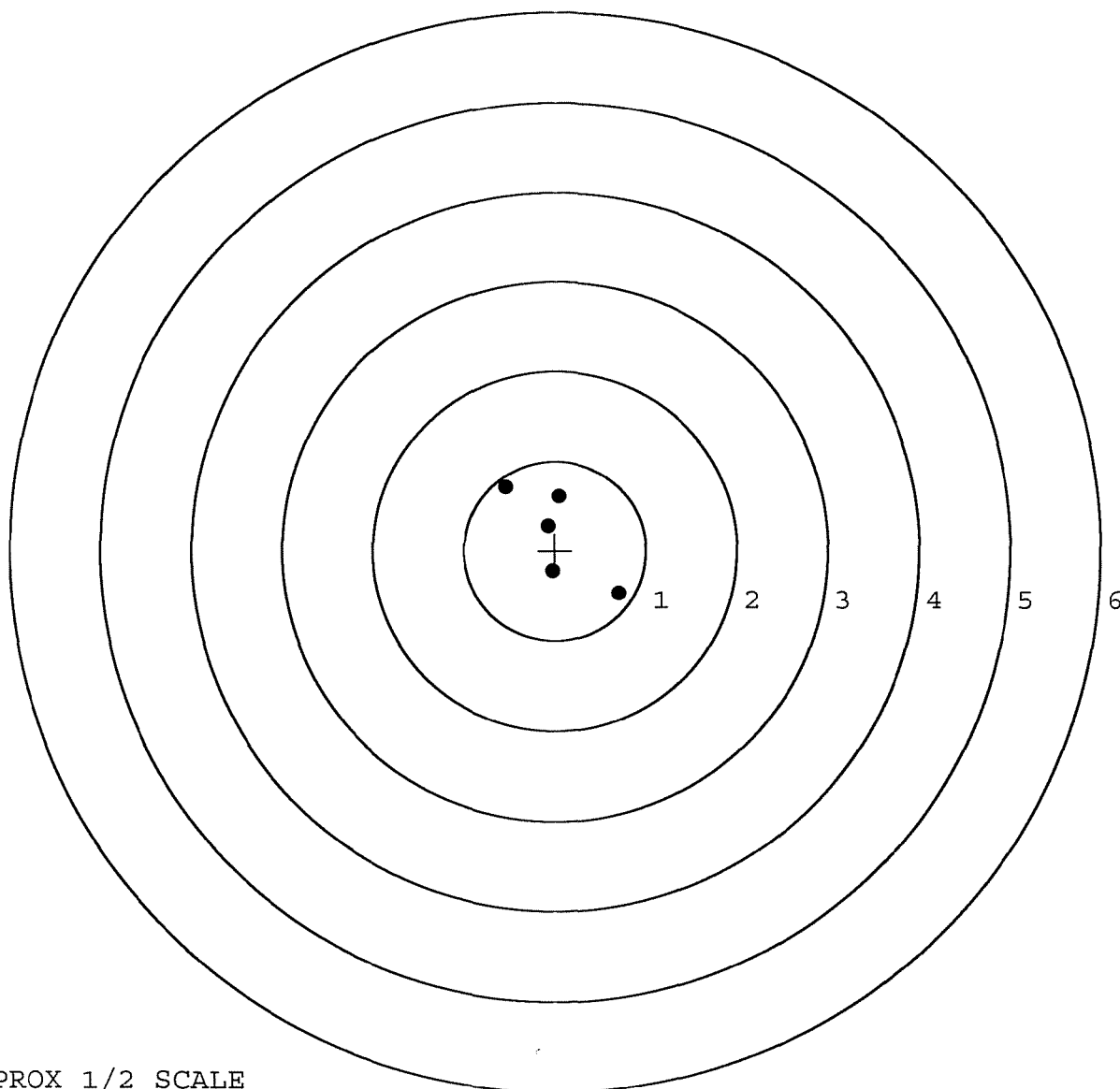
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.15		
PULL #2	3.18	2.83		
PULL #3	3.35	3.06		
PULL #4	3.00	3.18		
PULL #5	3.26	3.19		
TOTAL	15.97	15.41		
AVG.	3.19	3.08		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.35	4.45		4.10
PULL #2	4.28	4.26		3.94
PULL #3	4.13	4.18		3.96
PULL #4	4.12	4.13		3.99
PULL #5	4.09	4.05		4.03
TOTAL	20.97	21.07		20.02
AVG.	4.19	4.21		4.00

SERIAL NUMBER: E6790574. __0
TARGET NUMBER: 1
FILE DATE: 01/22/2002
FILE TIME: 02:40

POINT#	X	Y
1:	0.043	0.603
2:	-0.546	0.713
3:	-0.080	0.273
4:	-0.028	-0.232
5:	0.705	-0.479

X CENTROID: 0.019
Y CENTROID: 0.176
POA TO CENTROID: 0.177
HORZ SPREAD: 1.251
VERT SPREAD: 1.192
GROUP SPREAD: 1.728
MIN RADIUS: 0.139
MAX RADIUS: 0.948
MEAN RADIUS: 0.541
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

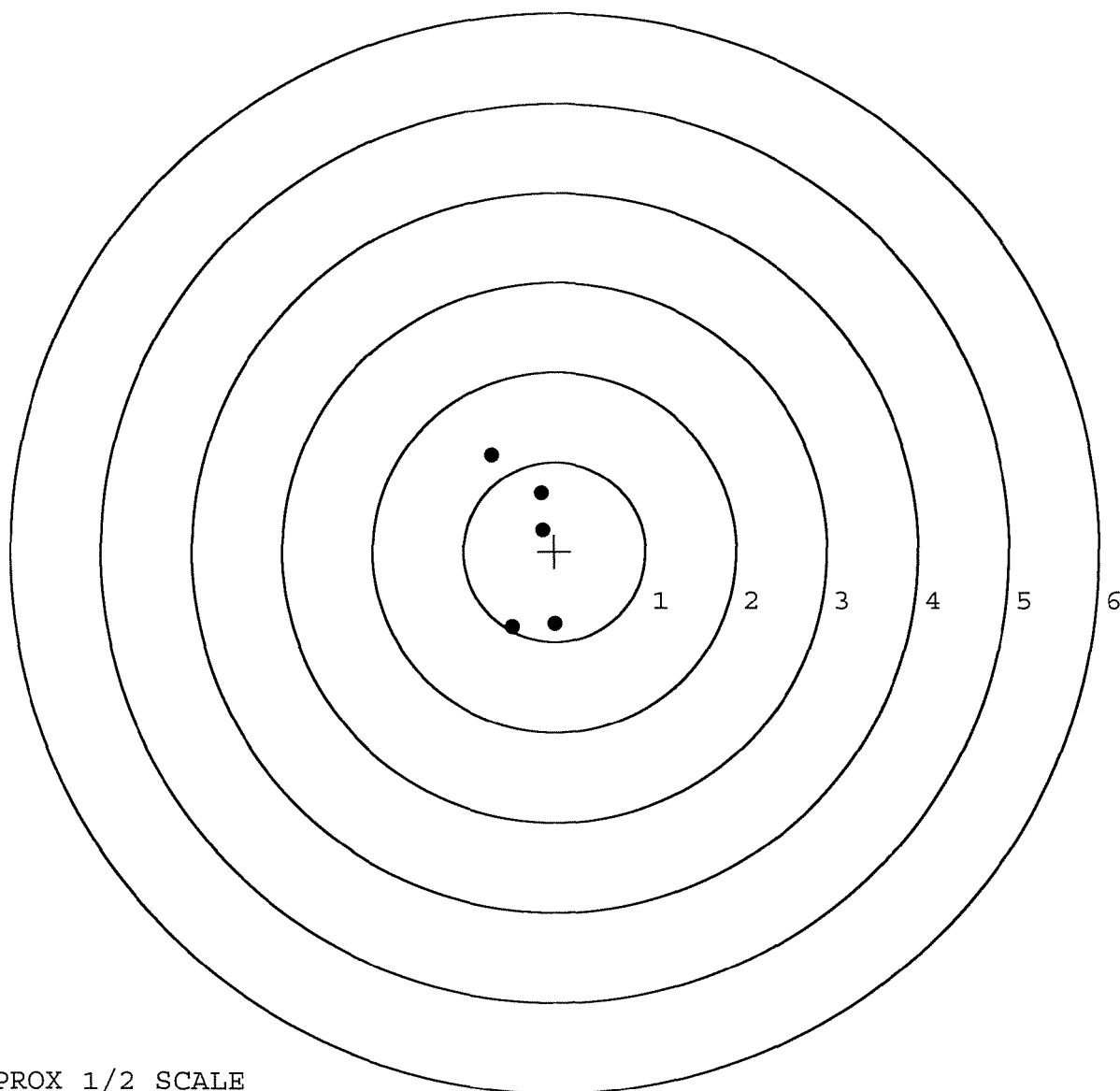


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790574.____0
TARGET NUMBER: 2
FILE DATE: 01/22/2002
FILE TIME: 02:40

POINT#	X	Y
1:	-0.691	1.074
2:	-0.148	0.648
3:	-0.139	0.240
4:	-0.467	-0.845
5:	0.000	-0.808

X CENTROID: -0.289
Y CENTROID: 0.062
POA TO CENTROID: 0.296
HORZ SPREAD: 0.691
VERT SPREAD: 1.919
GROUP SPREAD: 2.005
MIN RADIUS: 0.233
MAX RADIUS: 1.089
MEAN RADIUS: 0.753
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE