

E 679 0577

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marqué Déposé

SERIAL NO. J
E6790577

ORDER NO.
25716

46

22BW


5716 E6790577

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.

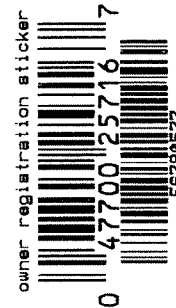


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790577



CONTRACT #

GUN SERIAL # E6790577

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RFR
600	PROOF		11-30-01	RFR
607	CHECK HEADSPACE		11-30-01	RFR
610	DIS-ASSEMBLE GUN		11-30-01	RFR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY		1/14/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-22-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.25</u> <u>6.50</u> <u>6.25</u>	<u>1/21/02</u>	<u>D.M.</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.00</u> <u>3.75</u> <u>4.00</u>	<u>1/21/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	<u>1/21/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/17/02</u>	<u>Ru</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/18/02</u>	<u>Ru</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/17/02</u>	<u>Ru</u>
	M) IRON SIGHT ALIGNMENT		<u>1/17/02</u>	<u>Ru</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/17/02</u>	<u>Ru</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-18-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-18-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-18-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-18-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/18/02</u>	<u>Ru</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.82</u> <u>2.83</u> <u>2.64</u> <u>2.79</u>	<u>1/21/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/21/02</u>	<u>Ru</u>
660	PACK		<u>1-22-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL6790577

DATE 1/16/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.64	2.27		2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.74	2.47		2.57	
PULL #3	2.57	2.58		2.63	
PULL #4	2.52	2.54		2.55	
PULL #5	2.56	2.59		2.43	
TOTAL	13.03	12.70		12.75	
AVG.	2.61	2.54		2.55	

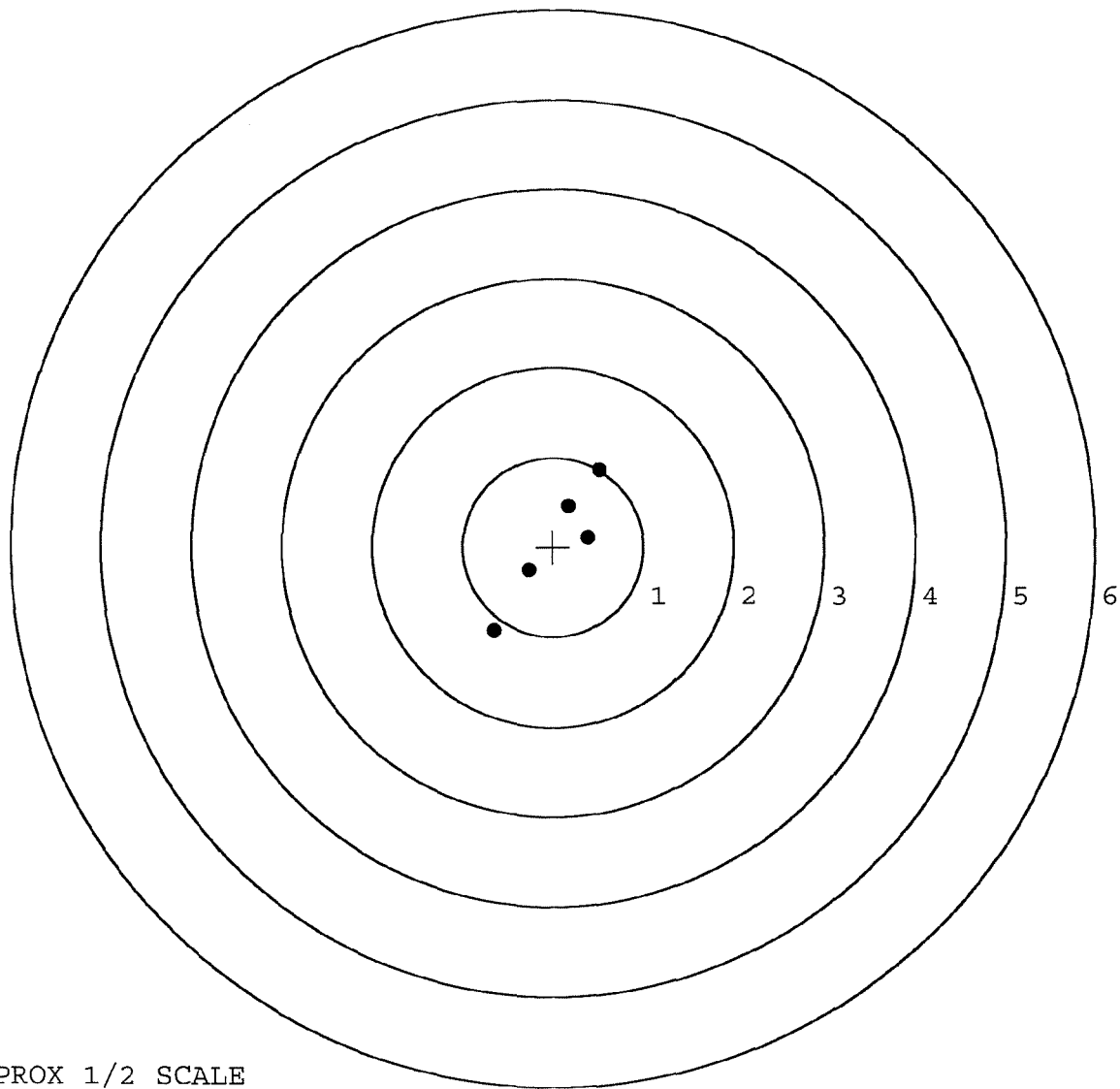
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.07		
PULL #2	3.24	2.96		
PULL #3	3.22	3.04		
PULL #4	3.20	3.22		
PULL #5	3.15	3.14		
TOTAL	16.01	15.43		
AVG.	3.20	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.31		4.24
PULL #2	4.49	3.87		4.35
PULL #3	4.19	3.75		4.28
PULL #4	4.09	3.92		4.34
PULL #5	4.06	3.77		4.29
TOTAL	20.88	19.62		21.50
AVG.	4.18	3.92		4.30

SERIAL NUMBER: E6790577. 0
TARGET NUMBER: 1
FILE DATE: 01/19/2002
FILE TIME: 02:55

POINT#	X	Y
1:	-0.653	-0.943
2:	-0.271	-0.264
3:	0.387	0.102
4:	0.171	0.455
5:	0.520	0.861

X CENTROID: 0.031
Y CENTROID: 0.042
POA TO CENTROID: 0.052
HORZ SPREAD: 1.173
VERT SPREAD: 1.804
GROUP SPREAD: 2.152
MIN RADIUS: 0.361
MAX RADIUS: 1.199
MEAN RADIUS: 0.676
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

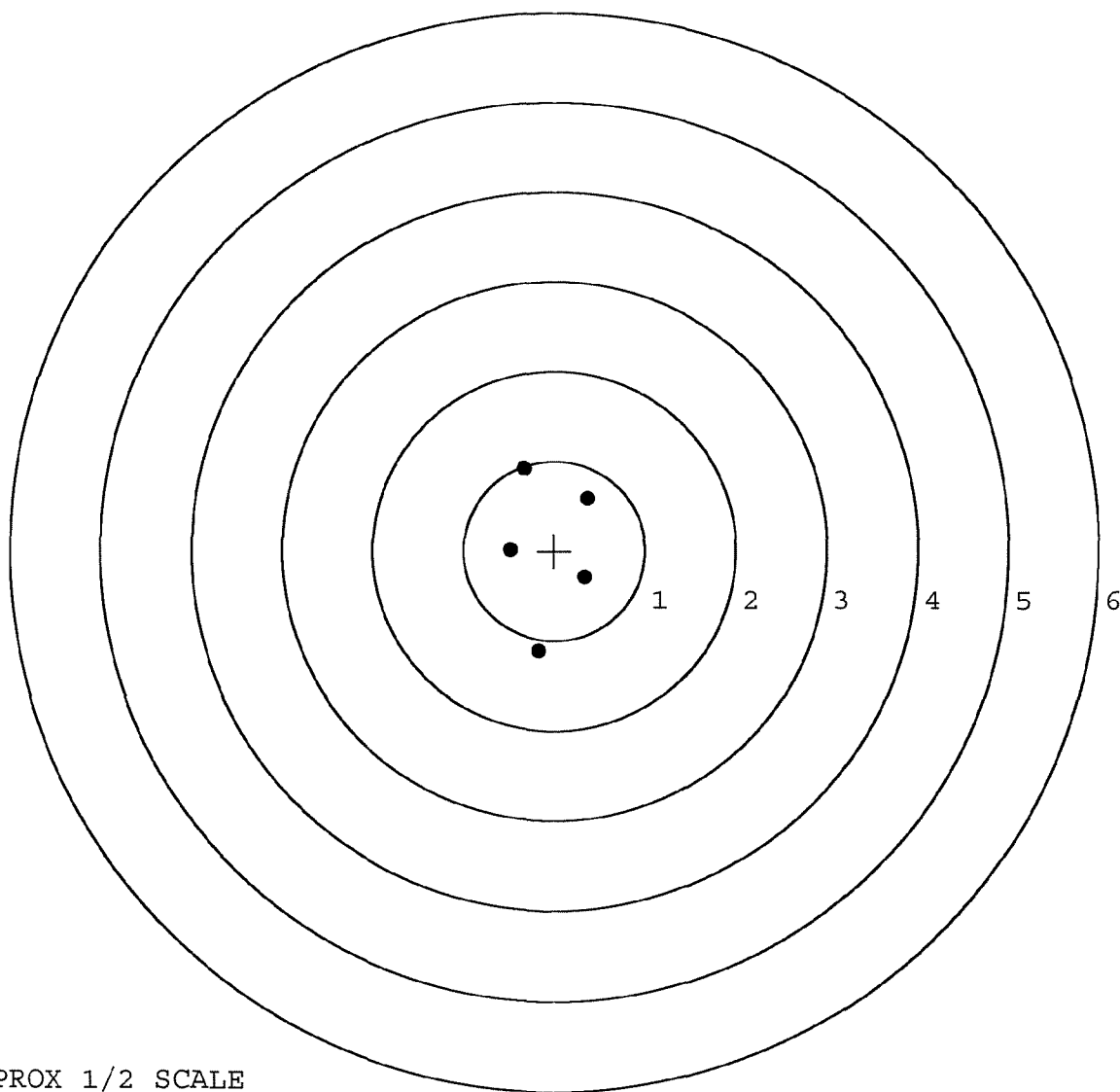


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790577. __0
TARGET NUMBER: 2
FILE DATE: 01/19/2002
FILE TIME: 02:55

POINT#	X	Y
1:	-0.176	-1.122
2:	0.338	-0.296
3:	-0.481	0.007
4:	0.362	0.581
5:	-0.338	0.917

X CENTROID: -0.059
Y CENTROID: 0.017
POA TO CENTROID: 0.062
HORZ SPREAD: 0.843
VERT SPREAD: 2.039
GROUP SPREAD: 2.045
MIN RADIUS: 0.422
MAX RADIUS: 1.145
MEAN RADIUS: 0.744
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE