

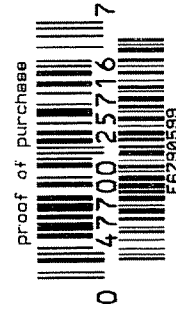
E 6790599

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

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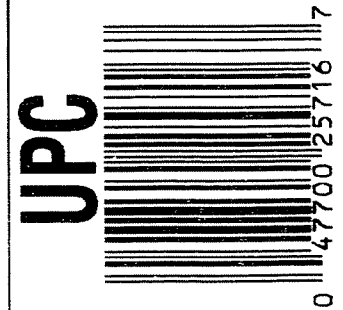


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790599



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J E6790599	ORDER NO. 25716
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31XV

5716 E6790599

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



GUN SERIAL # E679 0599

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RTH
600	PROOF		11/9/01	RTH
607	CHECK HEADSPACE		11/9/01	RTH
610	DIS-ASSEMBLE GUN		11/9/01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	RTH
615	ROLLMARK CALIBER		11/15/01	WOM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12/10/01	DR
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/10/01	DR

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.0235</u> <u>.023</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/30/01	SP
	A) MALFUNCTIONS	PASS FAIL	12/30/01	SP
	B) PIERCED PRIMERS	PASS FAIL	12/30/01	SP
645	INSPECT FOR LIVE AMMO		12/30/01	SP
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.32</u> <u>2.42</u> <u>2.31</u> <u>2.47</u>	12/18/01	D.M.
	C) FUNCTION		12/19/01	REP
660	PACK		12/20/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790599

DATE 10/29/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.34	2.33		2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.22	2.12		2.17	
PULL #3	2.20	2.33		2.36	
PULL #4	2.34	2.33		2.40	
PULL #5	2.34	1.99		2.33	
TOTAL	11.44	11.10		11.49	
AVG.	2.29	2.22		2.30	

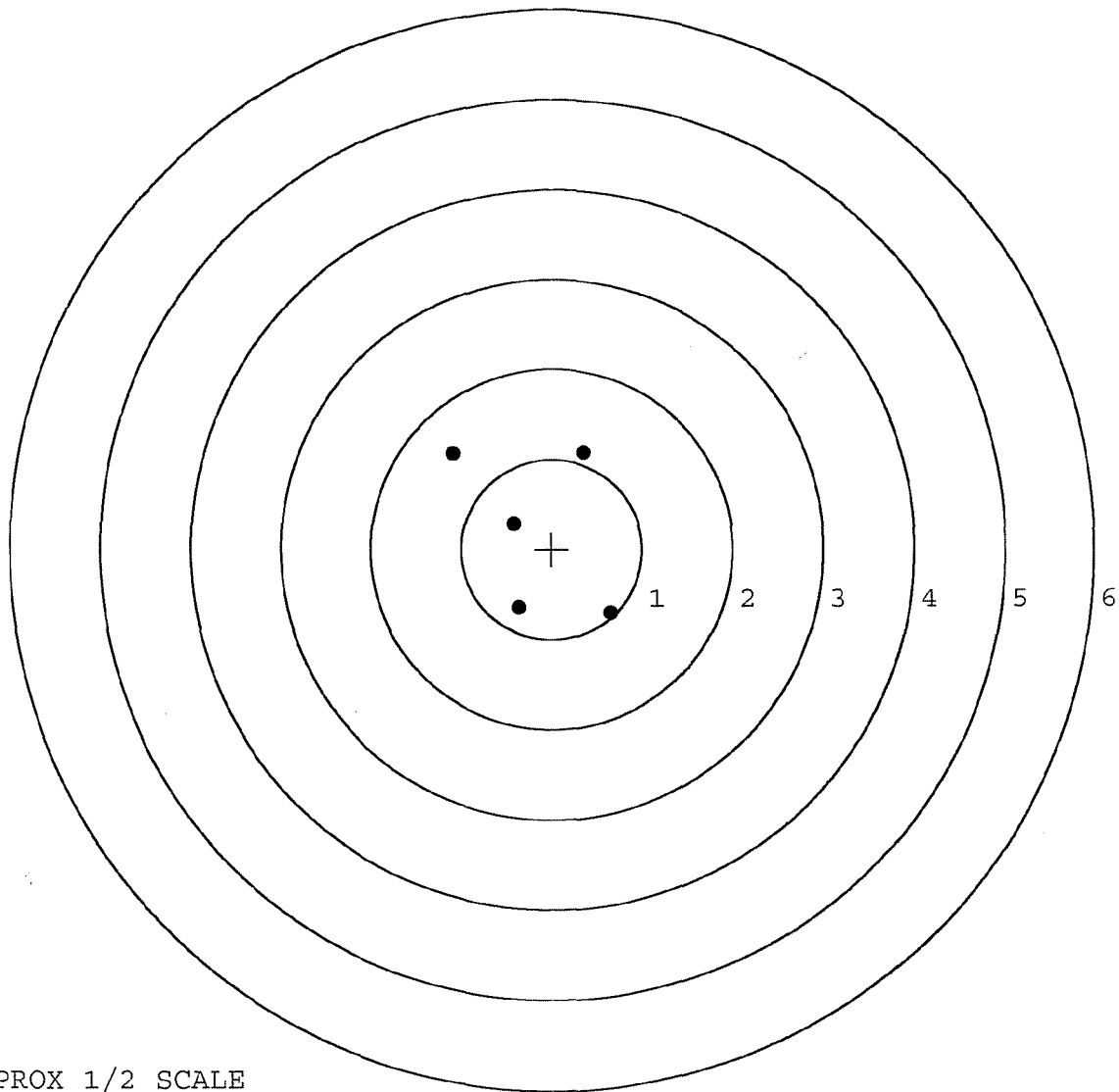
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.28		
PULL #2	3.35	3.29		
PULL #3	3.38	3.17		
PULL #4	3.22	3.31		
PULL #5	2.90	3.08		
TOTAL	16.25	16.13		
AVG.	3.25	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.41	4.11		4.36 4.21
PULL #2	4.40	4.18		4.31
PULL #3	4.57	4.26		4.51
PULL #4	4.27	4.32		4.64
PULL #5	4.07	4.34		4.62
TOTAL	21.72	21.21		22.29
AVG.	4.34	4.24		4.46

SERIAL NUMBER: E6790599. __0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 11:06

POINT#	X	Y
1:	0.647	-0.712
2:	-0.367	-0.653
3:	-0.424	0.282
4:	0.355	1.077
5:	-1.089	1.064

X CENTROID: -0.176
Y CENTROID: 0.212
POA TO CENTROID: 0.275
HORZ SPREAD: 1.736
VERT SPREAD: 1.789
GROUP SPREAD: 2.484
MIN RADIUS: 0.258
MAX RADIUS: 1.249
MEAN RADIUS: 0.929
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790599. __0

TARGET NUMBER: 2

FILE DATE: 12/13/2001

FILE TIME: 11:06

POINT#	X	Y
1:	0.229	-0.394
2:	0.038	-0.629
3:	0.461	0.641
4:	-0.199	0.621
5:	-0.564	0.345

X CENTROID: -0.007

Y CENTROID: 0.117

POA TO CENTROID: 0.117

HORZ SPREAD: 1.025

VERT SPREAD: 1.270

GROUP SPREAD: 1.339

MIN RADIUS: 0.540

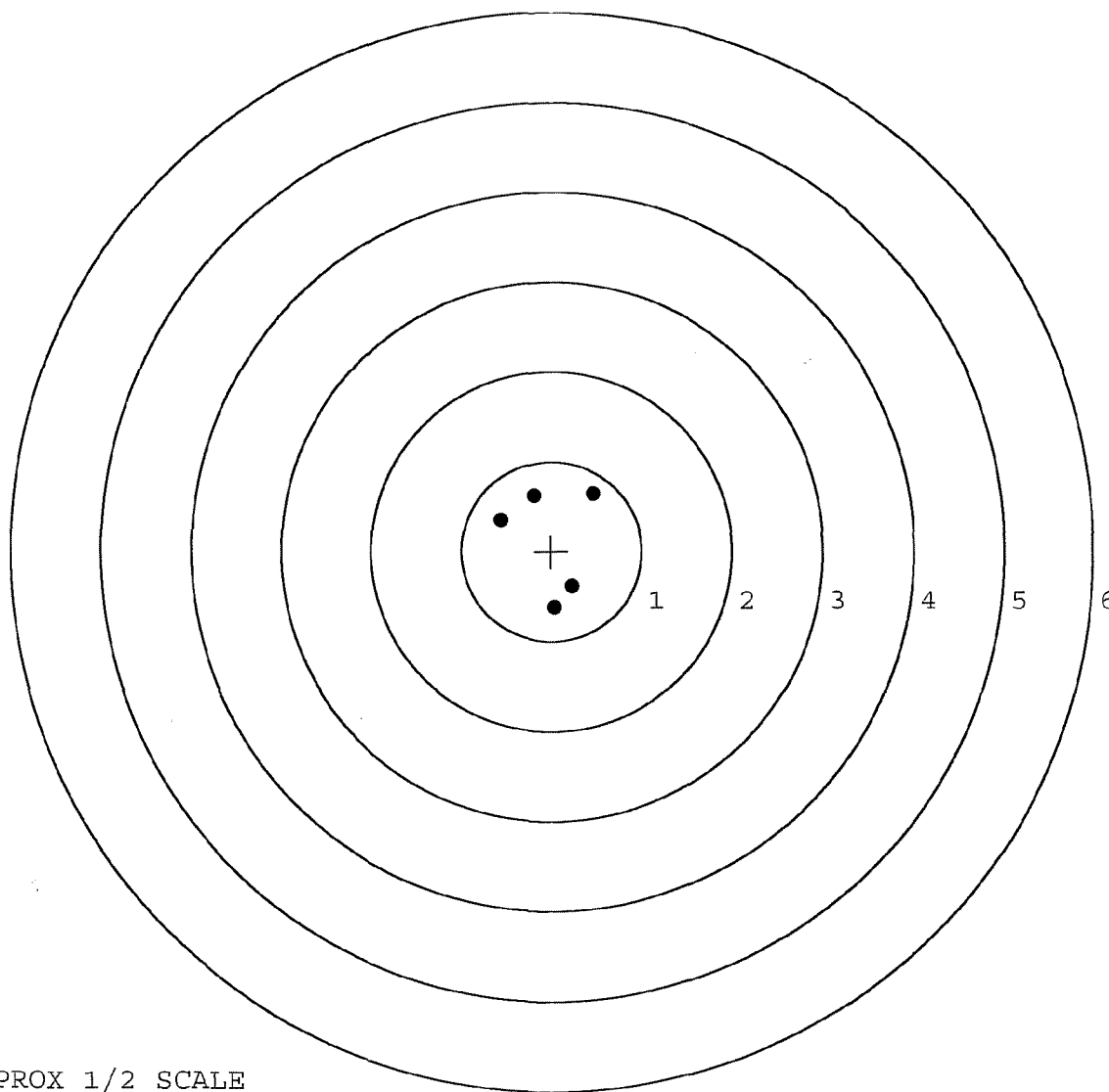
MAX RADIUS: 0.747

MEAN RADIUS: 0.631

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE