

F 6790627

VERY IMPORTANT
INSTRUCTION: ENCL
REFUSED TO ASSURE
SAFE USE OF THIS
ITEM

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
E6790627

ORDER NO.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790627

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

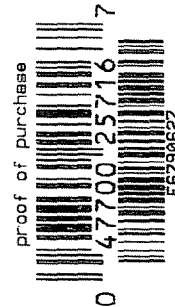


MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

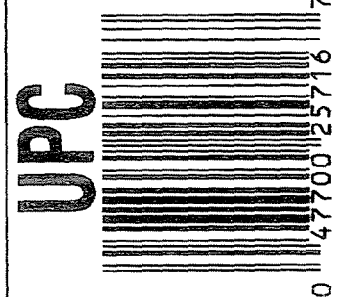


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790627



CONTRACT #

GUN SERIAL # E6790627

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	PJH
600	PROOF		11/15/01	PJH
607	CHECK HEADSPACE		11/15/01	PJH
610	DIS-ASSEMBLE GUN		11/15/01	PJH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	AC
615	ROLLMARK CALIBER		11/30	AB
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12/11/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/16/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>7.5</u> <u>8.0</u>	12/15/01	
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.75</u>	12/15/01	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	12/15/01	
	J) ASSEMBLE STOCK		12-13-01	PRK
	K) ASSEMBLE SWIVEL STUDS		12/15/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/15/01	REP
	M) IRON SIGHT ALIGNMENT		12/15/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/15/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-13-01	A
	A) MALFUNCTIONS	PASS FAIL	12-13-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-13-01	A
645	INSPECT FOR LIVE AMMO		12-13-01	A
655	FINAL INSPECTION A) HEADSPACE		12/15/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.48</u> <u>2.56</u> <u>2.60</u> <u>2.76</u>	12/15/01	J.M.
	C) FUNCTION		12/15/01	REP
660	PACK		12/12/01	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790627

DATE 10/30/01

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	1.91		2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	1.95		2.37	
PULL #3	2.25	1.90		2.20	
PULL #4	2.33	1.89		2.28	
PULL #5	2.29	1.91		2.40	
TOTAL	11.67	9.56		11.68	
AVG.	2.33	1.91		2.34	

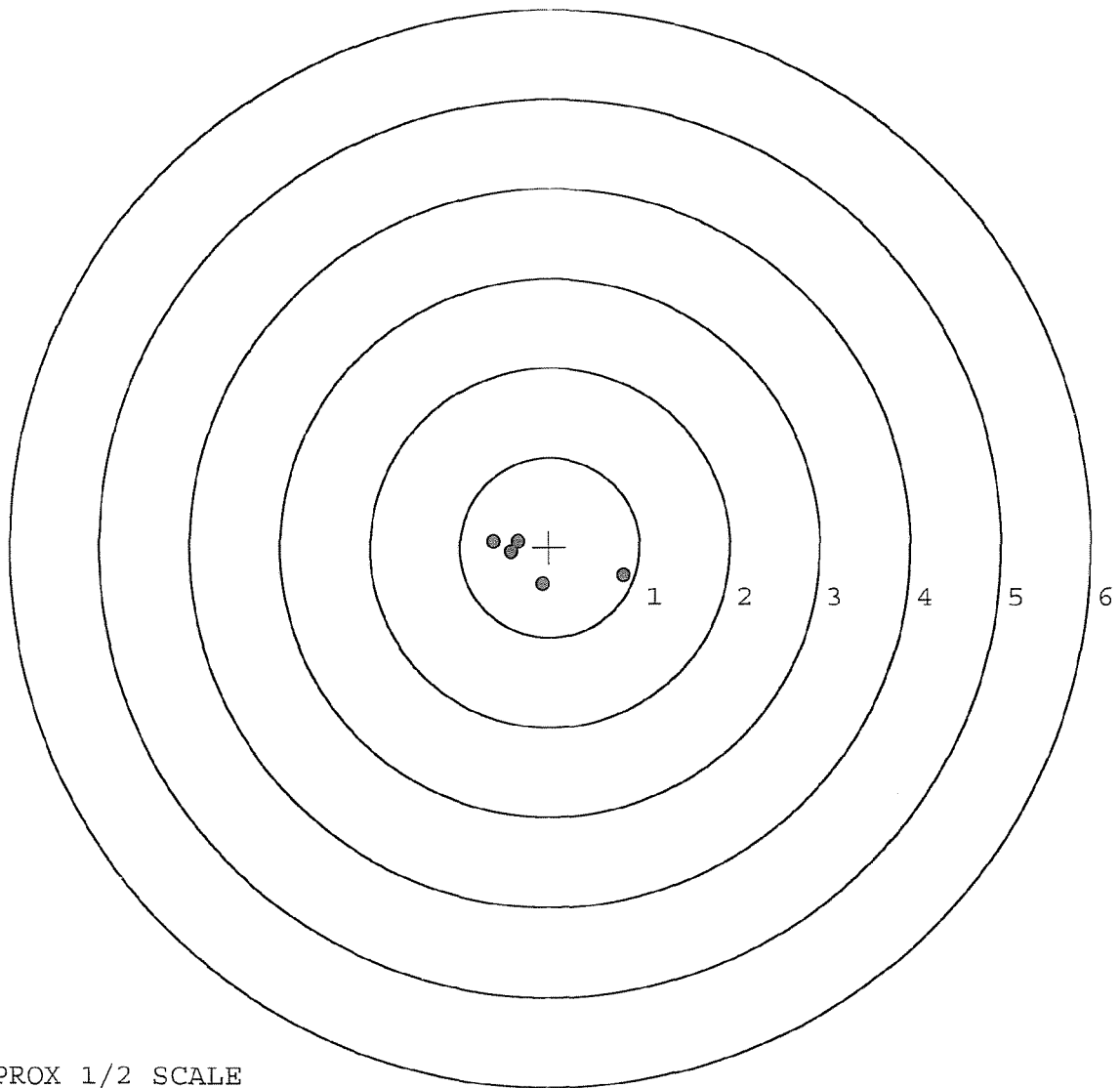
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.42	2.81		
PULL #2	3.23	2.90		
PULL #3	3.21	2.87		
PULL #4	3.10	2.83		
PULL #5	2.98	2.88		
TOTAL	15.98	14.29		
AVG.	3.19	2.86		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.39	4.67		4.16
PULL #2	4.43	4.63		4.30
PULL #3	4.50	4.34		4.27
PULL #4	4.47	4.44		3.97
PULL #5	4.49	4.55		4.17
TOTAL	22.28	22.63		20.87
AVG.	4.46	4.53		4.17

SERIAL NUMBER: R6790627. 0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 11:32

POINT#	X	Y
1:	0.823	-0.315
2:	-0.077	-0.418
3:	-0.351	0.064
4:	-0.625	0.061
5:	-0.432	-0.054

X CENTROID: -0.132
Y CENTROID: -0.132
POA TO CENTROID: 0.187
HORZ SPREAD: 1.448
VERT SPREAD: 0.482
GROUP SPREAD: 1.496
MIN RADIUS: 0.291
MAX RADIUS: 0.973
MEAN RADIUS: 0.479
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

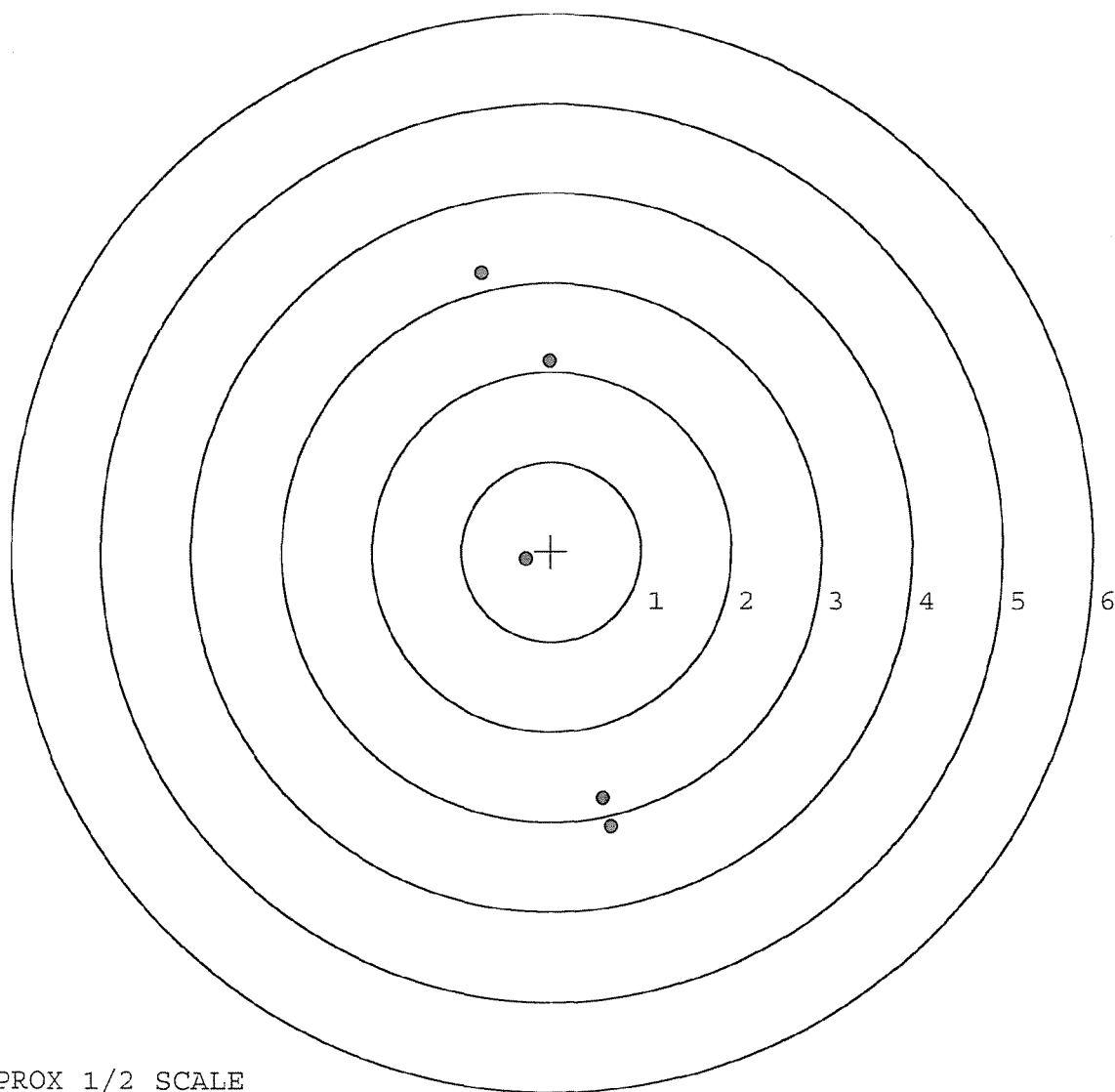


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790627. 0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 04:16

POINT#	X	Y
1:	0.663	-3.058
2:	0.575	-2.742
3:	-0.282	-0.088
4:	-0.015	2.125
5:	-0.778	3.108

X CENTROID: 0.033
Y CENTROID: -0.131
POA TO CENTROID: 0.135
HORZ SPREAD: 1.441
VERT SPREAD: 6.166
GROUP SPREAD: 6.332
MIN RADIUS: 0.318
MAX RADIUS: 3.339
MEAN RADIUS: 2.315
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 1



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790627. 0

TARGET NUMBER: 2

FILE DATE: 12/13/2001

FILE TIME: 04:16

POINT#	X	Y
1:	-0.844	2.754
2:	0.471	0.408
3:	0.489	-0.482
4:	1.091	-1.231
5:	-0.591	-2.741

X CENTROID: 0.123

Y CENTROID: -0.258

POA TO CENTROID: 0.286

HORZ SPREAD: 1.935

VERT SPREAD: 5.495

GROUP SPREAD: 5.501

MIN RADIUS: 0.429

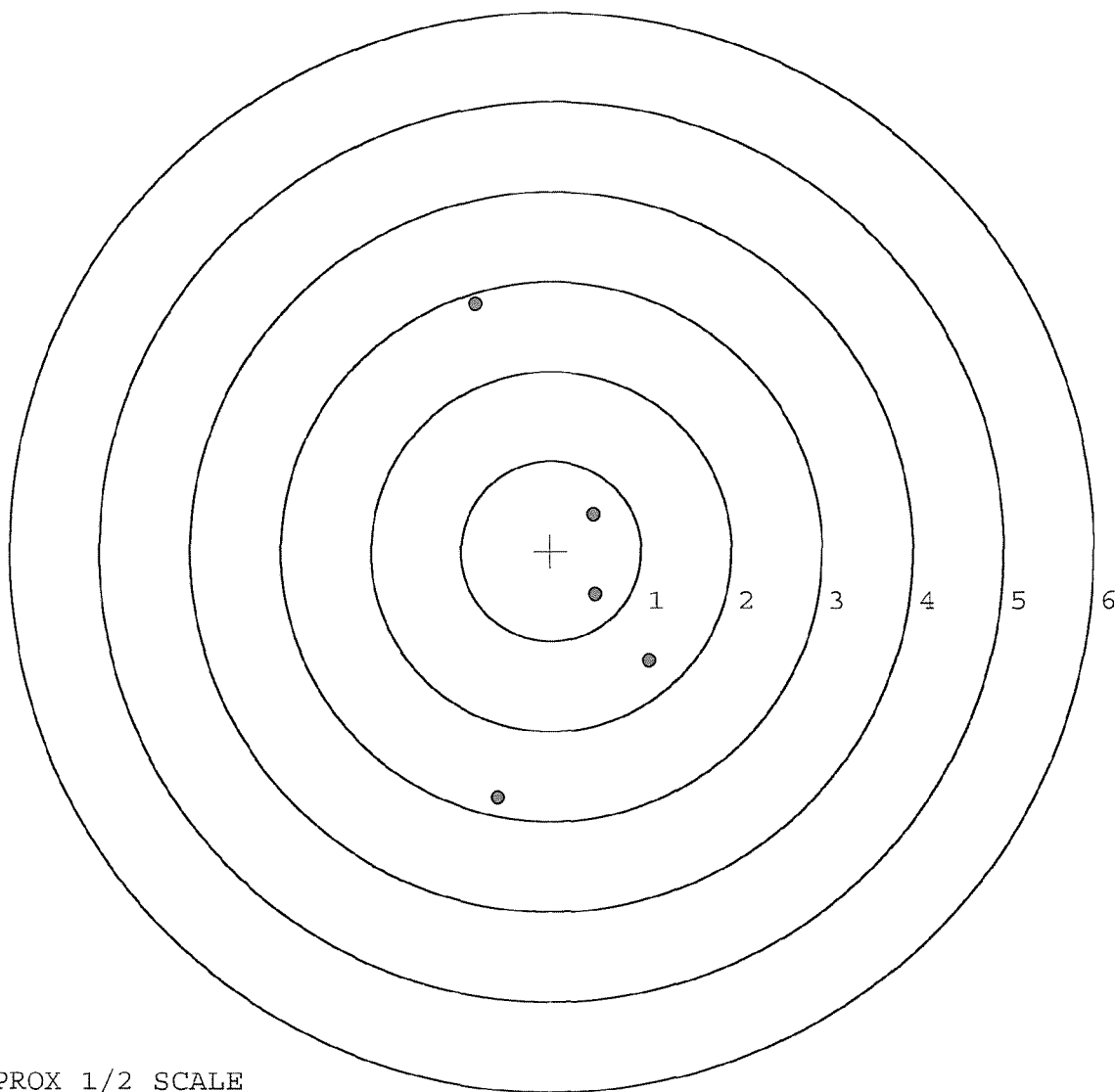
MAX RADIUS: 3.164

MEAN RADIUS: 1.660

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: R6790627. __0

TARGET NUMBER: 2

FILE DATE: 12/13/2001

FILE TIME: 11:32

POINT#	X	Y
1:	0.824	-0.414
2:	0.256	0.686
3:	0.023	-0.234
4:	-0.317	-0.137
5:	-0.564	-0.128

X CENTROID: 0.044

Y CENTROID: -0.045

POA TO CENTROID: 0.064

HORZ SPREAD: 1.388

VERT SPREAD: 1.100

GROUP SPREAD: 1.417

MIN RADIUS: 0.190

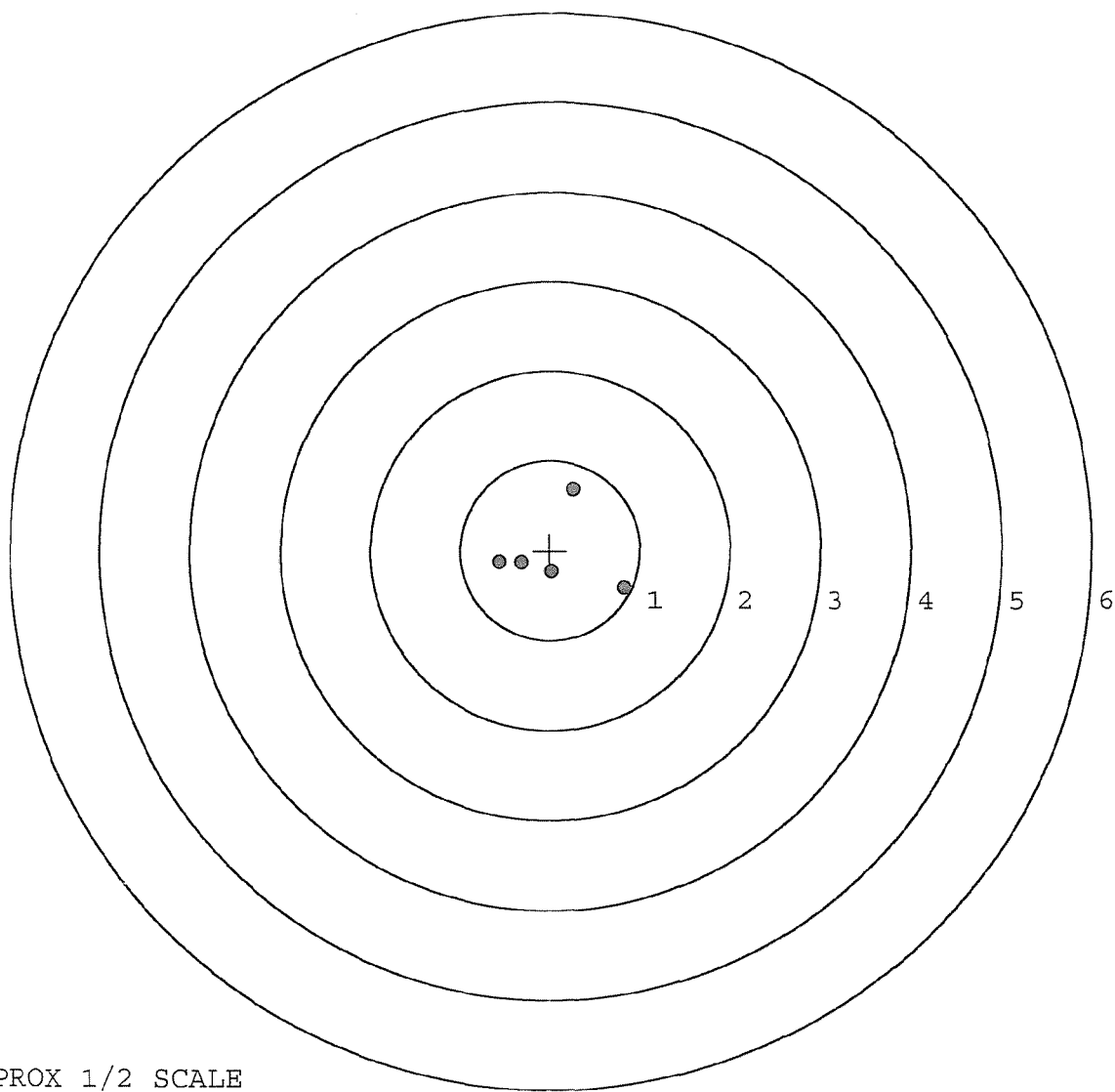
MAX RADIUS: 0.862

MEAN RADIUS: 0.560

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE