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Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **J**
E6761584

ORDER NO.
25716

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 E6761584

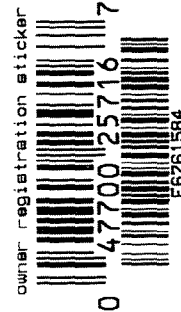
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MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

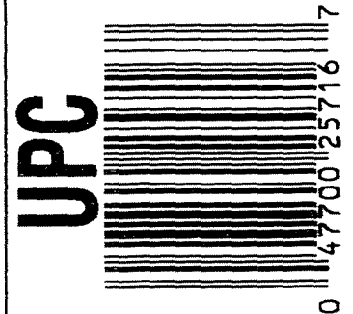


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6761584



ORDER

25716

MODEL 700TH M24

UPC



0 47700 25716 7

ORDER

25716

MODEL 700TH M24

UPC



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SERIAL NO.



E6761584

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GUN SERIAL # E 6761584

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9-27-01	AK
600	PROOF		9/27/01	AK
607	CHECK HEADSPACE		9-27-01	AK
610	DIS-ASSEMBLE GUN	INSPECTED	9-27-01	AK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SEP 29 2001 OPERATOR AL		
615	ROLLMARK CALIBER		9/29	(D)
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		10/11	HT
	(BOLT)		10/11	HT
625	FINAL ASSEMBLY		11/30/01	DA
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11/30/01	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/30/01	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/30/01	DA
	D) OIL FIRING PIN ASSEMBLY		11/30/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/13/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.5</u> <u>5.5</u>	11-6-01	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	11-6-01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-6-01	DA
	J) ASSEMBLE STOCK		11-1-01	AW
	K) ASSEMBLE SWIVEL STUDS		12/13/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/13/01	REP
	M) IRON SIGHT ALIGNMENT		12/13/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/13/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	11/11/01	AT
	A) MALFUNCTIONS	PASS FAIL		
	B) PIERCED PRIMERS	PASS FAIL		
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION A) HEADSPACE		12/13/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.64</u> <u>2.66</u> <u>2.64</u> <u>2.69</u>	11-6-01	DA
	C) FUNCTION		12/13/01	REP
660	PACK		4/13/01	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6761584.___0
FILE DATE AND TIME: 11/01/2001 12:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

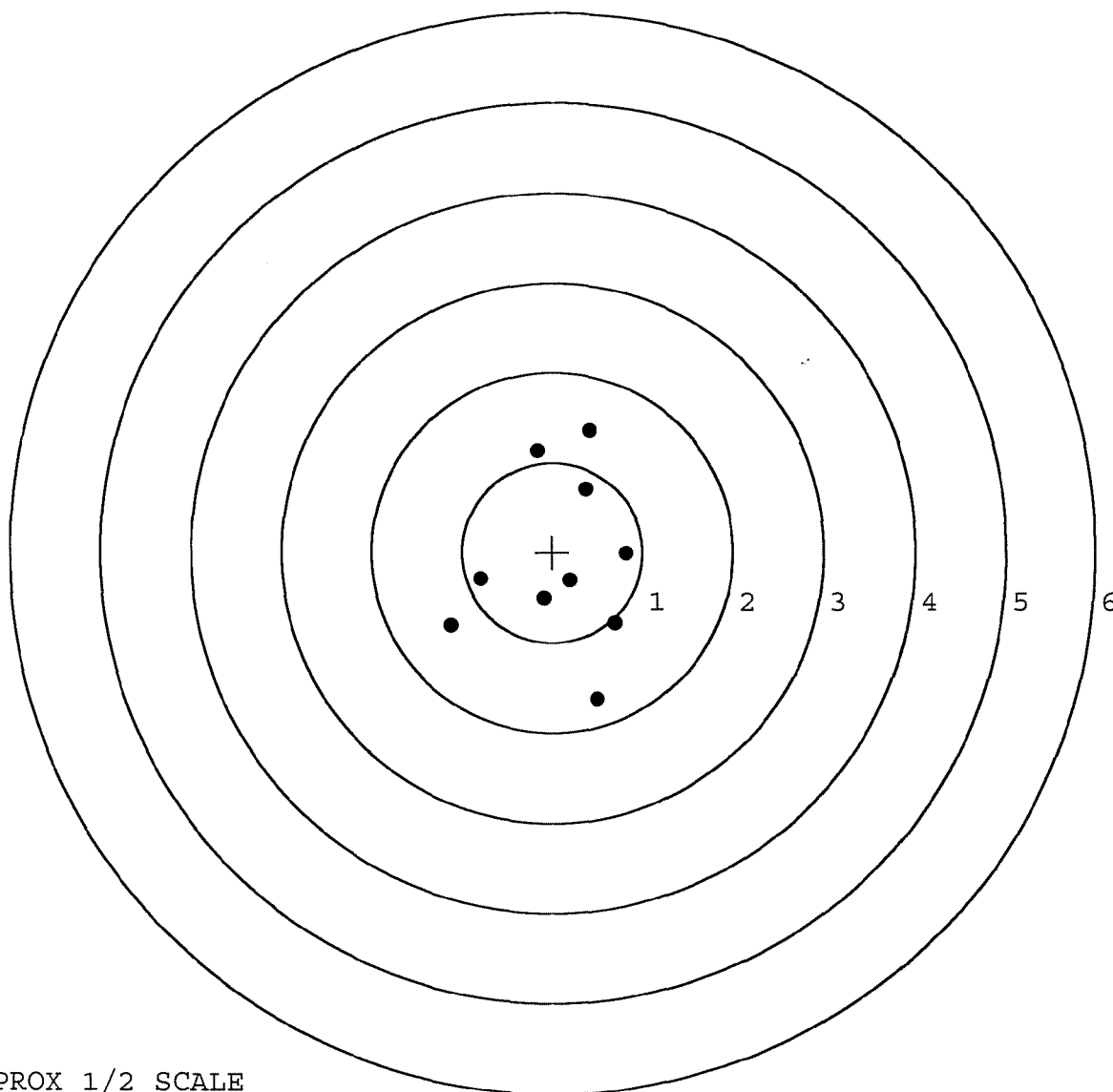
The Average X Centroid of the Five Target Set:	-0.088
The Average Y Centroid of the Five Target Set:	-0.066
The Average Point of Impact of the Five Target Set:	0.110
The Average Mean Radius of the Five Target Set:	0.879
The Distance from POA to Centroid Target #1:	0.147
The Distance from Centroid Target #2 to Centroid Target #1:	0.470
The Distance from Centroid Target #3 to Centroid Target #1:	0.134
The Distance from Centroid Target #4 to Centroid Target #1:	0.542
The Distance from Centroid Target #5 to Centroid Target #1:	0.028

SERIAL NUMBER: E6761584. 0
TARGET NUMBER: 1
FILE DATE: 11/01/2001
FILE TIME: 12:06

X CENTROID: 0.083
Y CENTROID: -0.121
POA TO CENTROID: 0.147
HORZ SPREAD: 1.945
VERT SPREAD: 2.988
GROUP SPREAD: 2.989
MIN RADIUS: 0.227
MAX RADIUS: 1.567
MEAN RADIUS: 0.983

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.413	1.357
2:	0.373	0.702
3:	-0.161	1.130
4:	0.198	-0.317
5:	-0.088	-0.515
6:	-0.794	-0.306
7:	-1.125	-0.820
8:	0.697	-0.790
9:	0.820	-0.016
10:	0.502	-1.631

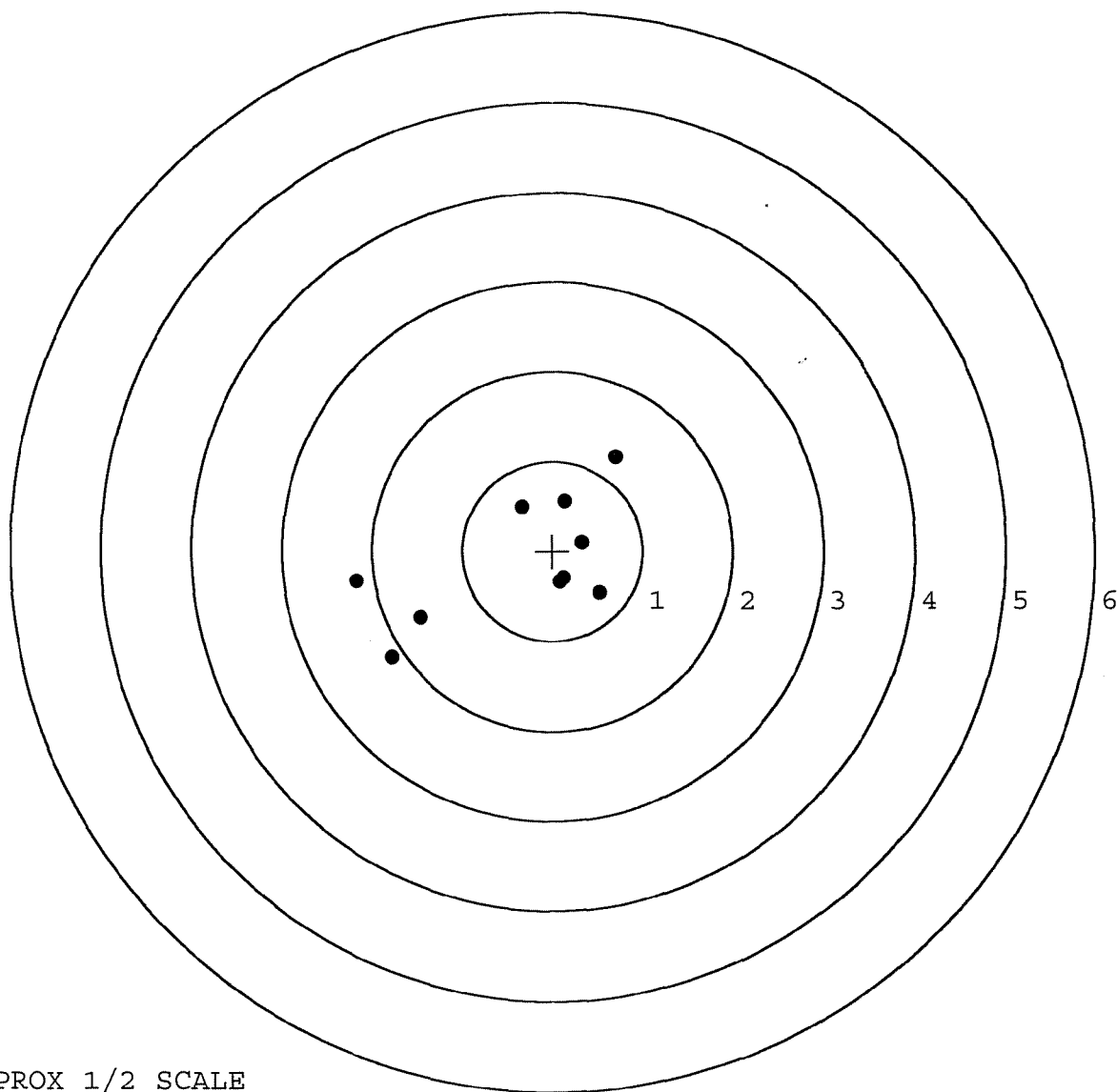


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761584. __0
TARGET NUMBER: 2
FILE DATE: 11/01/2001
FILE TIME: 12:06

X CENTROID: -0.387
Y CENTROID: -0.118
POA TO CENTROID: 0.404
HORZ SPREAD: 2.875
VERT SPREAD: 2.230
GROUP SPREAD: 3.191
MIN RADIUS: 0.518
MAX RADIUS: 1.801
MEAN RADIUS: 1.065
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	0.701	1.047
2:	0.332	0.094
3:	0.135	0.556
4:	-0.341	0.500
5:	0.081	-0.341
6:	0.521	-0.465
7:	-1.461	-0.747
8:	-1.782	-1.183
9:	-2.174	-0.338
10:	0.122	-0.300

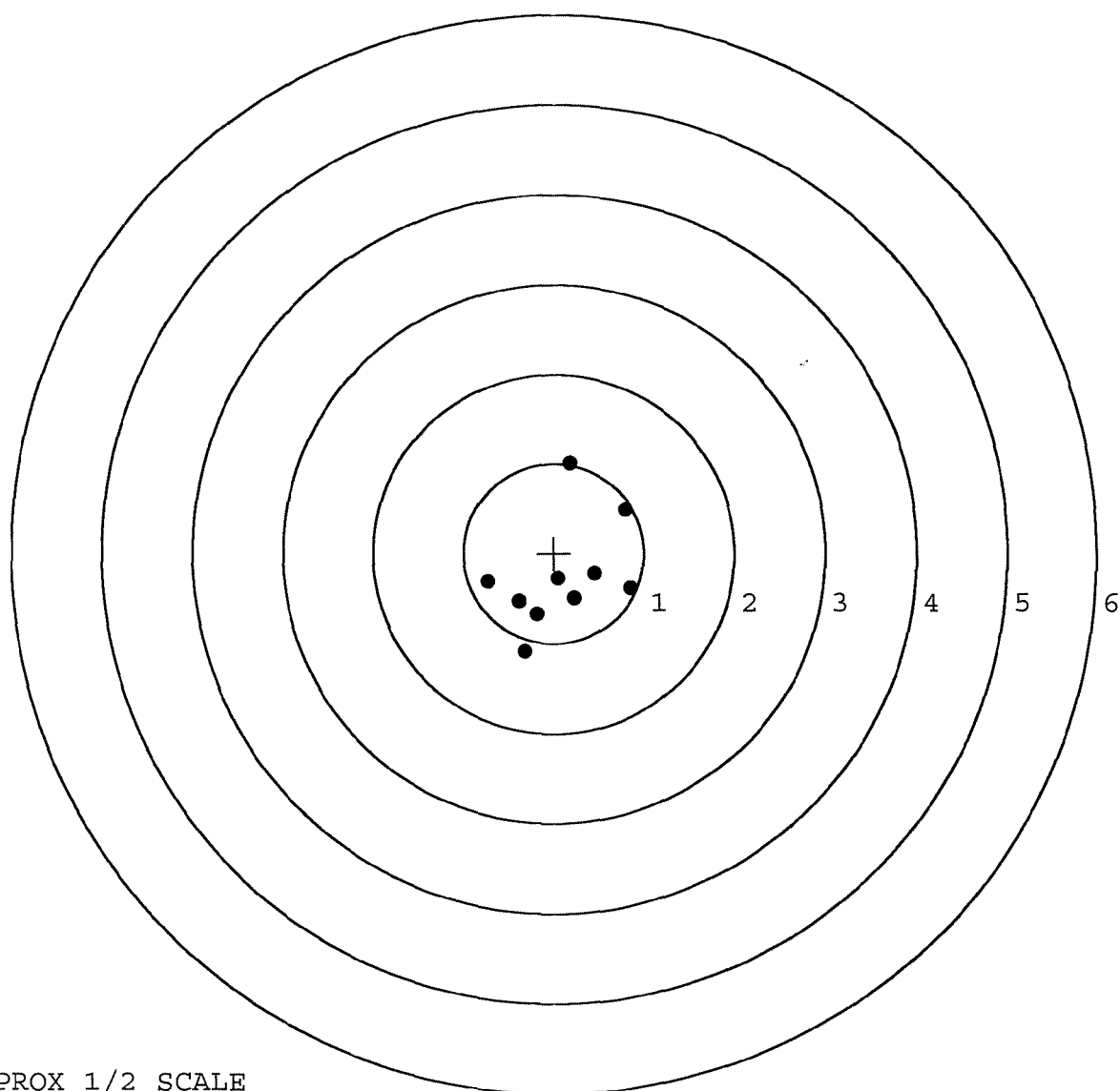


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761584. 0
TARGET NUMBER: 3
FILE DATE: 11/01/2001
FILE TIME: 12:06

X CENTROID: 0.093
Y CENTROID: -0.255
POA TO CENTROID: 0.271
HORZ SPREAD: 1.579
VERT SPREAD: 2.103
GROUP SPREAD: 2.163
MIN RADIUS: 0.056
MAX RADIUS: 1.262
MEAN RADIUS: 0.660
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.183	1.004
2:	0.796	0.490
3:	0.850	-0.392
4:	0.460	-0.232
5:	0.229	-0.500
6:	0.044	-0.282
7:	-0.187	-0.682
8:	-0.390	-0.539
9:	-0.729	-0.314
10:	-0.323	-1.099



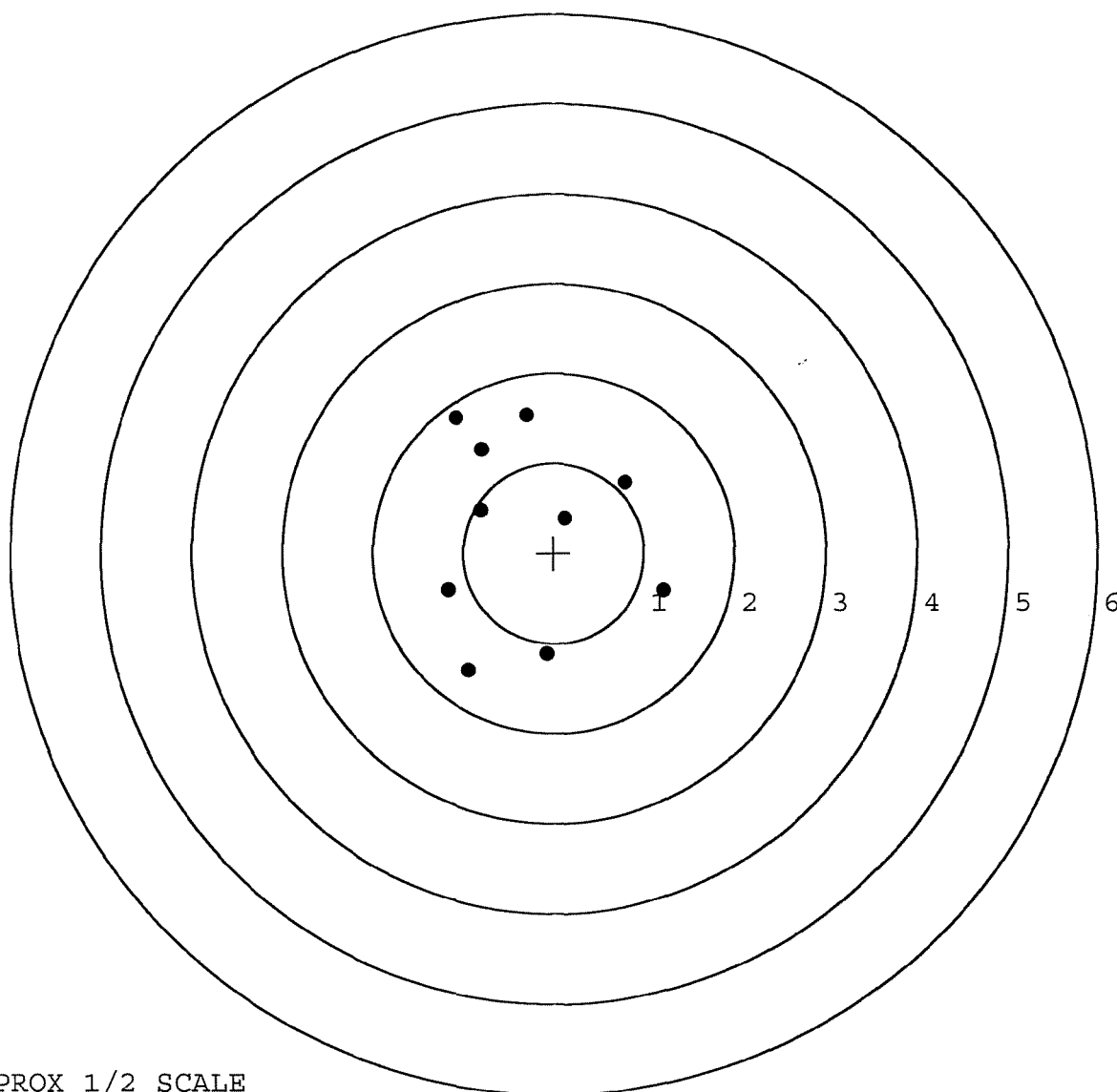
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761584. 0
TARGET NUMBER: 4
FILE DATE: 11/01/2001
FILE TIME: 12:06

X CENTROID: -0.306
Y CENTROID: 0.257
POA TO CENTROID: 0.399
HORZ SPREAD: 2.387
VERT SPREAD: 2.830
GROUP SPREAD: 2.901
MIN RADIUS: 0.446
MAX RADIUS: 1.682
MEAN RADIUS: 1.181

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.304	1.529
2:	-0.795	1.150
3:	-1.082	1.498
4:	-0.812	0.480
5:	0.790	0.786
6:	1.215	-0.424
7:	-0.076	-1.123
8:	-0.940	-1.301
9:	-1.172	-0.416
10:	0.121	0.387

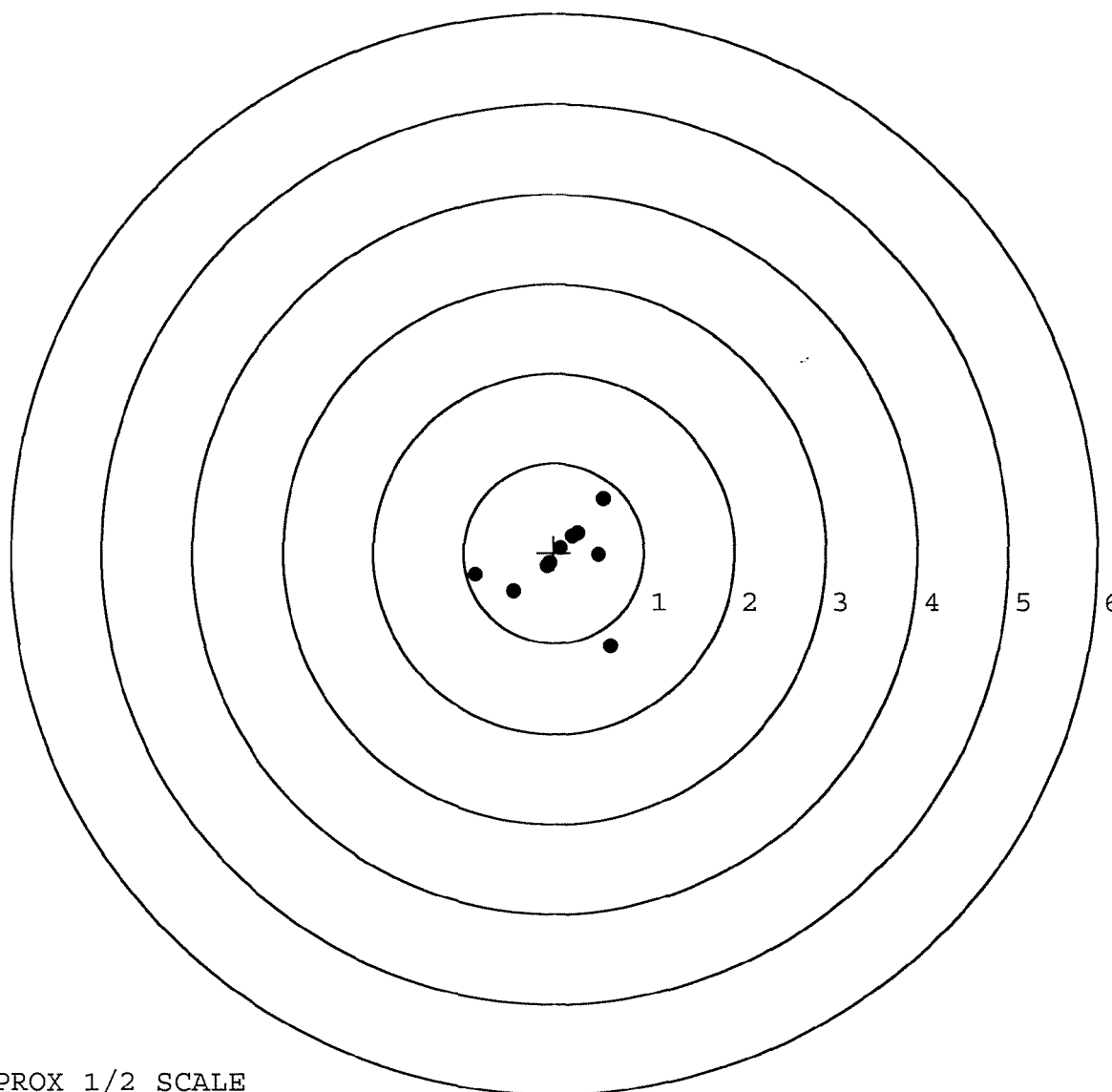


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761584. __0
TARGET NUMBER: 5
FILE DATE: 11/01/2001
FILE TIME: 12:06

X CENTROID: 0.077
Y CENTROID: -0.093
POA TO CENTROID: 0.121
HORZ SPREAD: 1.494
VERT SPREAD: 1.642
GROUP SPREAD: 1.690
MIN RADIUS: 0.131
MAX RADIUS: 1.090
MEAN RADIUS: 0.508
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.870	-0.245
2:	-0.453	-0.431
3:	-0.051	-0.119
4:	0.078	0.057
5:	0.265	0.226
6:	0.553	0.606
7:	0.498	-0.023
8:	0.624	-1.036
9:	0.205	0.189
10:	-0.079	-0.153



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO E6761584
DATE 11/01/01
TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.32	2.56	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.70	2.56	
PULL #3	2.70	2.47	2.58	
PULL #4	2.74	2.29	2.57	
PULL #5	2.70	2.60	2.56	
TOTAL	1294	1262	1274	
AVG.	2.58	2.52	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.30	3.29	
PULL #2	3.12	3.38	
PULL #3	3.28	3.20	
PULL #4	3.28	3.32	
PULL #5	3.28	3.29	
TOTAL	1626	1648	
AVG.	3.25	3.29	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.31	4.37		4.05
PULL #2	4.23	4.37		3.98
PULL #3	4.23	4.32		4.09
PULL #4	4.19	4.29		4.09
PULL #5	4.21	4.23		4.00
TOTAL	2107	2158		2021
AVG.	4.21	4.31		4.04