

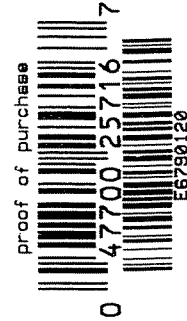
E 6790120

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM 1444**



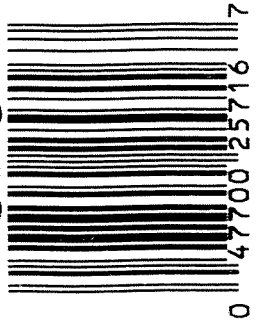
**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**E6790120**

**UPC**



**Remington®**

VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

SERIAL NO. **J**  
**E6790120**

ORDER NO.  
**25716**

**46**

Made in Iliou, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



**31XV**

**ORDER**

**25716**

MODEL 700™ M24

**UPC**



**ORDER**

**25716**

MODEL 700™ M24

**UPC**



GUN SERIAL # F679 0120

| OP #         | OPERATION NAME                                                                                                                         | READINGS | DATE     | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|----------|----------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                                                                                           |          | 11/9/01  | eth     |
| 600          | PROOF                                                                                                                                  |          | 11/9/01  | eth     |
| 607          | CHECK HEADSPACE                                                                                                                        |          | 11/9/01  | eth     |
| 610          | DIS-ASSEMBLE GUN                                                                                                                       |          | 11/9/01  | eth     |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 |          |          |         |
| 615          | ROLLMARK CALIBER                                                                                                                       |          | 11/15/01 | eth     |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 11/15    | BWT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          | 11-27    | TA      |
|              | (BOLT)                                                                                                                                 |          | 11-27    | TA      |
| 625          | FINAL ASSEMBLY                                                                                                                         |          |          |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |          | 12-14    | Doug    |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 12-14    | Doug    |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 12-14    | Doug    |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 12-14    | Doug    |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          | 12/20/01 | Doug    |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.0</u> <u>4.0</u> <u>4.0</u>                            | 12/19/01 | DA      |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.0</u> <u>3.0</u> <u>3.0</u>                            | 12/19/01 | DA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.022</u>                         | 12/19/01 | DA      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 12/17    | BWT     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 12/20/01 | REP     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 12/20/01 | REP     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 12/20/01 | REP     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 12/20/01 | REP     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 12-18-01 | EK      |
|       | A) MALFUNCTIONS                                                          | PASS FAIL                                                   | 12-18-01 | EK      |
|       | B) PIERCED PRIMERS                                                       | PASS FAIL                                                   | 12-18-01 | EK      |
| 645   | INSPECT FOR LIVE AMMO                                                    | ✓                                                           | 12-18-01 | EK      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 12/20/01 | REP     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.63</u> <u>2.62</u> <u>2.62</u> <u>2.63</u> <u>2.35</u> | 12/19/01 | BWT     |
|       | C) FUNCTION                                                              |                                                             | 12/20/01 | REP     |
| 660   | PACK                                                                     |                                                             | 12/20/01 | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. EC790120

DATE 10-25-01

TESTER AK

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.47             | 2.76                     | 2.61                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.50             | 2.41                     | 2.58                           |                                                                        |
| PULL #3 | 2.48             | 2.64                     | 2.30                           |                                                                        |
| PULL #4 | 2.61             | 2.66                     | 2.69                           |                                                                        |
| PULL #5 | 2.49             | 2.71                     | 2.66                           |                                                                        |
| TOTAL   | 12.55            | 13.18                    | 12.84                          |                                                                        |
| AVG.    | 2.51             | 2.63                     | 2.56                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.28             | 3.20                     |  |          |
| PULL #2 | 3.13             | 3.07                     |  |          |
| PULL #3 | 3.15             | 2.94                     |  |          |
| PULL #4 | 2.97             | 3.34                     |  |          |
| PULL #5 | 3.23             | 3.37                     |  |          |
| TOTAL   | 15.76            | 15.92                    |  |          |
| AVG.    | 3.15             | 3.18                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.18             | 4.28                     |                                | 4.27                                 |
| PULL #2 | 4.33             | 4.33                     |                                | 4.30                                 |
| PULL #3 | 4.15             | 4.30                     |                                | 4.18                                 |
| PULL #4 | 4.31             | 4.26                     |                                | 4.25                                 |
| PULL #5 | 4.27             | 4.26                     |                                | 4.36                                 |
| TOTAL   | 21.32            | 21.43                    |                                | 21.36                                |
| AVG.    | 4.26             | 4.28                     |                                | 4.27                                 |

SERIAL NUMBER: 6790120. 0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 03:41

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.256 | -0.282 |
| 2:     | -0.229 | -0.504 |
| 3:     | 0.072  | -0.074 |
| 4:     | 0.383  | -0.030 |
| 5:     | 0.340  | 0.568  |

X CENTROID: 0.062

Y CENTROID: -0.064

POA TO CENTROID: 0.089

HORZ SPREAD: 0.639

VERT SPREAD: 1.072

GROUP SPREAD: 1.214

MIN RADIUS: 0.014

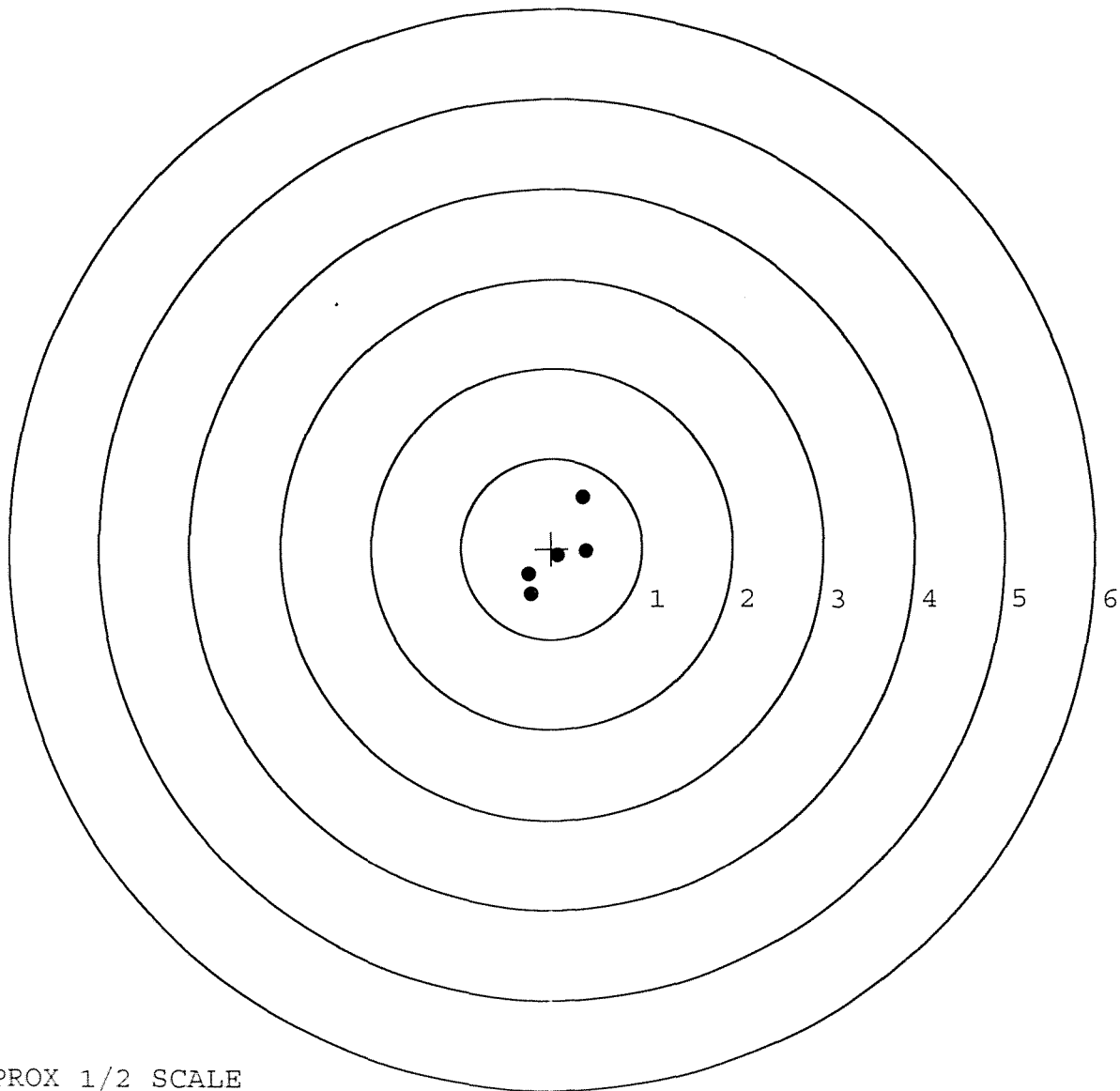
MAX RADIUS: 0.691

MEAN RADIUS: 0.388

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 5

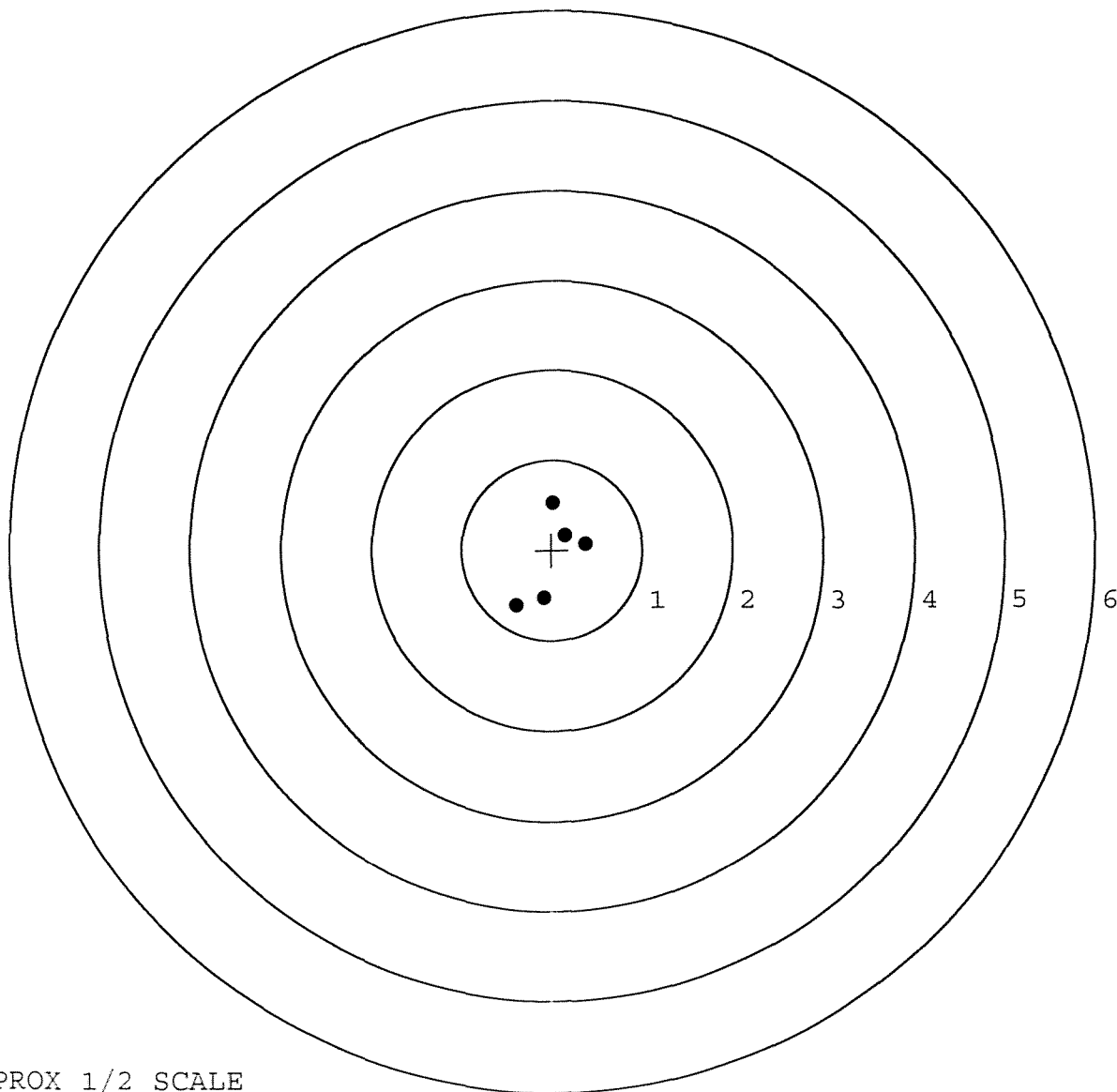


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: 6790120. 0  
TARGET NUMBER: 2  
FILE DATE: 12/18/2001  
FILE TIME: 03:41

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.395 | -0.617 |
| 2:     | -0.091 | -0.539 |
| 3:     | 0.142  | 0.161  |
| 4:     | 0.375  | 0.072  |
| 5:     | 0.009  | 0.524  |

X CENTROID: 0.008  
Y CENTROID: -0.080  
POA TO CENTROID: 0.080  
HORZ SPREAD: 0.770  
VERT SPREAD: 1.141  
GROUP SPREAD: 1.210  
MIN RADIUS: 0.276  
MAX RADIUS: 0.672  
MEAN RADIUS: 0.484  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE