

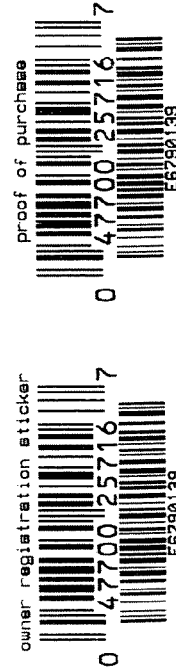
E 6790139

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

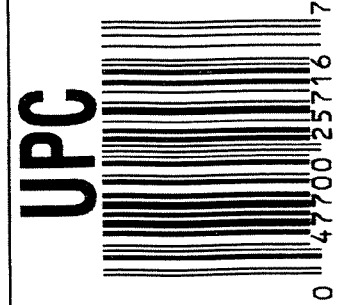


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790139



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

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Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
E6790139

ORDER NO.
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30BW

Made in Illinois, NY

5716 E6790139

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # F679 0639

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	GH
600	PROOF		11-30-01	GH
607	CHECK HEADSPACE		11-30-01	GH
610	DIS-ASSEMBLE GUN		11-30-01	GH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-30-01	AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HR
	(BOLT)			
625	FINAL ASSEMBLY		1/12/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-25-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.50</u> <u>5.75</u>	<u>1/24/02</u>	<u>DM</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.50</u> <u>3.00</u>	<u>1/24/02</u>	<u>DM</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	<u>1/24/02</u>	<u>DM</u>
	J) ASSEMBLE STOCK		<u>1-19-02</u>	<u>RL</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-24-02</u>	<u>RL</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-22-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-24-02</u>	<u>RL</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>261</u> <u>246</u> <u>222</u> <u>242</u> <u>256</u>	<u>1/24/02</u>	<u>DM</u>
	C) FUNCTION		<u>1-24-02</u>	<u>RL</u>
660	PACK		<u>1-25-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790319

DATE 12/31/01

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.38		2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.45		2.21	
PULL #3	2.41	2.24		2.65	
PULL #4	2.35	2.43		2.69	
PULL #5	2.23	2.45		2.67	
TOTAL	12.11	11.95		12.44	
AVG.	2.42	2.39		2.49	

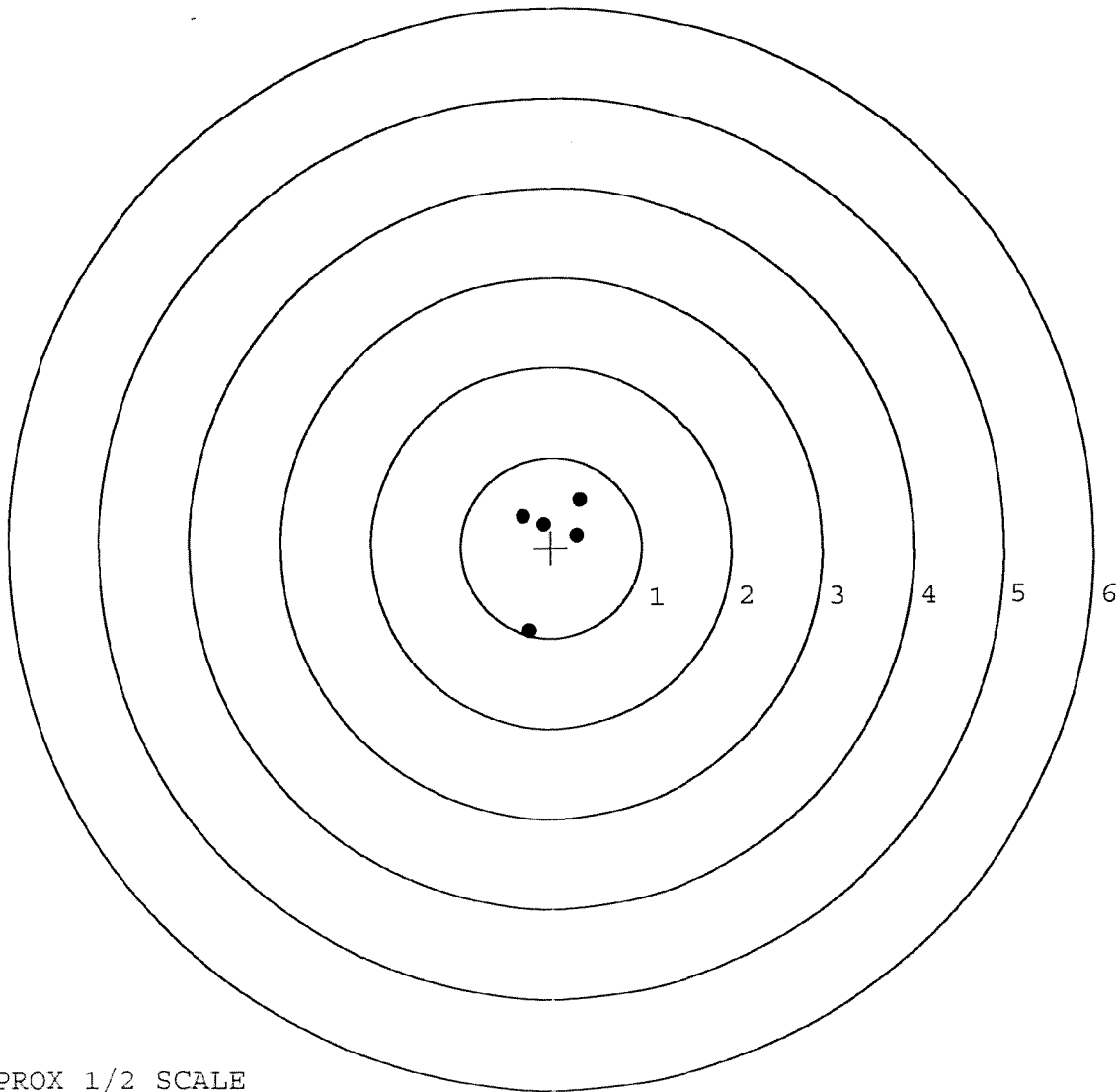
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.08		
PULL #2	3.32	3.08		
PULL #3	3.30	3.24		
PULL #4	3.33	3.02		
PULL #5	3.25	3.16		
TOTAL	16.44	15.58		
AVG.	3.29	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	4.34		4.37
PULL #2	4.30	4.19		4.37
PULL #3	4.04	4.18		4.46
PULL #4	4.28	4.00		4.21
PULL #5	4.21	4.32		4.38
TOTAL	21.10	21.63		21.79
AVG.	4.22	4.21		4.36

SERIAL NUMBER: E6790139. __0
TARGET NUMBER: 1
FILE DATE: 01/22/2002
FILE TIME: 02:35

POINT#	X	Y
1:	0.322	0.535
2:	-0.313	0.349
3:	-0.080	0.259
4:	0.292	0.132
5:	-0.249	-0.922

X CENTROID: -0.006
Y CENTROID: 0.071
POA TO CENTROID: 0.071
HORZ SPREAD: 0.635
VERT SPREAD: 1.457
GROUP SPREAD: 1.565
MIN RADIUS: 0.203
MAX RADIUS: 1.022
MEAN RADIUS: 0.502
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

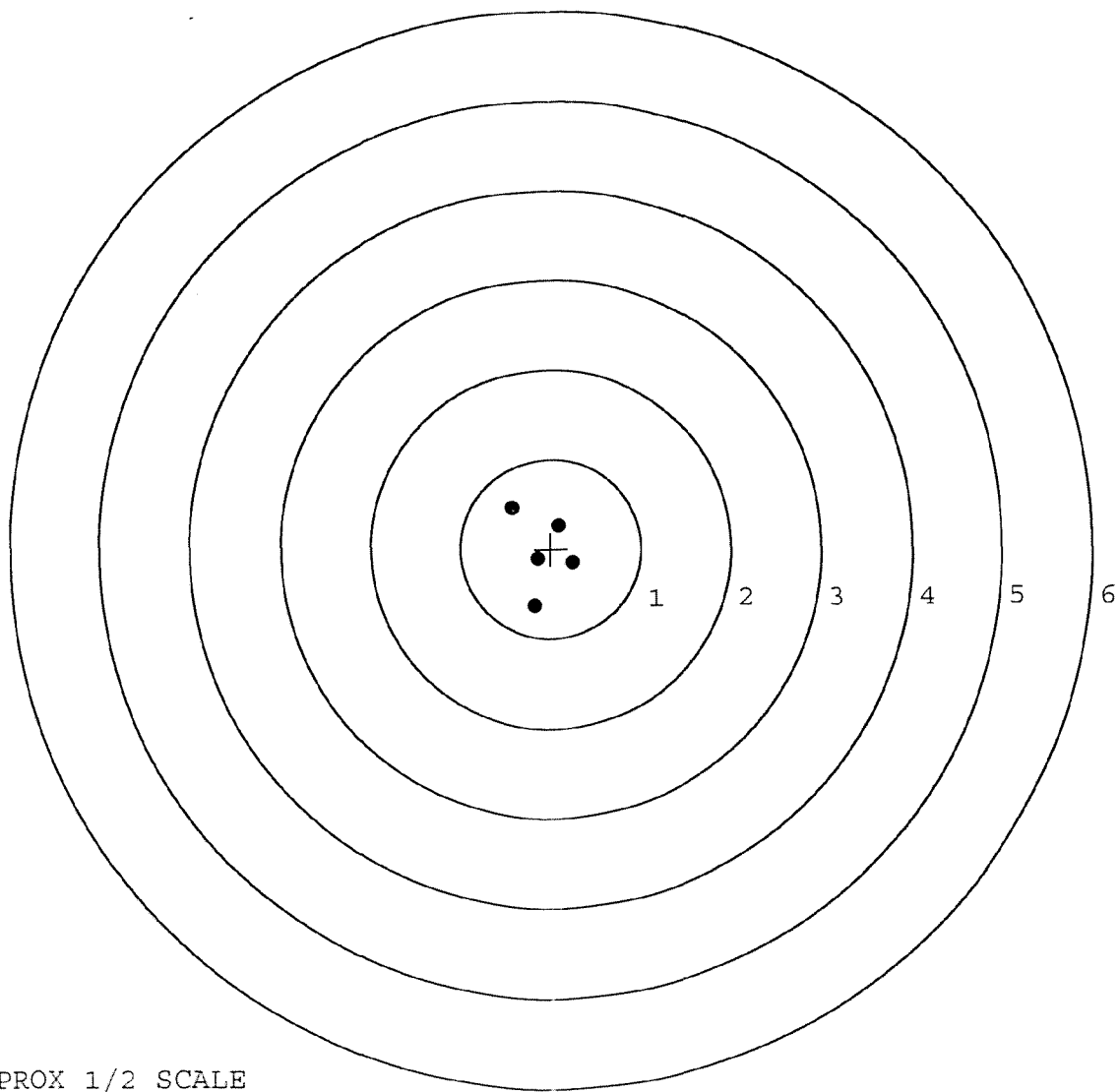


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790139. __0
TARGET NUMBER: 2
FILE DATE: 01/22/2002
FILE TIME: 02:35

POINT#	X	Y
1:	-0.425	0.465
2:	0.095	0.260
3:	0.242	-0.154
4:	-0.150	-0.112
5:	-0.181	-0.638

X CENTROID: -0.084
Y CENTROID: -0.036
POA TO CENTROID: 0.091
HORZ SPREAD: 0.667
VERT SPREAD: 1.103
GROUP SPREAD: 1.130
MIN RADIUS: 0.101
MAX RADIUS: 0.610
MEAN RADIUS: 0.402
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE