

E 6790140

MODEL 700™ M24

ORDER

25716

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
E6790160

46

ORDER NO.
25716

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



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31XV

UPC

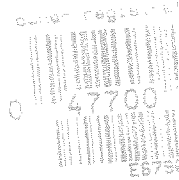


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MODEL 700TH M24

UPC



SERIAL NO.



160

25716
TH 24"
6

MODEL 700_™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

UPC

46 FORM 1444

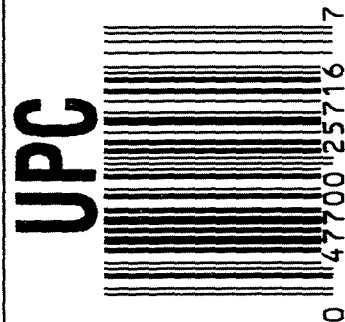


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790160



GUN SERIAL # E6790160

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE		11/5/01	REP
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	11/5/01 2001 OPERATOR DRD		
615	ROLLMARK CALIBER		11/6	(D)
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-8-01	EK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-8-01	EK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-8-01	EK
	D) OIL FIRING PIN ASSEMBLY		12/18/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/18/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>4.0</u> <u>4.5</u>	<u>12/14/01</u>	<u>J.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.25</u> <u>2.5</u>	<u>12/14/01</u>	<u>J.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	<u>12/14/01</u>	<u>J.M.</u>
	J) ASSEMBLE STOCK		<u>12-14-01</u>	<u>OFF</u>
	K) ASSEMBLE SWIVEL STUDS		<u>12/17/01</u>	<u>REP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>12/17/01</u>	<u>REP</u>
	M) IRON SIGHT ALIGNMENT		<u>12/17/01</u>	<u>REP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>12/17/01</u>	<u>REP</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-15-01</u>	<u>EK</u>
	A) MALFUNCTIONS	<u>PASS</u> FAIL	<u>12-15-01</u>	<u>EK</u>
	B) PIERCED PRIMERS	<u>PASS</u> FAIL	<u>12-15-01</u>	<u>EK</u>
645	INSPECT FOR LIVE AMMO	<u>✓</u>	<u>12-15-01</u>	<u>EK</u>
655	FINAL INSPECTION A) HEADSPACE		<u>12/17/01</u>	<u>REP</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.59</u> <u>2.67</u> <u>2.82</u> <u>2.81</u>	<u>12/14/01</u>	<u>J.M.</u>
	C) FUNCTION		<u>12/17/01</u>	<u>REP</u>
660	PACK		<u>12/18/01</u>	<u>N/A</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790160

DATE 12/08/01

TESTER JM.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.46	2.41	2.30	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.39	2.21	
PULL #3	2.40	2.31	2.29	
PULL #4	2.34	2.36	2.23	
PULL #5	2.52	2.35	2.30	
TOTAL	12.10	11.82	11.33	
AVG.	2.42	2.36	2.27	

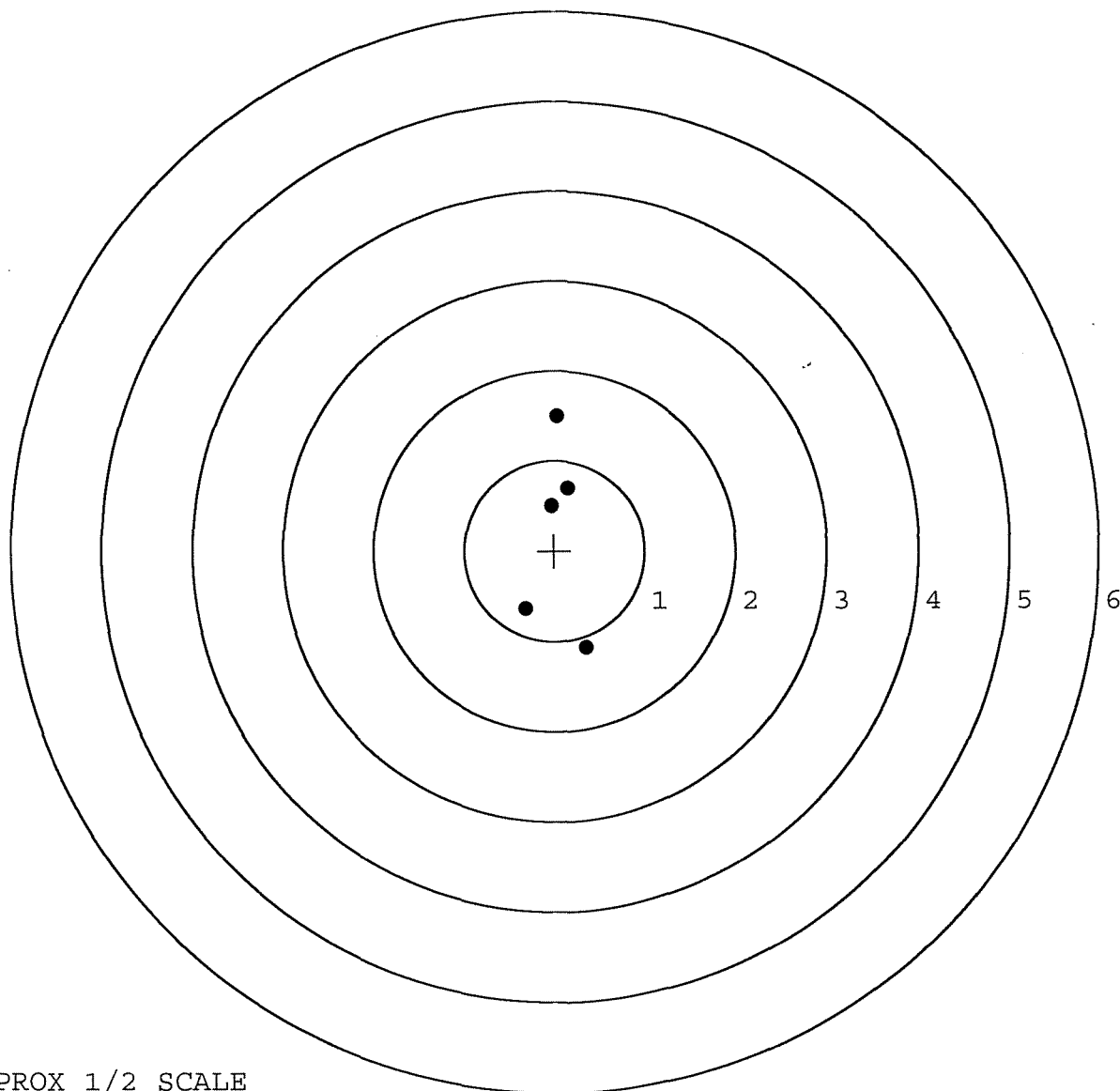
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.33	3.22	
PULL #2	3.30	3.11	
PULL #3	3.30	3.06	
PULL #4	3.27	3.30	
PULL #5	3.11	3.33	
TOTAL	16.31	16.02	
AVG.	3.26	3.20	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.01		4.24
PULL #2	4.08	3.94		4.21
PULL #3	4.08	3.96		4.21
PULL #4	4.13	4.03		4.08
PULL #5	3.91	3.96		4.12
TOTAL	20.31	19.90		20.86
AVG.	4.06	3.98		4.17

SERIAL NUMBER: E6790160. __0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 05:57

POINT#	X	Y
1:	0.357	-1.067
2:	-0.321	-0.643
3:	-0.040	0.498
4:	0.150	0.699
5:	0.030	1.490

X CENTROID: 0.035
Y CENTROID: 0.195
POA TO CENTROID: 0.199
HORZ SPREAD: 0.678
VERT SPREAD: 2.557
GROUP SPREAD: 2.578
MIN RADIUS: 0.312
MAX RADIUS: 1.303
MEAN RADIUS: 0.867
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

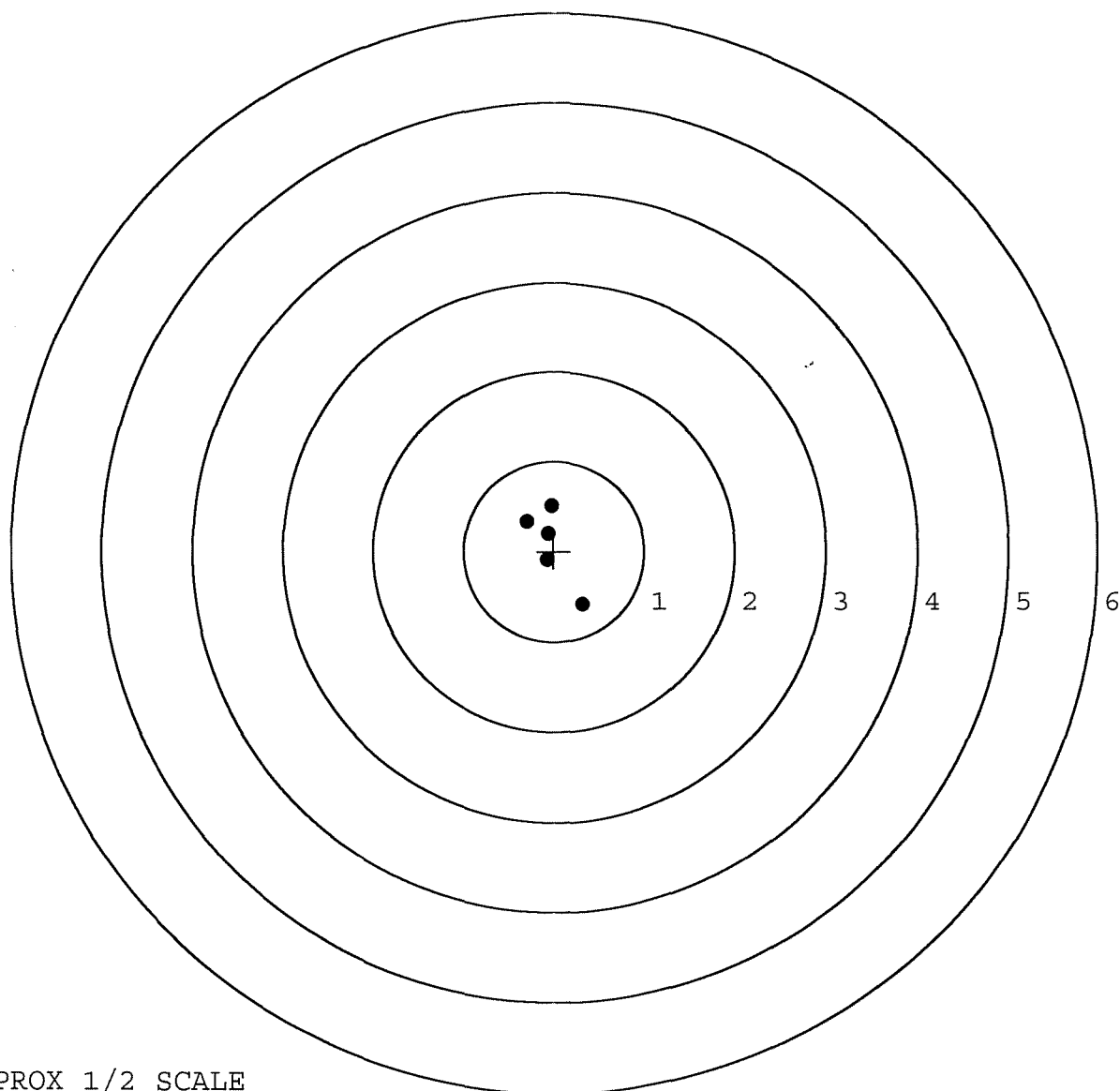


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790160. __0
TARGET NUMBER: 2
FILE DATE: 12/15/2001
FILE TIME: 05:57

POINT#	X	Y
1:	0.314	-0.586
2:	-0.080	-0.097
3:	-0.302	0.328
4:	-0.061	0.195
5:	-0.027	0.504

X CENTROID: -0.031
Y CENTROID: 0.069
POA TO CENTROID: 0.076
HORZ SPREAD: 0.616
VERT SPREAD: 1.090
GROUP SPREAD: 1.142
MIN RADIUS: 0.130
MAX RADIUS: 0.740
MEAN RADIUS: 0.371
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE