

E 6790198

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
E6790198

ORDER NO. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

31XV

5716 E6790198

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

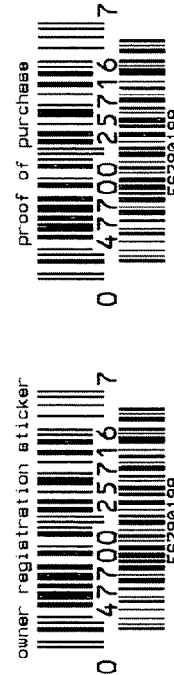


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

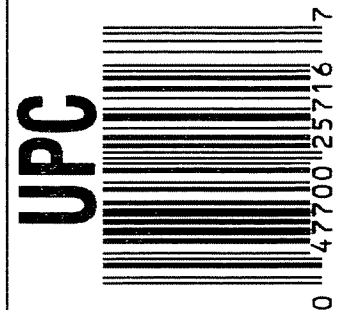
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790198



CONTRACT #

GUN SERIAL # E6790198

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE	MAGNA-FLUX	11/5/01	Rep
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	11/7/2001 OPERATOR <i>NRD</i>		
615	ROLLMARK CALIBER		11/6	(D)
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-8-01	EK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-8-01	EK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-8-01	EK
	D) OIL FIRING PIN ASSEMBLY		12/14/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/14/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.75</u> <u>5.25</u>	12/15/01	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	12/15/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	12/15/01	D.M.
	J) ASSEMBLE STOCK		12-13-01	RAH
	K) ASSEMBLE SWIVEL STUDS		12/15/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/15/01	REP
	M) IRON SIGHT ALIGNMENT		12/15/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/15/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-13-01	A
	A) MALFUNCTIONS	PASS FAIL	12-13-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-13-01	A
645	INSPECT FOR LIVE AMMO		12-13-01	A
655	FINAL INSPECTION A) HEADSPACE		12/15/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.62</u> <u>2.75</u> <u>2.84</u> <u>2.59</u>	12/15/01	D.M.
	C) FUNCTION		12/15/01	REP
660	PACK		12/14/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790198

DATE 11/8/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.20		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.15	2.35		2.25	
PULL #3	2.33	2.24		2.15	
PULL #4	2.40	2.35		2.29	
PULL #5	2.29	2.25		2.30	
TOTAL	11.71	11.39		11.40	
AVG.	2.34	2.28			

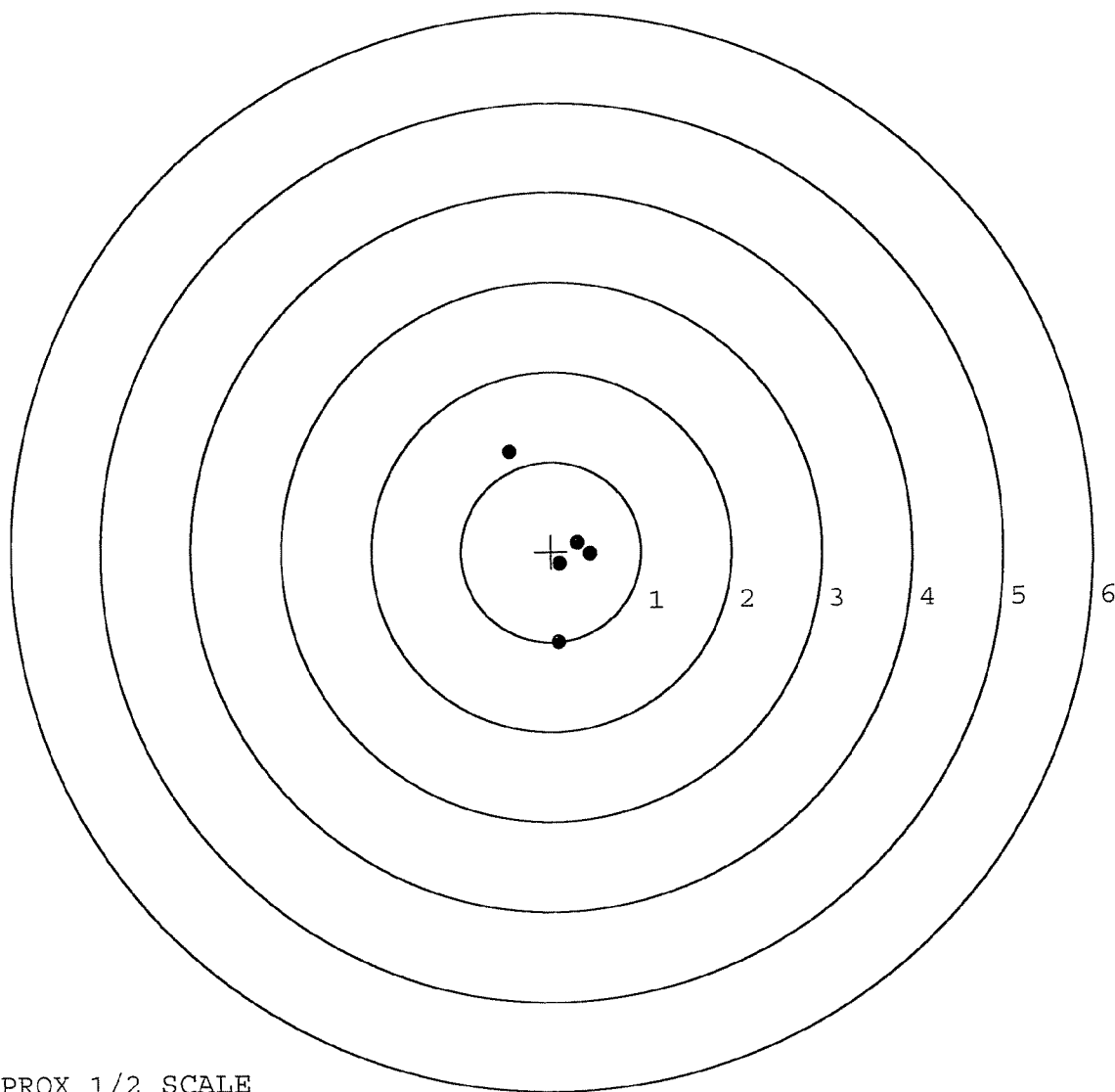
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.89		
PULL #2	3.15	3.01		
PULL #3	3.13	3.03		
PULL #4	3.20	3.00		
PULL #5	3.09	3.15		
TOTAL	15.79	15.08		
AVG.	3.16	3.02		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.33	3.97		4.13
PULL #2	4.12	4.09		4.09
PULL #3	4.02	4.13		4.09
PULL #4	4.15	3.92		4.00
PULL #5	4.10	4.06		3.95
TOTAL	20.72 20.72	20.17		20.26
AVG.	4.14	4.03		4.05

SERIAL NUMBER: E6790198. __0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 03:51

POINT#	X	Y
1:	-0.453	1.117
2:	0.079	-1.011
3:	0.098	-0.139
4:	0.439	-0.027
5:	0.294	0.094

X CENTROID: 0.091
Y CENTROID: 0.007
POA TO CENTROID: 0.092
HORZ SPREAD: 0.892
VERT SPREAD: 2.128
GROUP SPREAD: 2.193
MIN RADIUS: 0.146
MAX RADIUS: 1.236
MEAN RADIUS: 0.594
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

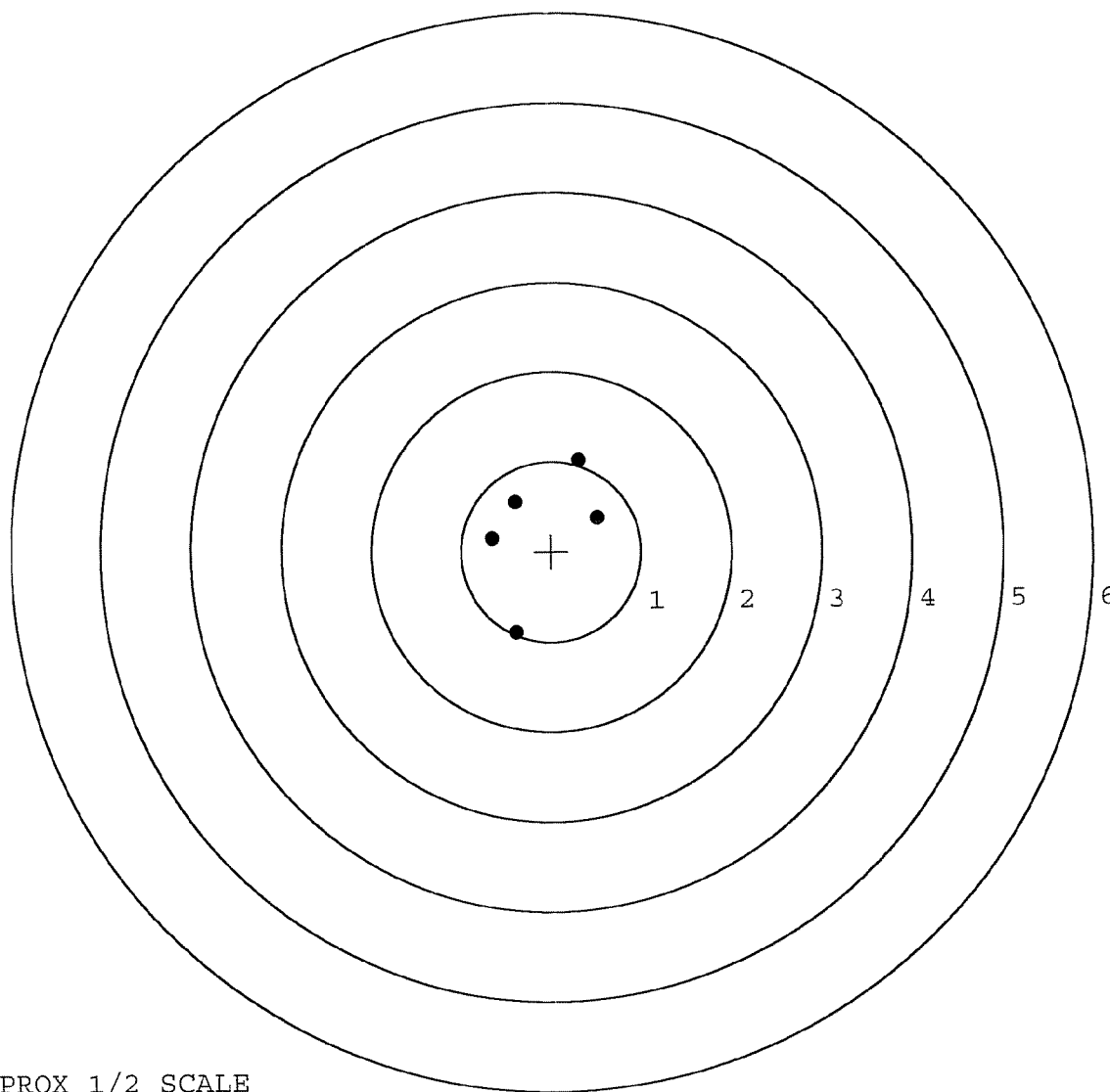


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790198. __0
TARGET NUMBER: 2
FILE DATE: 12/13/2001
FILE TIME: 03:51

POINT#	X	Y
1:	0.320	1.013
2:	0.515	0.370
3:	-0.398	0.551
4:	-0.654	0.148
5:	-0.394	-0.899

X CENTROID: -0.122
Y CENTROID: 0.237
POA TO CENTROID: 0.266
HORZ SPREAD: 1.169
VERT SPREAD: 1.912
GROUP SPREAD: 2.041
MIN RADIUS: 0.418
MAX RADIUS: 1.168
MEAN RADIUS: 0.734
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE