

E679025-9

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
E6790259

ORDER NO.
25716

46

14XV

Made in Ilwaco, OR Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5716 E6790259

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

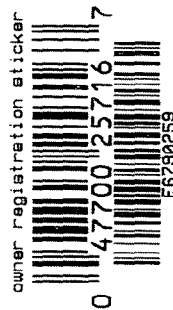
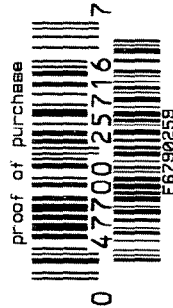


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



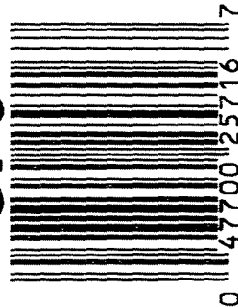
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790259

UPC



CONTRACT #

GUN SERIAL # 91279 0259

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	WHL
600	PROOF		10-30-01	AL
607	CHECK HEADSPACE		10-30-01	WHL
610	DIS-ASSEMBLE GUN		10-30-01	WHL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 INSPECTED OPERATOR	AL
615	ROLLMARK CALIBER		11-2	WHL
617	DRILL AND TAP SIGHT HOLES		11-6	WHL
620	APPLY COATINGS (BARREL ACTION)		11-7	WHL
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-14	DK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-14	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-14	DK
	D) OIL FIRING PIN ASSEMBLY		11-14	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/10/01	OA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>4.0</u> <u>4.0</u>	11-27-01	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	11-27-01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	11-27-01	DA
	J) ASSEMBLE STOCK		11-14-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/10/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/10/01	Rep
	M) IRON SIGHT ALIGNMENT		12/10/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/10/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	11-14-01	A
	A) MALFUNCTIONS	PASS FAIL	11-14-01	A
	B) PIERCED PRIMERS	PASS FAIL	11-14-01	A
645	INSPECT FOR LIVE AMMO		11-14-01	A
655	FINAL INSPECTION A) HEADSPACE		12/10/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.73</u> <u>2.67</u> <u>2.75</u> <u>2.81</u>	11-27-01	DA
	C) FUNCTION		12/10/01	Rep
660	PACK		12/10/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. F6790259

DATE 11/13/01

TESTER D. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.35	2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.40	2.15	
PULL #3	2.43	2.47	2.17	
PULL #4	2.50	2.45	2.03	
PULL #5	2.40	2.19	2.20	
TOTAL	12.09	11.86	10.78	
AVG.	2.42	2.37	2.16	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.26	3.48	
PULL #2	3.27	3.47	
PULL #3	3.28	3.41	
PULL #4	3.36	3.51	
PULL #5	3.02	3.39	
TOTAL	16.19 16.19	17.26	
AVG.	3.24 3.24	3.45	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.20		4.20
PULL #2	4.16	3.81		4.25
PULL #3	4.11	4.15		4.26
PULL #4	4.13	4.00		4.16
PULL #5	4.14	3.99		4.21
TOTAL	20.71	20.15		21.08
AVG.	4.14	4.03		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790259.___0

FILE DATE AND TIME: 11/15/2001 02:41

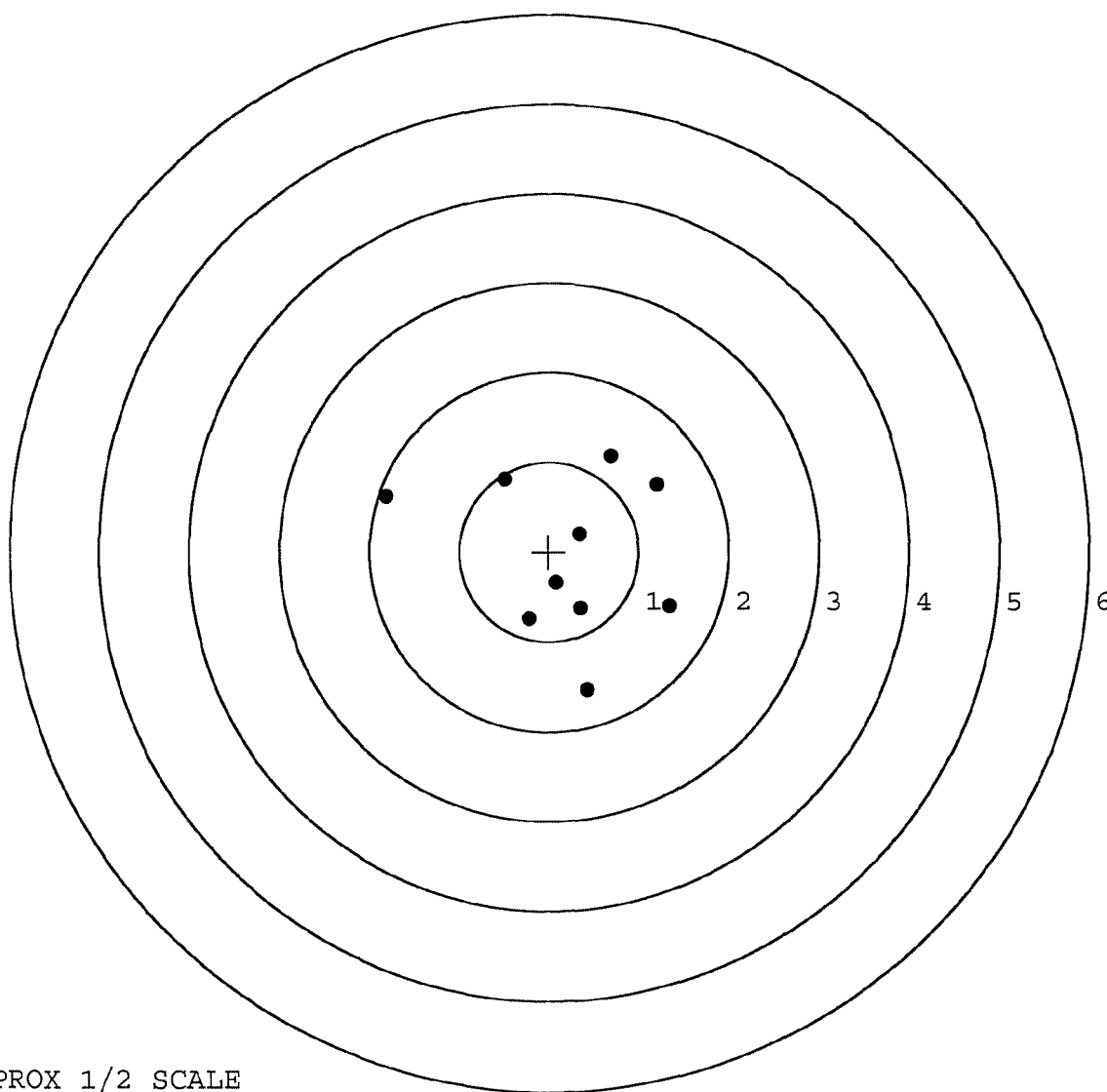
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.350
The Average Y Centroid of the Five Target Set:	-0.049
The Average Point of Impact of the Five Target Set:	0.353
The Average Mean Radius of the Five Target Set:	1.089
The Distance from POA to Centroid Target #1:	0.197
The Distance from Centroid Target #2 to Centroid Target #1:	0.353
The Distance from Centroid Target #3 to Centroid Target #1:	0.147
The Distance from Centroid Target #4 to Centroid Target #1:	0.196
The Distance from Centroid Target #5 to Centroid Target #1:	0.241

SERIAL NUMBER: E6790259. __0
TARGET NUMBER: 1
FILE DATE: 11/15/2001
FILE TIME: 02:41

X CENTROID: 0.193
Y CENTROID: -0.043
POA TO CENTROID: 0.197
HORZ SPREAD: 3.157
VERT SPREAD: 2.606
GROUP SPREAD: 3.388
MIN RADIUS: 0.286
MAX RADIUS: 2.115
MEAN RADIUS: 1.055
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.696	1.067
2:	1.204	0.749
3:	1.341	-0.609
4:	0.440	-1.539
5:	0.356	-0.627
6:	-0.220	-0.750
7:	0.083	-0.353
8:	0.341	0.202
9:	-0.498	0.812
10:	-1.816	0.620

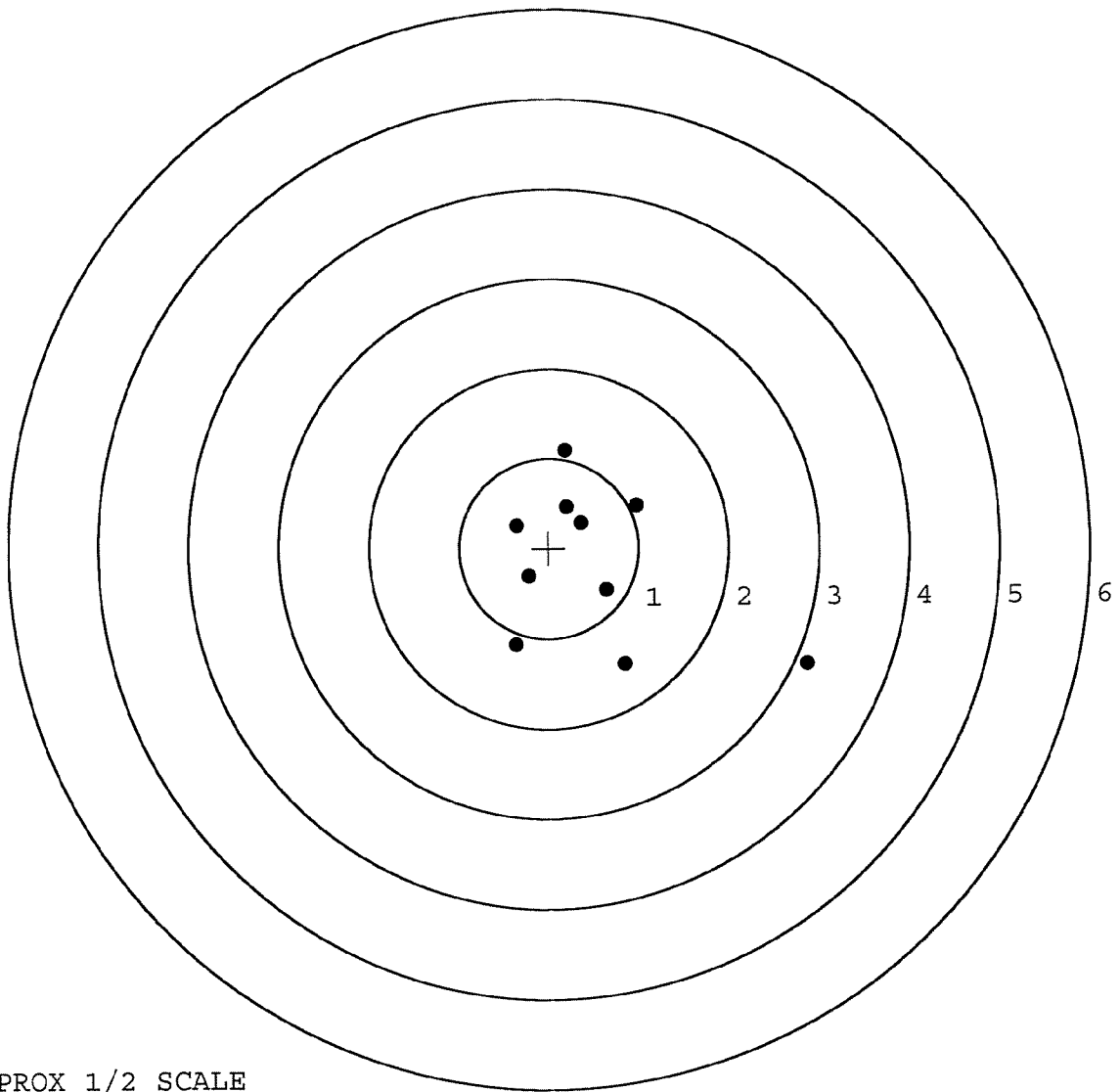


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790259. __0
TARGET NUMBER: 2
FILE DATE: 11/15/2001
FILE TIME: 02:41

X CENTROID: 0.513
Y CENTROID: -0.191
POA TO CENTROID: 0.548
HORZ SPREAD: 3.225
VERT SPREAD: 2.394
GROUP SPREAD: 3.584
MIN RADIUS: 0.304
MAX RADIUS: 2.595
MEAN RADIUS: 1.034
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.191	1.091
2:	0.975	0.467
3:	0.206	0.456
4:	0.366	0.275
5:	-0.358	0.247
6:	-0.222	-0.315
7:	-0.367	-1.073
8:	0.641	-0.467
9:	0.845	-1.289
10:	2.858	-1.303

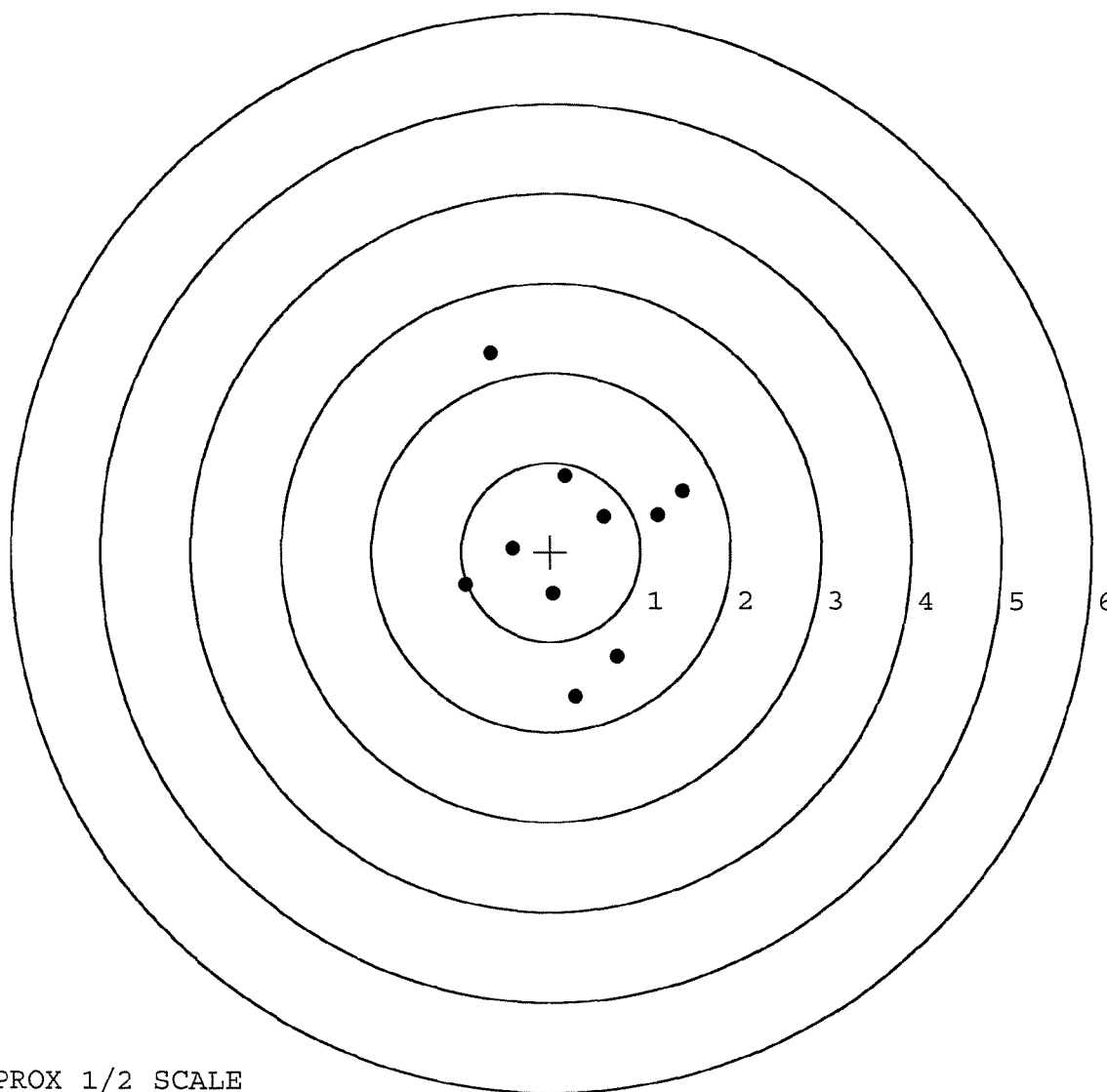


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790259. 0
TARGET NUMBER: 3
FILE DATE: 11/15/2001
FILE TIME: 02:41

POINT#	X	Y
1:	-0.685	2.216
2:	0.161	0.849
3:	1.462	0.686
4:	1.190	0.410
5:	0.596	0.399
6:	0.753	-1.173
7:	0.285	-1.616
8:	0.031	-0.471
9:	-0.420	0.039
10:	-0.951	-0.379

X CENTROID: 0.242
Y CENTROID: 0.096
POA TO CENTROID: 0.261
HORZ SPREAD: 2.413
VERT SPREAD: 3.832
GROUP SPREAD: 3.953
MIN RADIUS: 0.466
MAX RADIUS: 2.314
MEAN RADIUS: 1.152
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8

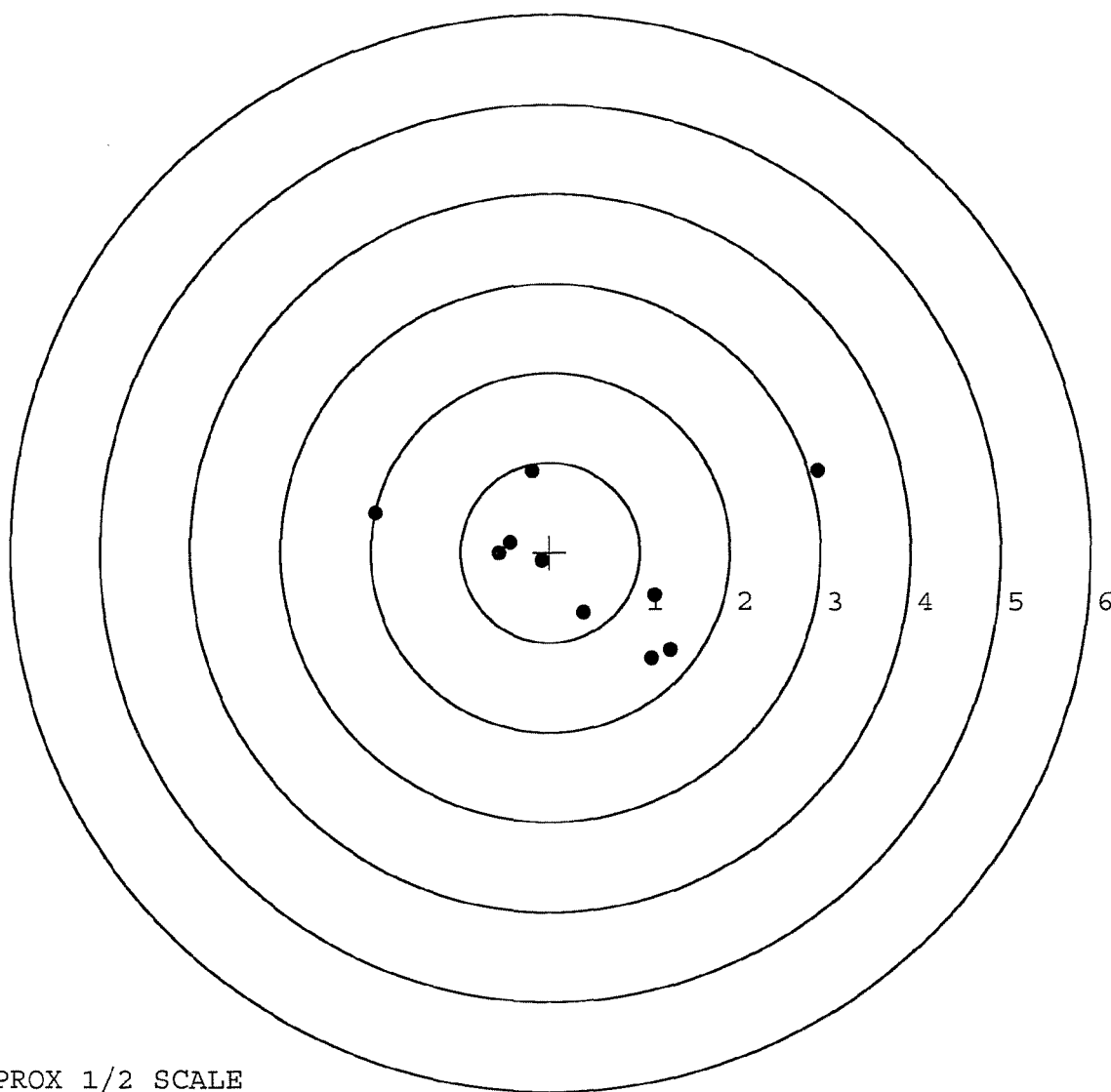


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790259. __0
TARGET NUMBER: 4
FILE DATE: 11/15/2001
FILE TIME: 02:41

X CENTROID: 0.373
Y CENTROID: -0.121
POA TO CENTROID: 0.392
HORZ SPREAD: 4.919
VERT SPREAD: 2.089
GROUP SPREAD: 4.942
MIN RADIUS: 0.466
MAX RADIUS: 2.794
MEAN RADIUS: 1.272
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.198	0.903
2:	-1.947	0.427
3:	-0.446	0.103
4:	-0.570	-0.015
5:	-0.092	-0.094
6:	0.374	-0.678
7:	1.166	-0.486
8:	1.339	-1.092
9:	1.129	-1.185
10:	2.972	0.904



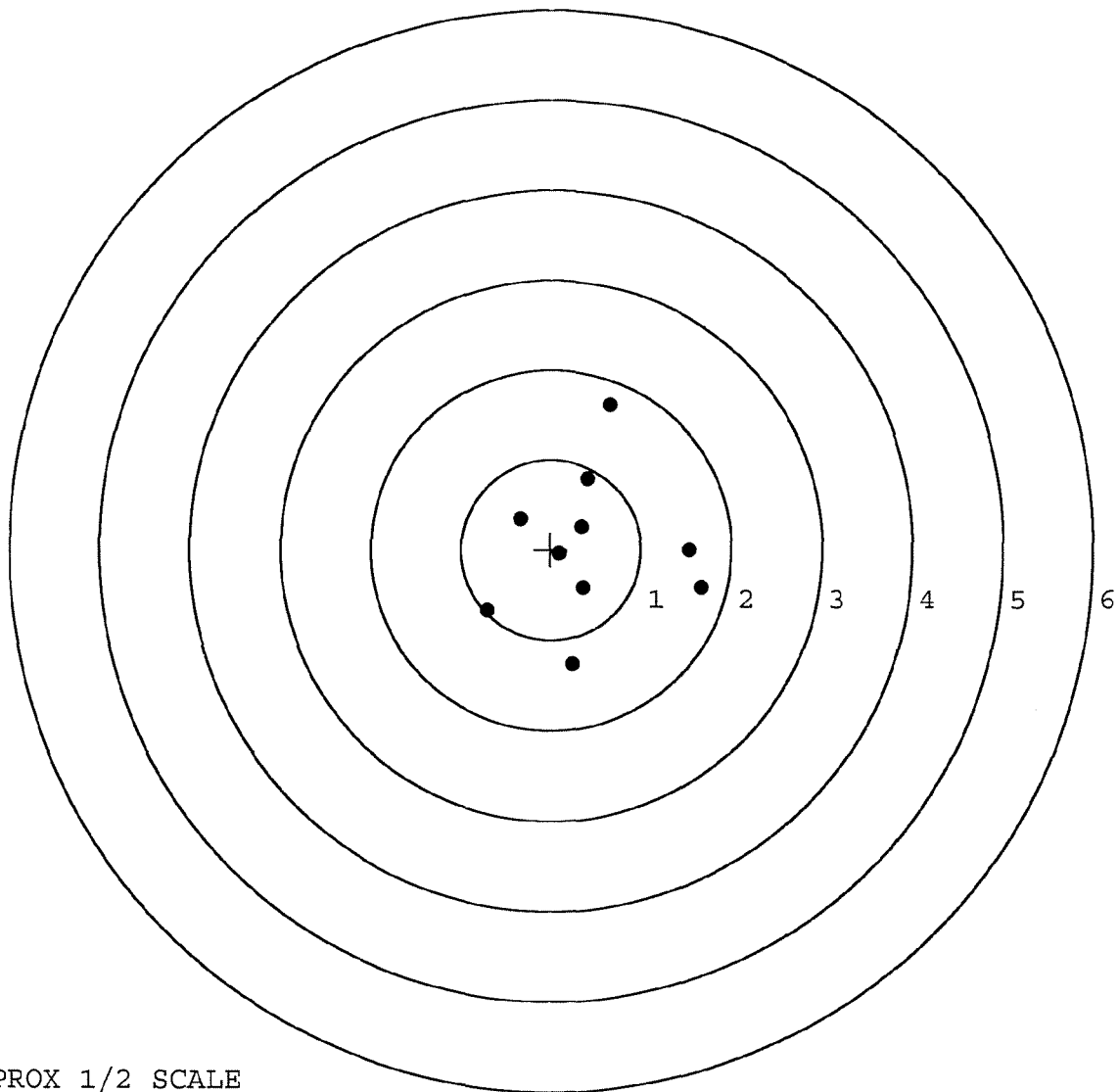
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790259. __0
TARGET NUMBER: 5
FILE DATE: 11/15/2001
FILE TIME: 02:41

X CENTROID: 0.427
Y CENTROID: 0.016
POA TO CENTROID: 0.427
HORZ SPREAD: 2.385
VERT SPREAD: 2.891
GROUP SPREAD: 2.920
MIN RADIUS: 0.257
MAX RADIUS: 1.613
MEAN RADIUS: 0.932

POINT#	X	Y
1:	0.654	1.613
2:	0.408	0.789
3:	1.535	0.000
4:	1.672	-0.425
5:	0.344	0.259
6:	0.098	-0.050
7:	0.365	-0.420
8:	0.247	-1.278
9:	-0.713	-0.674
10:	-0.342	0.346

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE