

E 679 0365

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790365**

ORDER NO. **25716**

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22BW

5716 E6790365

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.

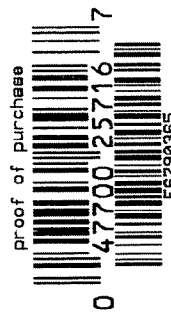


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

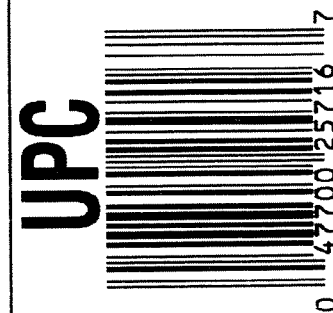


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790365



CONTRACT #

GUN SERIAL # E6790365

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA-FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>BDS</u>		
615	ROLLMARK CALIBER		11/9	(B)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY		12/13/01	DT
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DT
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DT
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-15-02	DTA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.00</u> <u>5.75</u> <u>5.50</u>	1/3/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.75</u> <u>2.25</u>	1/3/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1/3/02	D.M.
	J) ASSEMBLE STOCK		1/2/18	BWT
	K) ASSEMBLE SWIVEL STUDS		1/12/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/12/02	RW
	M) IRON SIGHT ALIGNMENT		1/12/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/12/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-20-01	A
	A) MALFUNCTIONS	PASS FAIL	12-20-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-20-01	A
645	INSPECT FOR LIVE AMMO		12-20-01	A
655	FINAL INSPECTION A) HEADSPACE		1/12/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.34</u> <u>2.18</u> <u>2.16</u> <u>2.44</u>	1/3/02	D.M.
	C) FUNCTION		1/12/02	RW
660	PACK		1-15-02	PA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E 6790365

DATE 11/6/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.47	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.43	2.32	
PULL #3	2.51	2.46	2.46	
PULL #4	2.41	2.54	2.63	
PULL #5	2.46	2.65	2.87	
TOTAL	12.62	12.55	12.83	
AVG.	2.52	2.51	2.57	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.49	3.23	
PULL #2	3.19	3.16	
PULL #3	3.02	3.13	
PULL #4	3.19	3.23	
PULL #5	3.42	3.08	
TOTAL	16.31	15.83	
AVG.	3.26	3.16	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.07		4.19
PULL #2	4.29	4.02		4.17
PULL #3	4.07	4.13		4.12
PULL #4	4.12	4.00		4.26
PULL #5	4.03	4.21		4.50
TOTAL	20.63	20.43		21.24
AVG.	4.13	4.09		4.25

SERIAL NUMBER: E6790365. 0

TARGET NUMBER: 1

FILE DATE: 12/20/2001

FILE TIME: 04:03

POINT#	X	Y
1:	0.186	1.323
2:	-0.425	0.296
3:	-0.170	0.077
4:	0.747	0.120
5:	-0.982	-0.957

X CENTROID: -0.129

Y CENTROID: 0.172

POA TO CENTROID: 0.215

HORZ SPREAD: 1.729

VERT SPREAD: 2.280

GROUP SPREAD: 2.562

MIN RADIUS: 0.103

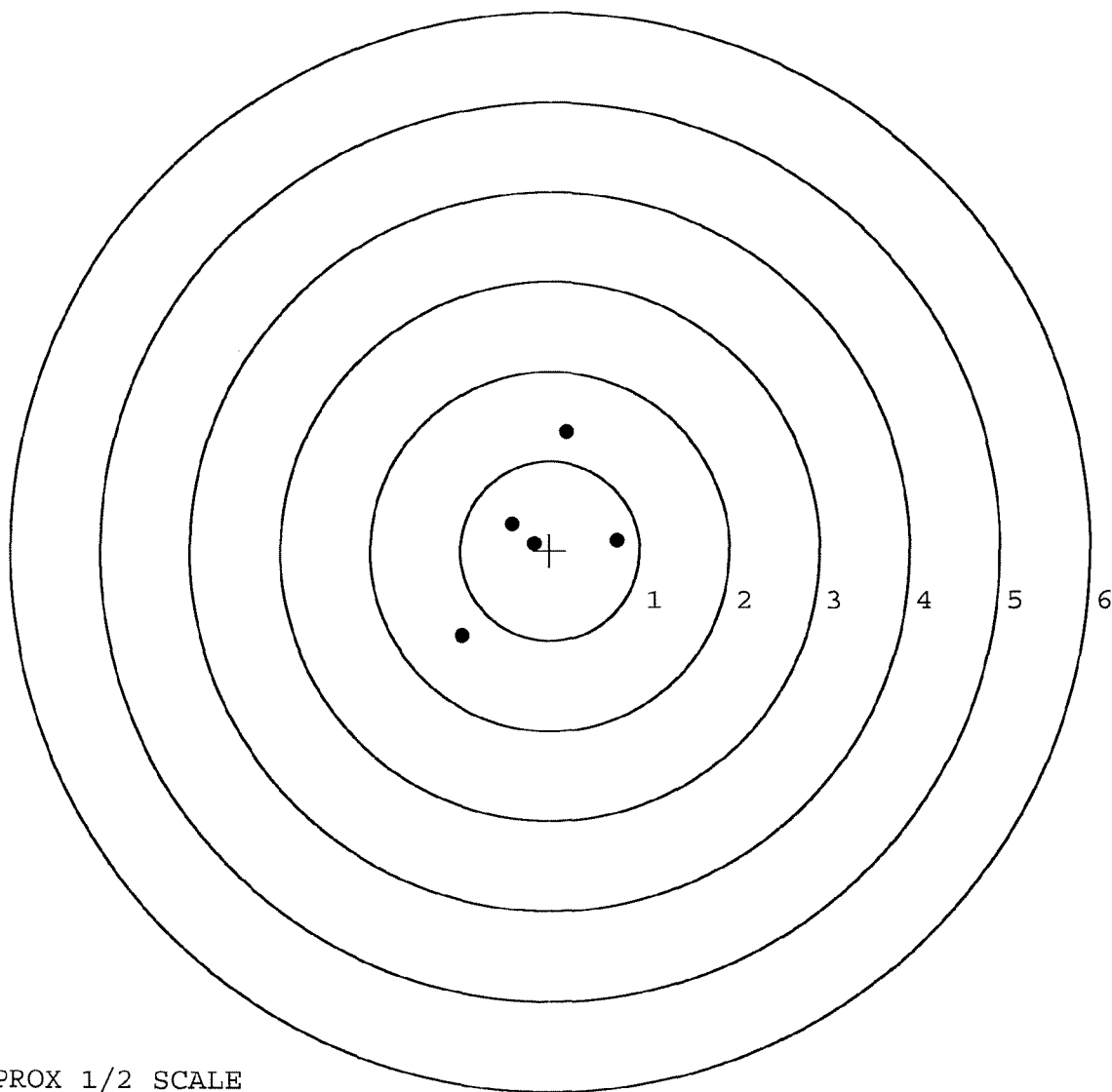
MAX RADIUS: 1.415

MEAN RADIUS: 0.782

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790365. 0

TARGET NUMBER: 2

FILE DATE: 12/20/2001

FILE TIME: 04:03

POINT#	X	Y
1:	0.419	-1.242
2:	-0.262	-0.067
3:	0.381	0.023
4:	0.435	0.321
5:	-0.715	1.124

X CENTROID: 0.052

Y CENTROID: 0.032

POA TO CENTROID: 0.061

HORZ SPREAD: 1.150

VERT SPREAD: 2.366

GROUP SPREAD: 2.624

MIN RADIUS: 0.329

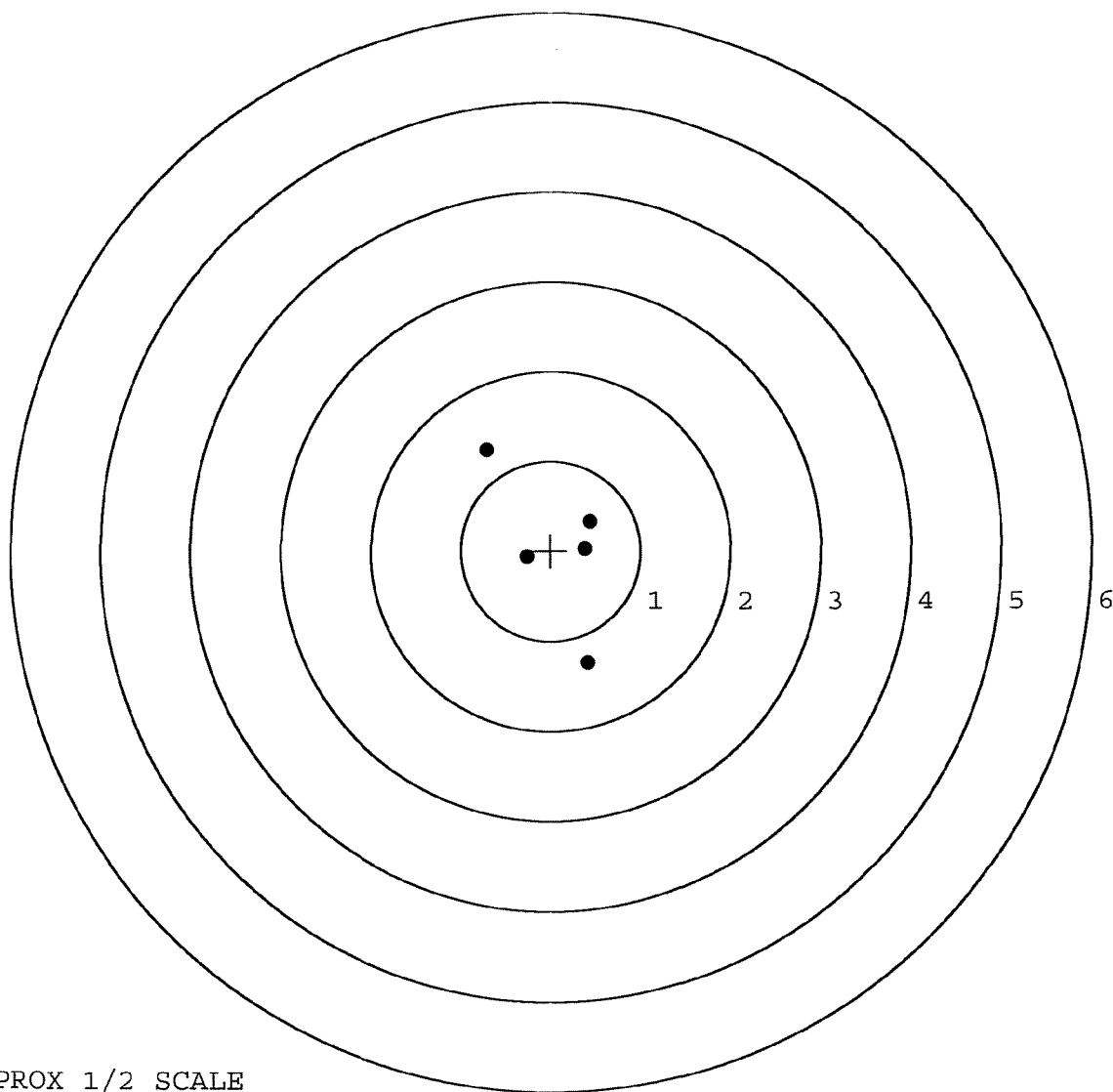
MAX RADIUS: 1.334

MEAN RADIUS: 0.760

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE