

E 679 0384

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque D



5716 E6790384

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

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UPC



0 47700 25716 7

SERIAL NO.



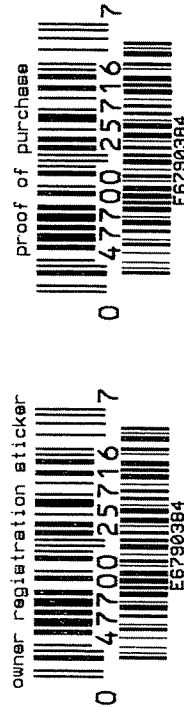
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

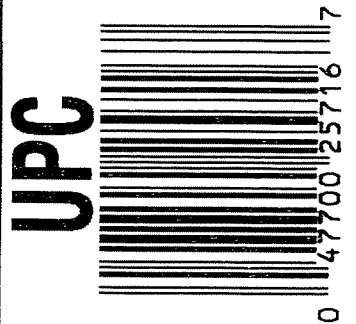


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790384



GUN SERIAL # 0679 0384

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	PTL
600	PROOF		10-30-01	AC
607	CHECK HEADSPACE		MAGNA-FLUX 10/30/01 INSPECTED	PTL
610	DIS-ASSEMBLE GUN		NOV 2 2001	
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		OPERATOR	AC
615	ROLLMARK CALIBER		11/2	LS
617	DRILL AND TAP SIGHT HOLES		11-4	AC
620	APPLY COATINGS (BARREL ACTION)		11-7	TH
	(BOLT)			
625	FINAL ASSEMBLY		11-30	TI
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-30	TI
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-30	TI
	D) OIL FIRING PIN ASSEMBLY		12-17-01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/17/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-13-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	12-13-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0215</u> <u>.0235</u> <u>.024</u>	12-13-01	EK
	J) ASSEMBLE STOCK		12-10-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-11-01	A
	A) MALFUNCTIONS	PASS FAIL	12-11-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-11-01	A
645	INSPECT FOR LIVE AMMO		12-11-01	A
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.57</u> <u>2.44</u> <u>2.44</u> <u>2.48</u>	12/14/01	2.7.
	C) FUNCTION		12/17/01	REP
660	PACK		12/17/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790384

DATE 11/03/01

TESTER BK.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.22	2.43	2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.39	2.30	
PULL #3	2.49	2.21	2.26	
PULL #4	2.74	2.25	2.07	
PULL #5	2.35	2.27	2.25	
TOTAL	1223	1155	1110	
AVG.	2.44	2.31	2.22	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.23		
PULL #2	3.20	3.33		
PULL #3	3.25	3.19		
PULL #4	3.13	3.19		
PULL #5	3.27	3.07		
TOTAL	1597	1601		
AVG.	3.19	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.36	4.08		4.28
PULL #2	4.30	4.21		4.26
PULL #3	4.36	4.26		4.13
PULL #4	4.29	4.25		4.06
PULL #5	4.34	4.27		4.18
TOTAL	2165	2107		2091
AVG.	4.33	4.21		4.18

SERIAL NUMBER: E6790384. __0

TARGET NUMBER: 1

FILE DATE: 12/11/2001

FILE TIME: 00:49

POINT#	X	Y
1:	0.323	-0.281
2:	-0.079	-0.323
3:	-0.519	-0.267
4:	-0.170	1.776
5:	-0.455	1.396

X CENTROID: -0.180

Y CENTROID: 0.460

POA TO CENTROID: 0.494

HORZ SPREAD: 0.842

VERT SPREAD: 2.099

GROUP SPREAD: 2.115

MIN RADIUS: 0.790

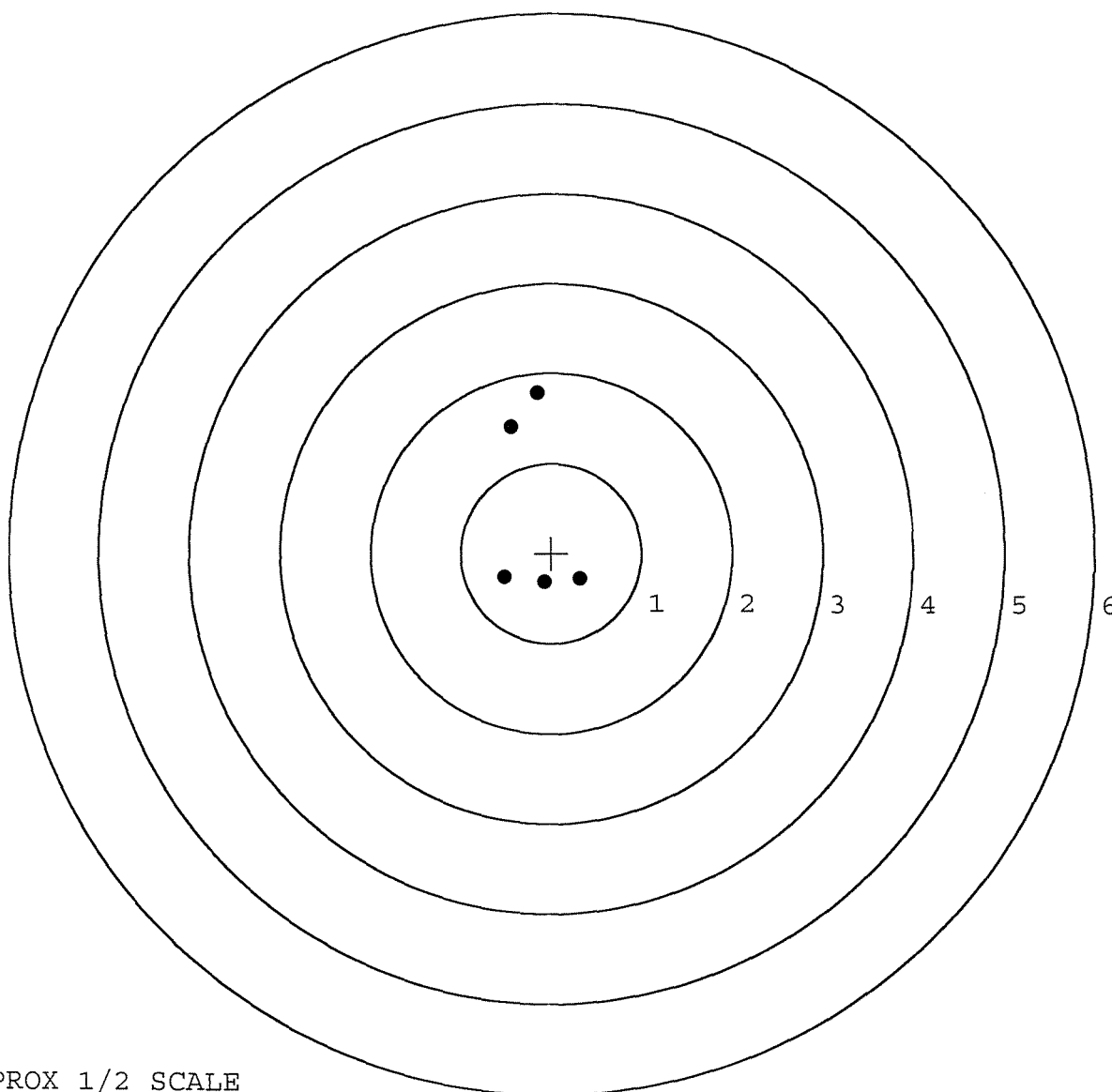
MAX RADIUS: 1.316

MEAN RADIUS: 0.956

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790384. __0

TARGET NUMBER: 2

FILE DATE: 12/11/2001

FILE TIME: 00:49

X CENTROID: -0.041

Y CENTROID: 0.255

POA TO CENTROID: 0.259

HORZ SPREAD: 1.216

VERT SPREAD: 1.491

GROUP SPREAD: 1.532

MIN RADIUS: 0.318

MAX RADIUS: 0.947

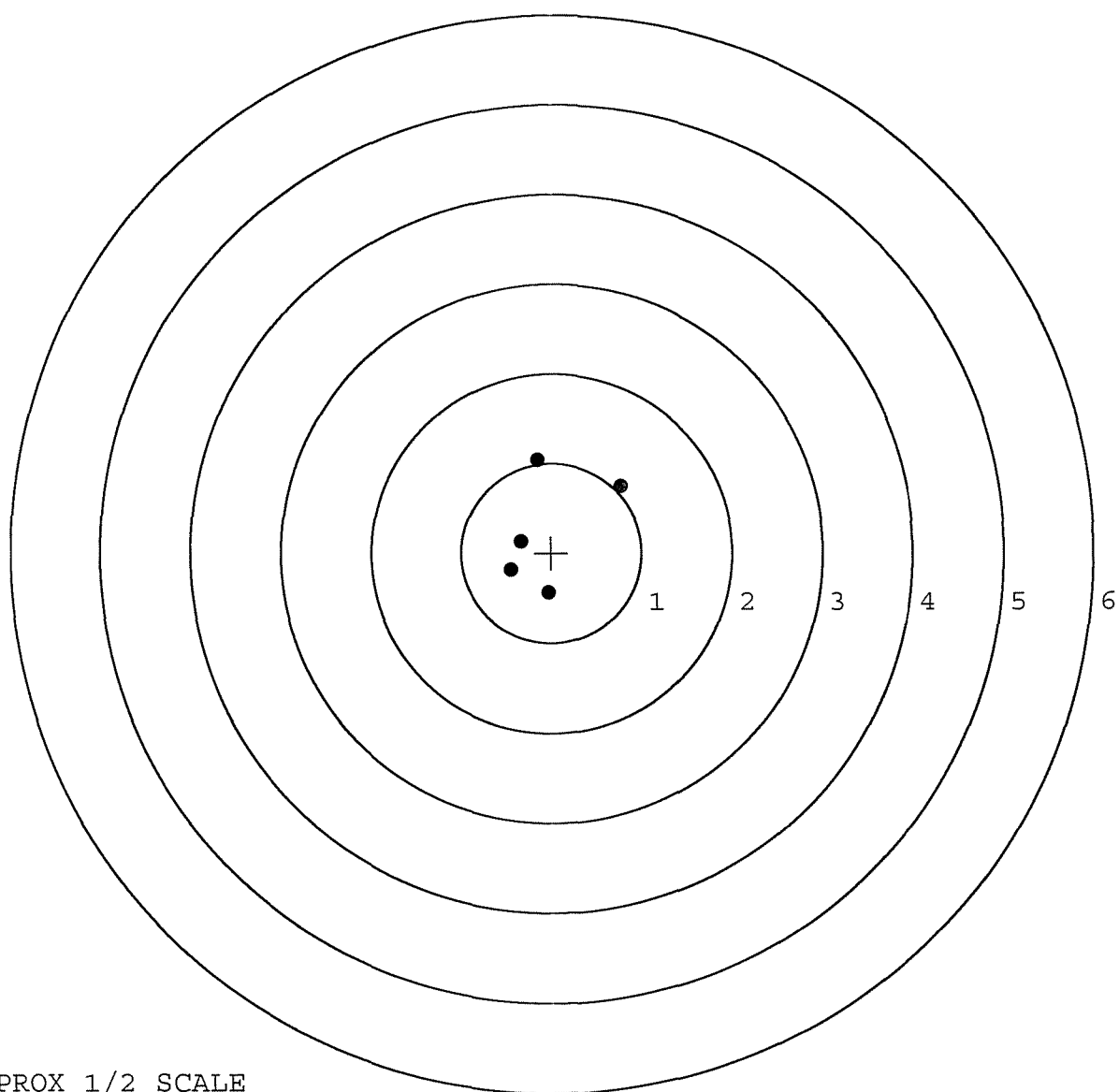
MEAN RADIUS: 0.673

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.769	0.745
2:	-0.156	1.040
3:	-0.334	0.130
4:	-0.447	-0.187
5:	-0.039	-0.451



TARGET APPROX 1/2 SCALE