

E 6798423

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
 firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Parque Deposee.

SERIAL NO. **E6790423**

ORDER NO. **25716**

30BW

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5716 E6790423

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MODEL 700™ M24

UPC



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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

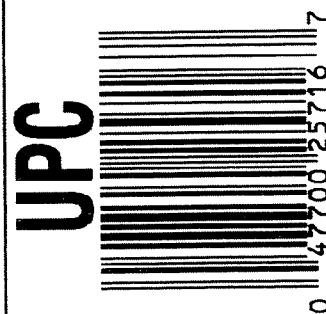


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790423



CONTRACT #

GUN SERIAL # E6790423

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	Rth
600	PROOF		11-30-01	Rth
607	CHECK HEADSPACE		11-30-01	Rth
610	DIS-ASSEMBLE GUN		11-30-01	Rth
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		5/25/01	AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7/01	Rth
	(BOLT)			
625	FINAL ASSEMBLY		1/12/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		1-24-02	RA
	2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>4.50</u> <u>4.25</u>	1/23/02	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.00</u> <u>3.25</u> <u>3.00</u>	1/23/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.022</u>	1/23/02	D.M.
	J) ASSEMBLE STOCK		1-20-02	RH
	K) ASSEMBLE SWIVEL STUDS		1/23/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	1-22-02	A
	A) MALFUNCTIONS	PASS FAIL	1-22-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-22-02	A
645	INSPECT FOR LIVE AMMO		1-22-02	A
655	FINAL INSPECTION A) HEADSPACE		1/23/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.78</u> <u>2.81</u> <u>2.74</u> <u>2.64</u>	1/23/02	D.M.
	C) FUNCTION		1/23/02	RW
660	PACK		1-24-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790423

DATE 1/2/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.62		2.31	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.73	2.71		2.33	
PULL #3	2.74	2.71		2.33	
PULL #4	2.34	2.64		2.40	
PULL #5	2.67	2.64		2.40	
TOTAL	13.16	13.32			
AVG.	2.63	2.66			

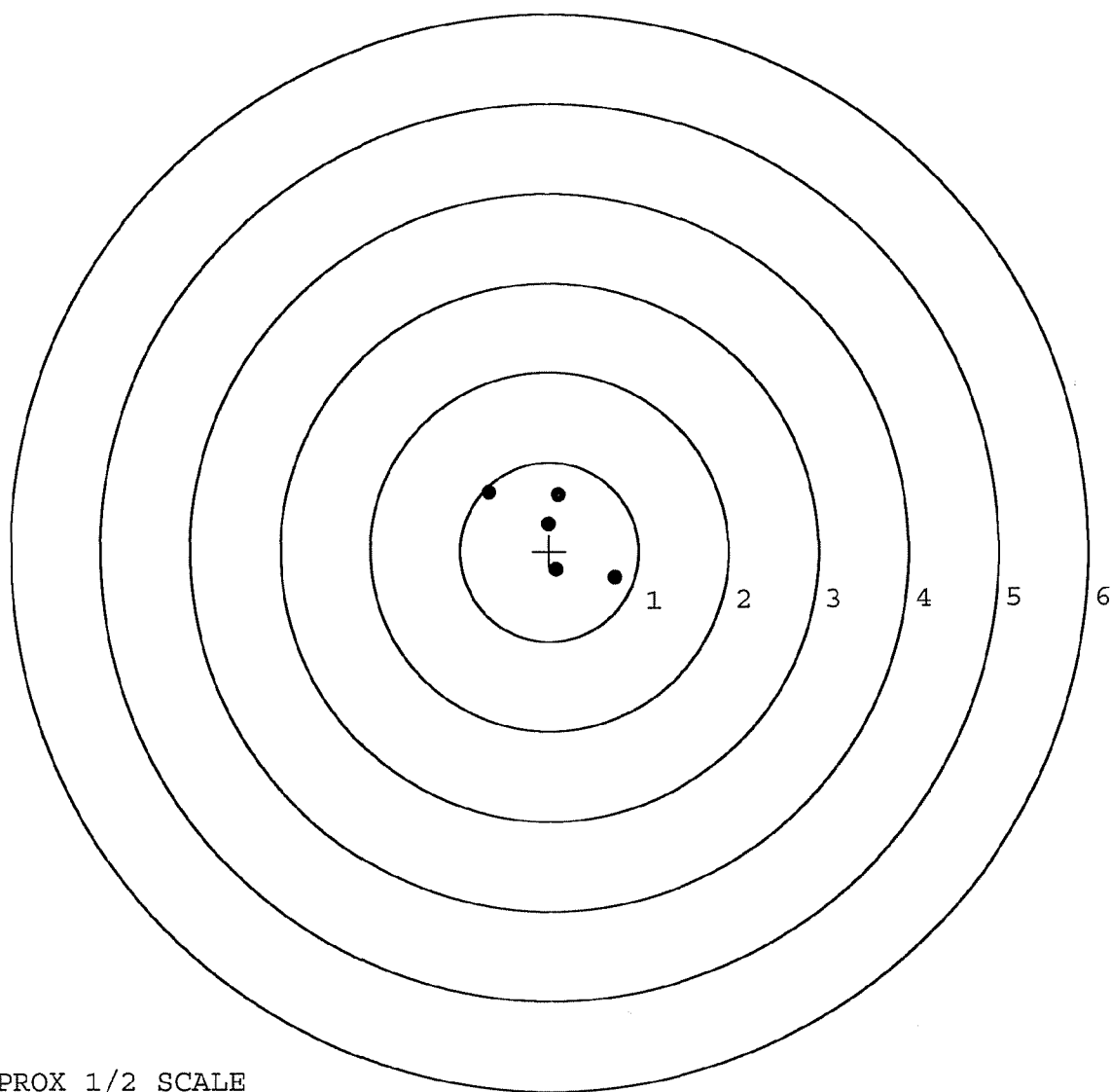
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.48		
PULL #2	3.38	3.42		
PULL #3	3.40	3.32		
PULL #4	3.31	3.39		
PULL #5	3.38	3.40		
TOTAL	16.81	17.01		
AVG.	3.36	3.40		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.20		4.33
PULL #2	4.08	4.09		4.20
PULL #3	4.04	4.12		4.26
PULL #4	4.13	4.10		4.29
PULL #5	4.12	4.15		4.40
TOTAL	20.51	20.66		21.48
AVG.	4.10	4.13		4.30

SERIAL NUMBER: ~~E~~6790423. __0
TARGET NUMBER: 1
FILE DATE: 01/22/2002
FILE TIME: 02:43

POINT#	X	Y
1:	-0.678	0.665
2:	0.111	0.634
3:	0.003	0.310
4:	0.076	-0.208
5:	0.735	-0.299

X CENTROID: 0.049
Y CENTROID: 0.220
POA TO CENTROID: 0.226
HORZ SPREAD: 1.413
VERT SPREAD: 0.964
GROUP SPREAD: 1.711
MIN RADIUS: 0.101
MAX RADIUS: 0.860
MEAN RADIUS: 0.532
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

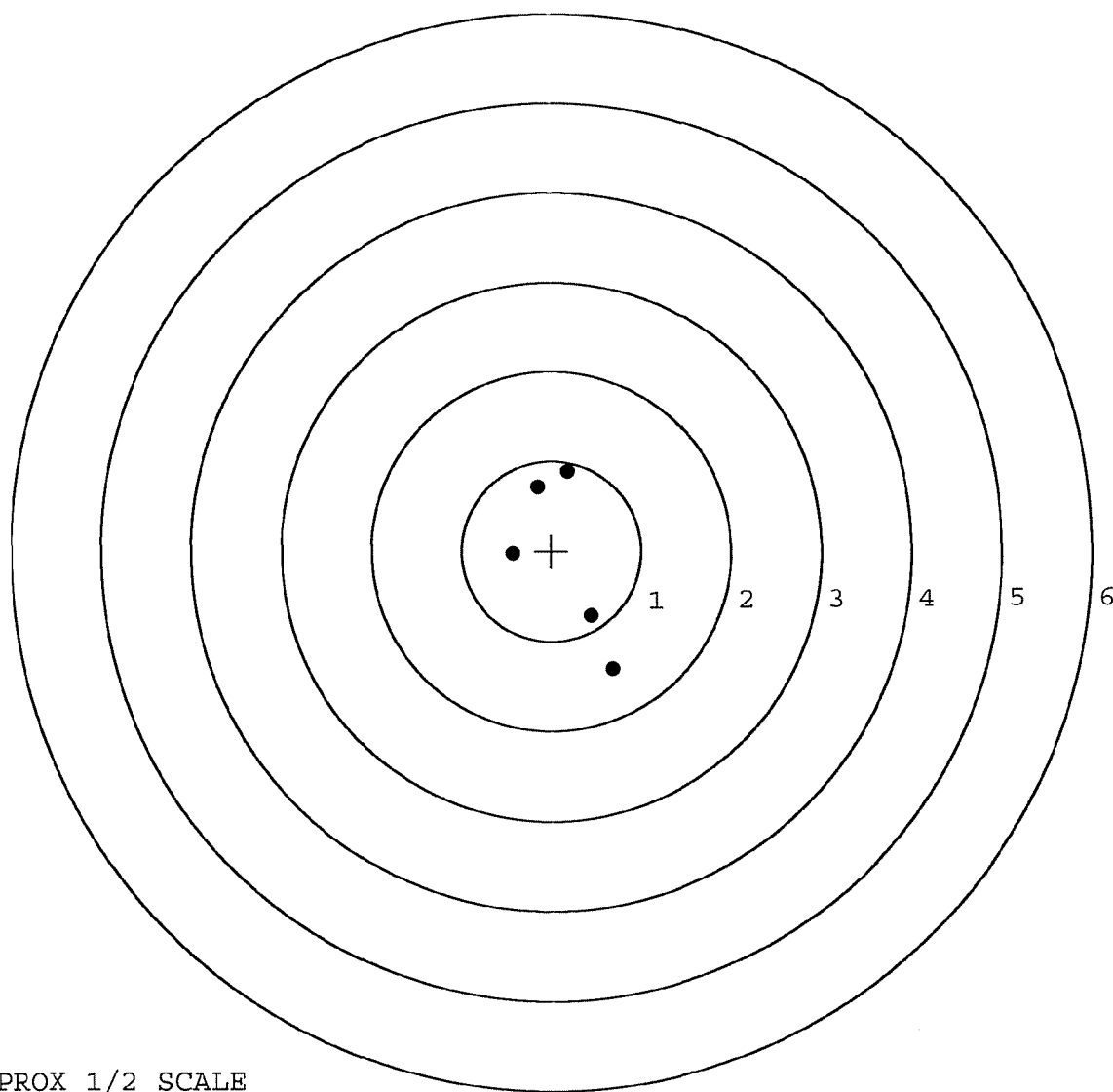


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790423. __0
TARGET NUMBER: 2
FILE DATE: 01/22/2002
FILE TIME: 02:38

POINT#	X	Y
1:	0.186	0.882
2:	-0.146	0.712
3:	-0.432	-0.031
4:	0.444	-0.723
5:	0.686	-1.315

X CENTROID: 0.148
Y CENTROID: -0.095
POA TO CENTROID: 0.176
HORZ SPREAD: 1.118
VERT SPREAD: 2.197
GROUP SPREAD: 2.253
MIN RADIUS: 0.583
MAX RADIUS: 1.334
MEAN RADIUS: 0.890
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE