

E 679 0431

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Hand in Lion, NY Reg. U.S. Pat. & tm. Marca Registrada Marque Deposee.

SERIAL NO. J
E6790431

ORDER NO.
25716

46

17BW

5716 E6790431

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MODEL 700™ M24
UPC



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SERIAL NO.



MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

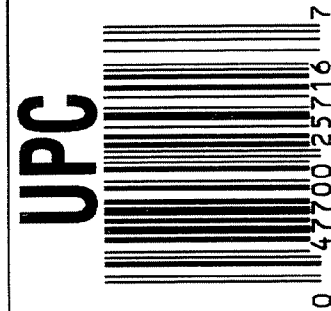


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790431



CONTRACT #

GUN SERIAL # E6790431

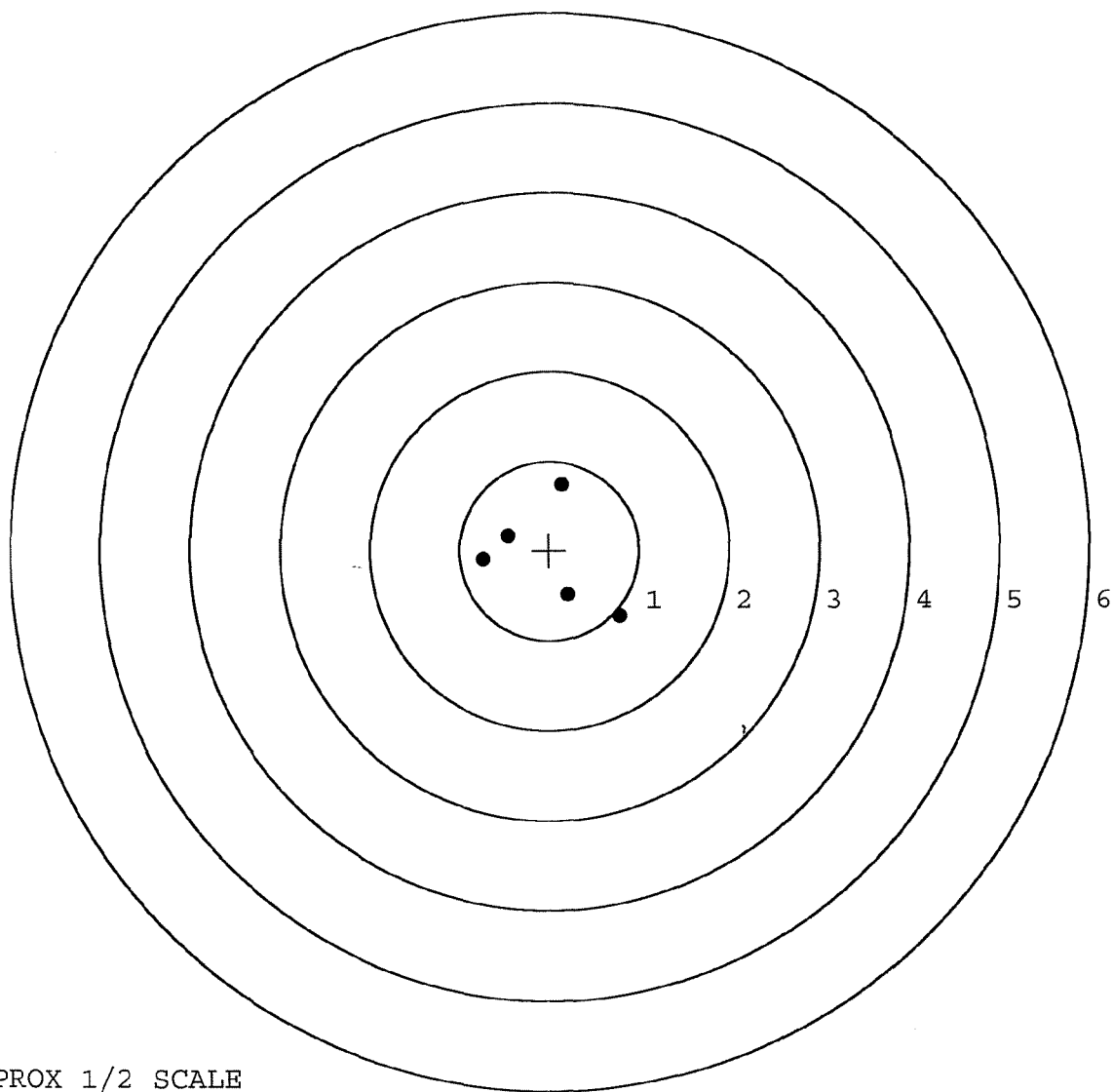
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11-8-01	RED
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	RED
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>AROS</u>		
615	ROLLMARK CALIBER		11/9	(A)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY		12/13/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/17/02	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>7</u> <u>6.5</u>	<u>12/18/01</u>	<u>RW</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	<u>12/18/01</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	<u>12/18/01</u>	<u>RW</u>
	J) ASSEMBLE STOCK		<u>12-17-01</u>	<u>DR</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/9/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/9/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/9/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/9/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-18-01</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12-18-01</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12-18-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>12-18-01</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/9/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.88</u> <u>2.92</u> <u>2.65</u> <u>2.77</u>	<u>12/19/01</u>	<u>BWT</u>
	C) FUNCTION		<u>1/9/02</u>	<u>RW</u>
660	PACK		<u>1/17/02</u>	<u>DR</u>

SERIAL NUMBER: E6790431. __0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 04:03

POINT#	X	Y
1:	0.787	-0.732
2:	0.208	-0.496
3:	-0.739	-0.101
4:	-0.463	0.164
5:	0.144	0.737

X CENTROID: -0.013
Y CENTROID: -0.086
POA TO CENTROID: 0.087
HORZ SPREAD: 1.526
VERT SPREAD: 1.469
GROUP SPREAD: 1.651
MIN RADIUS: 0.466
MAX RADIUS: 1.028
MEAN RADIUS: 0.715
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790431. 0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 04:03

POINT#	X	Y
1:	-0.127	-0.295
2:	-0.001	-0.488
3:	0.355	0.063
4:	-0.180	0.241
5:	0.195	0.566

X CENTROID: 0.048

Y CENTROID: 0.017

POA TO CENTROID: 0.051

HORZ SPREAD: 0.535

VERT SPREAD: 1.054

GROUP SPREAD: 1.072

MIN RADIUS: 0.310

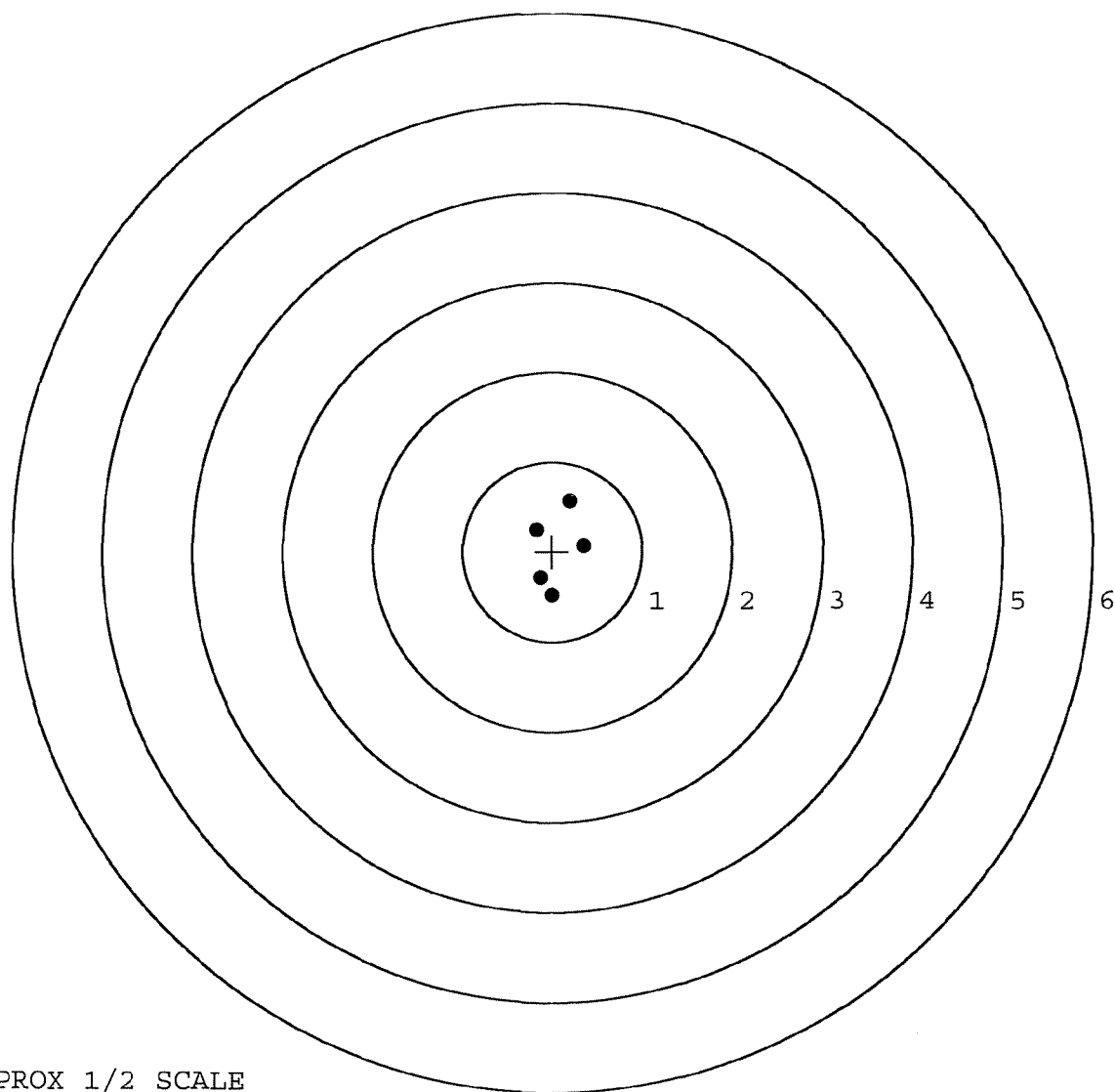
MAX RADIUS: 0.568

MEAN RADIUS: 0.413

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO **E6790431**

DATE 10/25

TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.38	215	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.21	2.37	226	
PULL #3	2.34	2.42	219	
PULL #4	2.38	2.47	218	
PULL #5	2.40	2.48	230	
TOTAL	1186	1212	1108	
AVG.	2.37	2.42	2.21	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	321	
PULL #2	3.25	327	
PULL #3	3.24	326	
PULL #4	3.33	335	
PULL #5	3.09	324	
TOTAL	1603	1633	
AVG.	3.20	3.26	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.10	4.24	
PULL #2	4.03	4.15	4.29	
PULL #3	3.94	4.06	4.26	
PULL #4	4.27	4.13	4.26	
PULL #5	4.21	4.08	4.16	
TOTAL	2048	2050	2121	
AVG.	4.09	4.1	4.24	